

# 200 / 220 SERIES HOSE FITTING



## TOOLS REQUIRED

- Hose Cutters
- Masking Tape
- Vice
- Vice Jaws
- Pliers
- Small Flat Screwdriver
- AN Spanner (Adjustable or combination)

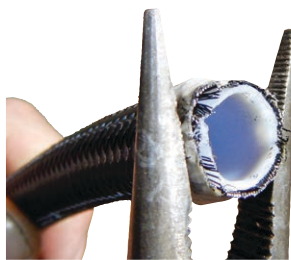


### STEP 1



Wrap Hose with masking tape to prevent braid fraying, and cut to desired length with hose cutters

### STEP 2



Ensure the hose is round by gently squeezing with pliers. Remove tape from hose.

### STEP 3



Undo the socket from the hose end and slide socket over the hose, taking note of which end of the socket is threaded and needs to be joined to the hose end.

### STEP 4



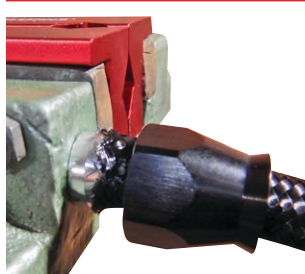
Use a flat screwdriver to carefully separate the braid from the PTFE liner, ensuring you don't damage the PTFE liner in the process.

### STEP 5



Slide the olive, tapered-end-first over the PTFE liner, under the braid. Make sure there is no braid between the PTFE liner and the olive.

### STEP 6



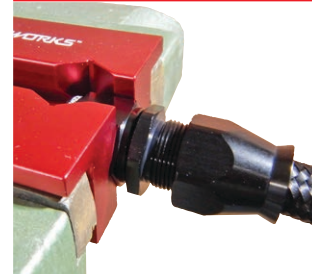
Push the olive on the hose against the side of your vice or a strong flat surface. Look inside the PTFE liner and ensure it is seated and square inside the olive.

### STEP 7



Fit the hose end into your vice jaws.

### STEP 8



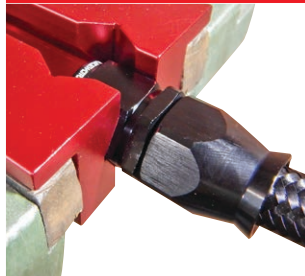
Push the hose over the nipple on the hose end, and engage the threads. Be careful not to cross thread.

### STEP 9



Using an AN spanner, tighten the hose / socket on the hose end, until there is a gap of approximately 1mm between the socket and hose end.

### STEP 10



Align the flats on the socket / hose end for a professional looking finish.

### STEP 11



Remove from the Vice and repeat at the other end as necessary.



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