

## Elevated Hunting Stand Assembly Manual



**!!WARNING!!** Safety is the most important aspect of enjoying this new hunting stand. Please read and comply with the steps laid out within these instructions. Failure to follow instructions may result in injury or death.



**!!WARNING!!** Safe use of this product is responsibility of the user. It is also the owners responsibility to provide these instructions to future owners should the product be borrowed or sold. Failure to follow these instructions may deem you personally liable in the court of law.



**!!WARNING!!** Initially and periodically inspect product for wear, corrosion, cracks or deterioration that may compromise the safe operation and use of the product. Immediately discontinue use if any type of defect is noticed and contact Orion Hunting Products at (906)-767-0270. Failure to follow instructions may result in injury or death.

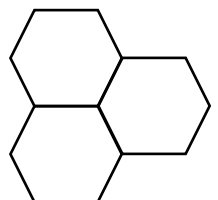


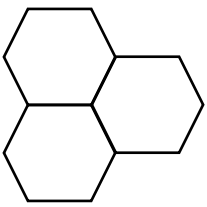
**!!WARNING!!** Do not modify, leave out or misuse any or all parts of this product. If there is reason to believe parts to be missing or defective please contact Orion Hunting Products for replacement. Use only genuine Orion Hunting Product provided parts, attempting to use anything besides parts provided by manufacturer will void warranty. This product is not to be used outside the scope of its intended design and failure to follow instructions may result in injury or death.



**!!WARNING!!** Avoid underground utilities when anchoring. Always contact the local one-call system to prevent injury or death due to shock and electrocution, interruption of services, environmental accidents or job delays. Gas line rupture may cause explosion or fire. Contact with fiber optic cable may cause blindness due to exposure to laser light. National One-Call line is 1-888-258-0808

Any questions, comments or concerns please contact  
Orion Hunting Products at 906-767-0270





## Read Manual



## Injury/Death Hazards



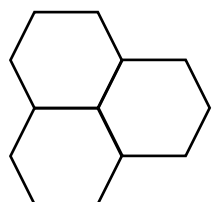
## Product Failure Hazard

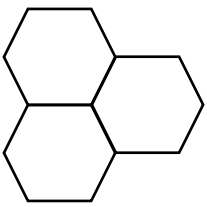


## Wind Hazard



## Underground Hazard





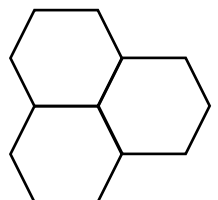
## Lightning Hazard

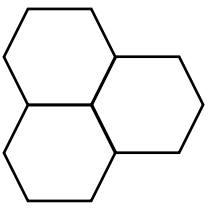


## Falls Hazard



## Trip Hazard





**Thank you** for purchasing a new Orion Hunting Products Elevated Metal Stand.

*It is our Overwhelming desire to ensure that you are satisfied with this product.*

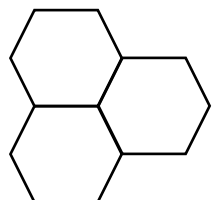
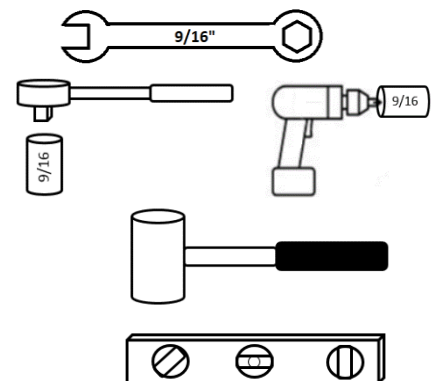
*We have taken great pride in every aspect of its design and manufacturing right here in the U.S.A. and it is our hope that you can take pride in owning it.*

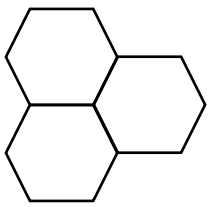
*If it does not meet your expectations for any reason please give us a call or text at (906)-767-0270 and may it truly Elevate your Pursuit.*

*Hunt safely without limits. Hunt Orion!*

## Tools Required

- 1) 9/16" Open End/Box End Combination Wrench
- 2) 9/16" Socket with Ratchet or Cordless Impact drill preferred
- 3) Large Hammer
- 4) Level

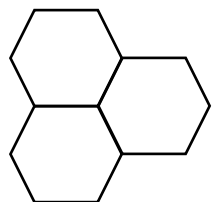
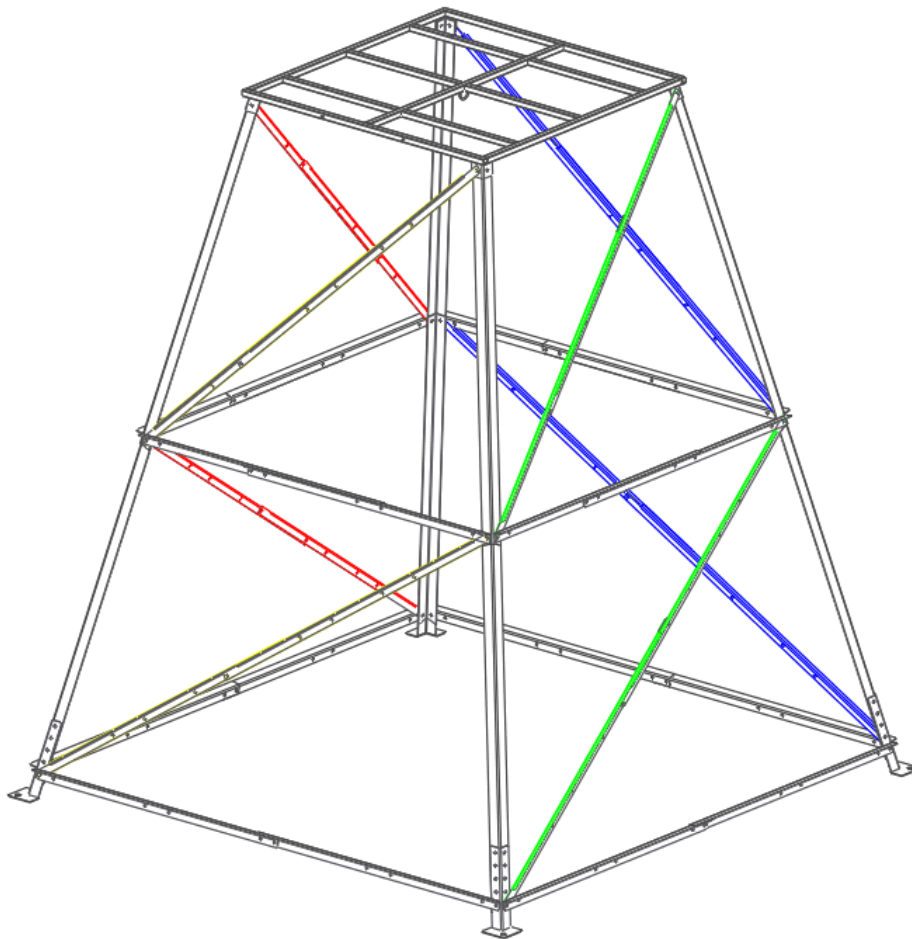
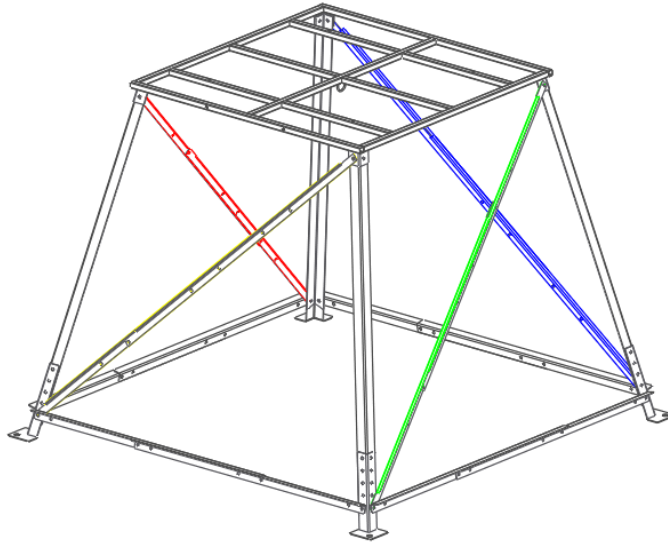


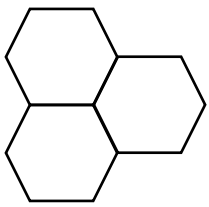


**IMPORTANT**



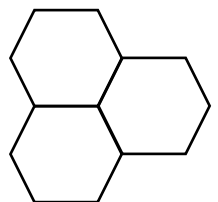
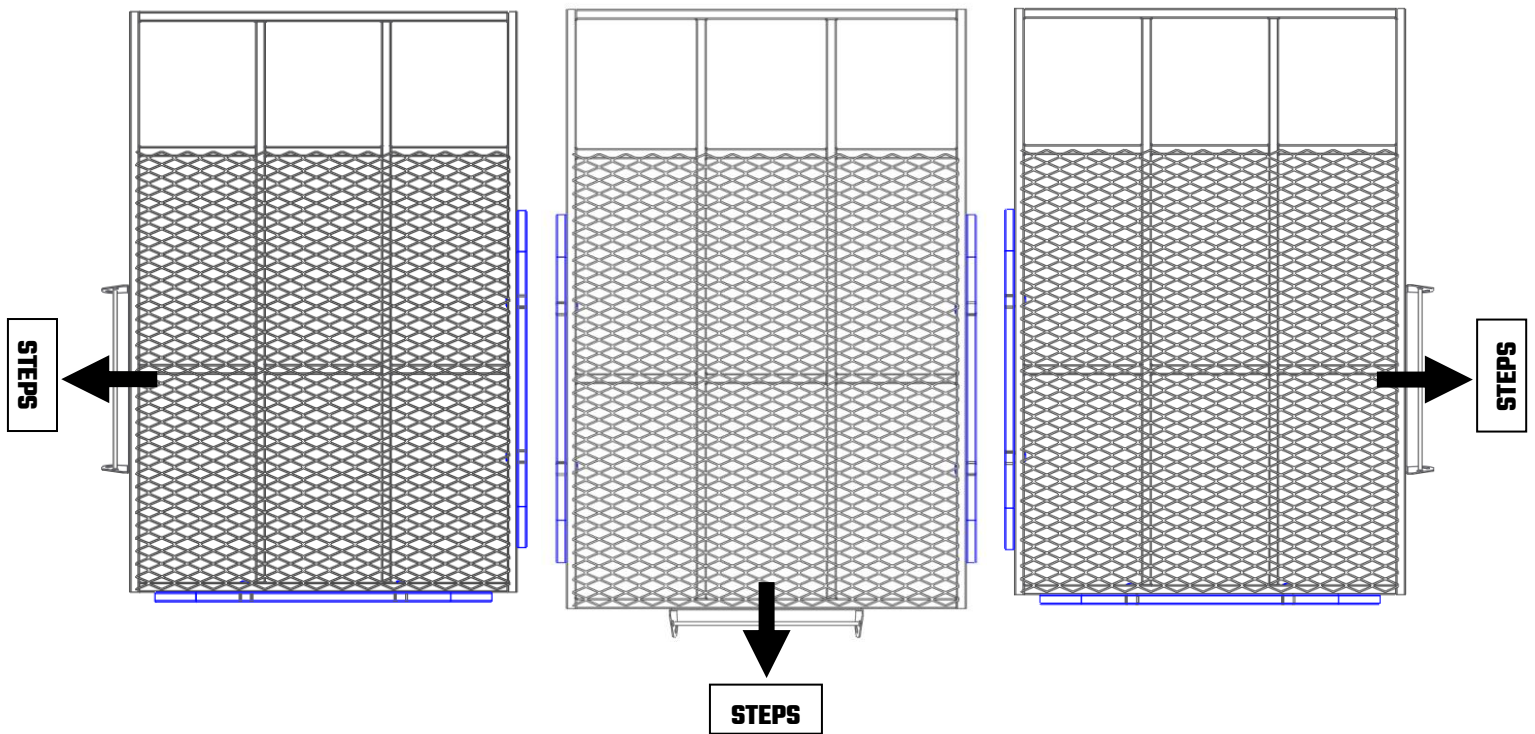
**Angle braces must go from corner to corner with each going to a different leg**

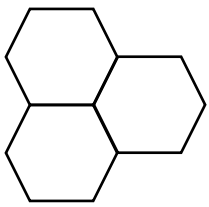




## 3-Way Deck

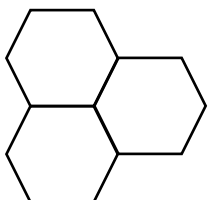
Our deck has the ability for the steps to come off on the sides as well as the back. During the assembly process the handrails can be installed in any of the ways shown below allowing you to choose where the steps come up the tower.

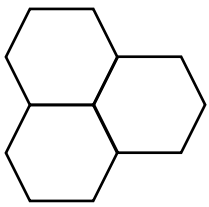




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| 5' Elevated Hunting Stand with Ladder .....  | Pg.37 |
| 10' Elevated Hunting Stand with Ladder ..... | Pg.48 |



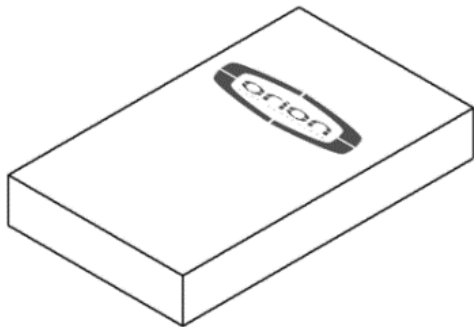
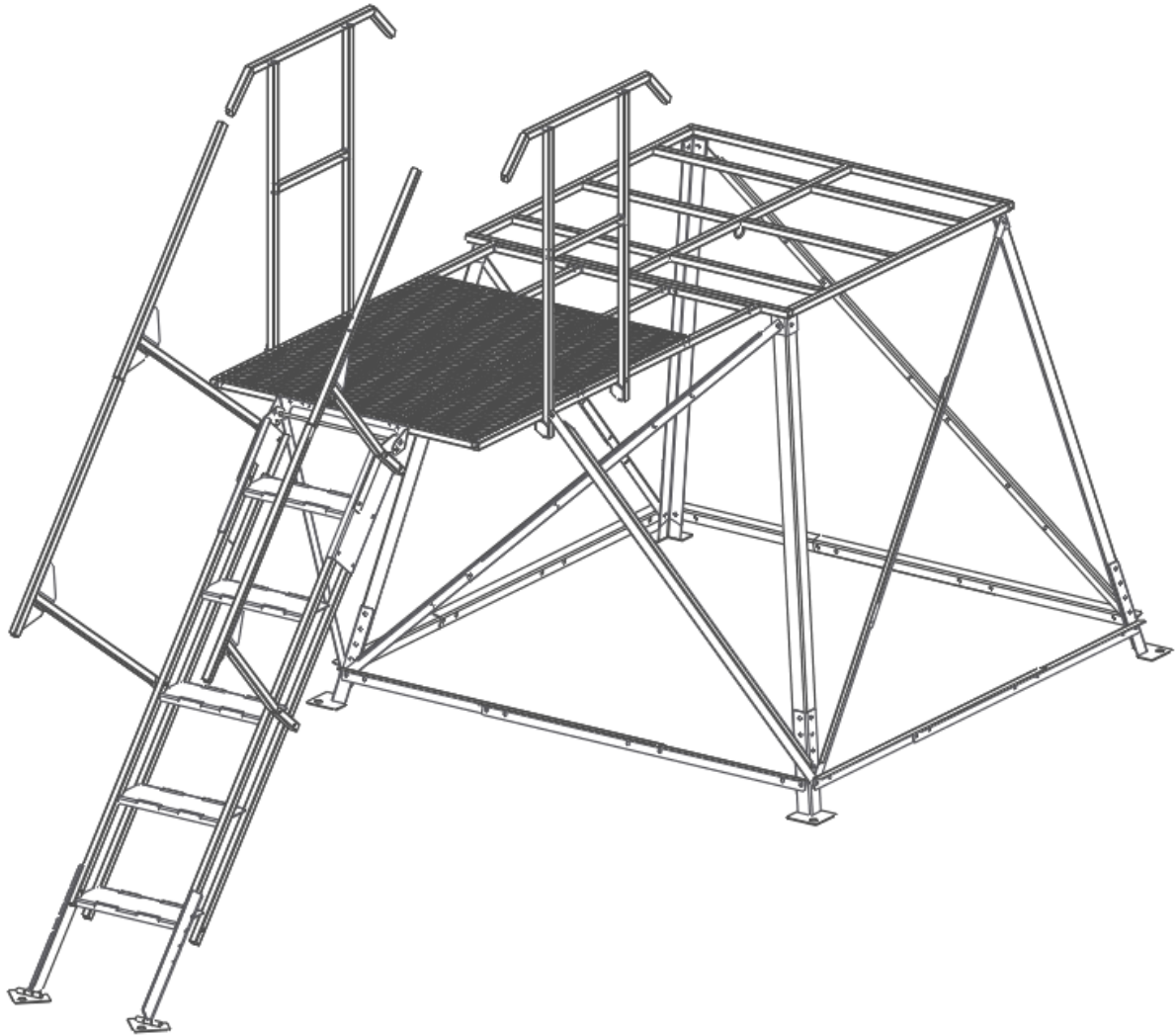


# 5' Elevated Hunting Stand Overview

**Platform Box - TWR1001500**

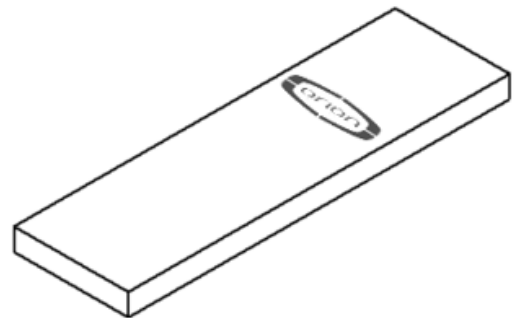
**5' Stair Box - TWR1001502**

Please read through entire assembly instructions before beginning  
Stand is rated for 1,000 pound capacity of blind and occupants combined.

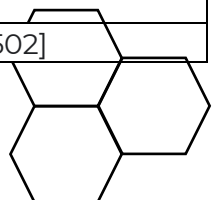


● Platform Box [TWR1001500]

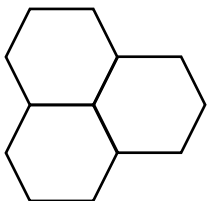
+



● Stair Box [TWR1001502]



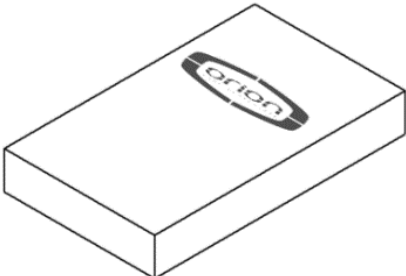
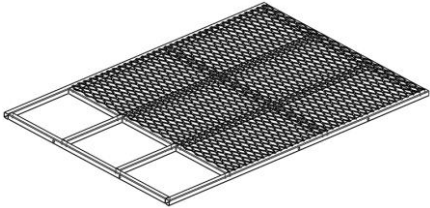
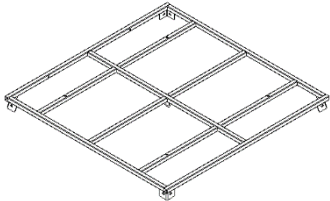
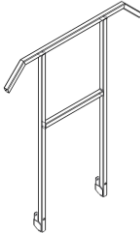
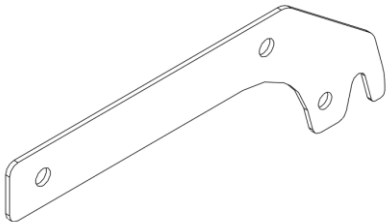
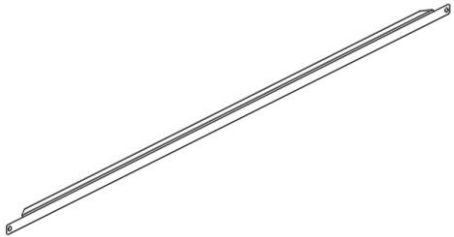
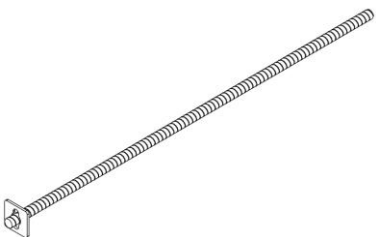
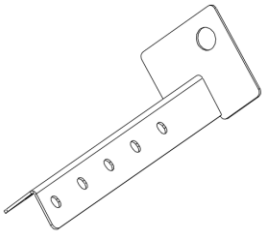
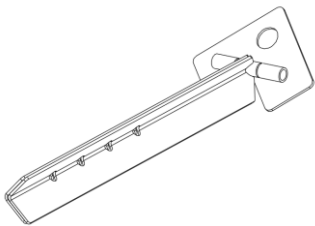
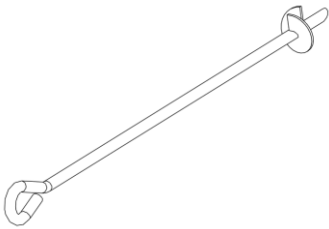
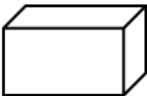
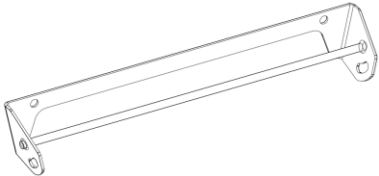



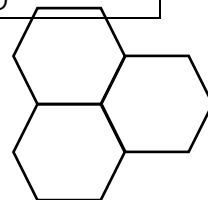


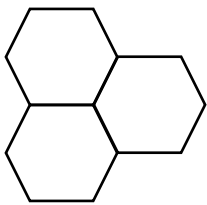
# Contents

Platform Box

TWR1001500

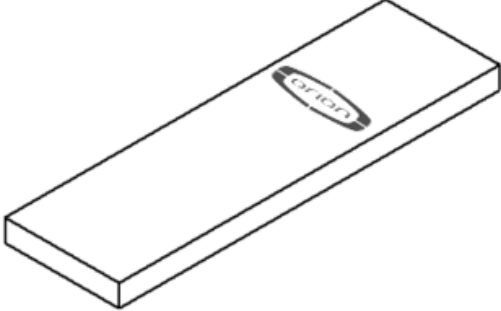
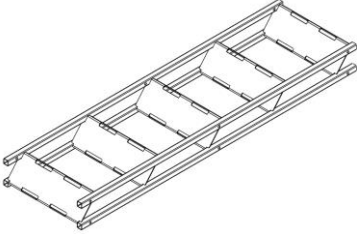
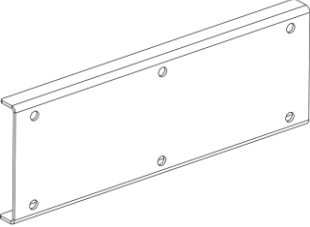
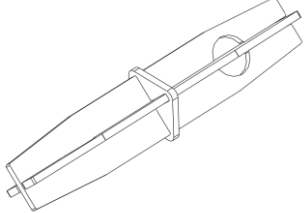
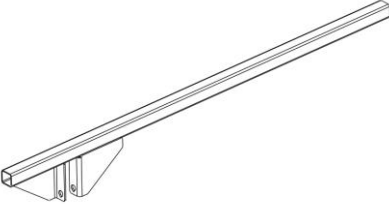
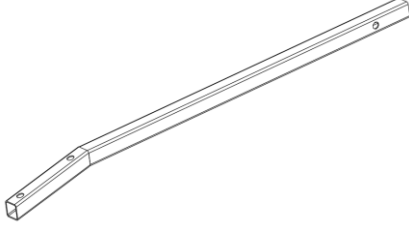
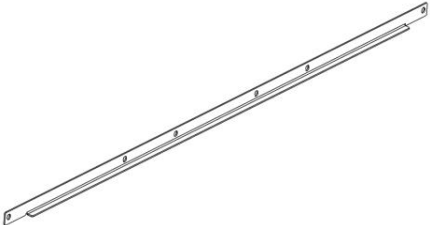
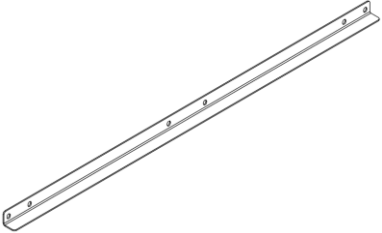
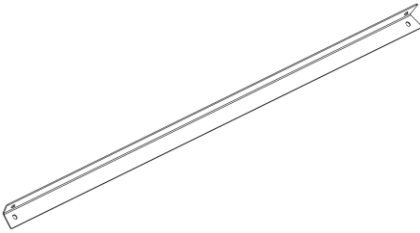

|   |  |   |
|---|--|---|
|   |  |   |
|    |     |    |
| ● [1X] Deck – TWR1002120  | ● [1X] Platform – TWR1002100   | ● [2X] Deck Rail – TWR1002125   |
|   |   |   |
| ● [2X] Deck Hook – TWR1002159   | ● [2X] Deck Brace – TWR1002166   | ● [6X] Pound Anchor – MSC1001668  |
|  |   |  |
| ● [4X] Tower Foot – TWR1002109  | ● [2X] Stair Foot – TWR1002145   | [1X] Twist Anchor – MSC1001667  |
|  |  |  |
| ● [1X] Platform HDW Kit – HDW1000050  | ● [1X] Stair/Ladder Bracket – TWR1002180   | [1X] Anchor Strap – MSC1001100  |

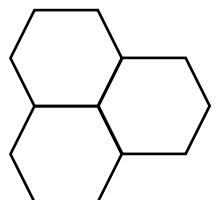




# Contents

Stair Box  
TWR1001502

|   |  |   |
|---|--|---|
|   |  |   |
|   |    |   |
| ●[1X] Stair – TWR1002140  | ●[2X] Stair Bracket – TWR1002131   | ●[3X] Swedge – TWR1002165   |
|  |  |  |
| ●[4X] Hand Rail – TWR1002134  | ●[4X] Rail Upright – TWR1002138  | ●[8X] Angle Brace – TWR1002115  |
|  |  |  |
| ●[8X] Horizontal Brace – TWR1002108   | ●[4X] Leg – TWR1002106   | ●[1X] Stair Hardware Kit – HDW1000052   |





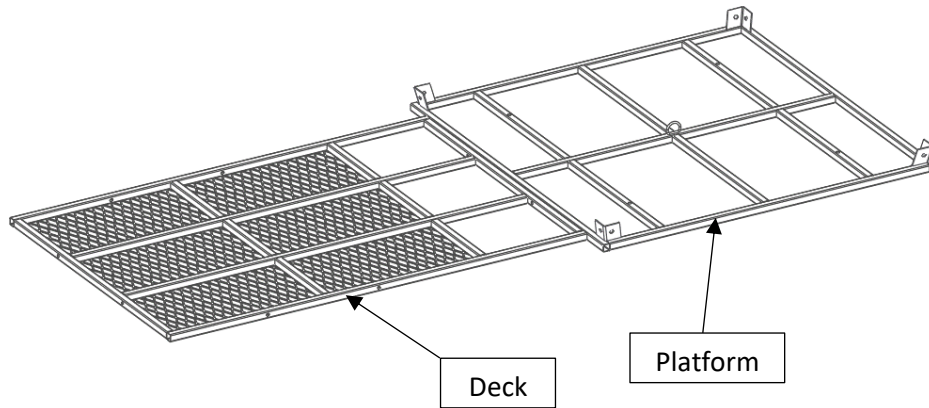
# Elevated Hunting Stand Assembly



**\*\*Finger tighten hardware initially\*\***  
**Attach ground anchor before use**



**1**



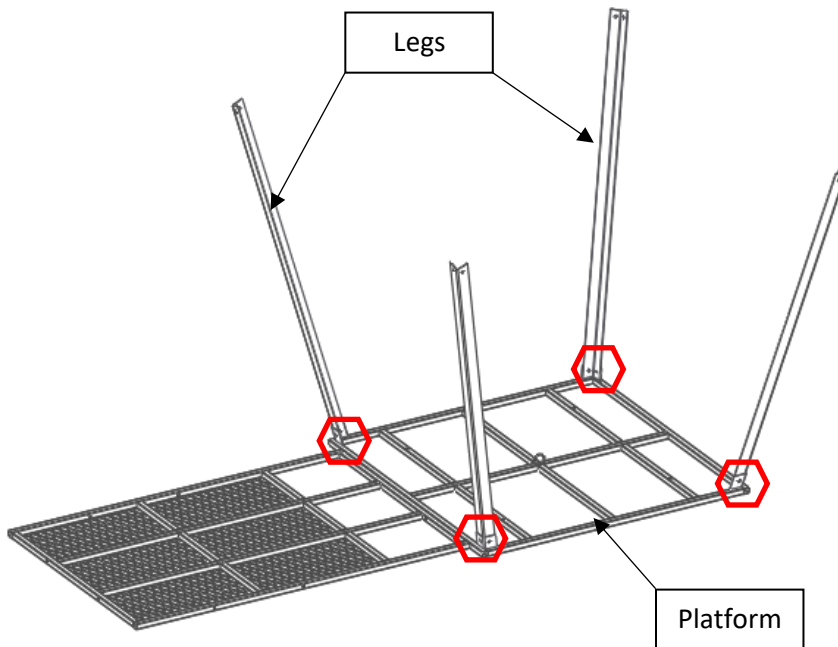
### Parts

- 1x Platform
- 1x Deck
- 2x 2-3/4" Bolts
- 2x Flange Nuts

### Process

Bolt the Platform to the Deck using the 2-3/4" bolts.

**2**

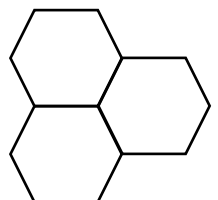


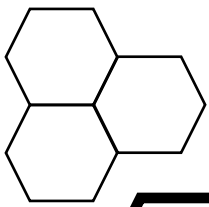
### Parts

- 1x Platform
- 1x Deck
- 2x 2-3/4" Bolts
- 2x Flange Nuts

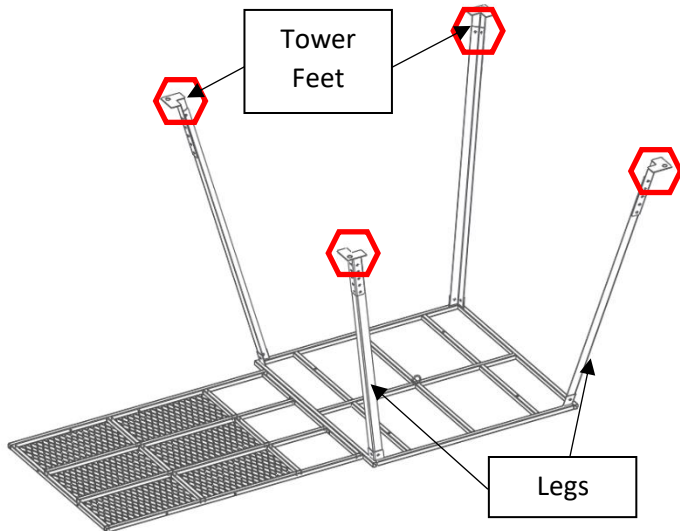
### Process

Bolt the legs to the platform using the 1-1/2" bolts. Nuts on exterior





# 3



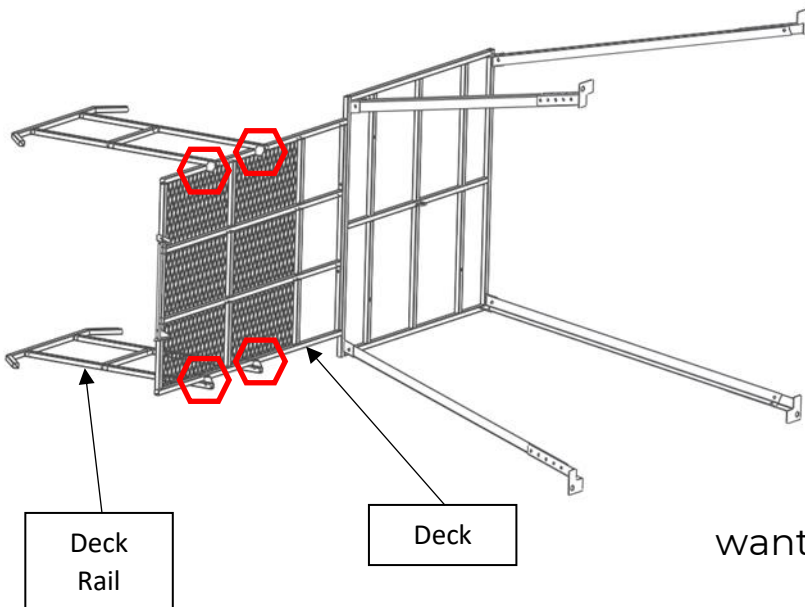
### Parts

- 4x Tower Feet
- 8x 1-1/2" Bolts
- 8x Flange Nuts

### Process

Bolt the tower feet to the outside of the legs using the 1-1/2" bolts. Set to lowest setting with nuts on the exterior

# 4

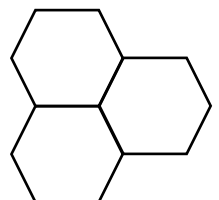


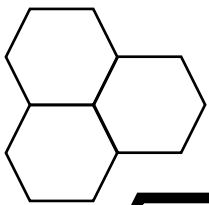
### Parts

- 2x Deck Rail
- 4x 2-3/4" Bolts
- 2x 1-1/2" Flange Nuts

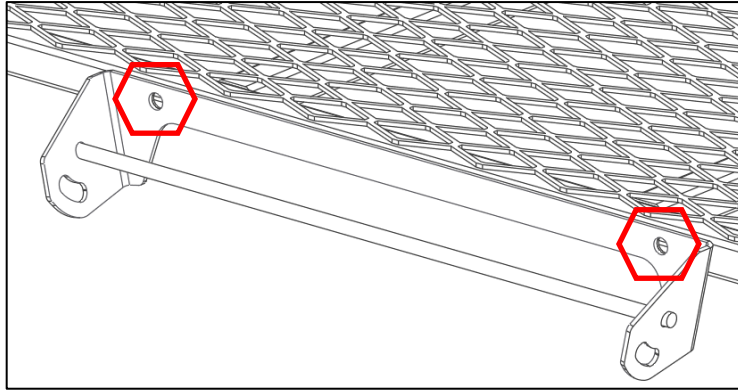
### Process

Flip the tower. Bolt the deck rails to the deck using the 2-3/4" bolts. The rails can be placed on any edge depending on where you want the stair to be. Nuts on exterior





# 5

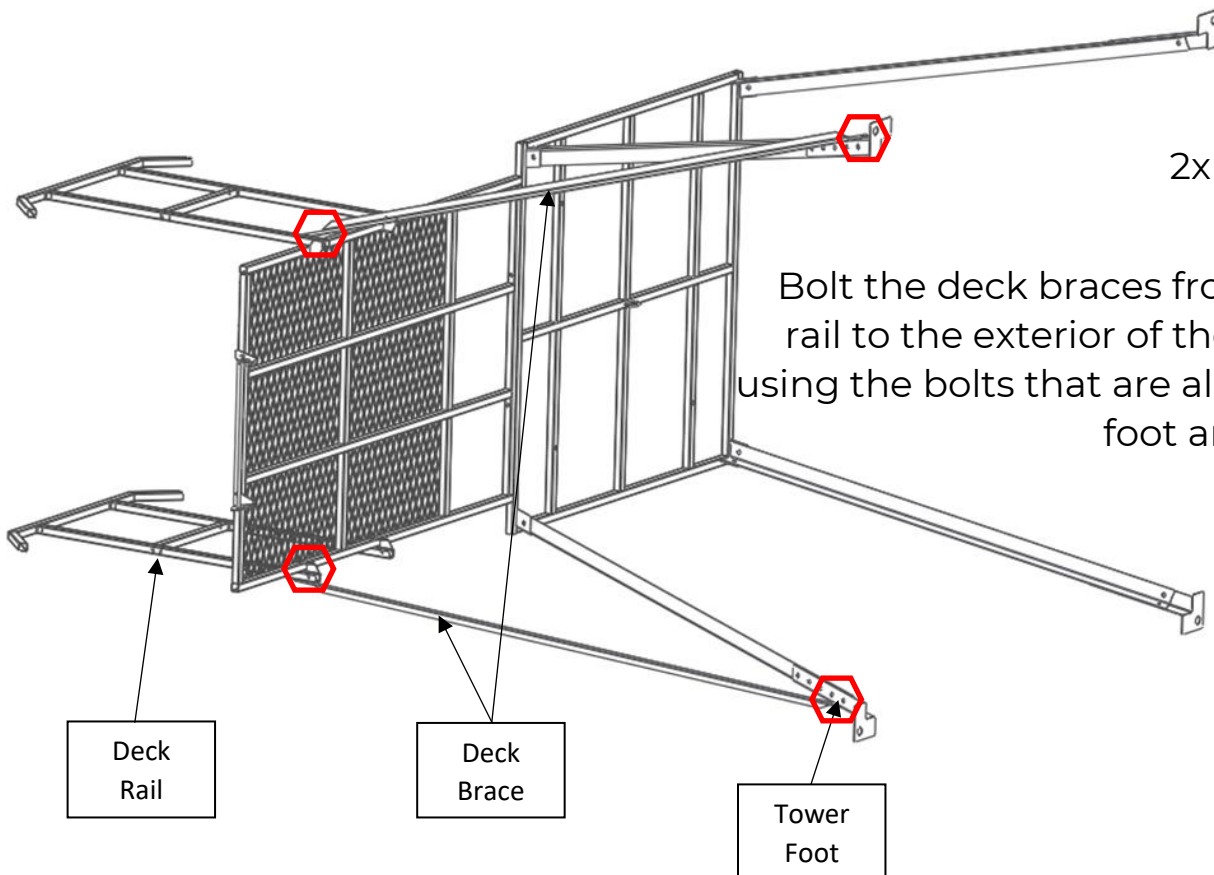


- Parts**
- 1x Stair/Ladder Bracket
  - 2x 1-1/2" Bolts
  - 2x Flange Nuts

**Process**

Bolt the Stair/Ladder bracket onto the remaining side of the deck

# 6



- Parts**
- 2x Deck Brace

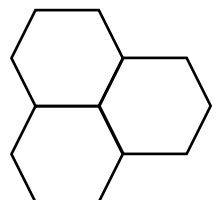
**Process**

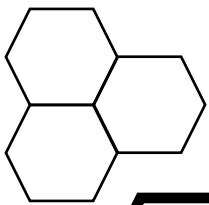
Bolt the deck braces from the deck rail to the exterior of the tower feet using the bolts that are already in the foot and deck rail.

Deck Rail

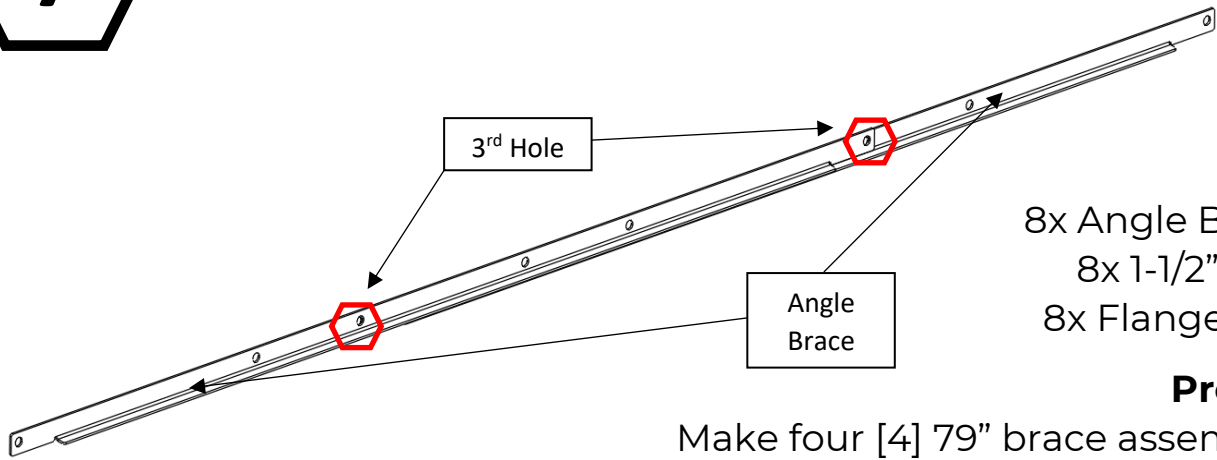
Deck Brace

Tower Foot





**7**

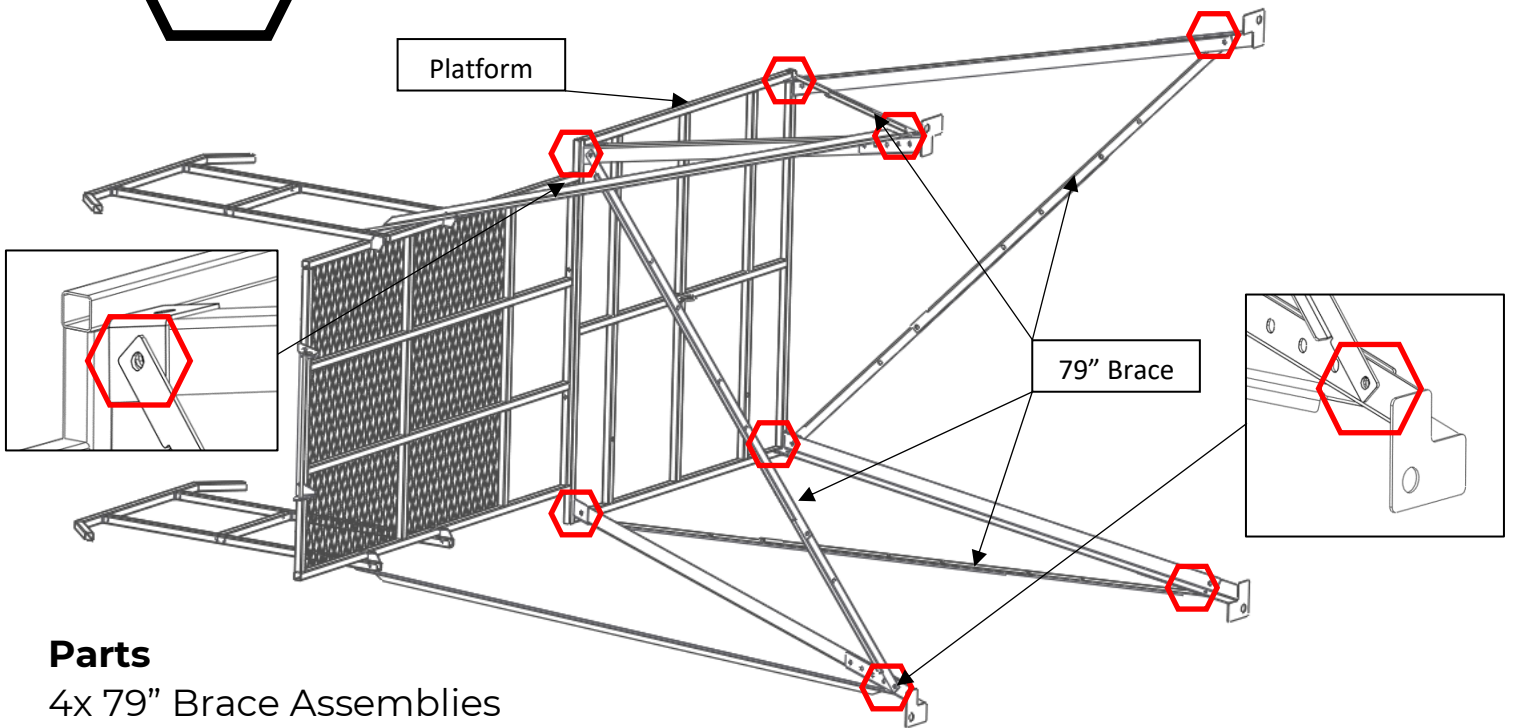


- Parts**
- 8x Angle Braces
  - 8x 1-1/2" Bolts
  - 8x Flange Nuts

**Process**

Make four [4] 79" brace assemblies

**8**



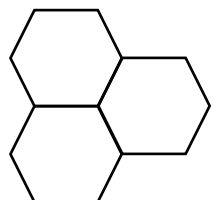
- Parts**
- 4x 79" Brace Assemblies

**Process**

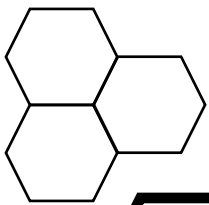
Assemble the angle braces to the legs and platform.

