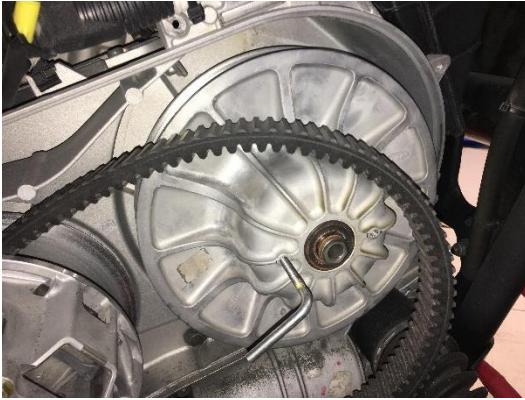




BOP-R070 Snap Ring Delete Installation Instructions



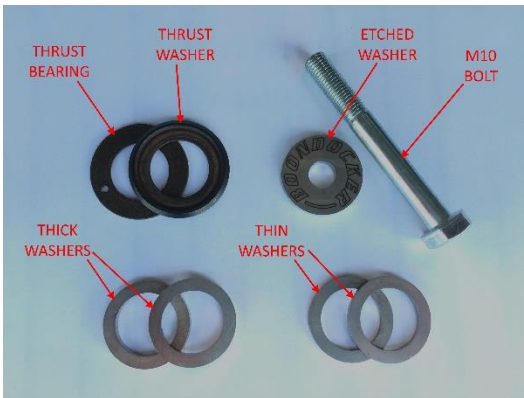
1. Using 'L' shaped spreader tool, remove clutch belt, then remove spreader tool, secondary clutch bolt, snap ring and washer stack
2. a) Place etched washer onto provided M10 bolt and make sure clutch is all the way on the clutch shaft.

Note:

BD provides 2 thick and 2 thin washers, choose the washer combo that gives the clutch the least amount of movement on the clutch shaft, target clutch play should be in the range of .00 to .03 inches.

Warning:

Washer stack **CANNOT** be tight against the clutch, the etched washer and bolt have to seat against the end of the clutch shaft, **NOT** against the washer stack and clutch



b) Place washers on shaft against clutch in order: 1st) OEM thrust bearing 2nd) OEM thrust washer 3rd) BD washer combo (see note and warning above)



- d) Install new bolt w/etched washer thru washer stack into clutch shaft and torque to 43 lb-ft
3. Inspect and re-install clutch belt, spin clutch 5-7 times to properly walk and seat belt into clutches