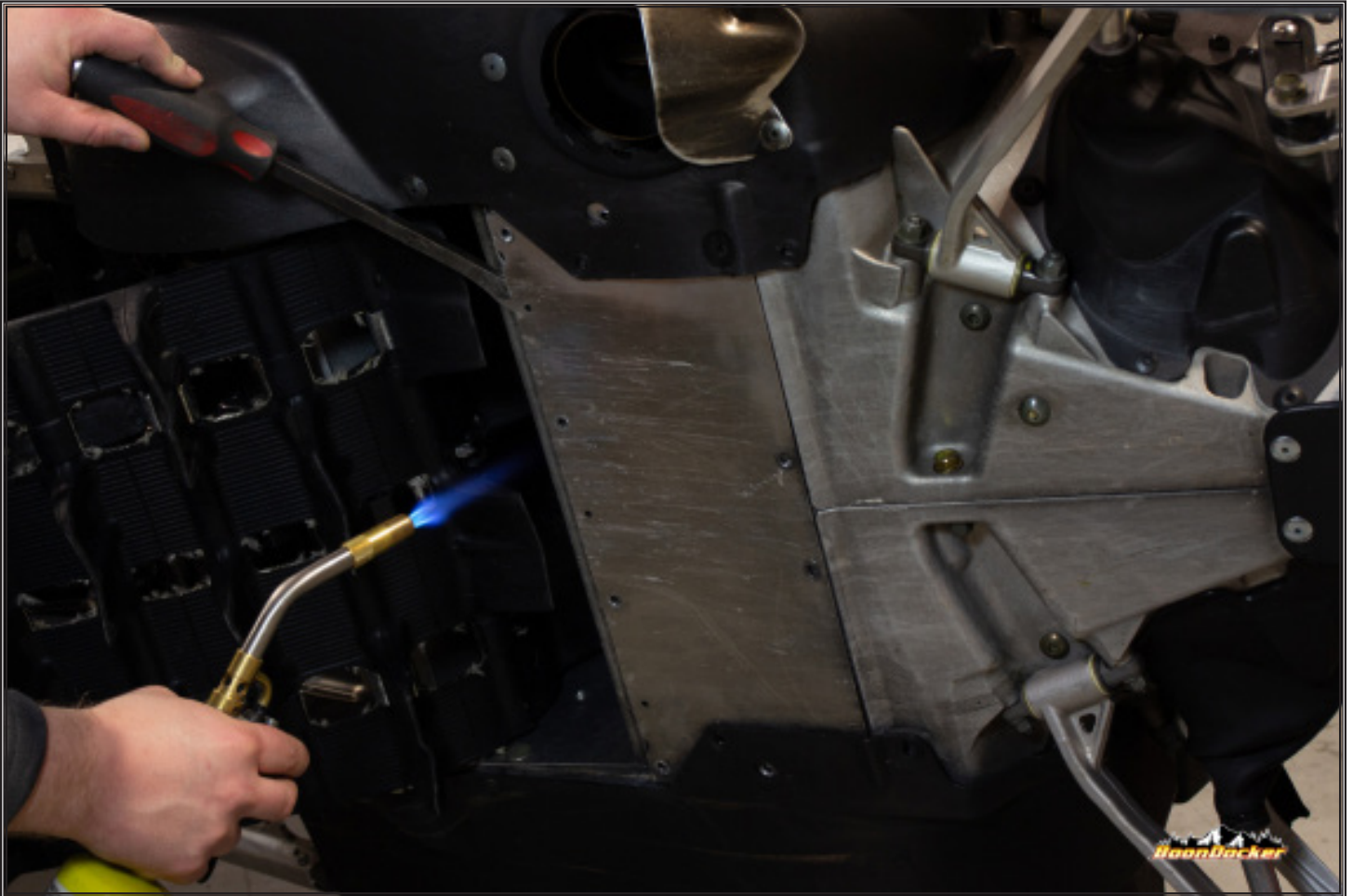


# *Intercooled Model Only*



Remove the 8 small head rivets holding belly pan to chassis and 5 large rivet heads that hold plastic to belly pan.

# *Intercooled Model Only*



Heat plate to loosen glue and gently pry away from belly pan.

# *Intercooled Model Only*



Locate and remove all rivet heads from chassis.

**NOTE:** Failure to remove rivet heads and bodies could result in damage to sled.

# *Intercooled Model Only*



Line up 3/16" holes on intercooler core with 3/16" holes on sled and mark center of smaller holes as shown.

