

Guide to using Sausage Adhesives

1. Where to cut the sausage for the caulking gun

Cut a **1.5cm** slit close to the crimped end of the sausage where the nozzle will sit as shown below in red.



DO NOT cut the entire crimped end off the sausage as this will allow Glue to penetrate into the sausage gun cylinder causing a glue blockage and potentially a stuck sausage in the cylinder that is difficult to remove.

Cutting the nozzle

Cut off **1.5cm** off the nozzle tip on an angle using a stanley knife. The angled cut tip makes the adhesive application easier.



2. Bead thickness.

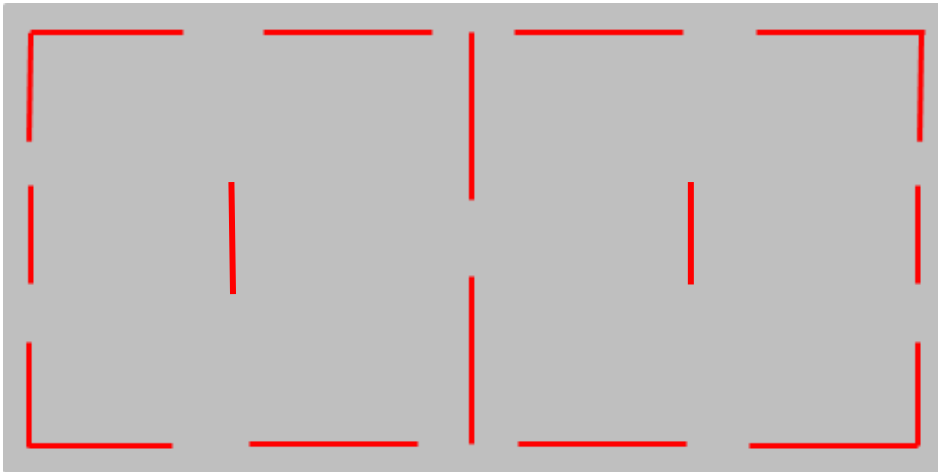
Once you have cut the nozzle tip off, your glue bead thickness should come out at around 7mm bead thickness; if it is less than that you can trim a bit more off the nozzle.

At 7mm bead thickness a Sausage will provide approximately 15 linear metres of glue, or a Cartridge should provide approximately 8 linear metres of glue.

3. How much glue and how to apply the glue.

Always keep the glue bead line 15-20mm in from the outside edge of the panel to allow for glue bleed when the panel is pressed against the wall or ceiling substrate.

For lighter panels under 2kg per m² such as our Melfoam or QuietfoamW lightweight foams less glue is required. Applying a 7mm glue bead in dashes as shown below will use approximately 3 linear metres of glue on a 1200 x 600mm size panel.



For heavier panels at over 2kgs per m² such as Quietspace Panels and Cube more glue is recommended and should be applied as below. Applying a 7mm glue bead as shown below will use approximately 5 linear metres of glue on a 1200 x 600mm size panel.

