

## The handy drill bit grinding device - ideal for grinding twist drill bits

### Facts that impress in terms of quality, performance and price

- ▶ Easy to operate for precise and inexpensive grinding of twist drill bits with two cutting edges
- ▶ Drill bit grinding without prior experience - clean, fast and precise
- ▶ Easy to transport
- ▶ Diamond grinding stone with long service life for the perfect grind
- ▶ Fully equipped with ER spring collets in the machine interior



Fig.: GH15T



Fig.: GH10T

Model	GH10T	GH15T
Article no.	3100110	3100115
<b>Technical data</b>		
Electrical connection	230 V/1 Ph ~50 Hz	230 V/1 Ph ~50 Hz
Motor output	180 W	450 W
<b>Technical specifications</b>		
Speed (continuously variable)	5,300 rpm	5,000 rpm
Tip sharpening angle	90° - 135°	90° - 145°
Grinding capacity drill bits	Ø 2 mm to Ø 13 mm	Ø 3 mm to Ø 30 mm
<b>Dimensions</b>		
Length x width x height	310 x 180 x 190 mm	450 x 240 x 270 mm
Net weight	9.5 kg	33 kg

### Drill bit ...



- ... with blunt cutting edges



- ... ground and tip sharpened

### Comprehensive scope of delivery

with complete assortment of spring collets



#### GH15T

- 6 pcs. spring collet ER 20  
Sizes Ø 3 to Ø 8 mm
- 22 pcs. spring collet ER 40  
Sizes Ø 8 to Ø 30 mm



#### GH10T

- 11 pcs. spring collet ER 20  
Sizes Ø 2 to Ø 13 mm

Accessories	Article no.
GH10T	
<b>Replacement grinding disc Crystalline cubic boron nitride</b> Grain size: 170 - 200 Applications: High-speed steel (HSS)	3100126
<b>Replacement grinding disc Diamond</b> Grain size: 150 Applications: carbides	3100131
GH15T	
<b>Replacement grinding disc Crystalline cubic boron nitride</b> Grain size: 170 - 200 Applications: High-speed steel (HSS)	3100127
<b>Replacement grinding disc Diamond</b> Grain size: 150 Applications: carbides	3100132