A. REMOVE 4 SCREWS FIXED CONTROL PANEL

B. DISCONNECT REMOTE CONNECTOR (LITE&SPORT WITHOUT THIS STEP)
C. PUT CONTROL PANEL INTO THE MACHINE

SLIP THE CONTROL PANEL WITH PCB INSIDE TO MACHINE

D. REMOVE ROLLING WHEELS

TAKE ROLLING WHEEL DOWN BY PRESSING METAL CLIP
E. REMOVE KNOB & WASHERS

F. REMOVE 12 SCREWS
G. MOVE THE BOLT INTO MACHINE

PUT LEFT HAND INSIDE THE MACHINE TO HOLD THE ARM, USING YOUR RIGHT HAND TO PULL THE SLIT FOR MOVING THE BOLT INTO THE MACHINE
H. REMOVE THE SHELL FOR REPLACING MOTORS OR WHEELS

LIFT & TURN SHELL TOWARD BACK
Lay shell down on the table
1. REMOVE THE NUT ON THE END OF MOTOR’S AXLE, THEN TAKE DOWN THE WHEEL

*Remove lock nut*

*Take down the wheel*
J. REMOVE 2 NUTS FOR FIXING MOTOR ON ARM, THEN TAKE MOTOR DOWN

K. RETRACE THE PRECEDING STEPS TO INSTALL MOTOR & WHEEL