**\*\*The brace is external, leave bolt in to make assembly easier\*\***

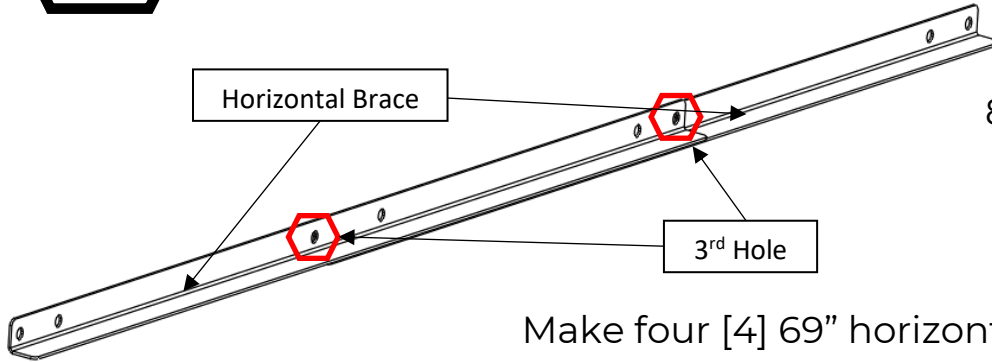
**\*\*Do this one bolt at a time to keep stand together to ease assembly\*\***







9



**Parts**  
8x Horizontal Braces  
8x 1-1/2" Bolts  
8x Flange Nuts

**Process**

Make four [4] 69" horizontal brace assemblies

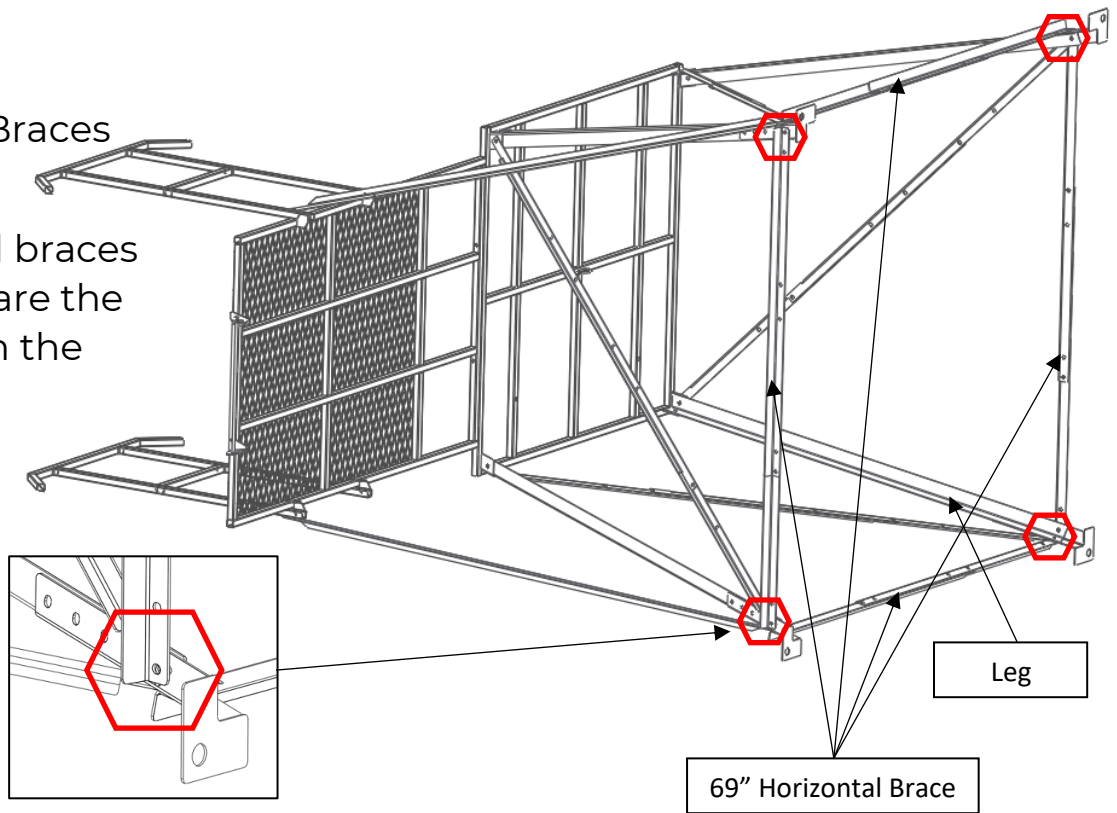
10

**Parts**

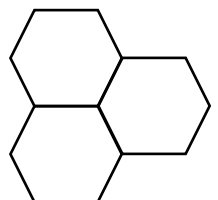
4x 69" Horizontal Braces

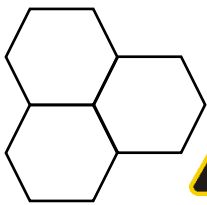
**Process**

Bolt the horizontal braces to the legs. These are the outermost piece in the assembly.



**TIGHTEN ALL HARDWARE STARTING FROM THE PLATFORM DOWN**





# STAND UP AND IMMEDIATELY ATTACH POUND AND TWIST ANCHORS



11

### Parts

- 4x Pound Anchors
- 1x Twist Anchor
- 1x Anchor Strap

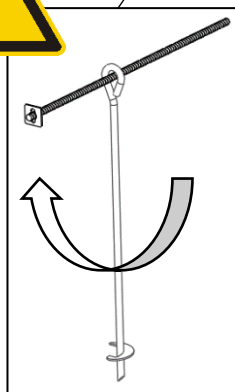
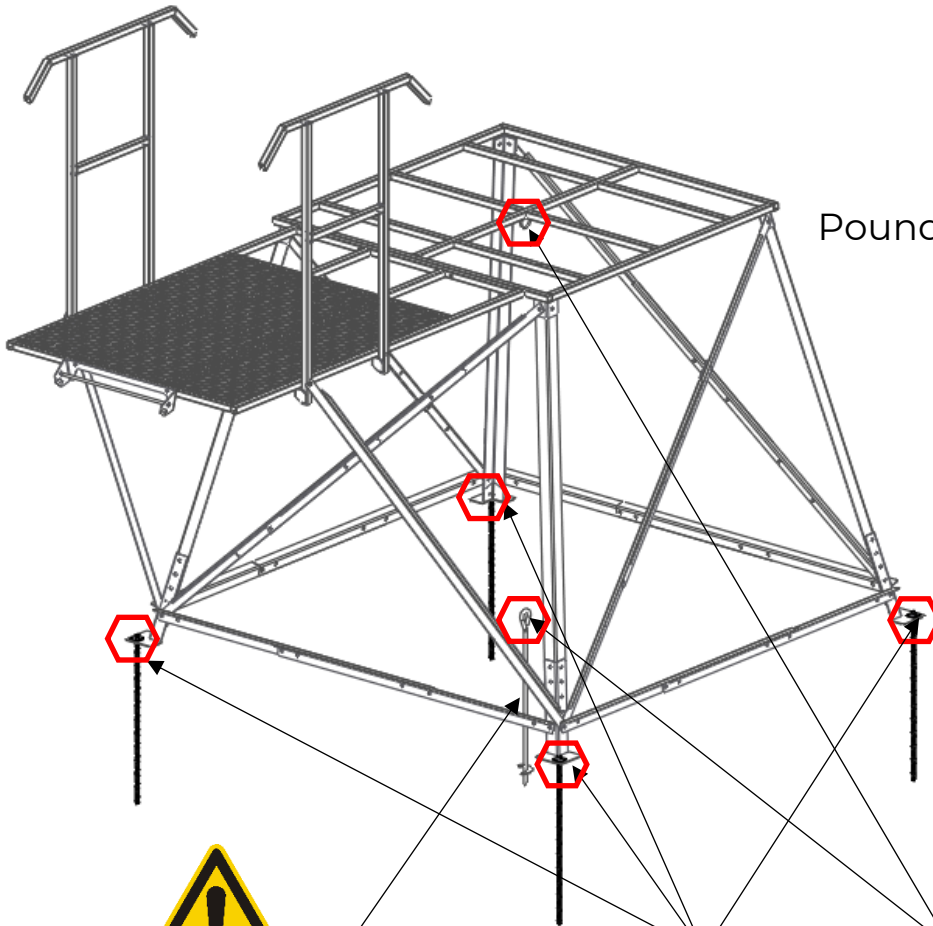
### Process

Pound in four corner anchors.

Twist in twist anchor directly below the center of the platform. Use pound in anchor to ease install.

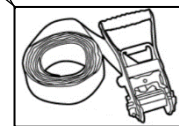
Attach anchor strap from platform to the twist anchor.

Put a twist in the anchor strap to eliminate wind noise.

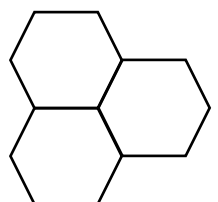


Twist Anchor

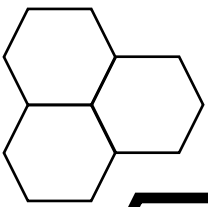
Pound Anchor



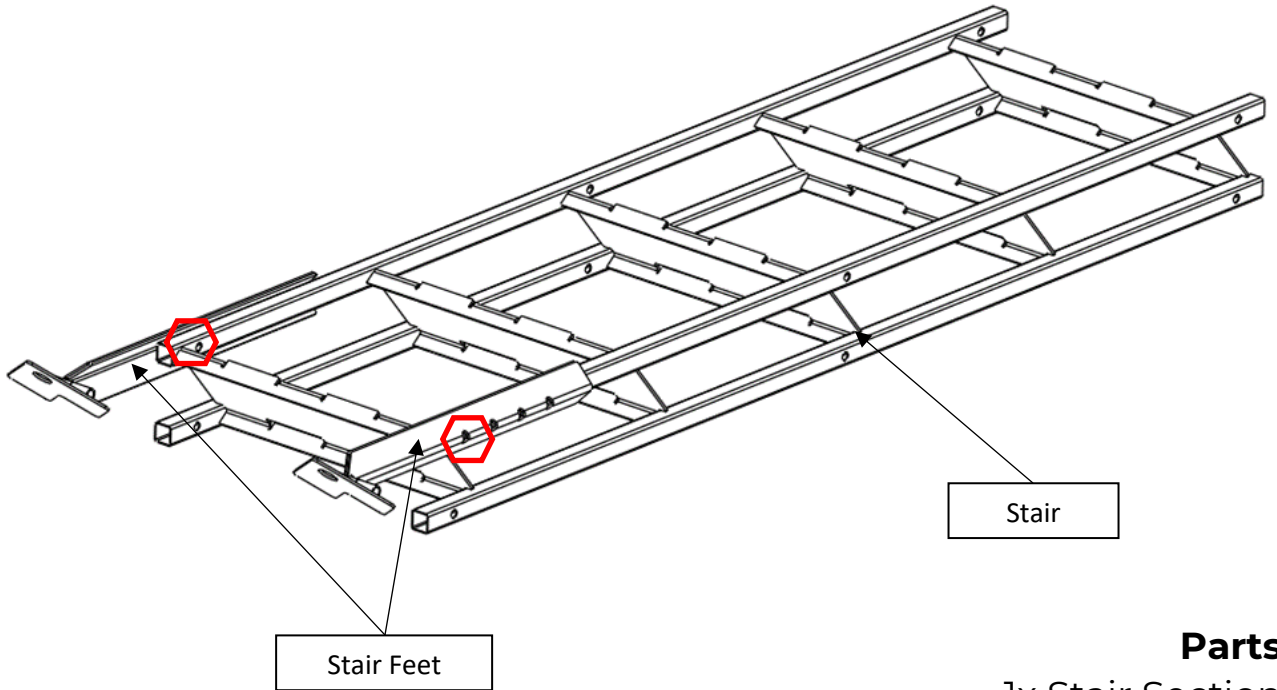
Anchor Strap







12

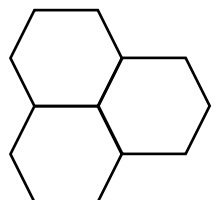


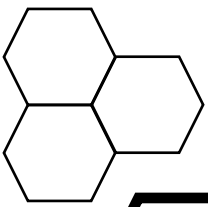
**Parts**

- 1x Stair Section
- 2x Stair Feet
- 2x 2-3/4" Bolts
- 2x Flange Nuts

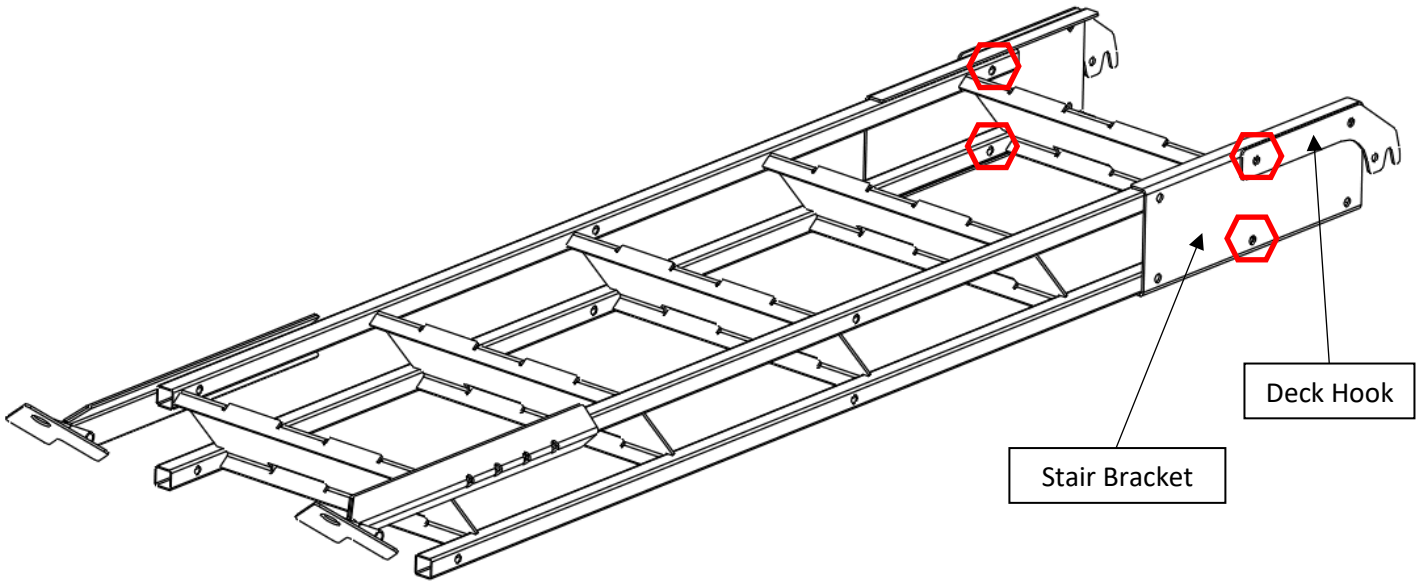
**Process**

Use the 2-3/4" bolts to bolt the stair feet to the stair section with the nuts to the exterior. Bolt to the lowest setting.





13

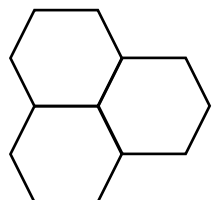


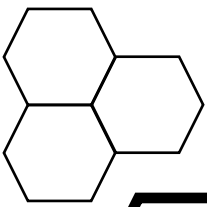
**Parts**

- 2x Stair Brackets
- 2x Deck Hooks
- 4x 1-3/4" Bolts
- 4x Flange Nuts

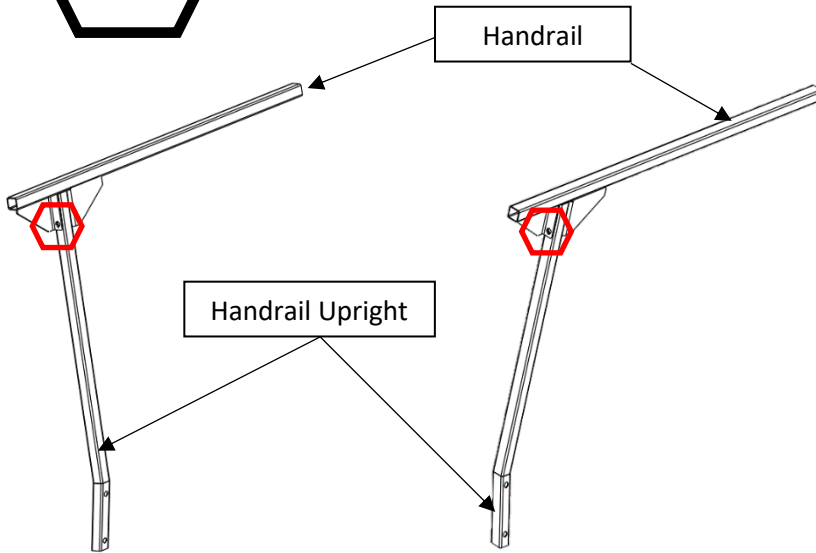
**Process**

Assemble the bracket and hook to the stair section using the 1-3/4" bolts. The middle bracket holes align with the top of stair hole. Handrail sections will go on exterior of the top hook connection





14



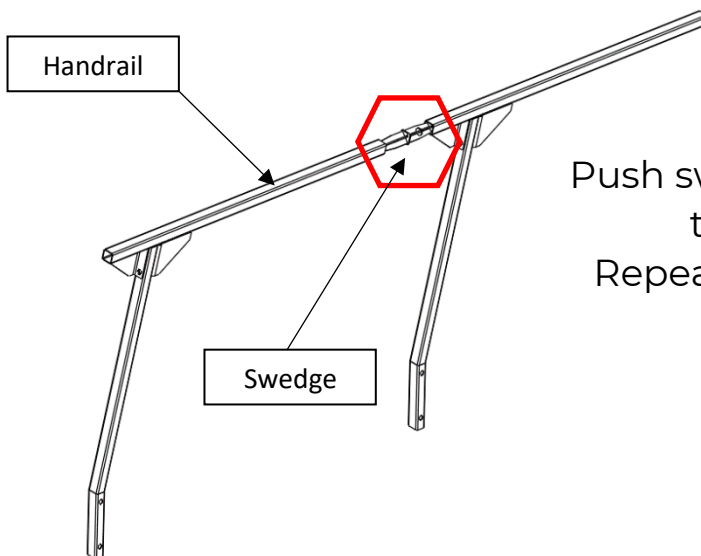
**Parts**

- 4x Handrails
- 4x Handrail uprights
- 4x 1-3/4" Bolts
- 4x Flange nuts

**Process**

Assemble the handrail to the handrail upright using the 1-3/4" bolts as shown. Make 2 lefts and 2 Rights.

15

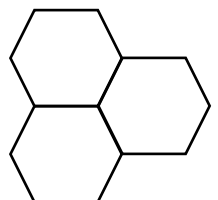


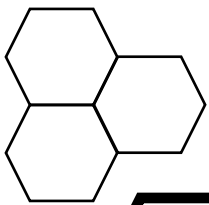
**Parts**

- 2x Swedges

**Process**

Push swedge into the handrail sections to connect the two left handrails. Repeat process for the right handrails.





# 16

## Parts

1x Right Handrail Section

1x Left Handrail Section

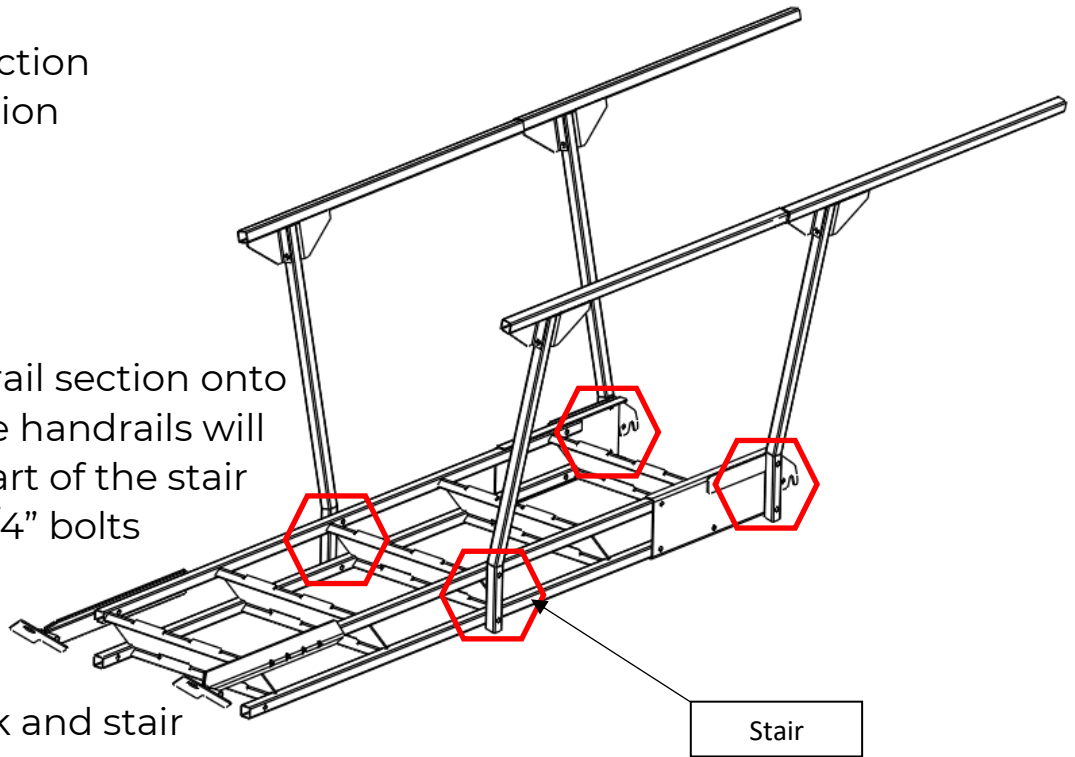
4x 2-3/4" Bolts

4x 1-3/4" Bolts

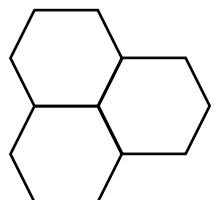
8x Flange Nuts

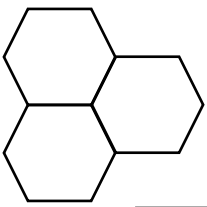
## Process

Assemble the handrail section onto the stair section. The handrails will be the outermost part of the stair section. Use the 2-3/4" bolts where it is tube to tube and the 1-3/4" where the handrail attaches to the hook and stair bracket.