# *Intercooled Model Only*



Drill new 3/16" holes where previously marked

# *Intercooled Model Only*



Flip intercooler and install using 3 small self-threading screws provided

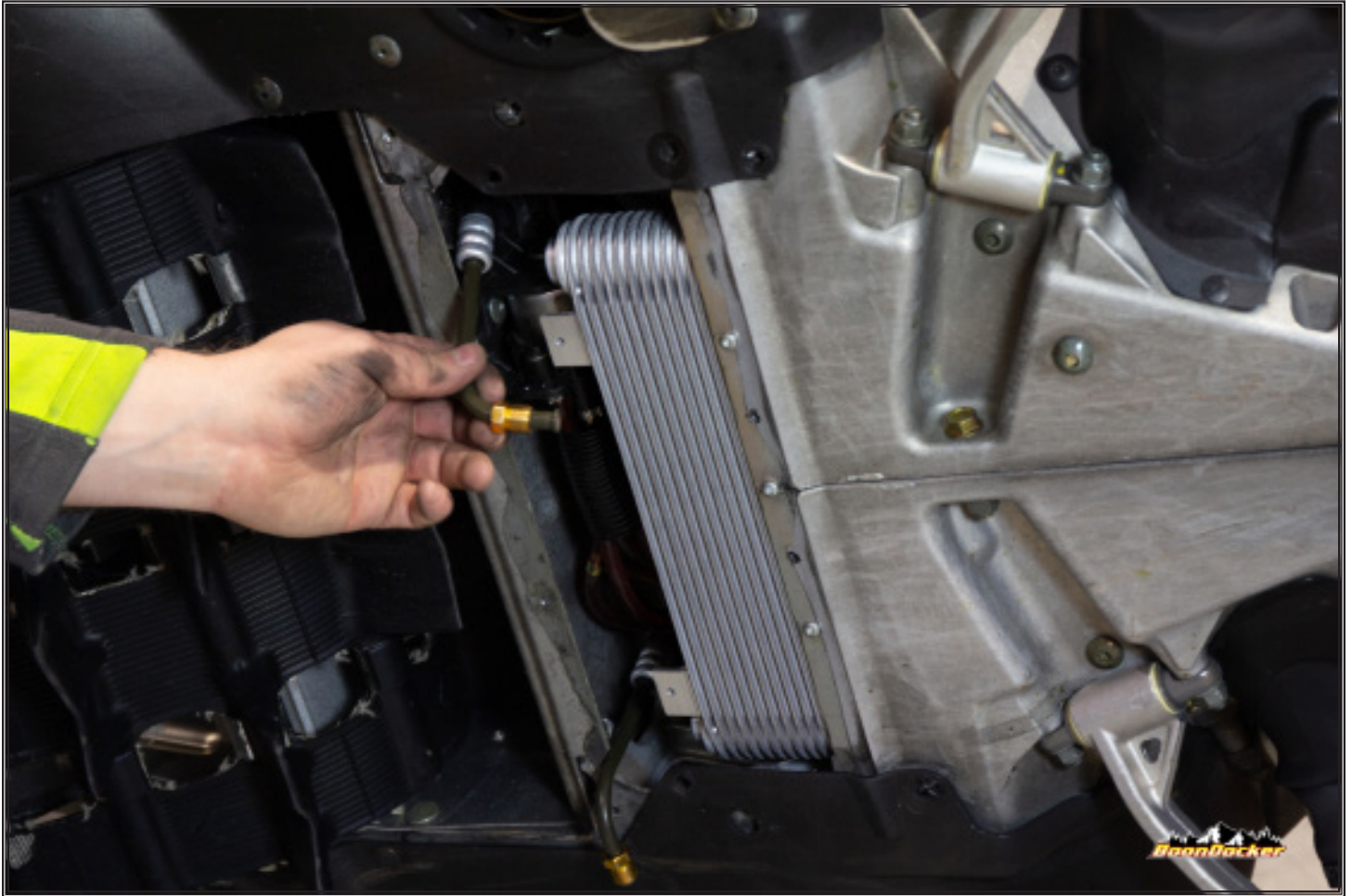
**NOTE: do NOT over tighten.**

# *Intercooled Model Only*



Route PTO side coolant line following factory oil line.

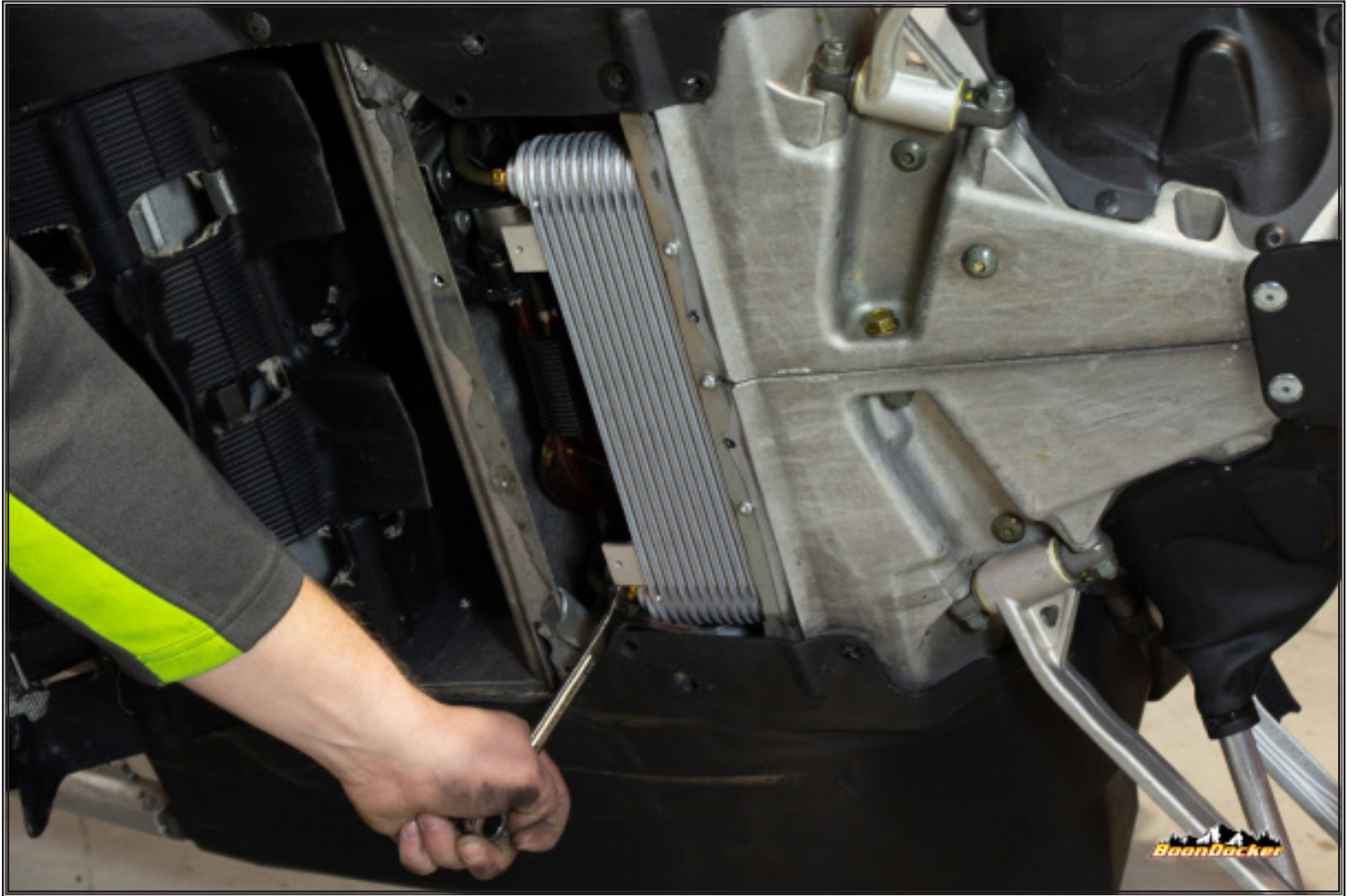
# *Intercooled Model Only*



Route MAG side coolant line towards factory coolant line.



