

# The handy drill bit grinding device by quantum.

For easy sharpening of twist drill bits from Ø 3 mm to Ø 13 mm

#### Facts that impress in terms of quality, performance and price

- Easy to operate for inexpensive grinding of twist drill bits with two cutting edges
- ▶ Drill bit grinding without prior experience clean, fast and precise
- Easy to transport
- Easy replacement of the grinding disc
- Positively-driven sharpening action, thus easy to operate
- ▶ Automatic grinding of the tip geometry thanks to cam
- ► Robust plastic housing with anti-slip base
- Diamond grinding stone with long service life for the perfect grind



#### Three steps to a ground drill bi



#### Adjust the drill bit

 Twist drills are aligned in projection length and at the correct angle



#### Sharpening the drill bit

 Through slight rotation from stop to stop



### Tipping the drill bit

 Again through slight rotation from stop to stop

## Scope of Delivery

- Diamond grinding disc
- Collet chuck holder

Model	GQ-D13
Article no.	3140020
Technical data	
Electrical connection	230 V/1 Ph ~50 Hz
Motor output	80 W
Technical specifications	
Speed (continuously variable)	4,200 rpm
Grinding disc	Ø 78 mm
Grinding capacity drill bits	Ø 3 mm to Ø 13 mm
Dimensions	
Length x width x height	220 x 200 x 160 mm
Net weight	2.5 kg

Accessories	Article no.	
Replacement grinding disc Crystalline cubic boron nitride Grain size: 170 - 200 Applications: High-speed steel (HSS)	3140021	