

# Combination Sets- in Dura Case Boxes



Dura Case Broach Kits

Meeting the needs of today's industry, Hassay Savage broaches find use wherever precision broaching operations add to the quality and economical manufacture of identical parts.

All broaches are CNC-qualified.

## American Standard Sets

### Standard Set C-10 Collared EDP No. 15336

4 Broaches and 18 Collared Bushings  
36 Keyway Combinations Wt. 16 lbs.

Keyway Sizes	Broach Style	Bushing Diameters (Hole Sizes)
1/8	II	1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8
3/16	II	
1/4	III	15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16
3/8	III	

### Standard Set C-10A Collared EDP No. 15330

3 Broaches and 18 Collared Bushings  
30 Keyway Combinations Wt. 16 lbs.

Keyway Sizes	Broach Style	Bushing Diameters (Hole Sizes)
1/8	II	1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8
3/16	III	
1/4	III	15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16

## DIN Standard For Keyways

Keyway Size	Bushing Diameter mm
2mm	6 - 8mm
3mm	8 - 10mm
4mm	10 - 12mm
5mm	12 - 17mm
6mm	17 - 22mm
8mm	22 - 30mm
10mm	30 - 38mm
12mm	38 - 44mm
14mm	44 - 50mm
16mm	50 - 58mm
18mm	58 - 65mm
20mm	65 - 75mm
22mm	75 - 85mm
24mm	85 - 95mm
25mm	85 - 95mm



## DIN Standard Metric Sets

### EDP No. 15440 DIN

6 Broaches and 13 Collared Bushings  
26 Keyway Combinations Wt. 12 lbs.

Keyway Sizes	Broach Style	Bushing Diameters (Hole Sizes mm.)
2mm	I	8, 10
3mm	I	
4mm	II	12, 14, 15, 16
5mm	II	
6mm	III	18, 20, 22, 24, 25, 28, 30
8mm	III	

### EDP No. 15410 DIN

2 Broaches and 5 Collared Bushings  
10 Keyway Combinations Wt. 5 lbs.

Keyway Sizes	Broach Style	Bushing Diameters (Hole Sizes mm.)
2mm	I	6, 7, 8, 9, 10
3mm	I	

### EDP No. 15418 DIN

4 Broaches and 9 Collared Bushings  
18 Keyway Combinations Wt. 10 lbs.

Keyway Sizes	Broach Style	Bushing Diameters (Hole Sizes mm)
4mm	II	12, 14, 15, 16
5mm	II	
6mm	III	18, 20, 22, 24, 25
8mm	III	

### EDP No. 15224 DIN

3 Broaches and 7 Plain Bushings  
21 Keyway Combinations Wt. 12 lbs.

Keyway Sizes	Broach Style	Bushing Diameters (Hole Sizes mm.)
10mm	IV	32, 35, 38, 40, 42, 45, 50
12mm	IV	
14mm	IV	

### EDP No. 15212 DIN

2 Broaches and 5 Plain Bushings  
10 Keyway Combinations Wt. 5 lbs.

Keyway Sizes	Broach Style	Bushing Diameters (Hole Sizes mm.)
16mm	V	52, 55, 58, 60, 65
18mm	V	

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1-800-247-2024