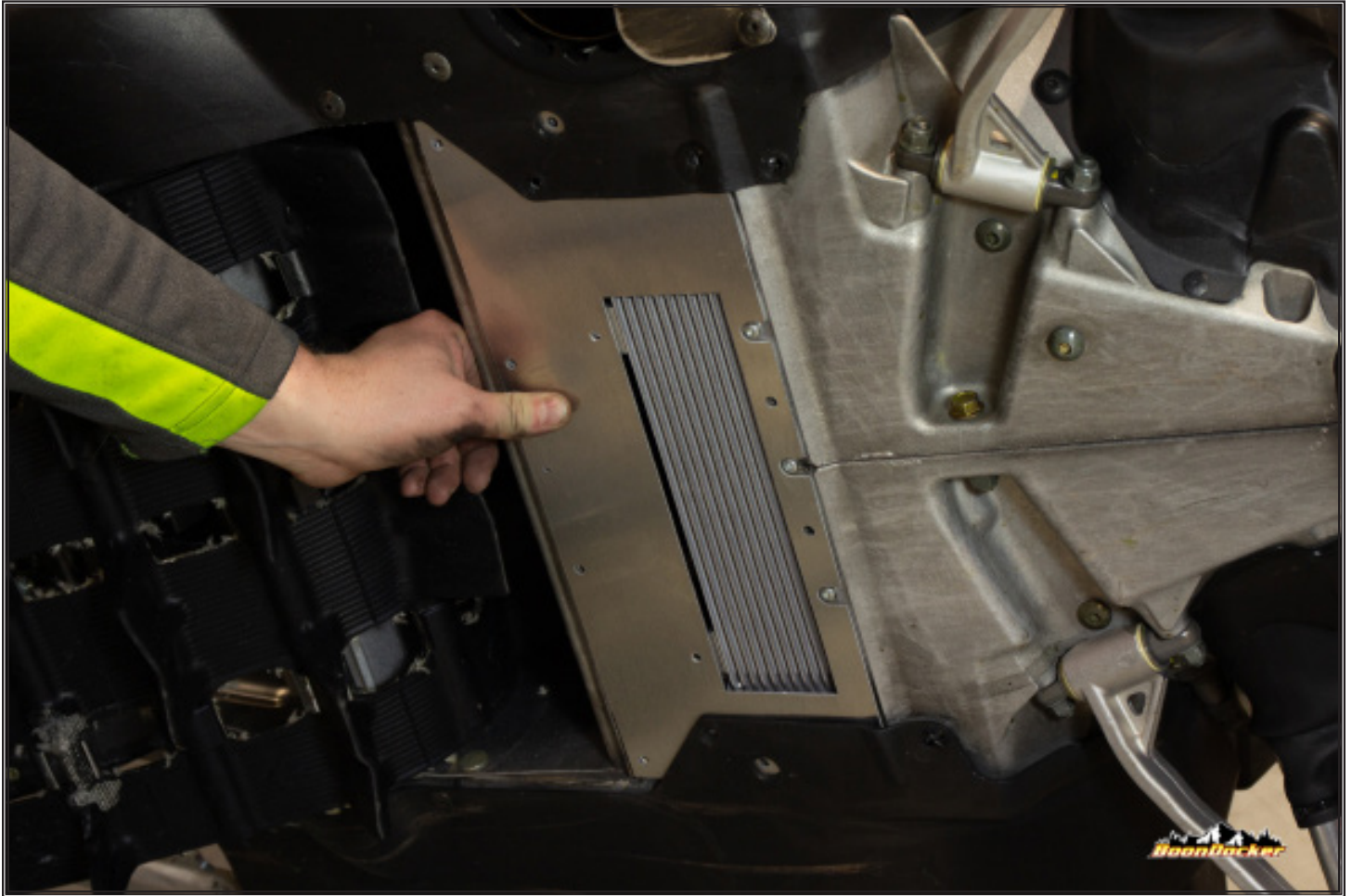
# *Intercooled Model Only*



Ensure lines are routed so they are not rubbing against any sharp edges and tighten fittings.

**NOTE: Do NOT over tighten fittings. Pipe dope or teflon tape not required**

# *Intercooled Model Only*



Install new belly pan supplied.

# *Intercooled Model Only*



Loosely install small self threading screws and loosen 3 previously installed self threading screws.

# *Intercooled Model Only*



Loosely install large self threading screws.

# *Intercooled Model Only*



Tighten all screws.

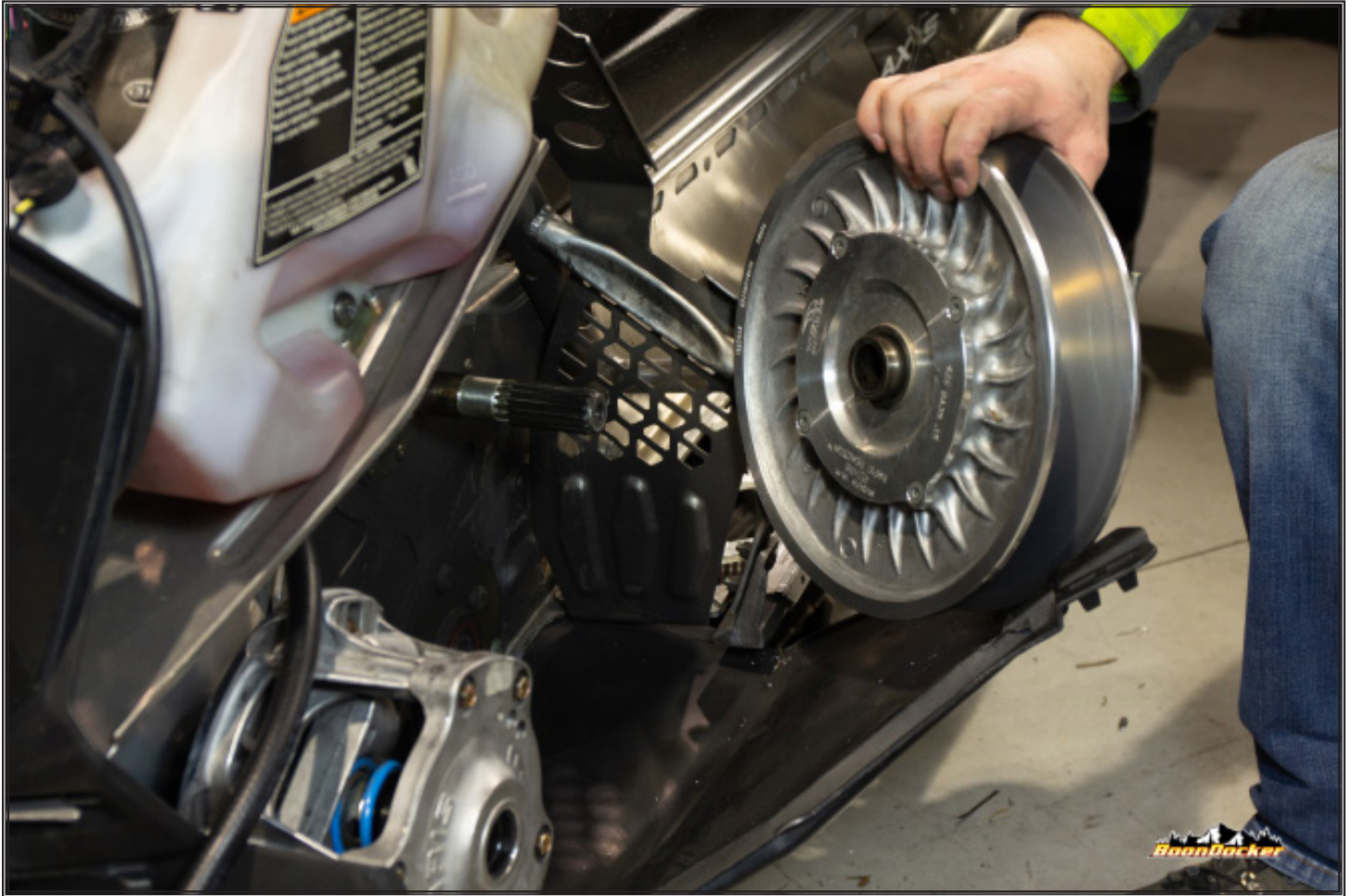
**NOTE: do NOT over tighten.**

# *Intercooled Model Only*



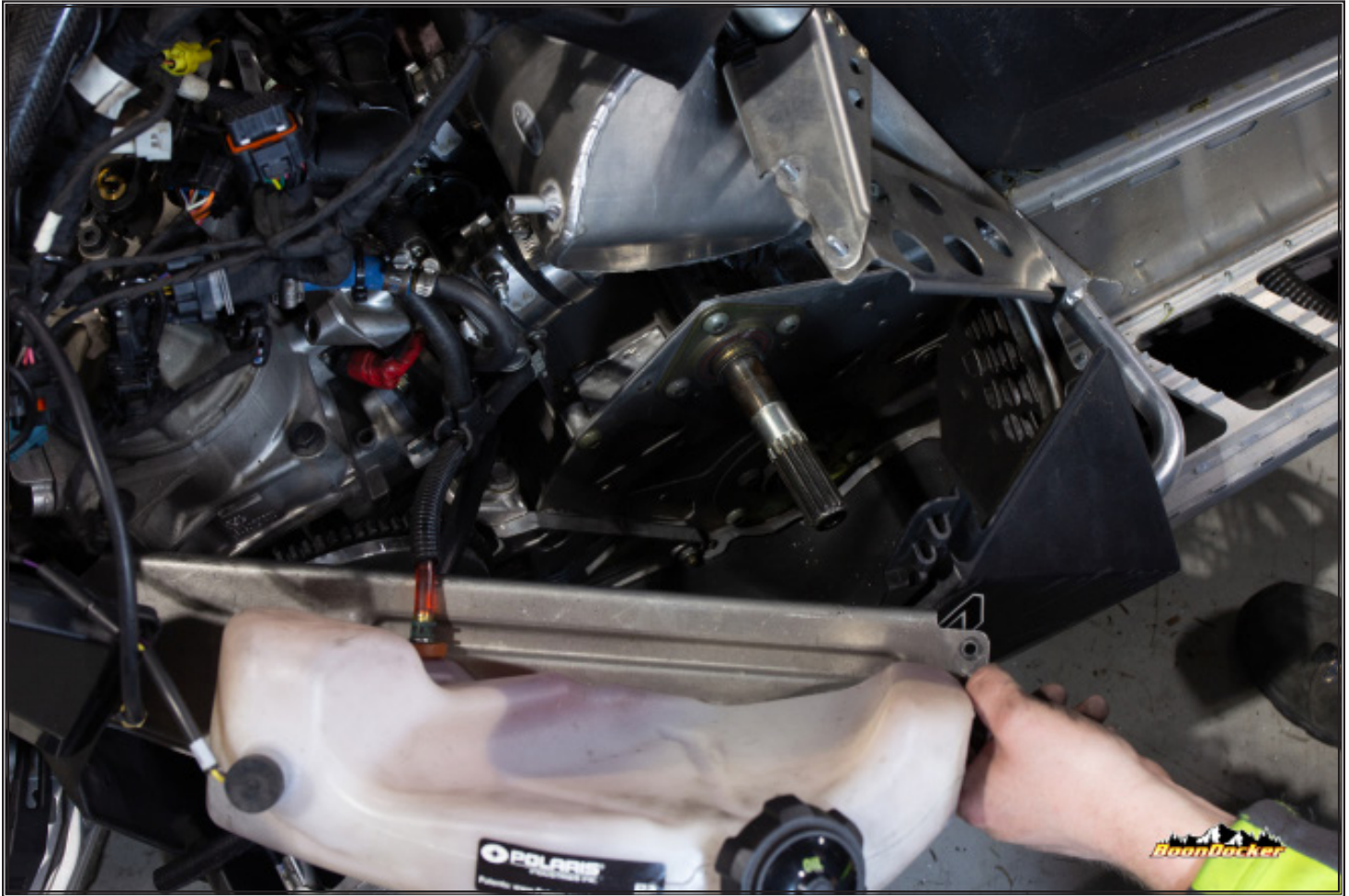
Remove side panels, hood and cold air plenum.

