



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: US - OSHA Hazard Communication Standard (29 CFR 1910.1200)

Issuing Date 30-June-2022

Version 1.0

1. Identification

Product identifier

Trade Name I'm green™ - High Density Polyethylene

Product Code FL600PE-BIO

Other means of identification

Recommended use of the chemical and restrictions on use

Recommended use Polymer preparations and compounds

Restrictions on use No Information Available

Details of the supplier of the safety data sheet

Supplier Address

Braskem America, Inc.
1735 Market Street
Philadelphia, PA 19103-7583
TEL: (800) 396 - 5252

Emergency telephone number

Emergency Telephone CHEMTREC: +1-703-527-3887 (INTERNATIONAL)
1-800-424-9300 (NORTH AMERICA)

2. Hazard(s) identification

Classification

Not classified

Hazards not otherwise classified (HNOC)

Not applicable

Label elements

Not applicable

Other information

Not applicable

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No	Weight-%	Trade secret
1-Butene, polymer with ethene	25087-34-7	70-90%	*
Ethylene Vinyl Acetate Copolymer	24937-78-8	10-30%	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures**Description of first aid measures**

Inhalation	Move victim to fresh air. Medical aid is necessary if symptoms appear to be an obvious consequence of inhalation.
Eye contact	Rinse thoroughly with plenty of water, also under the eyelids. Get medical attention if irritation develops and persists.
Skin contact	After contact with product: Wash skin with soap and water. Get medical attention if irritation develops and persists. After contact with molten product, cool skin area rapidly with cold water. Removal of solidified molten material from skin requires medical assistance.
Ingestion	Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Consult a physician if necessary.

Most important symptoms and effects, both acute and delayed

Symptoms Further symptoms not known.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media	CO2, dry chemical, dry sand, alcohol-resistant foam. Water spray or fog.
Unsuitable extinguishing media	Do not use a solid water stream as it may scatter and spread fire.
Specific hazards arising from the chemical	Avoid generation of dust. Fine dust dispersed in air may ignite. Powders, dusts, shavings, borings, turnings or cuttings may explode or burn with explosive violence.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Ensure adequate ventilation. Avoid generation of dust. Avoid contact with eyes. Use personal protective equipment as required. Do not breathe dust. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Take precautionary measures against static discharges.
Other information	Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	Take up with inert, damp, non-combustible material using clean non-sparking tools and place into loosely covered plastic containers for later disposal. Pick up and transfer to properly labeled containers.

7. Handling and storage**Precautions for safe handling**

Advice on safe handling	Handle in accordance with good industrial hygiene and safety practice. Ensure adequate ventilation. Avoid generation of dust. Do not breathe dust. Avoid contact with eyes. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. Airborne dusts are potentially explosive. Handling and processing operations should be conducted in accordance with 'best practices' (e.g. NFPA-654).
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Conditions for safe storage, including any incompatibilities

Storage Conditions	Store in a cool, dry area away from potential sources of heat, open flames, sunlight or other chemicals. Keep container closed when not in use. Keep in an area equipped with sprinklers.
Incompatible materials	Fluorine, strong acids, strong oxidizing agents, chlorinated solvents, and aromatic compounds

8. Exposure controls/personal protection**Control parameters****Exposure Limits**

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
1-Butene, polymer with ethene	Not applicable	Not applicable	Not applicable
Ethylene Vinyl Acetate Copolymer	Not applicable	Not applicable	Not applicable

Appropriate engineering controls

Engineering controls	Ensure that eyewash stations and safety showers are close to the workstation location.
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Ensure adequate ventilation, especially in confined areas. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen-deficient environment.

