

How to iron on patches:

Thanks for purchasing our DELTA patches! Ready to get started? Here's a quick step-by-step:

- 1. **Prep.** First make sure that the backing of the patch and the apparel is clear of any debris such as hairs, fuzz, lint or dirt.
- 2. **Choose the right temperature.** If you're putting a patch on apparel, use the highest temperature setting on your iron. This is so the adhesive on the back of the patch will melt and fuse with the fabric.
- 3. Iron on. We recommend covering the patch with a piece of fabric or parchment paper before ironing so you don't burn it if you're not applying the patch onto denim. Cover the patch with the iron and press down hard for at least a full minute (60 seconds). Keep in mind that the adhesive backing on an iron-on patch needs to fully melt to then bond onto the fabric. Be sure to cover all areas of the patch. Now turn the apparel over and do the same thing on the back: press down hard for at least a full minute to help seal the patch.
- 4. **Let it rest.** Let your fabric and patch rest and cool down a bit. After about 5 to 10 minutes, you can lift the fabric vertically and see if there are any spots where the patch hasn't fully fused. <u>If necessary</u>, repeat the process until the patch is fully bonded.