**TIGHTEN ALL HARDWARE ON THE STAIR SECTION**

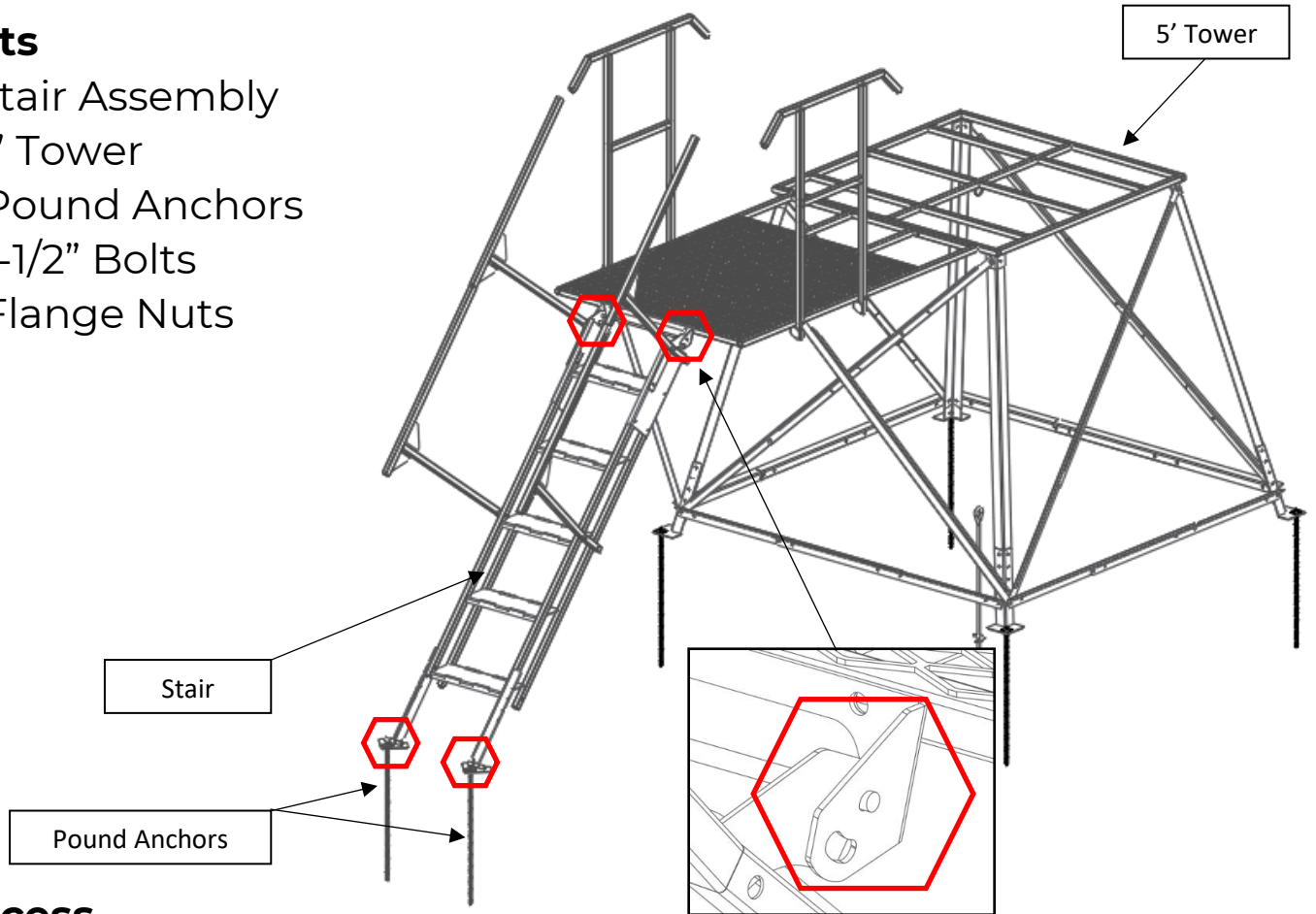




# 17

## Parts

- 1x Stair Assembly
- 1x 5' Tower
- 2x Pound Anchors
- 2x 1-1/2" Bolts
- 2x Flange Nuts



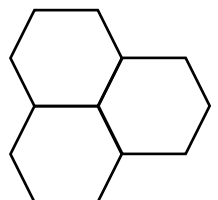
## Process

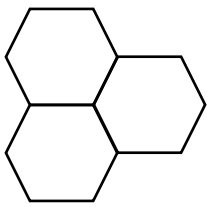
Hook the stair section to the to the stair/ladder bracket that is attached to the deck. Using the 1-1/2" bolts attached the stair hook to the stair ladder bracket.

**\*\*Immediately install pound anchors to the stair feet\*\***



**STAIR POUND IN ANCHORS AND STAIR BOLTS  
MUST BE IN PLACE BEFORE STAIR USE**



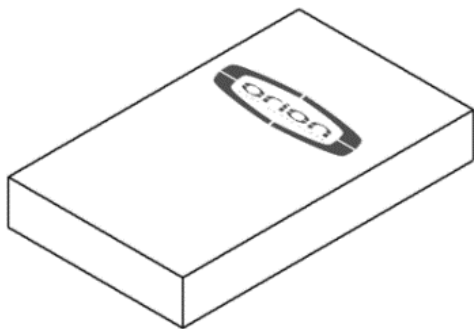
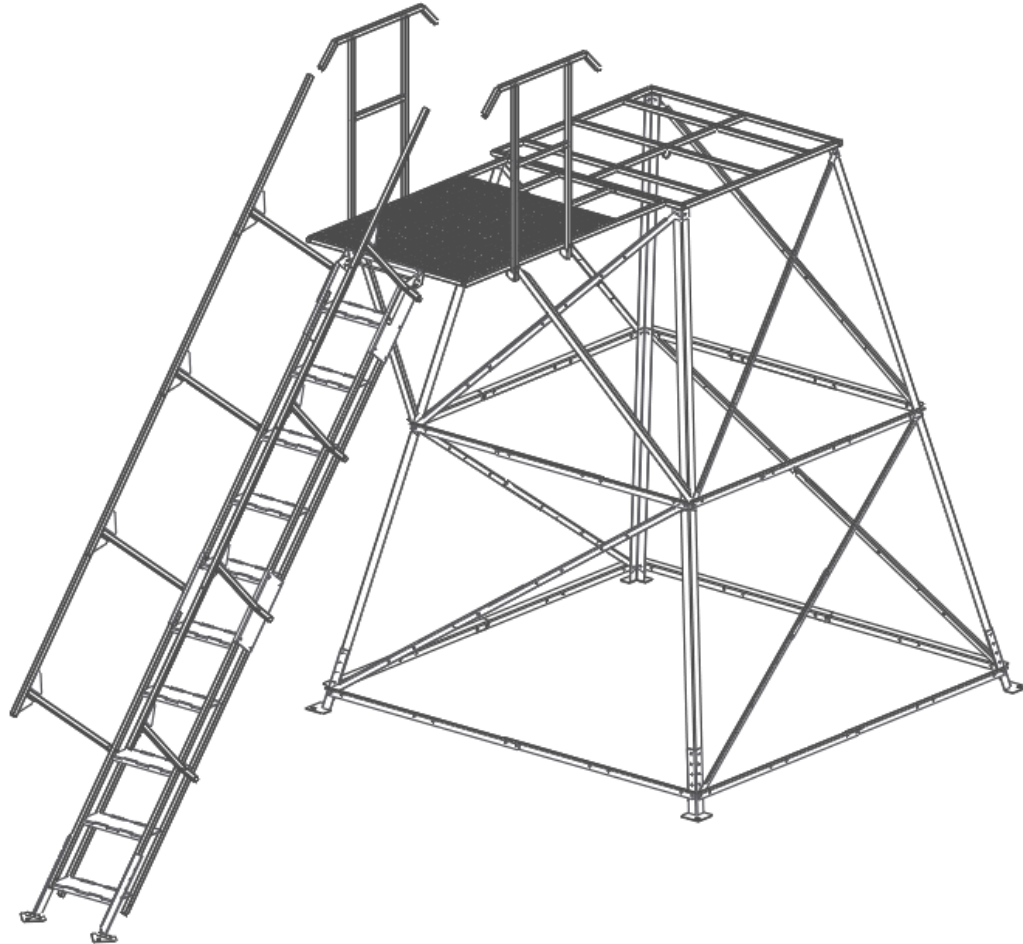


# 10' Elevated Hunting Stand Overview

**Platform Box - TWR1001500**

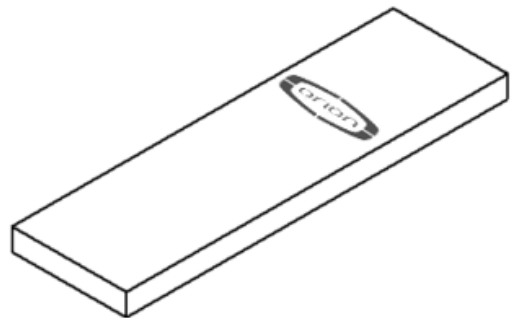
**2 x 5' Stair Box - TWR1001502**

Please read through entire assembly instructions before beginning  
Stand is rated for 1,000 pound capacity of blind and occupants combined.

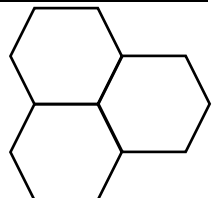


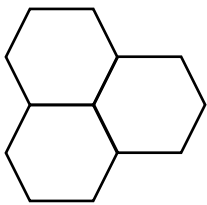
● Platform Box [TWR1001500]

+



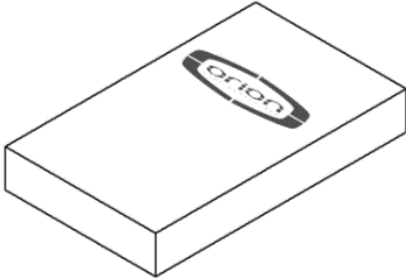
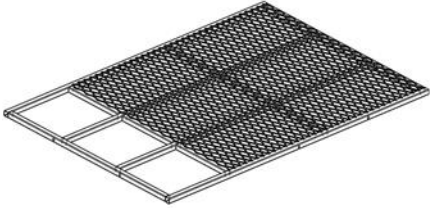
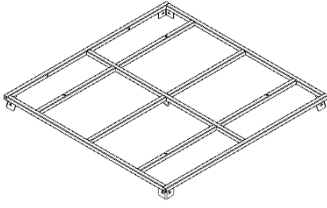
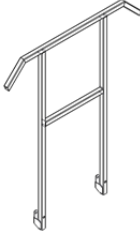
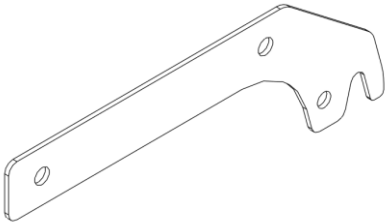
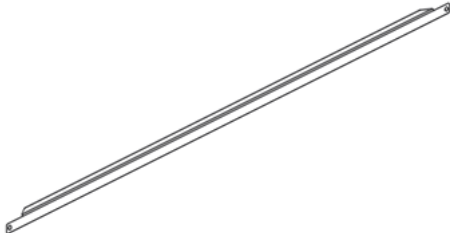
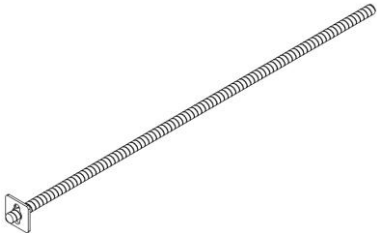
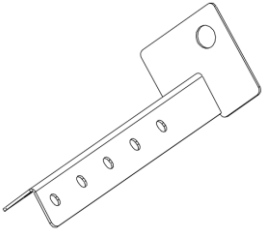
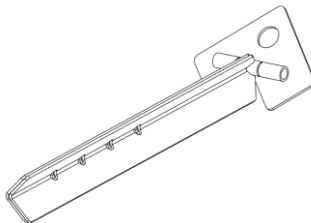
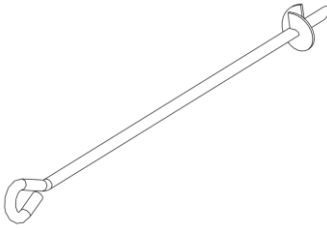

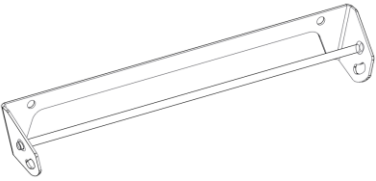
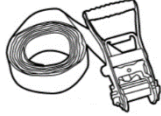
● 2x Stair Box [TWR1001502]

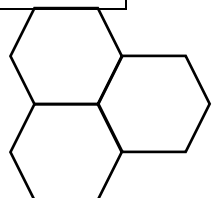


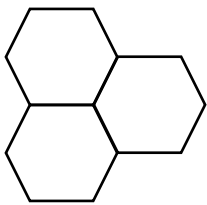


# Contents

**Platform Box  
TWR1001500**

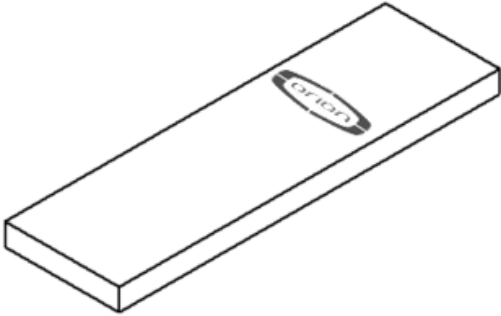
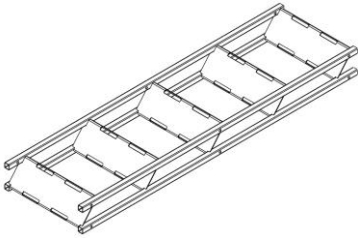
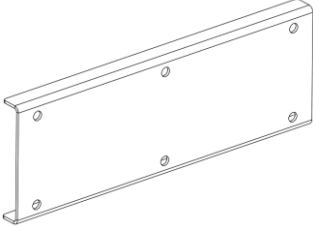
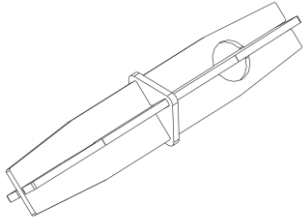
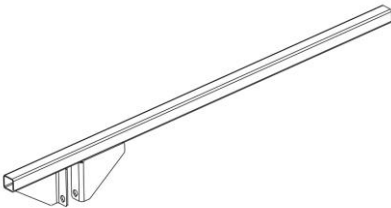
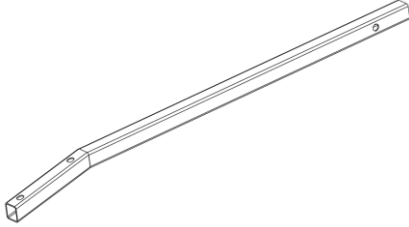
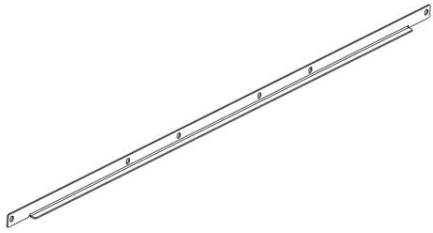
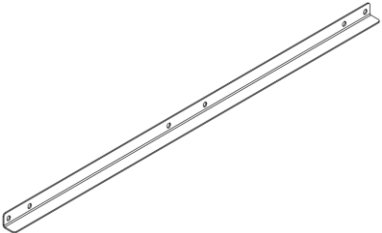
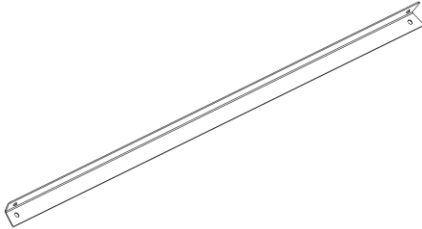

|   |   |   |
|---|---|---|
|   |   |   |
|    |    |    |
| <p>● [1X] Deck – TWR1002120</p>   | <p>● [1X] Platform – TWR1002100</p>   | <p>● [2X] Deck Rail – TWR1002125</p>  |
|   |  |   |
| <p>● [2X] Deck Hook – TWR1002159</p>  | <p>● [2X] Deck Brace – TWR1002166</p>   | <p>● [6X] Pound Anchor – MSC1001668</p>   |
|  |  |  |
| <p>● [4X] Tower Foot – TWR1002109</p>   | <p>● [2X] Stair Foot – TWR1002145</p>   | <p>[1X] Twist Anchor – MSC1001667</p>   |
|  |  |  |
| <p>● [1X] Platform HDW Kit – HDW1000050</p>   | <p>● [1X] Stair/Ladder Bracket – TWR1002180</p>                                     | <p>[1X] Anchor Strap – MSC1001100</p>   |

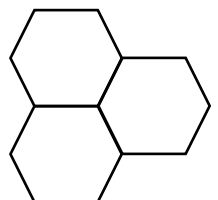




# Contents

Stair Box  
TWR1001502

|   |  |   |
|---|--|---|
|   |  |   |
|   |    |   |
| <p>●[1X] Stair – TWR1002140</p>   | <p>●[2X] Stair Bracket – TWR1002131</p>  | <p>●[3X] Swedge – TWR1002165</p>  |
|  |  |  |
| <p>●[4X] Hand Rail – TWR1002134</p>   | <p>●[4X] Rail Upright – TWR1002138</p>   | <p>●[8X] Angle Brace – TWR1002115</p>   |
|  |  |  |
| <p>●[8X] Horizontal Brace – TWR1002108</p>  | <p>●[4X] Leg – TWR1002106</p>  | <p>●[1X] Stair Hardware Kit – HDW1000052</p>  |







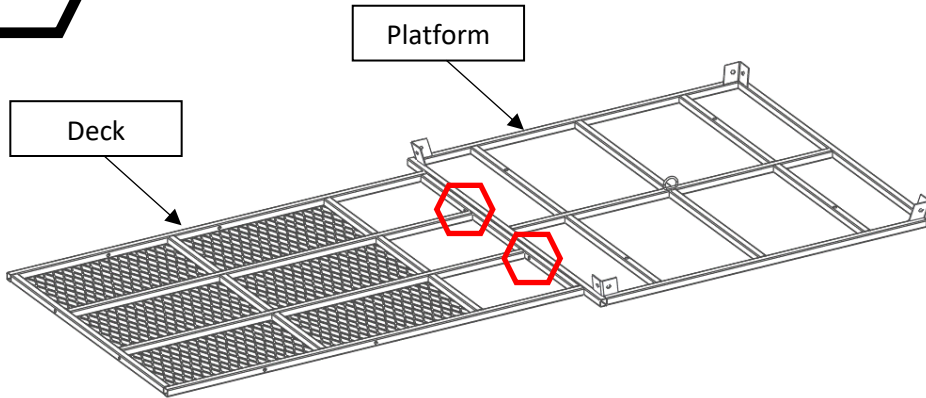
# Elevated Hunting Stand Assembly

**\*\*Finger tighten hardware initially\*\***

**Attach ground anchor before use**



**1**



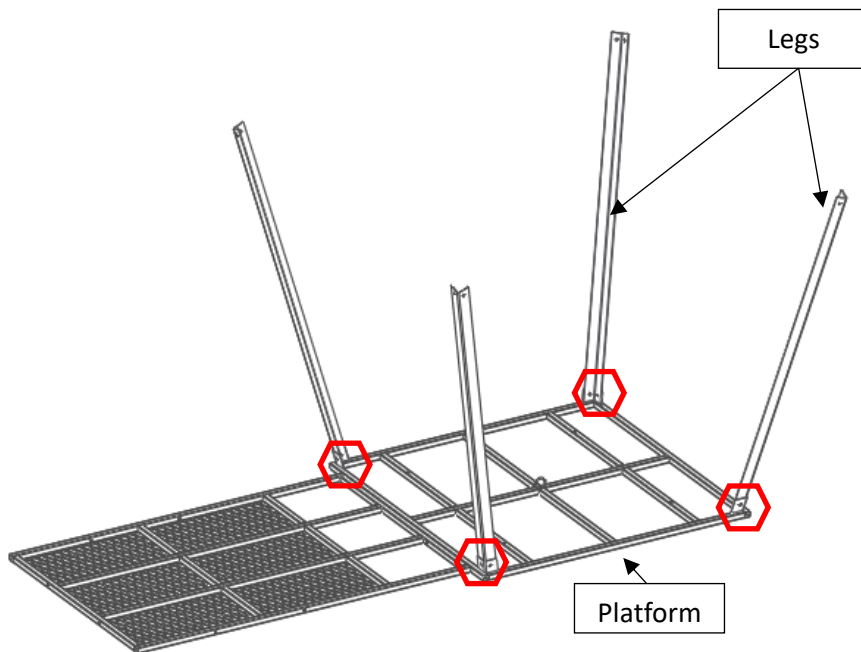
## Parts

1x Platform  
1x Deck  
2x 2-3/4" Bolts  
2x Flange Nuts

## Process

Bolt the platform to the deck using the 2-3/4" bolts.