Individual protection measures, such as personal protective equipment

Eye/face protection	Wear safety glasses with side shields (or goggles). During hot processing: Tight sealing safety goggles. If there is a risk of contact: Face protection shield.
Hand protection	Wear suitable gloves. Heat resistant gloves are recommended when handling molten materials.
Skin and body protection	Wear suitable protective clothing. During hot processing: Long sleeved clothing, Protective shoes or boots.
Respiratory protection	No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. The filter class must be suitable for the maximum contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. Consult with an industrial hygienist to determine the appropriate respiratory protection for your specific use of this material. A respiratory protection program compliant with all applicable regulations must be followed whenever workplace conditions require the use of a respirator.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice. Do not breathe dust. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. Regular cleaning of equipment, work area and clothing is recommended.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Filament
Physical state	Solid
Color	Natural
Odor	Odorless or slight odor
Odor threshold	No data available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	negligible	None known
Vapor density	No data available	None known
Relative density	No data available	None known

Water solubility	negligible	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

Explosive properties	No information available.
Oxidizing properties	No information available.
Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity	None under normal use conditions.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	Excessive heat. Heating in air. Dust formation.
Incompatible materials	Fluorine, strong acids, strong oxidizers, chlorinated solvents and aromatic compounds.
Hazardous decomposition products	Decomposition products depend on temperature, exposure to air, and the presence of other substances. Processing may release irritating fumes, olefinic and paraffinic compounds, carbon monoxide, and carbon dioxide. Potential thermal decomposition products include vinyl acetate, acetic acid, trace aldehydes (including formaldehyde), alcohols, organic acids, and hydrocarbons.

11. Toxicological information**Information on likely routes of exposure**

Product Information	.
Inhalation	May cause irritation of respiratory tract.
Eye contact	Contact with the eyes can lead to mechanical irritation.
Skin contact	Contact can cause mechanical irritation or drying of the skin.
Ingestion	May cause irritation of the mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms	No information available.
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Acute toxicity**Numerical measures of toxicity**

Based on available data, the classification criteria are not met

1-Butene, polymer with ethene (25087-34-7)	
LD50 oral rat	= > 4000 mg/kg

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation Based on available data, the classification criteria are not met.

Respiratory or skin sensitization Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
1-Butene, polymer with ethene (25087-34-7)	-	Group 3	-	-
Ethylene Vinyl Acetate Copolymer	-	-	-	-

IARC (International Agency for Research on Cancer)

Group 3 - Not Classifiable as to Carcinogenicity in Humans

Reproductive toxicity This product does not contain any known or suspected reproductive hazards.

STOT - single exposure None of the ingredients are known to cause specific target organ effects from a single exposure.

STOT - repeated exposure None of the ingredients are known to cause specific target organ effects through prolonged or repeated exposure.

Target organ effects Respiratory system, Eyes, Skin.

Aspiration hazard None of the ingredients are known to be an aspiration hazard.

Other adverse effects No information available.

Interactive effects No information available.

12. Ecological information

Ecotoxicity The environmental impact of this product has not been fully investigated.

Persistence and degradability No information available.

Bioaccumulation There is no data for this product.

Other adverse effects No information available.

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products

Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation. Do not release into the environment. Recover or recycle if possible.

Additional Information

Do not reuse empty containers. Do not dispose of waste into sewer. Do not dispose of with household waste. Do not allow to enter drains.

14. Transport information

DOT

Not regulated

TDG

Not regulated

MEX

Not regulated

IATA

Not regulated

IMDG

Not regulated

15. Regulatory information

NOTE: Please contact supplier for regulatory information.

TSCA

All components of this product are listed as active on the TSCA Inventory or exempt

International Inventories

Contact supplier for inventory compliance status.

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains no known chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65

See NOTE at top of Section 15 of SDS.

U.S. State Right-to-Know Regulations

See NOTE at top of Section 15 of SDS

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information**NFPA** Health hazards 1 Flammability 1 Instability 0 Physical and Chemical Properties –**HMIS** Health hazards 1 Flammability 1 Physical Hazards 0 Personal Protection X

Chronic Hazard Star Legend * = Chronic Health Hazard

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)

Ceiling Maximum limit value * Skin designation

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)

U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA)

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGl(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications

Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set

RTECS (Registry of Toxic Effects of Chemical Substances)

World Health Organization

Issuing Date 30-June-2022**Revision Date** Initial Release**Revision Note** N/A**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet