

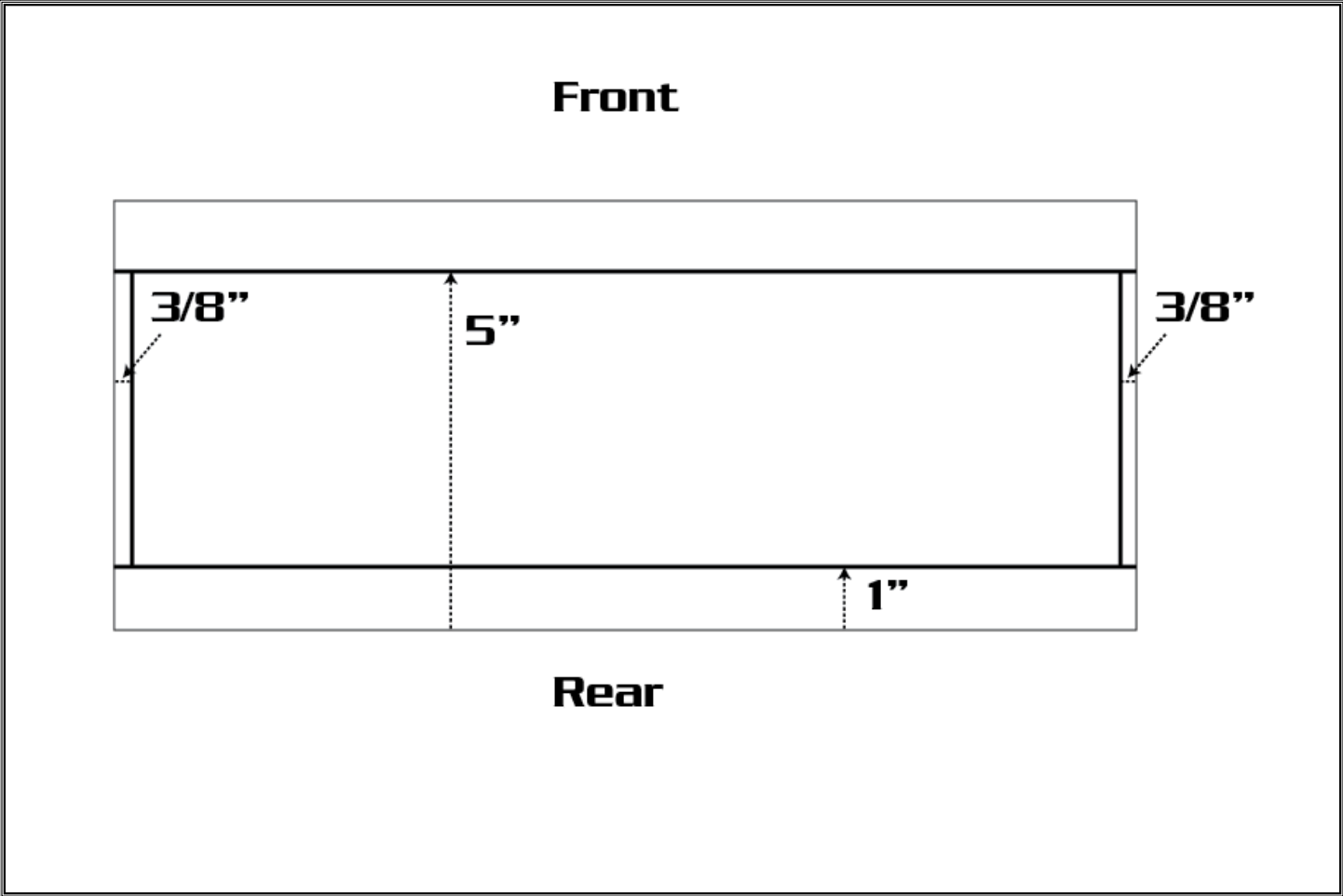
Intercooled Model Only



Measuring from rear of belly pan, sharp edge, next to the track mark 1" and 5" in multiple spots, then use a straight edge to complete lines.

Measure 3/8" from the cut outs on either side of the sled and use a straight edge to finish marking the cut out for the cooler.

Intercooled Model Only



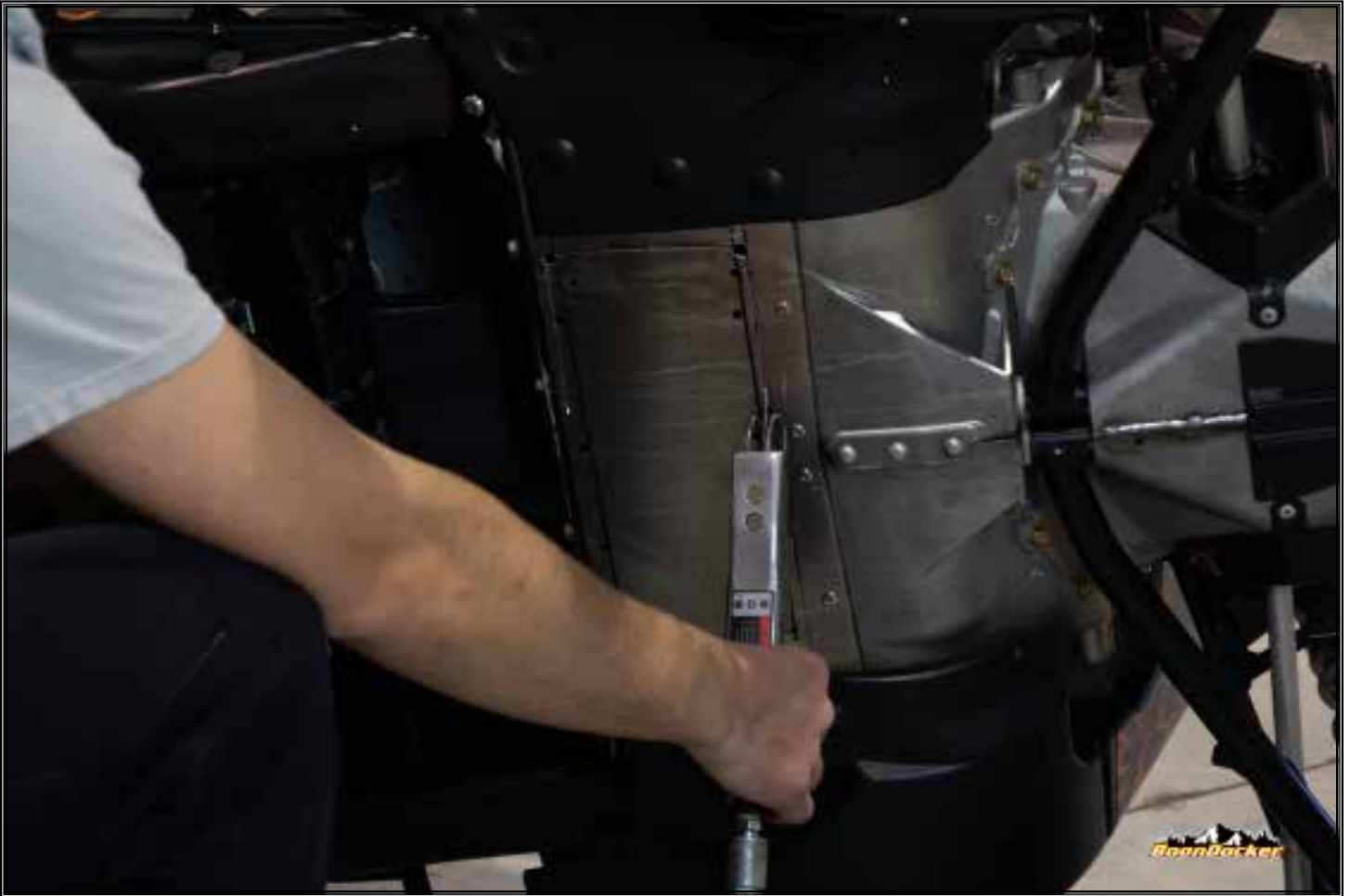
Template of marked belly pan for reference.

Intercooled Model Only



Using a 3/8" drill bit make holes in corners of marks to accommodate air saw blade. Be sure to stay *INSIDE* your marks.

Intercooled Model Only



Using an air saw, or preferred cutting method, cut out the marked area staying inside the lines. Make sure you don't cut too deep into engine bay to avoid damage. We used a very short blade to do this.

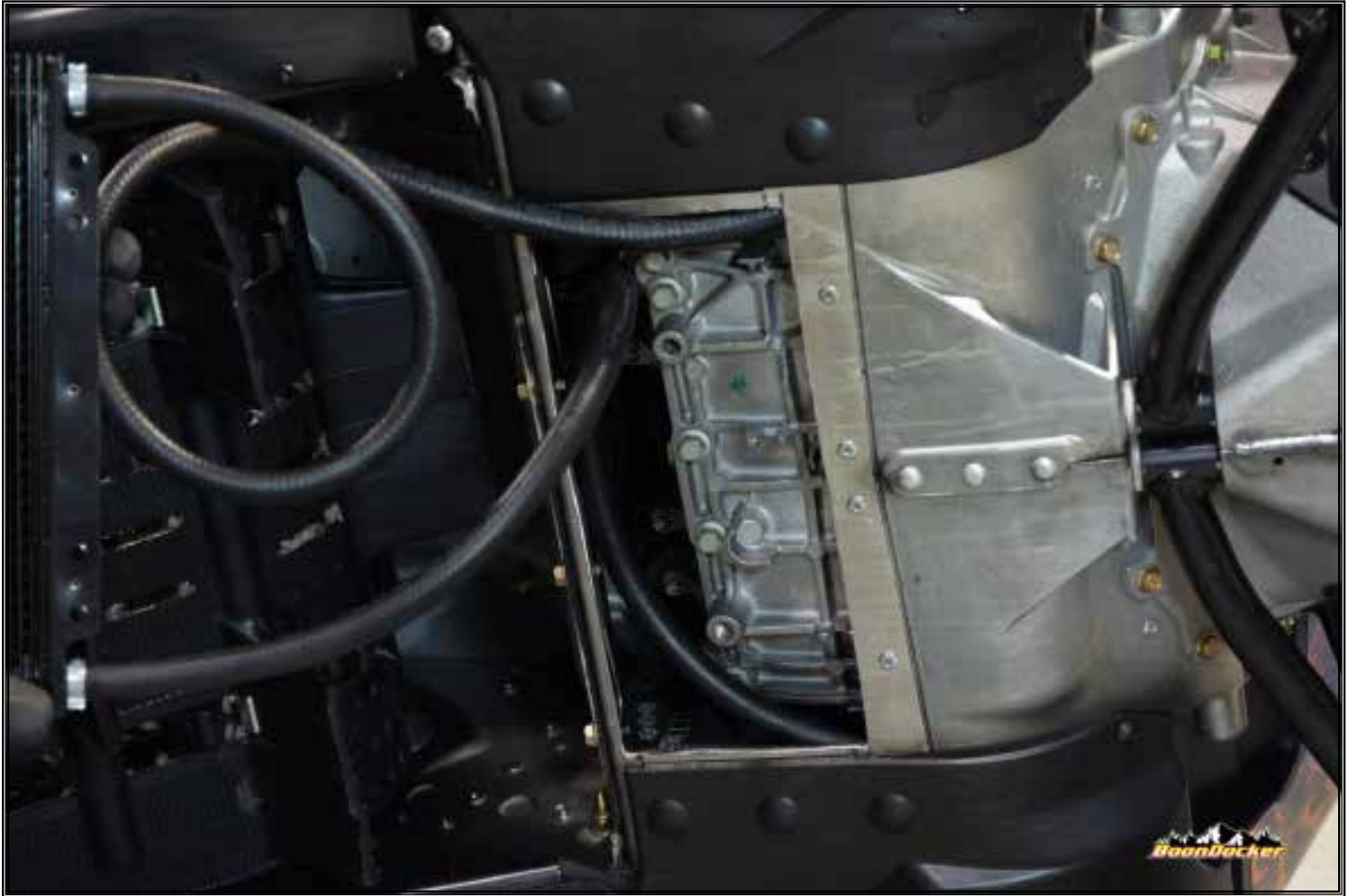
Intercooled Model Only



*Clean up edges with a deburring tool and prepare to install the cooler.
Take radiator and place in reshly cut hole and mark mounting holes to be drilled out.*

NOTE: 3/16" holes go towards front of sled. 9/64" go towards rear of sled. We reccomend drilling larger holes now and smaller ones after intercooler is in sled.

Intercooled Model Only



Install hoses as shown through to front of engine cavity along the outside edges of the bulk head. Tuck front side of cooler up between belly pan and engine, then install supplied screws in holes previously drilled.

Rear side of cooler stays below (outside) the belly pan and screws will go through it and out to chassis after drilling 9/64" holes.

Intercooled Model Only



Route MAG side hose (A) up along existing coolant line (B) and secure with supplied zip ties.

Intercooled Model Only



Continue to route hose between ECU and blue fuel line, securing as you go.

Intercooled Model Only



Route PTO side coolant line up to the front cross member to the coolant bottle.

Intercooled Model Only



Follow this routing, be sure to keep away from Y-pipe

Intercooled Model Only



Zip tie coolant in place on cross member.

Intercooled Model Only



Attach hose from coolant pump to PTO side of Airbox.

Intercooled Model Only



Mount Auxillary coolant bottle to chassis as shown.

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Attach PTO side hose from cooler to the feed on new coolant bottle and secure as shown.

Intercooled Model Only



Route wiring to power auxillary pump up to Auxillar power on sled where control box is connected.