**2**

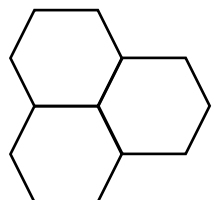


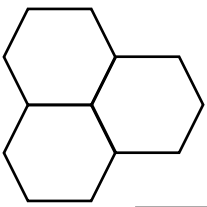
## Parts

4x Legs  
8x 1-1/2" Bolts  
8x Flange Nuts

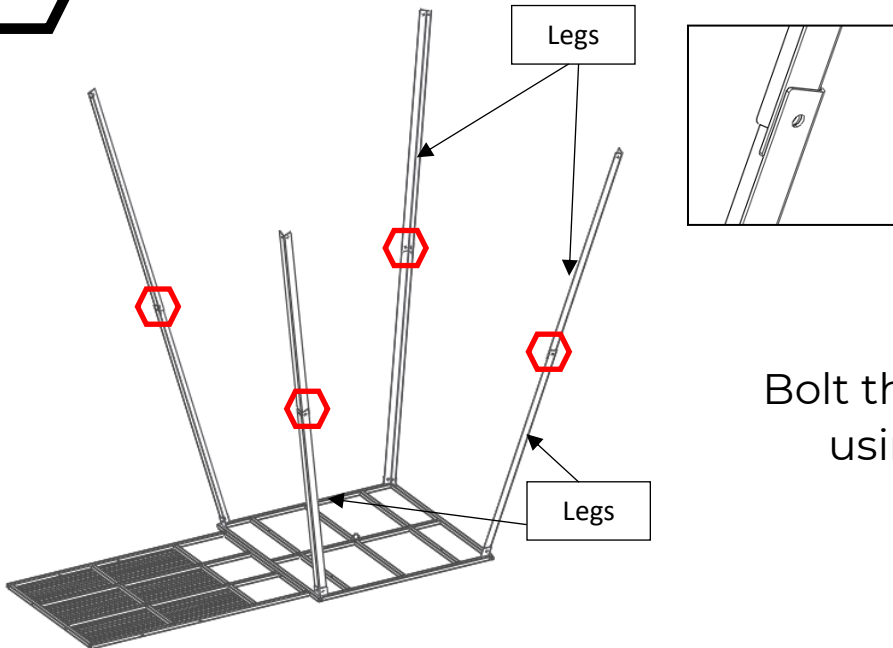
## Process

Bolt legs to platform using the 1-1/2" bolts.  
Nuts on exterior.





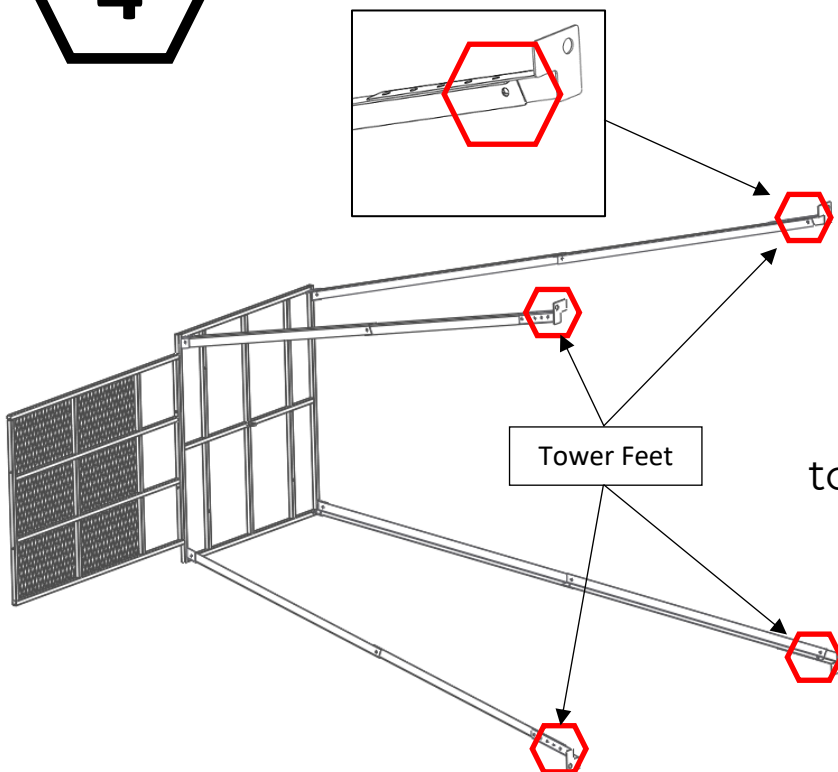
**3**



**Parts**  
4x Legs  
8x 1-1/2" Bolts  
8x Flange Nuts

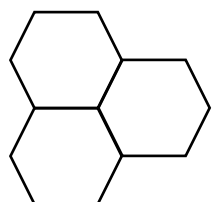
**Process**  
Bolt the legs to the legs using the 1-1/2" bolts. Nuts on exterior.

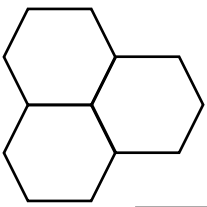
**4**



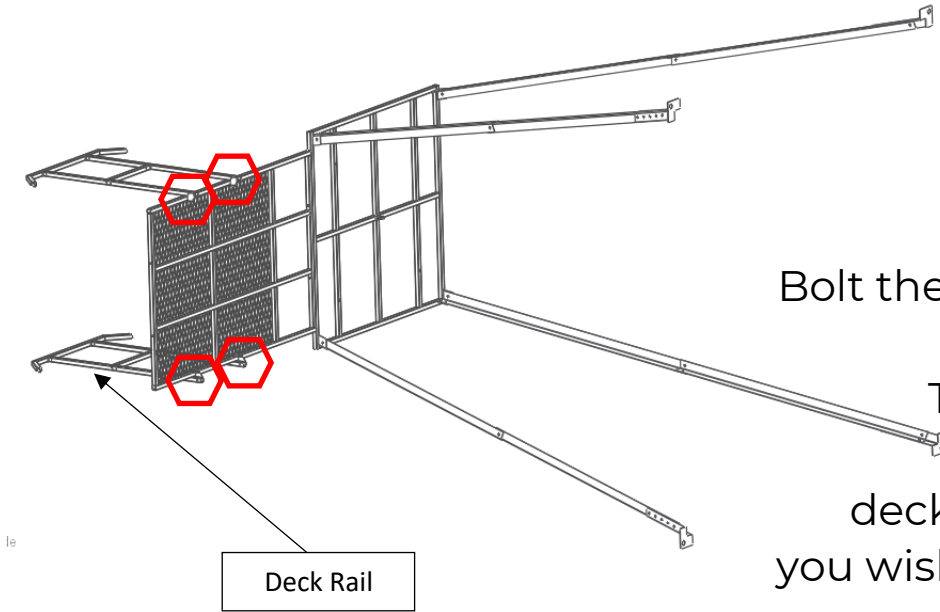
**Parts**  
4x Tower Feet  
8x 1-1/2" Bolts  
8x Flange Nuts

**Process**  
Flip the tower. Bolt the tower feet to the outside of the lower leg using the 1-1/2" bolts. Set the foot to the lowest setting.





# 5



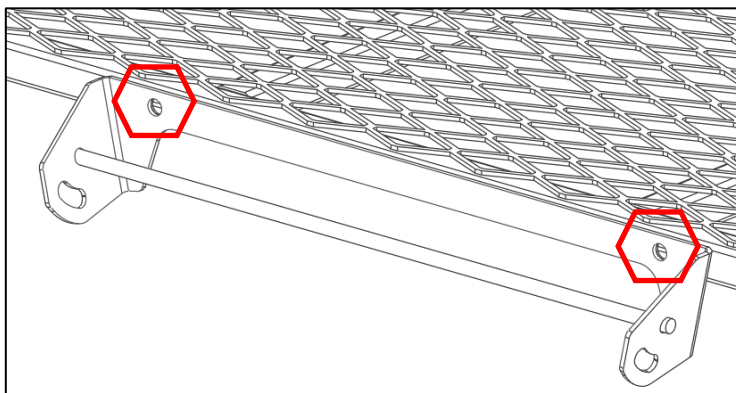
## Parts

- 2x Deck Rail
- 4x 2-3/4" Bolts
- 4x Flange Nuts

## Process

Bolt the deck rails to the deck using the 2-3/4" bolts. The rails can be placed on any edge of the deck depending on where you wish the stair to come off. Nuts on exterior.

# 6

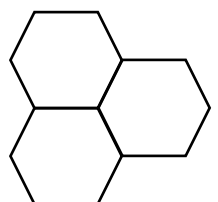


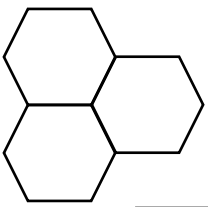
## Parts

- 1x Stair/Ladder Bracket
- 2x 1-1/2" Bolts
- 2x Flange Nuts

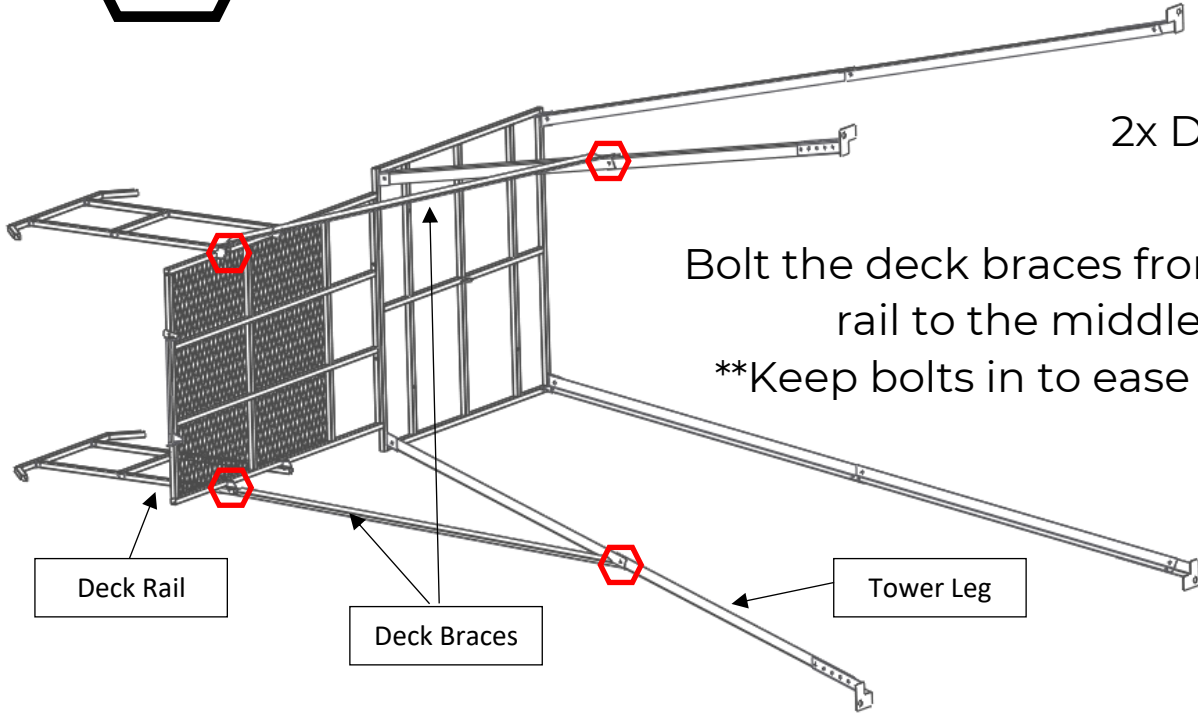
## Process

Bolt the stair/ladder bracket onto the remaining side of the deck





# 7



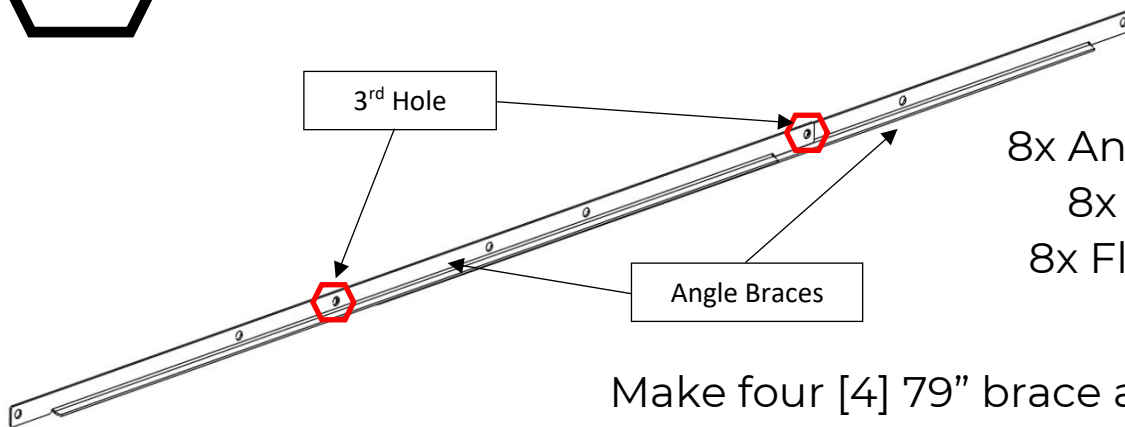
### Parts

2x Deck Braces

### Process

Bolt the deck braces from the deck rail to the middle of the legs  
\*\*Keep bolts in to ease assembly\*\*

# 8



### Parts

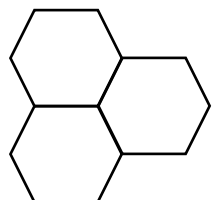
8x Angle Braces

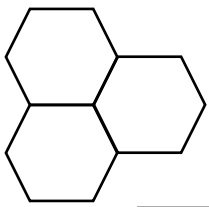
8x 1-1/2" Bolts

8x Flange Nuts

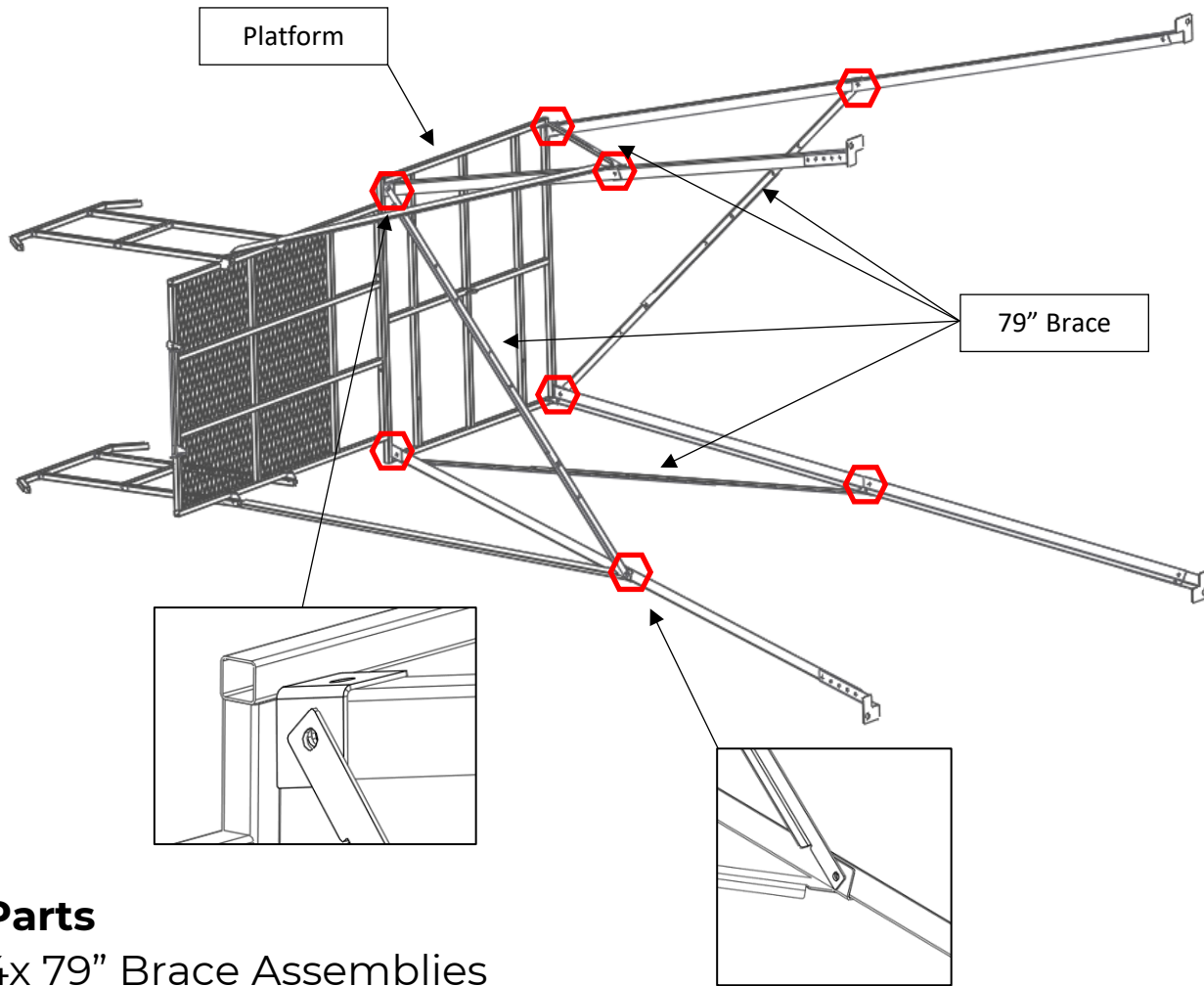
### Process

Make four [4] 79" brace assemblies





# 9



## Parts

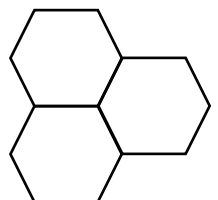
4x 79" Brace Assemblies

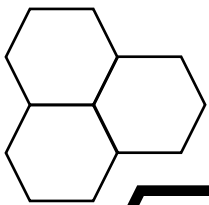
## Process

Bolt the 79" brace assemblies to the legs and platform using the bolts that are already in use.