# *Intercooled Model Only*



Remove secondary clutch.

# *Intercooled Model Only*



Unbolt oil tank and move away from sled.

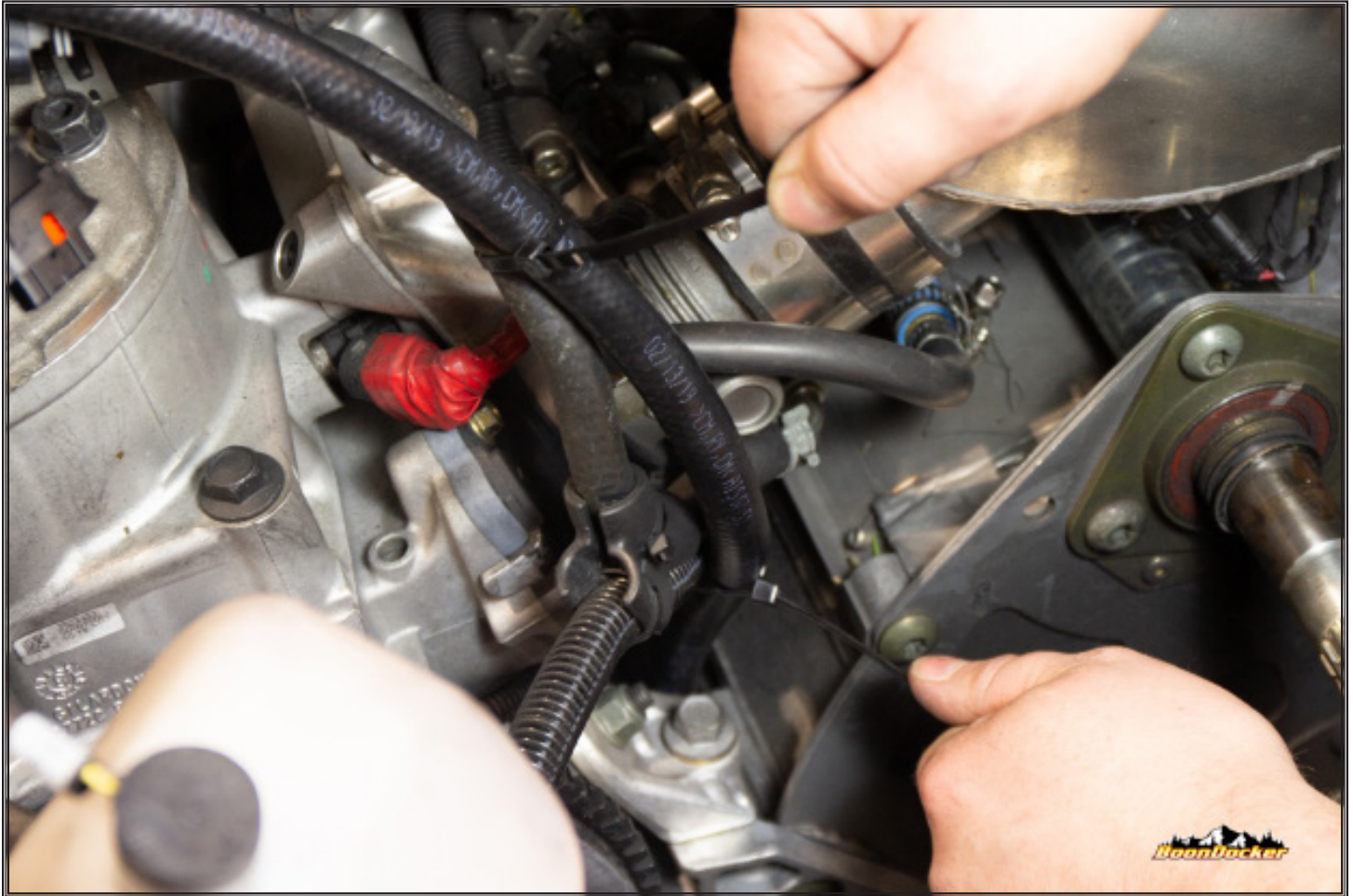


# *Intercooled Model Only*



install water to air airbox to throttle bodies and charge tube. Ensure injectors are plugged in and all clamps are fastened tightly.

