

# Brake Lathe Belt Tension Instructions

## For models:

**Ammco 3000, 4000, 4100, 7000, 7500, 7700**

**RELS 2000, 2000XL**

**Ranger RL-8500, RL-8500XLT**

### *Annually:*

- Check the v-belts / serpentine belts for wear and replace if necessary.

### *Drive belt tension:*

- A) Insure proper alignment is in place.
- B) Loosen the  $\frac{3}{4}$ " nut located next to the lever with the red knob. This disconnects the lever that raises and lowers the motor.
- C) Raise the lever with the red knob until the lever is pointing towards the upper pulley.
- D) Re-tighten the  $\frac{3}{4}$ " nut. This will re-connect the lever to the motor.
- E) Lower the lever to the locking position. The belt will re-adjust automatically.

**NOTE:** If the belt is not properly tensioned after performing the above procedure, check that the motor is not resting on the bench or other obstruction.

B):



C):



D):