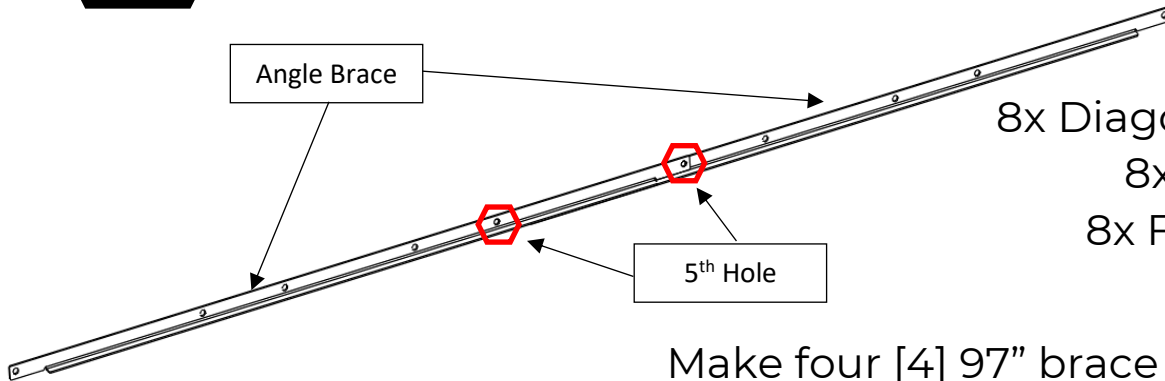
\*\* The brace is external, leave bolt in to make assembly easier\*\*

\*\*Do this one bolt at a time to keep stand intact to ease assembly\*\*





# 10

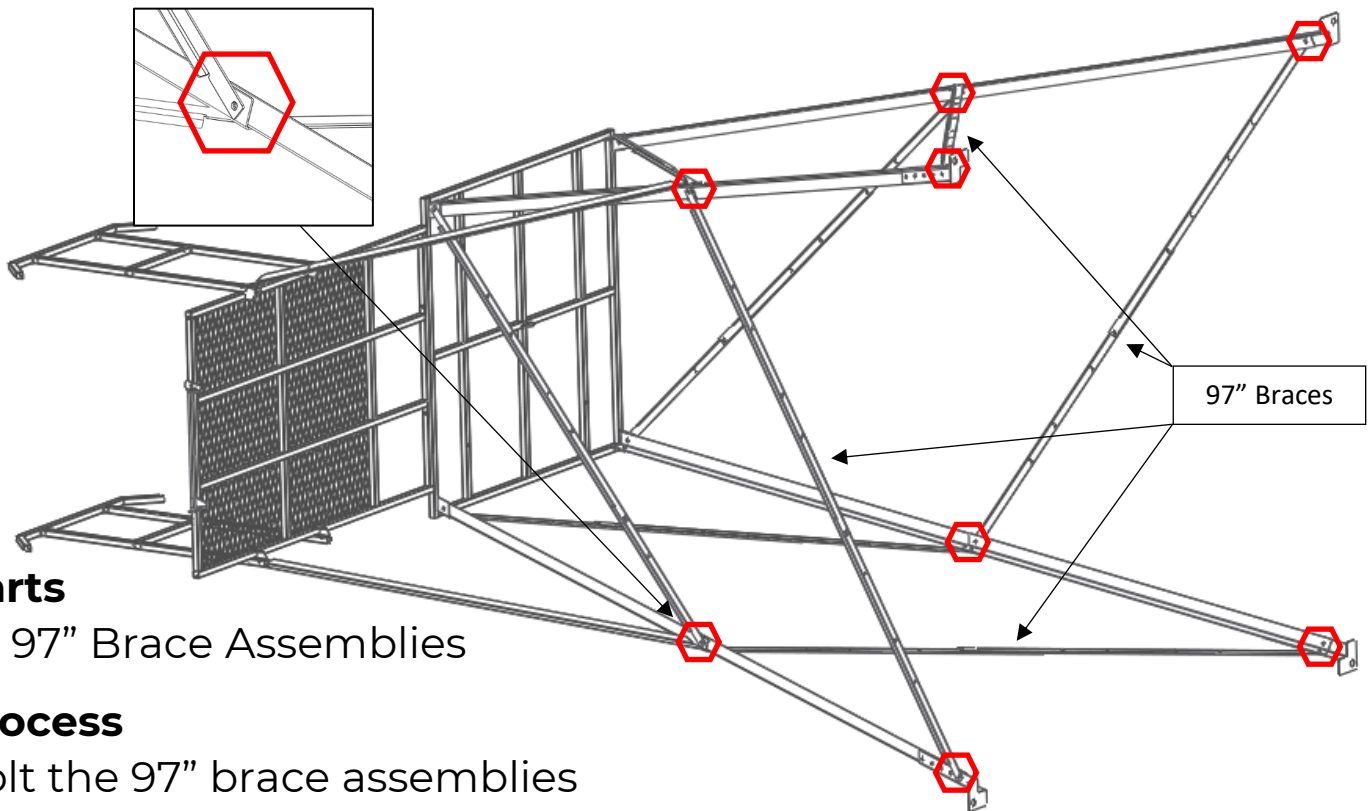


- Parts**
- 8x Diagonal Braces
  - 8x 1-1/2" Bolts
  - 8x Flange Nuts

**Process**

Make four [4] 97" brace assemblies

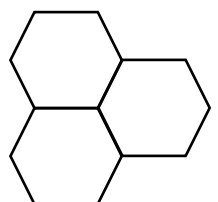
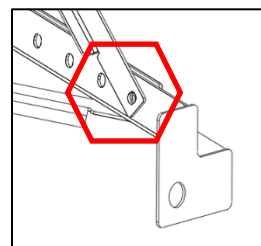
# 11

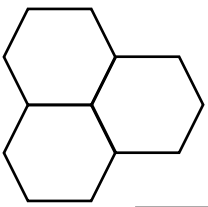


- Parts**
- 4x 97" Brace Assemblies

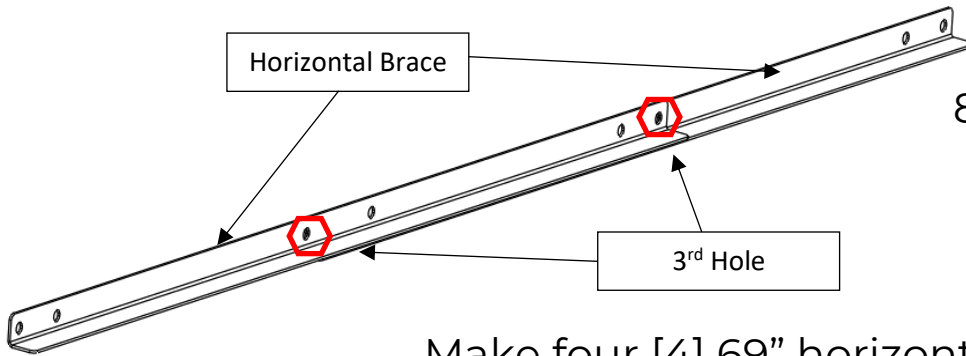
**Process**

Bolt the 97" brace assemblies from leg to leg matching the angle of the 79" brace assemblies. The braces go on the exterior of the assembly.





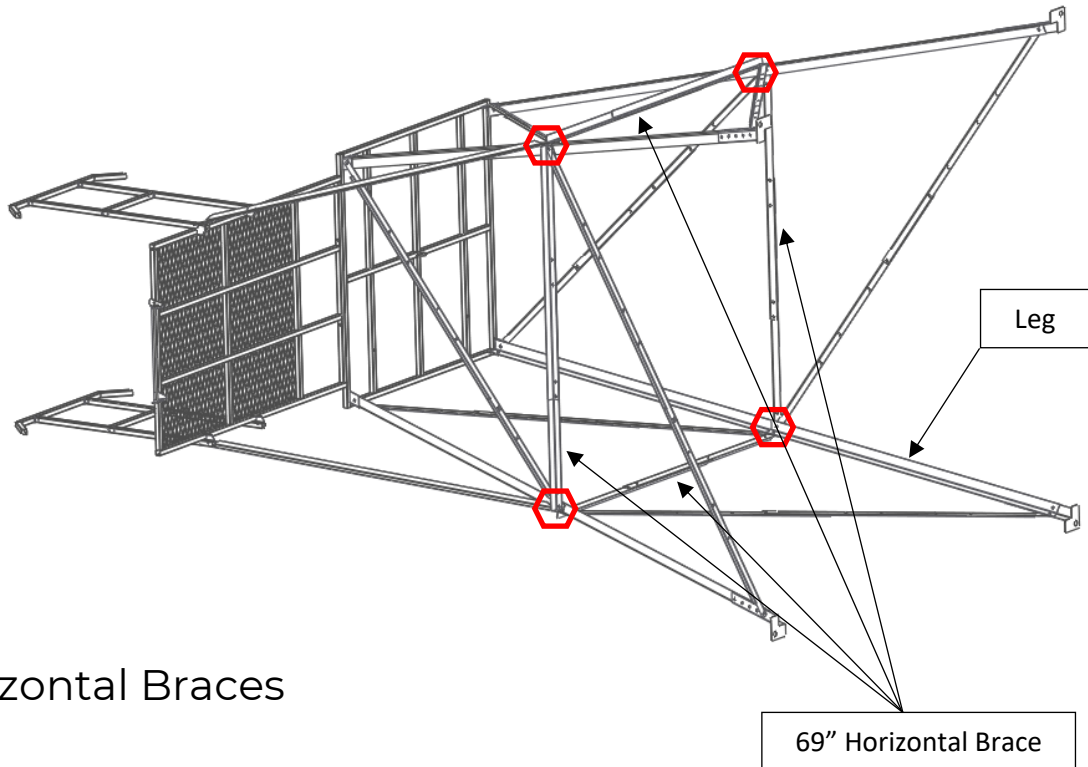
**12**



**Parts**  
8x Horizontal Braces  
8x 1-1/2" Bolts  
8x Flange Nuts

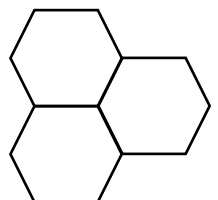
**Process**  
Make four [4] 69" horizontal brace assemblies

**13**

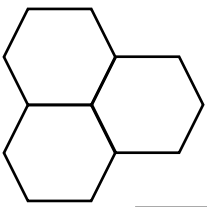


**Parts**  
4x 69" Horizontal Braces

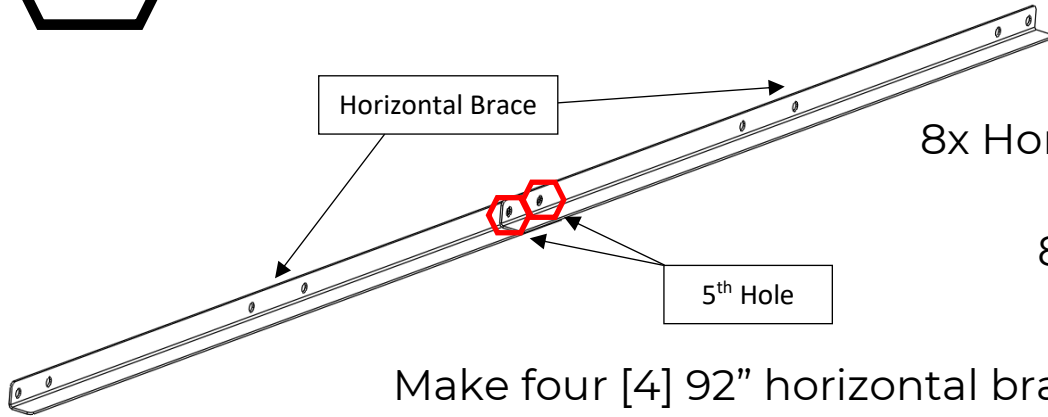
**Process**  
Attach the 69" horizontal braces to the legs. These are the outermost piece of the assembly.







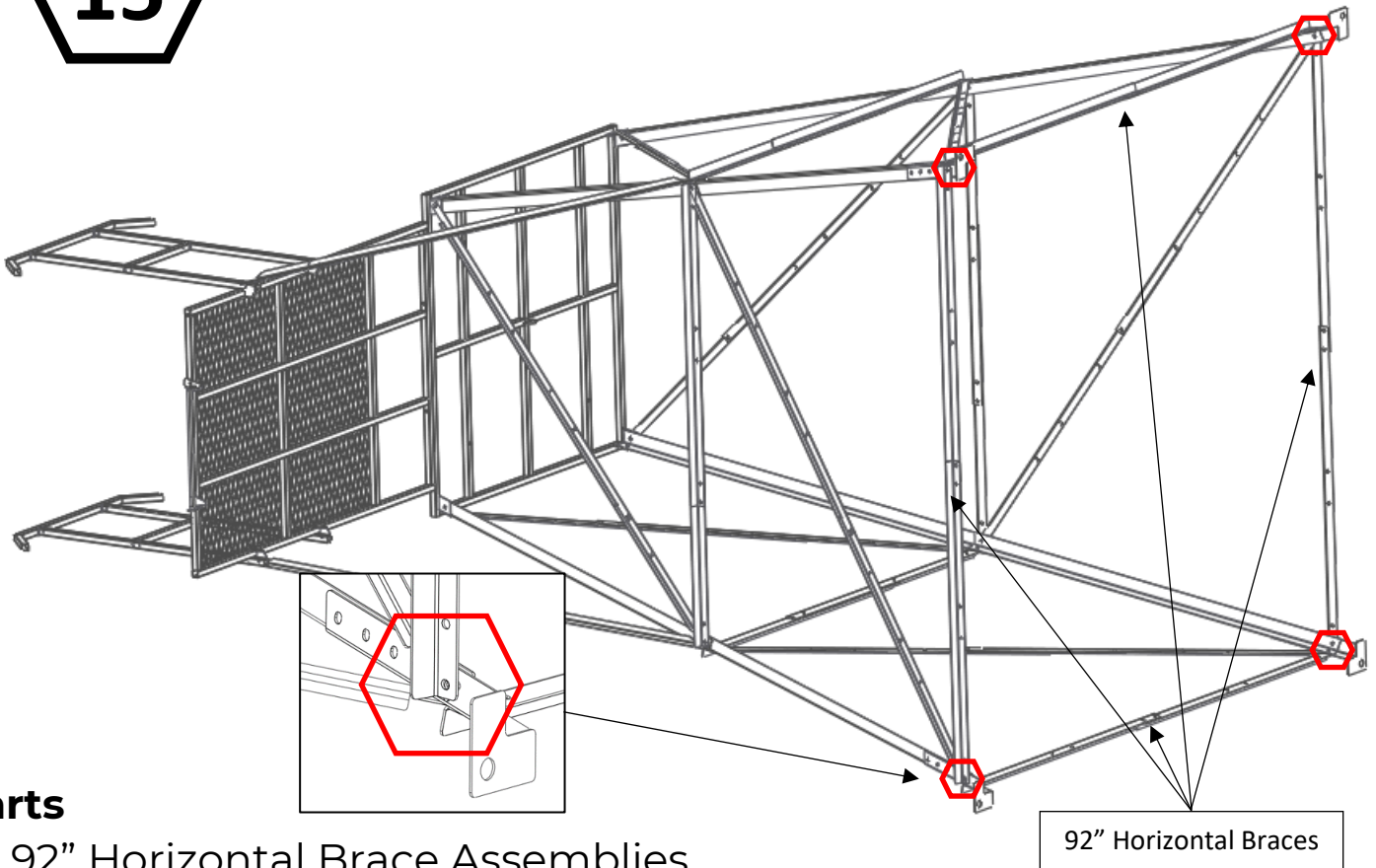
14



**Parts**  
8x Horizontal Braces  
8x 1-1/2" Bolts  
8x Flange Nuts

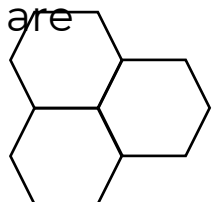
**Process**  
Make four [4] 92" horizontal brace assemblies

15

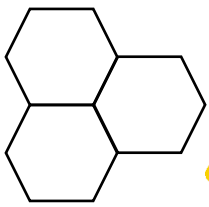


**Parts**  
4x 92" Horizontal Brace Assemblies

**Process**  
Bolt the 92" brace assemblies to the feet of the tower. These are the outermost piece of the assembly.







**TIGHTEN ALL HARDWARE STARTING FROM THE PLATFORM DOWN**



**STAND UP AND IMMEDIATELY ATTACH POUND AND TWIST ANCHORS**



**16**

**Parts**

- 4x Pound Anchors
- 1x Twist Anchor
- 1x Anchor Strap

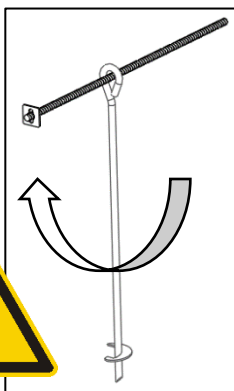
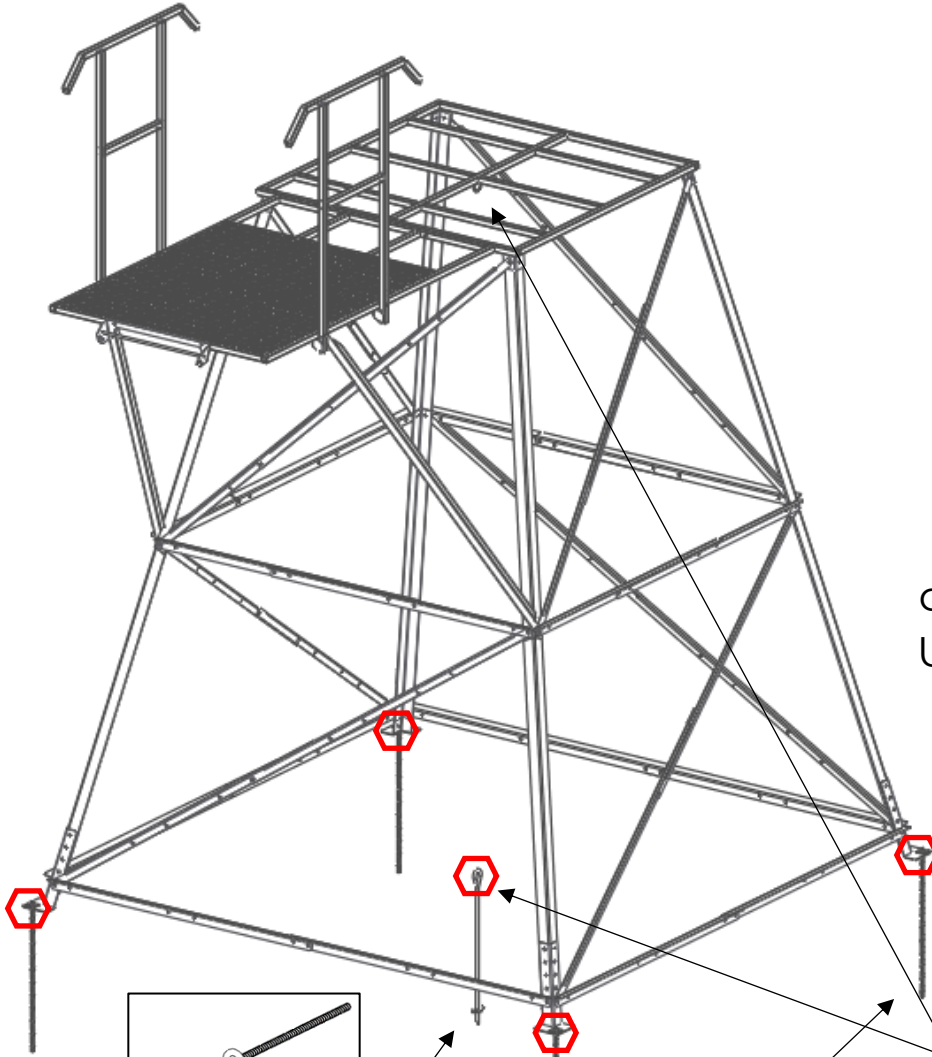
**Process**

Pound in four corner anchors.

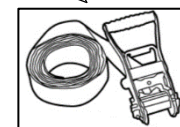
Install twist anchor directly below the center of the platform. Use a pound in anchor to ease install.

Attach anchor strap from platform to twist anchor.

Put a twist in the anchor strap to eliminate wind noise.

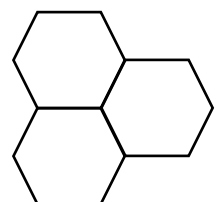


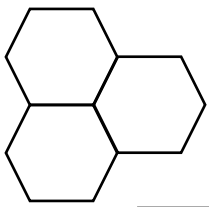
Twist Anchor



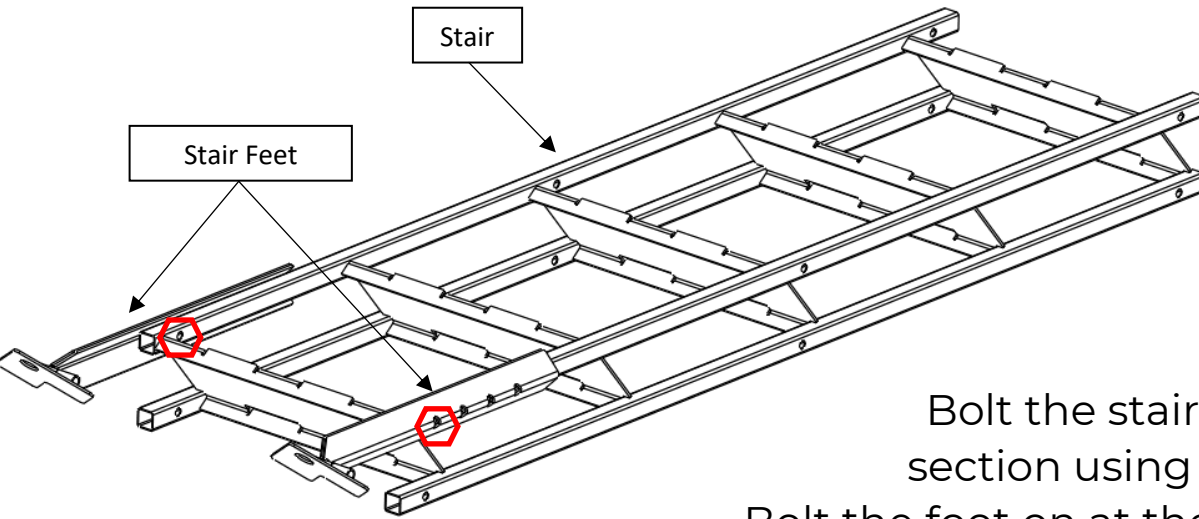
Anchor Strap

Pound Anchor





# 17



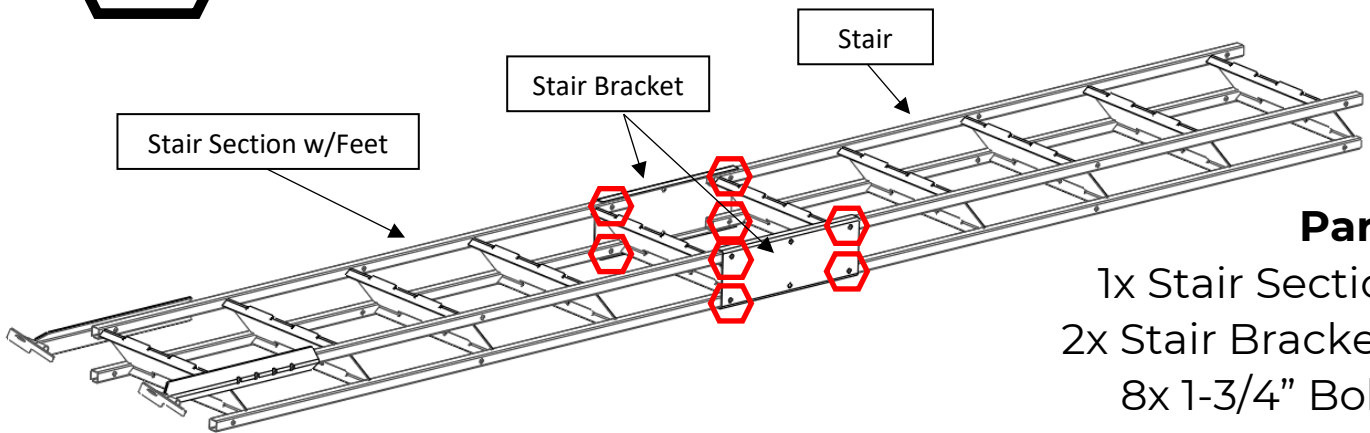
### Parts

- 1x Stair Section
- 2x Stair Feet
- 2x 2-3/4" Bolts
- 2x Flange Nuts

### Process

Bolt the stair feet to the stair section using the 2-3/4" bolts. Bolt the foot on at the lowest setting.

# 18

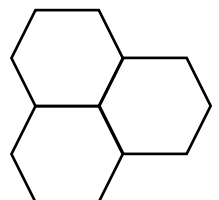


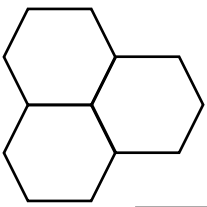
### Parts

- 1x Stair Section
- 2x Stair Brackets
- 8x 1-3/4" Bolts
- 8x Flange Nuts

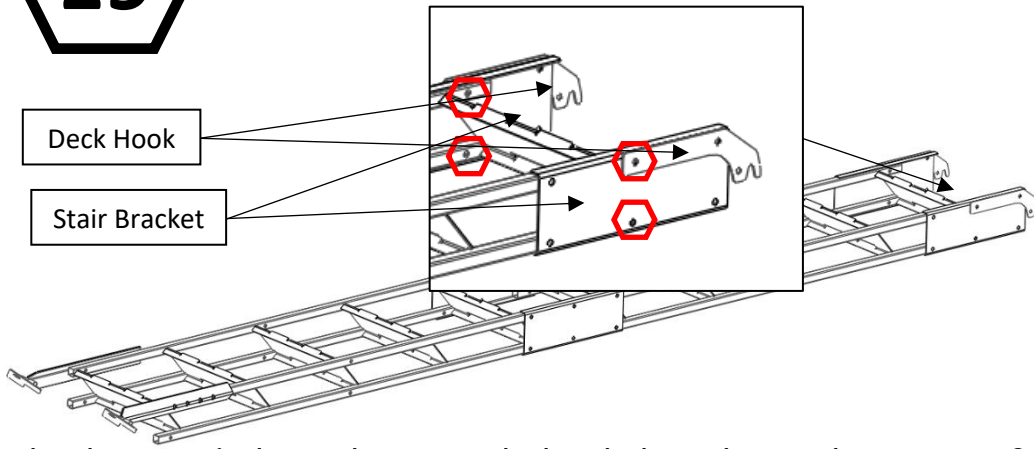
### Process

Bolt the stair bracket to the top of the stair section with feet. Then bolt the bottom of the second stair section to the top of the stair bracket using the 2-3/4" bolts.





# 19



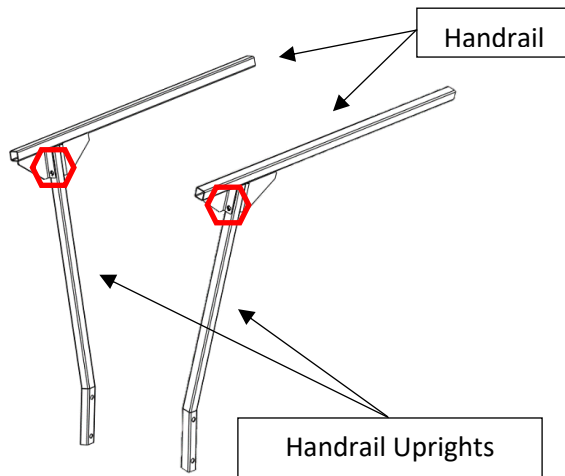
### Parts

- 2x Stair Bracket
- 2x Deck Hook
- 4x 1-3/4" Bolts
- 4x Flange Nuts

### Process

Bolt the stair bracket and deck hook to the top of the stair section using the 1-3/4" bolts. The middle holes of the stair bracket line up with the top holes of the stair section.

# 20

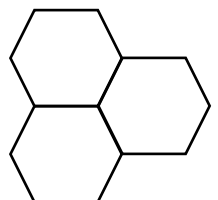


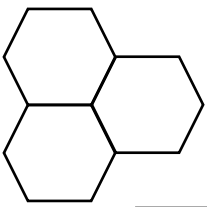
### Parts

- 8x Handrails
- 8x Handrail Uprights
- 8x 1-3/4" Bolts
- 8x Flange Nuts

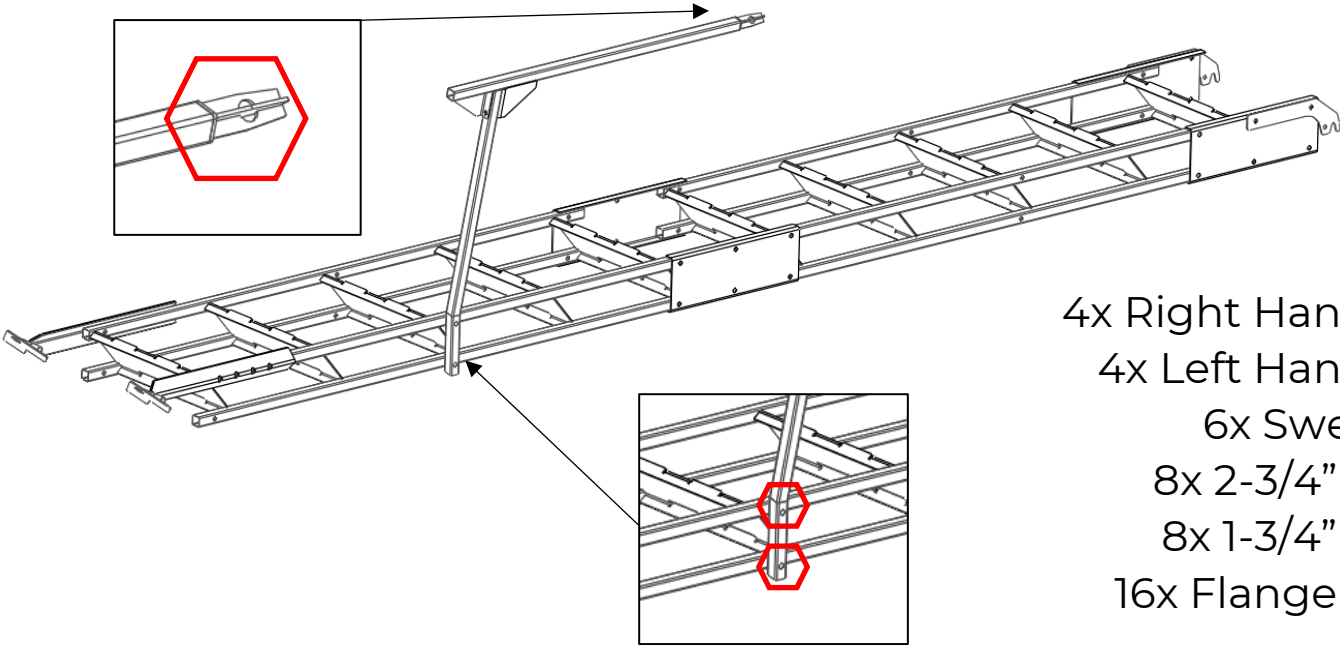
### Process

Make four [4] left and four [4] right handrail sections using the 1-3/4" bolts





# 21

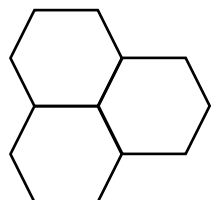
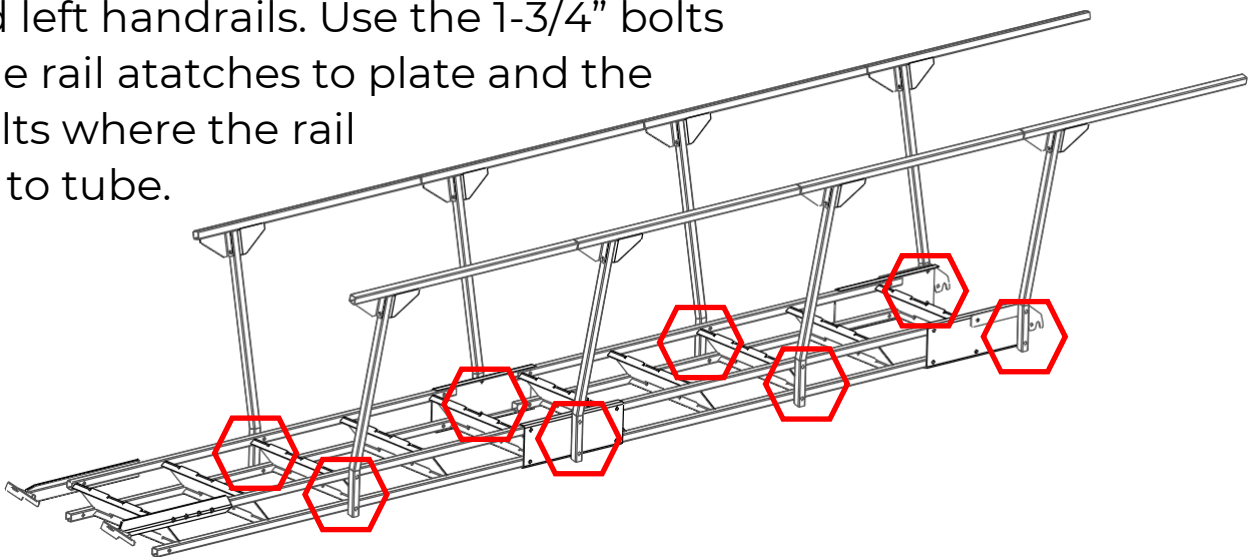


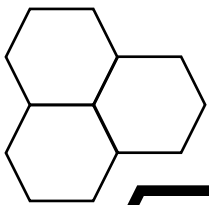
## Parts

- 4x Right Handrails
- 4x Left Handrails
- 6x Swedges
- 8x 2-3/4" Bolts
- 8x 1-3/4" Bolts
- 16x Flange Bolts

## Process

Bolt the right handrail section to the stair assembly. The first handrail will align with the middle holes on the bottom stair section. Place swedge into the handrail. Repeat with the remaining right and left handrails. Use the 1-3/4" bolts where the rail attaches to plate and the 2-3/4" bolts where the rail attaches to tube.

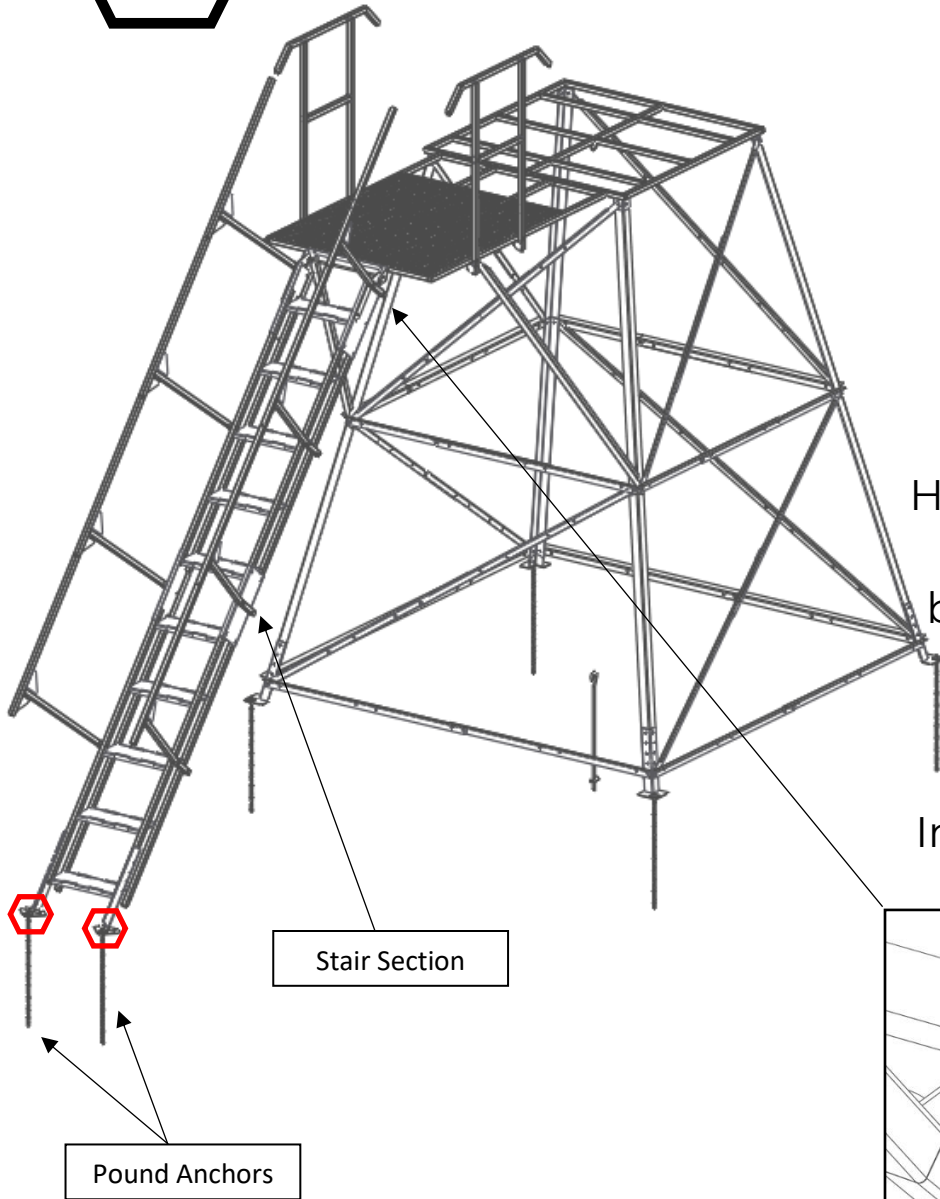




# TIGHTEN ALL HARDWARE ON THE STAIR SECTION



## 22



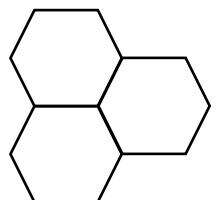
- Parts**
- 1x 10' Stair Section
  - 1x 10' Tower
  - 2x Pound Anchors
  - 2x 1-1/2" Bolts
  - 2x Flange Nuts

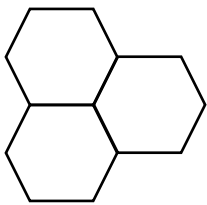
**Process**

Hook the stair section to the stair/ladder bracket. Using the 1-1/2" bolts fasten the stair to the bracket and tighten immediately. Install pound in anchors



## STAIR POUND IN ANCHORS AND STAIR BOLTS MUST BE INSTALLED BEFORE STAIR USE



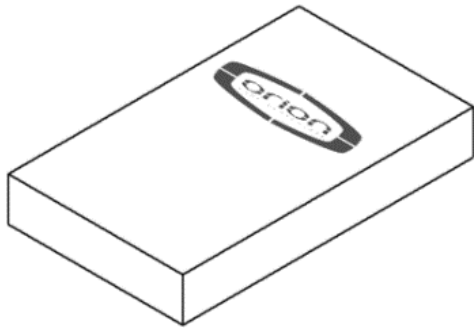
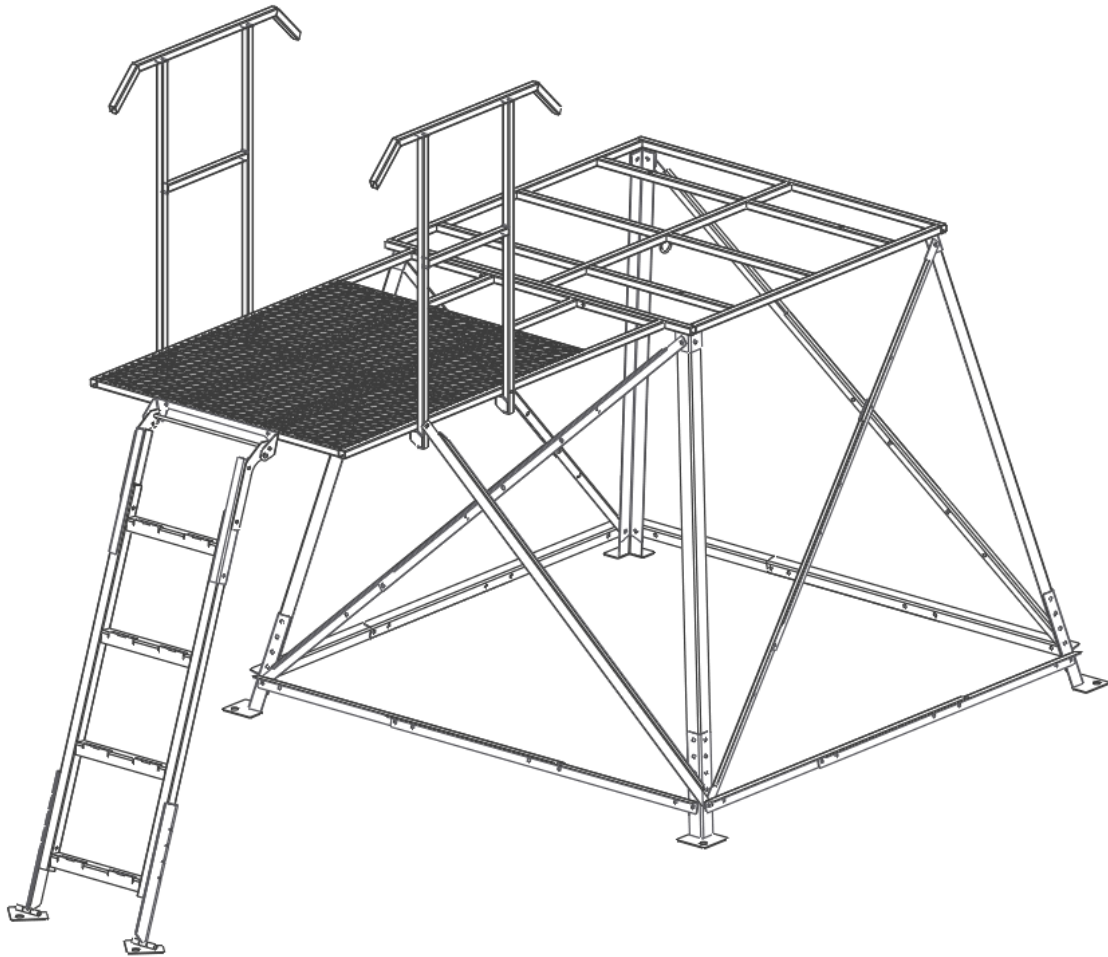


# 5' Elevated Hunting Stand Overview

**Platform Box - TWR1001500**

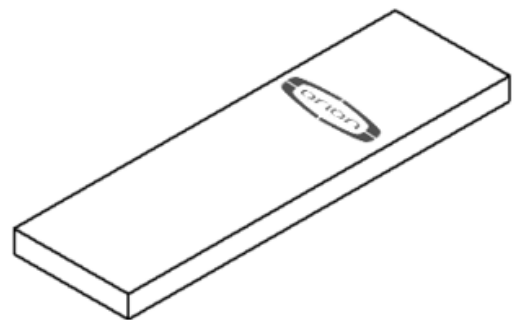
**5' Ladder Box - TWR1001501**

Please read through entire assembly instructions before beginning  
Stand is rated for 1,000-pound capacity of blind and occupants combined.

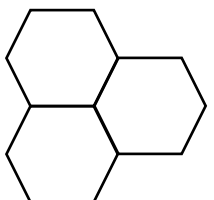


● Platform Box [TWR1001500]

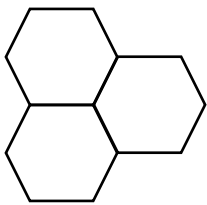
+



● Ladder Box [TWR1001501]

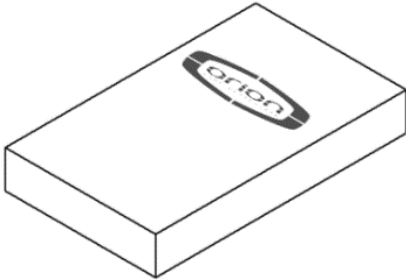
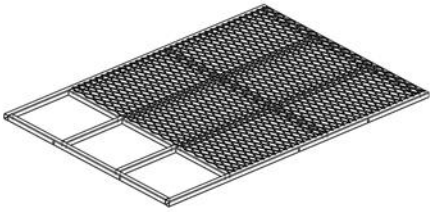
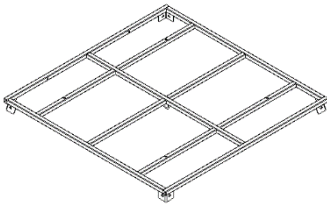
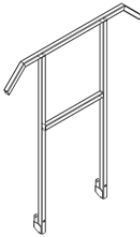
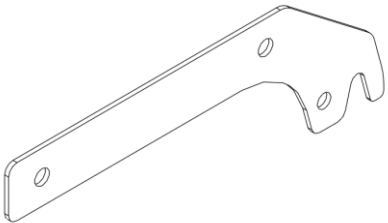
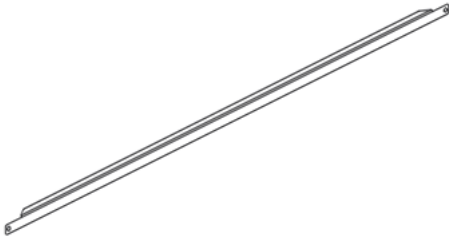
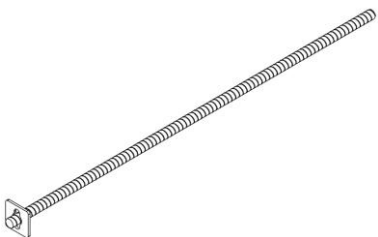
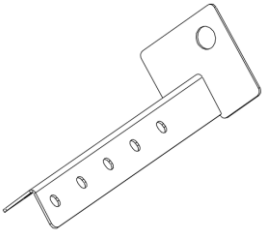
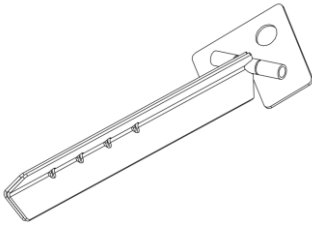
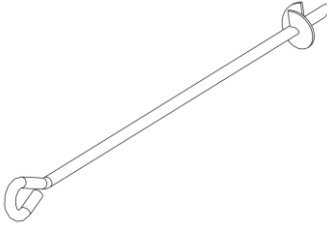
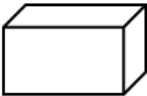
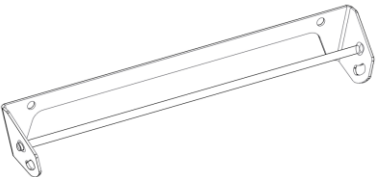