# *Intercooled Model Only*



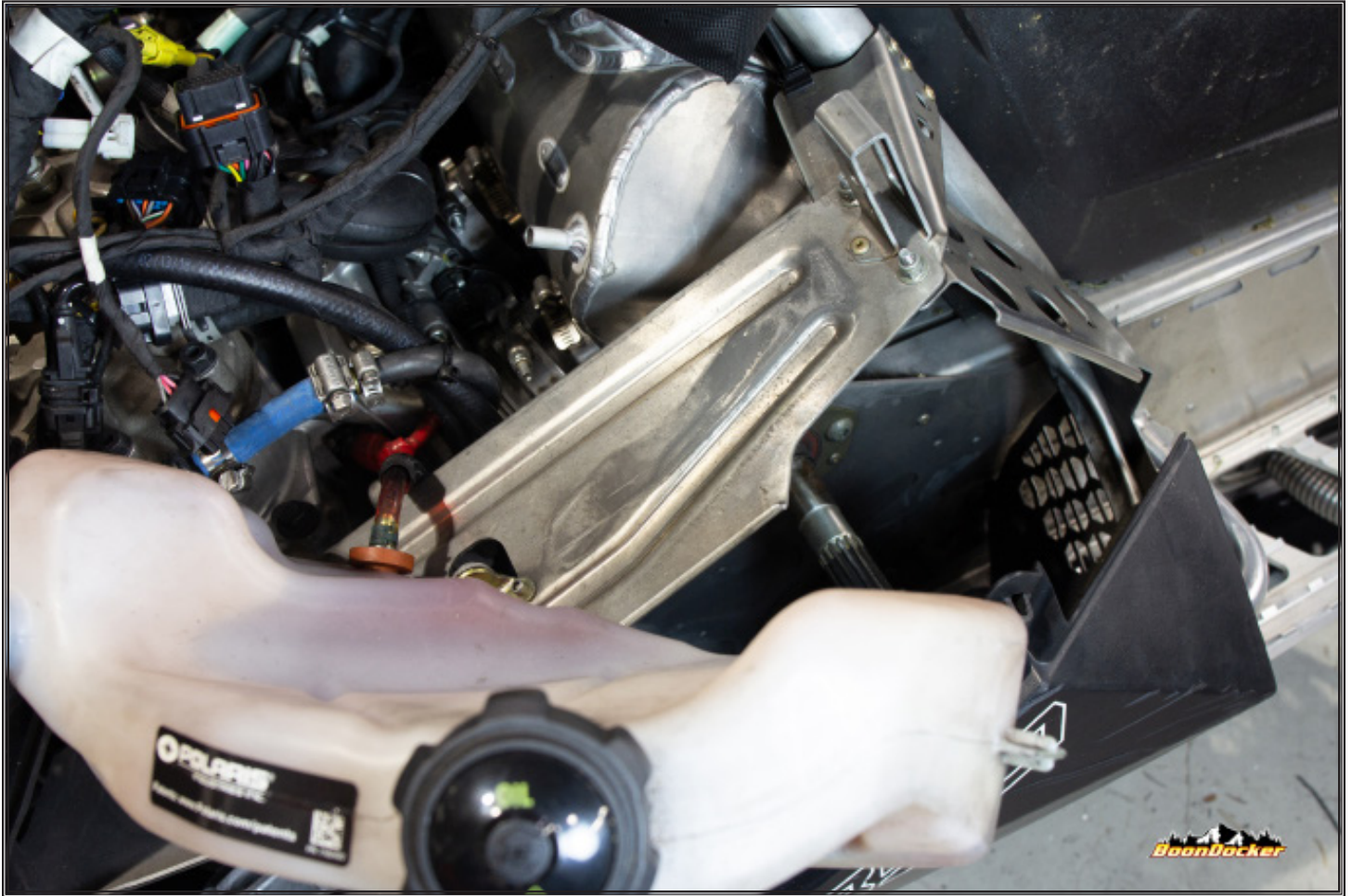
Route PTO coolant line following factory coolant line, ensuring its out of the way of all clutching.

