A. REMOVE 4 SCREWS FIXED CONTROL PANEL

B. DISCONNECT REMOTE CONNECTOR
C. PUT CONTROL PANEL INTO THE MACHINE

SLIP THE CONTORL PANEL WITH PCB INSIDE TO MACHINE

D. REMOVE ROLLING WHEELS

TAKE ROLLING WHEEL DOWN BY PRESSING METAL CLIP
E. REMOVE KNOB & WASHERS

F. REMOVE 12 SCREWS
G. MOVE THE BOLT INTO MACHINE

H. REMOVE THE SHELL FOR REPLACING MOTORS OR WHEELS

PUT LEFT HAND INSIDE THE MACHINE TO HOLD THE ARM. USING YOUR RIGHT HAND TO PULL THE SLIT FOR MOVING THE BOLT INTO THE MACHINE.
LIFT & TURN SHELL TOWARD BACK
LAY SHELL DOWN ON THE TABLE
I. REMOVE THE OLD REMOTE

Drill 2 rivets off to remove old remote
J. INSTALL NEW REMOTE

K. RETRACE THE PRECEDING STEPS A ~ H TO INSTALL MACHINE