# Intercooled Model Only



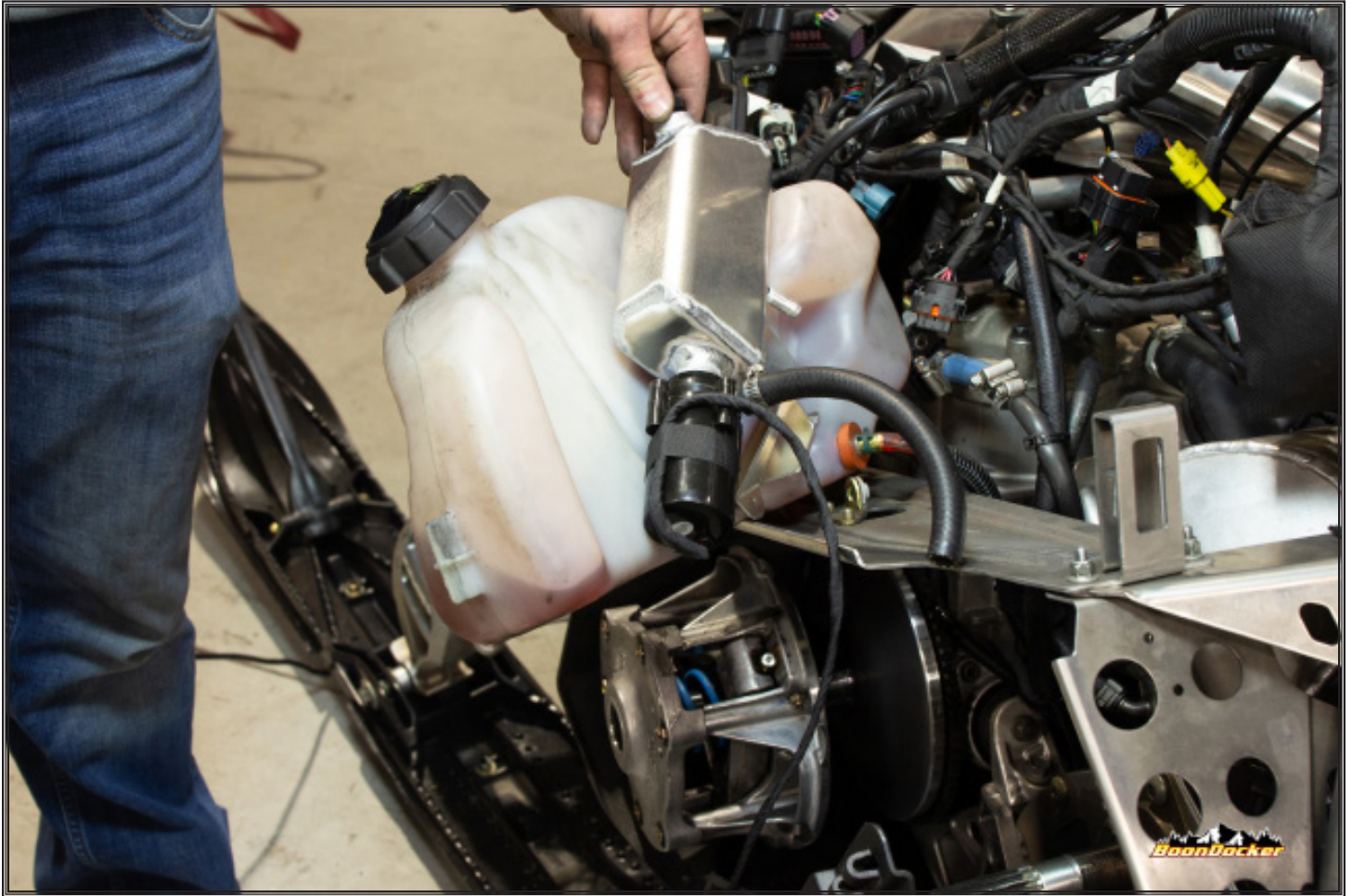
Re-install oil tank plate.

# *Intercooled Model Only*



Unbolt oil tank from oil plate.

# *Intercooled Model Only*



Place coolant bottle on oil tank as shown.

# *Intercooled Model Only*



Install PTO coolant line to nipple on coolant bottle.

# Intercooled Model Only



Install coolant and oil tank using factory bolt

# *Intercooled Model Only*



Route water tank line to PTO side of airbox and tighten hose clamp.  
Cut line if needed to prevent kinking.



# *Intercooled Model Only*



Route MAG side coolant line to muffler support. Zip tie and route underneath large coolant hose.

# *Intercooled Model Only*



Connect MAG side coolant line to airbox and zip tie following the fuel line.

# *Intercooled Model Only*



Re-install secondary clutch.

# *Intercooled Model Only*



Re-install cold air plenum and hood.  
Route coolant pump wiring harness to factory ACC power on hood.

# *Intercooled Model Only*



Fill coolant bottle and start sled, continue to fill coolant bottle until coolant level is at bottom of threads, leave space to prevent leaking during pressurization.

**Note: do NOT allow coolant pump to run dry to prevent damage to pump.**

# *Intercooled Model Only*



GO HAVE FUN!