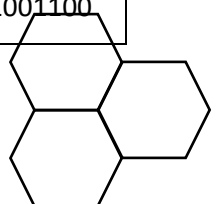


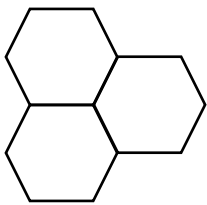


# Contents

## Platform Box TWR1001500

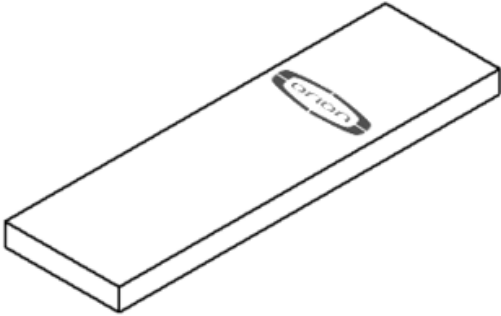
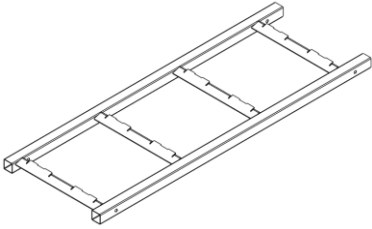
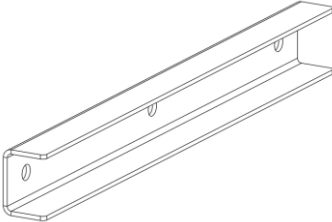

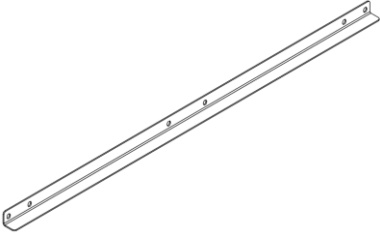
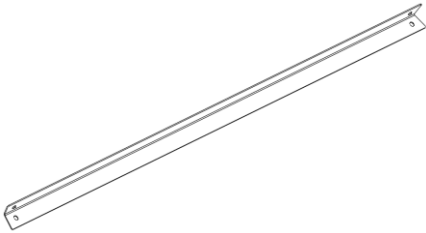
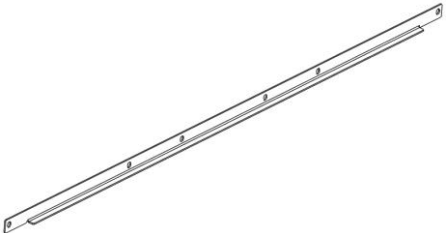
|   |   |   |
|---|---|---|
|   |   |   |
|    |    |    |
| ● [1X] Deck – TWR1002120  | ● [1X] Platform – TWR1002100  | ● [2X] Deck Rail – TWR1002125   |
|   |  |   |
| ● [2X] Deck Hook – TWR1002159   | ● [2X] Deck Brace – TWR1002166  | ● [6X] Pound Anchor – MSC1001668  |
|  |  |  |
| ● [4X] Tower Foot – TWR1002109  | ● [2X] Ladder Foot – TWR1002145   | [1X] Twist Anchor – MSC1001667  |
|  |  |  |
| ● [1X] Platform Hardware Kit – HDW1000050   | ● [1X] Stair/Ladder Bracket – TWR1002180  | [1X] Anchor Strap – MSC1001100  |

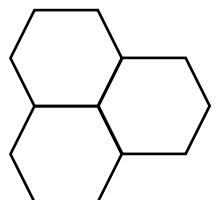




# Contents

Ladder Box  
TWR1001501

|   |   |   |
|---|---|---|
|   |   |   |
|   |   |    |
| ●[1X] Ladder – TWR1002151   | ●[2X] Ladder Bracket – TWR1002154   | ●[1X] Ladder Hardware Kit – HDW1000051  |
|  |  |  |
| ●[8X] Horizontal Brace – TWR1002108   | ●[4X] Leg – TWR1002106  | ●[8X] Angle Brace – TWR1002115  |







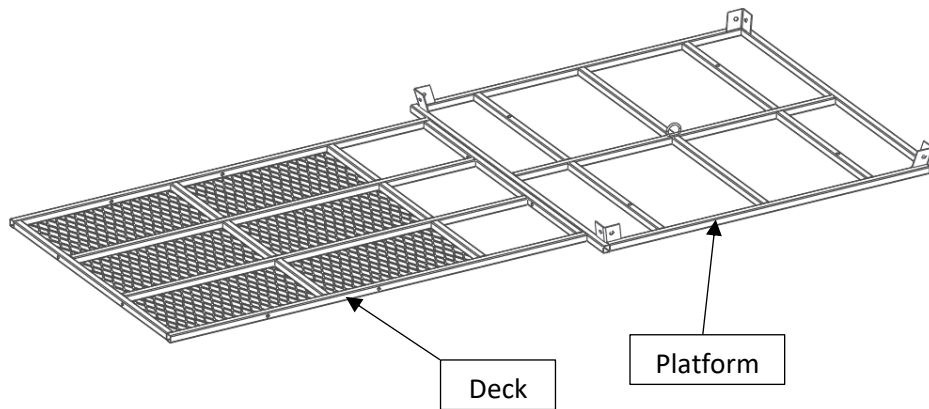
# Elevated Hunting Stand Assembly

**\*\*Finger tighten hardware initially\*\***

**Attach ground anchor before use**



**1**



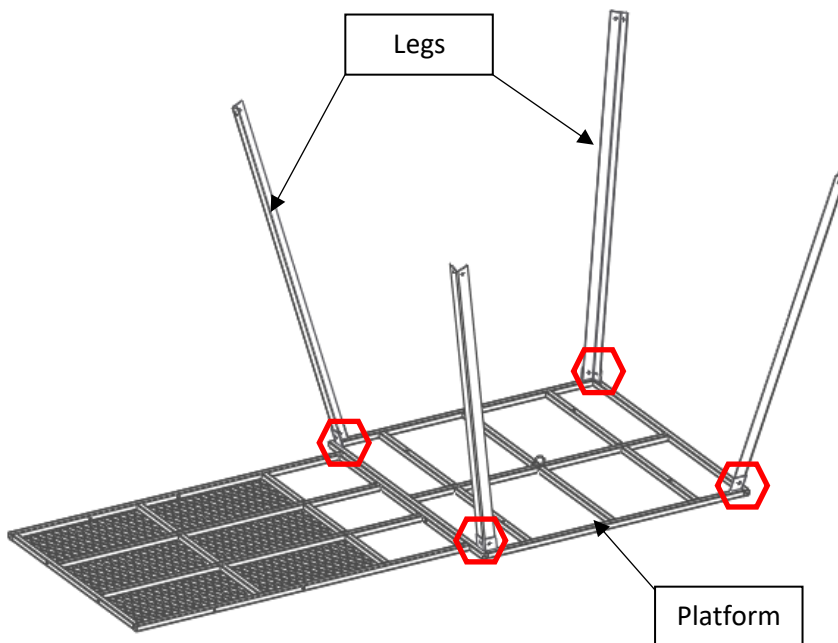
## Parts

- 1x Platform
- 1x Deck
- 2x 2-3/4" Bolts
- 2x Flange Nuts

## Process

Bolt the Platform to the Deck using the 2-3/4" bolts.

**2**

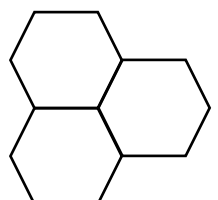


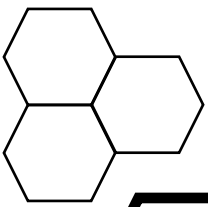
## Parts

- 1x Platform
- 1x Deck
- 2x 2-3/4" Bolts
- 2x Flange Nuts

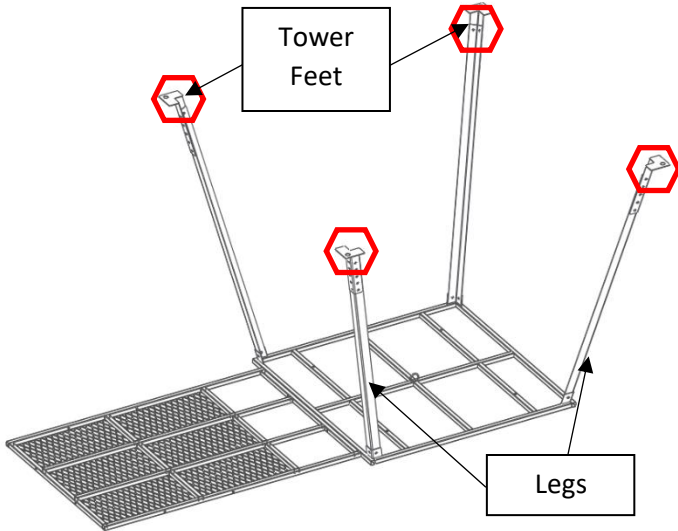
## Process

Bolt the legs to the platform using the 1-1/2" bolts. Nuts on exterior





# 3



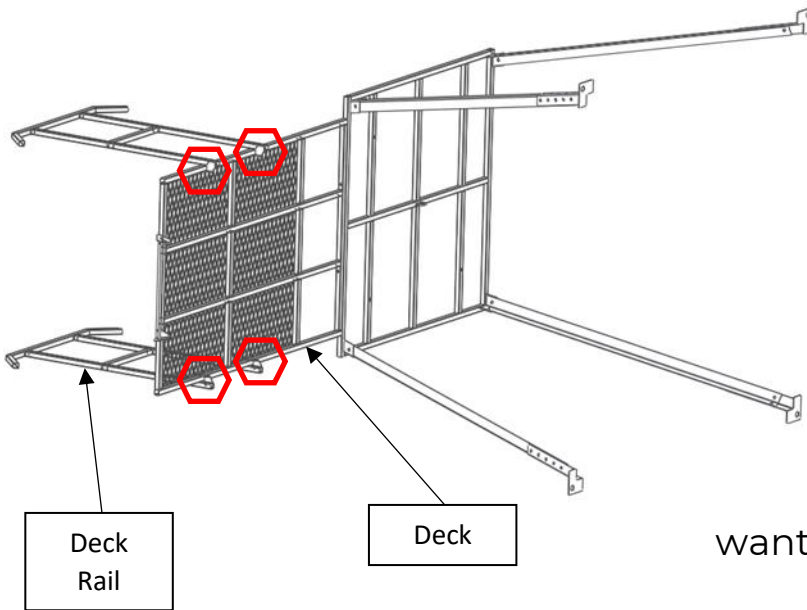
### Parts

- 4x Tower Feet
- 8x 1-1/2" Bolts
- 8x Flange Nuts

### Process

Bolt the tower feet to the outside of the legs using the 1-1/2" bolts. Set to lowest setting with nuts on the exterior

# 4

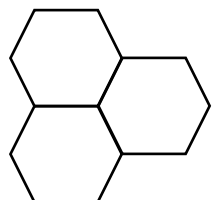


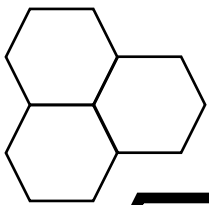
### Parts

- 2x Deck Rail
- 4x 2-3/4" Bolts
- 2x 1-1/2" Flange Nuts

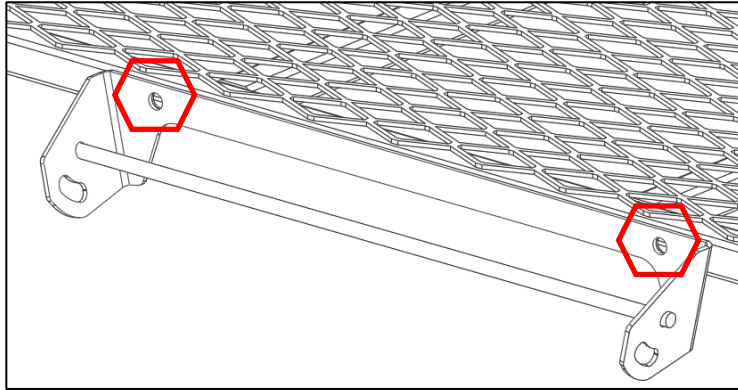
### Process

Flip the tower. Bolt the deck rails to the deck using the 2-3/4" bolts. The rails can be placed on any edge depending on where you want the stair to be. Nuts on exterior





5

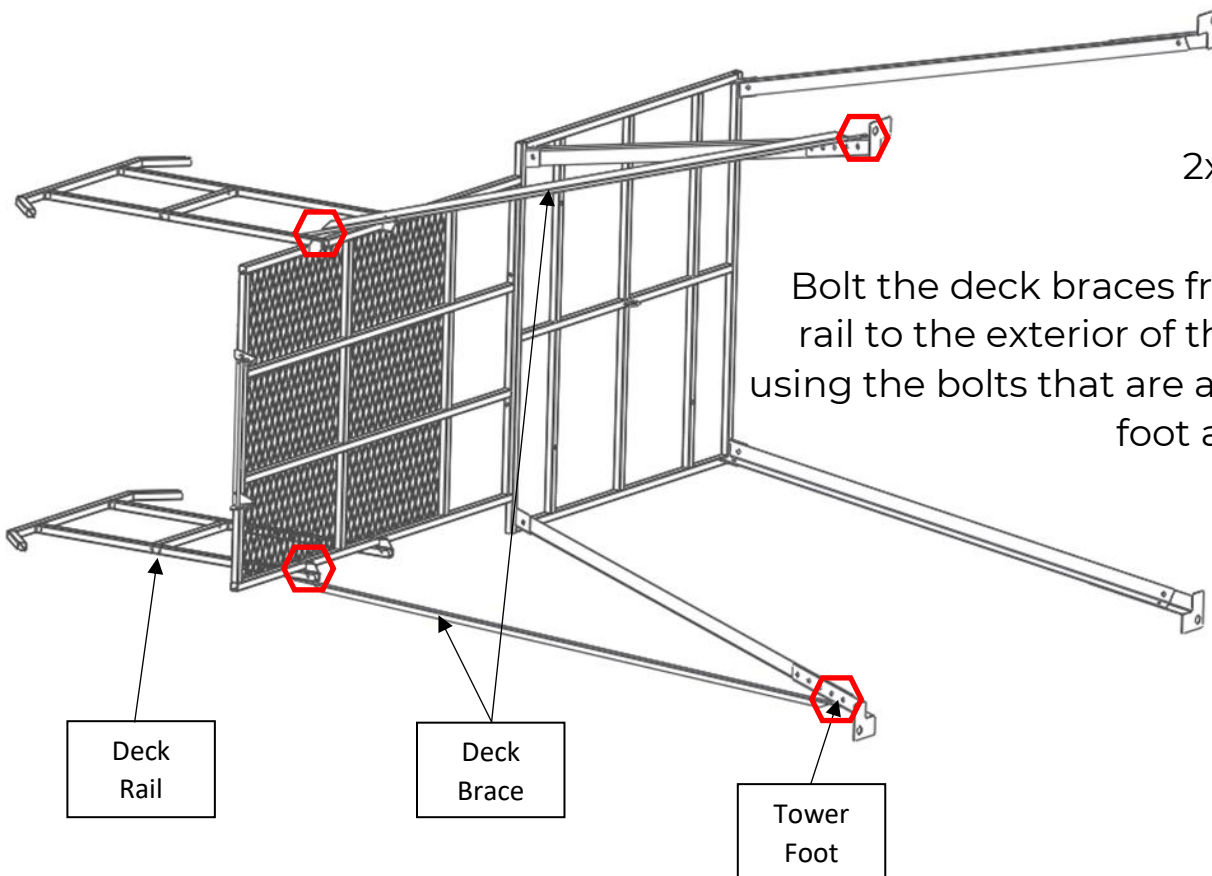


**Parts**  
1x Stair/Ladder Bracket  
2x 1-1/2" Bolts  
2x Flange Nuts

**Process**

Bolt the Stair/Ladder bracket onto the remaining side of the deck

6



**Parts**  
2x Deck Brace

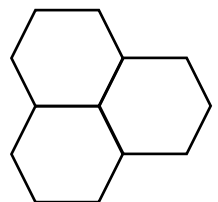
**Process**

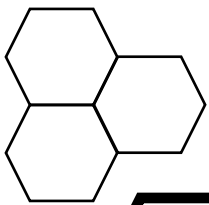
Bolt the deck braces from the deck rail to the exterior of the tower feet using the bolts that are already in the foot and deck rail.

Deck Rail

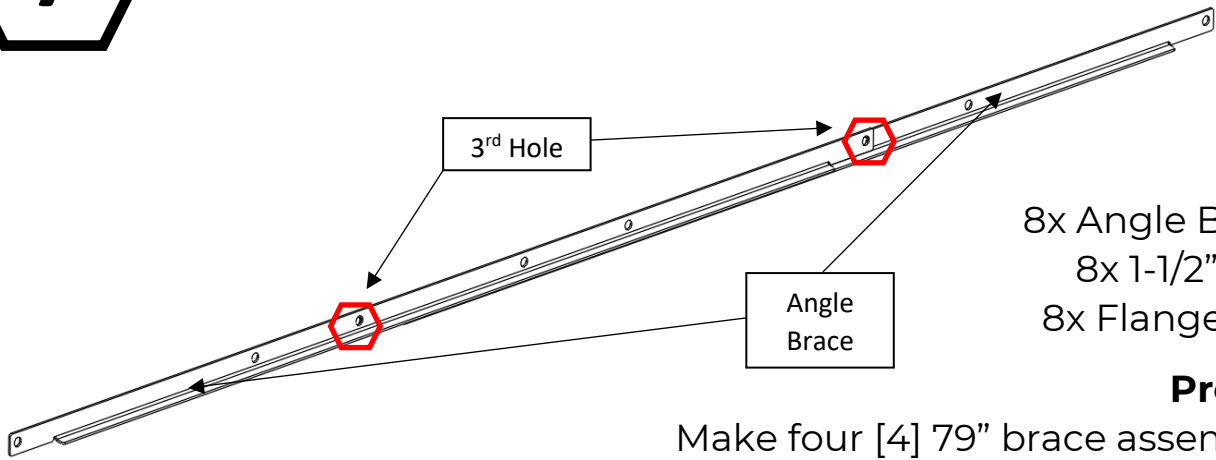
Deck Brace

Tower Foot





7

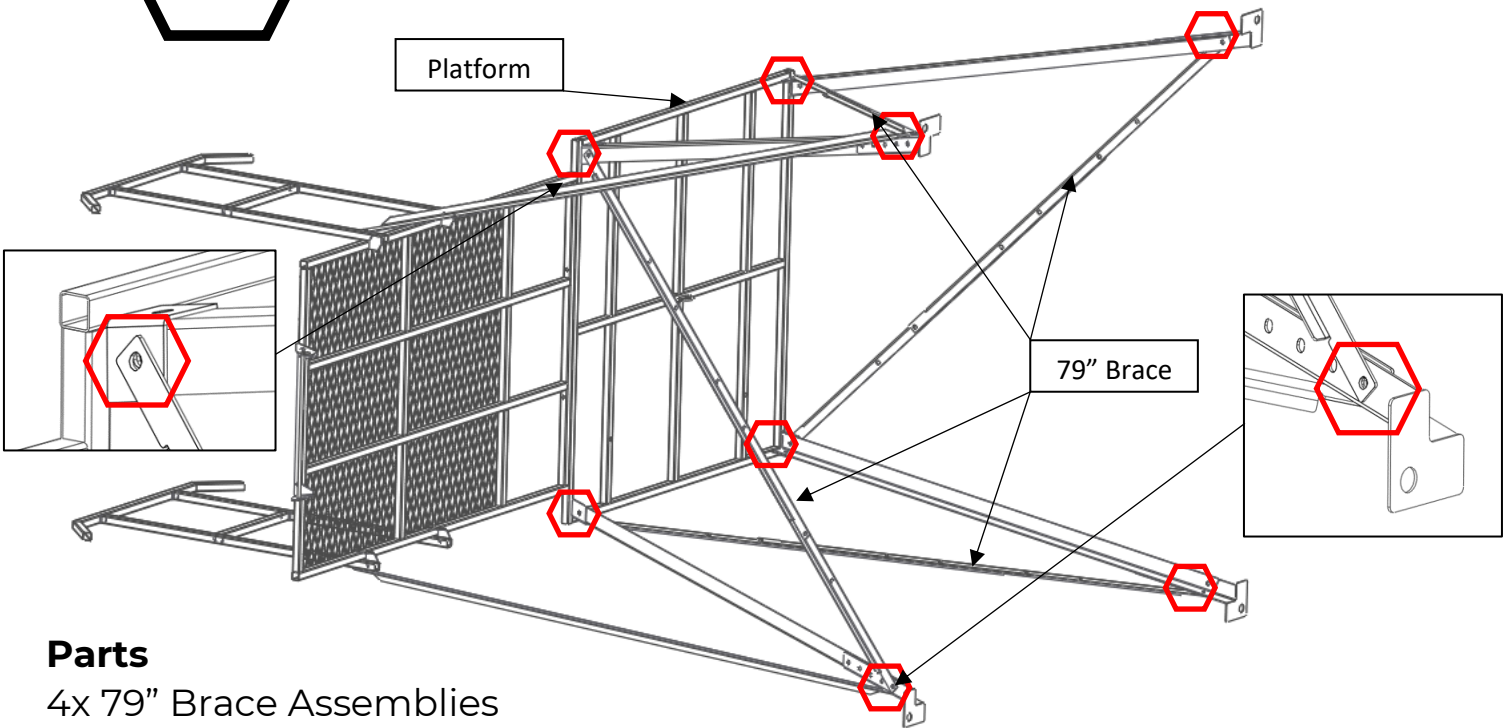


- Parts**
- 8x Angle Braces
  - 8x 1-1/2" Bolts
  - 8x Flange Nuts

**Process**

Make four [4] 79" brace assemblies

8



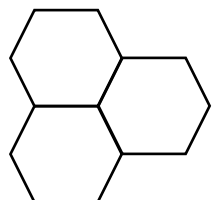
- Parts**
- 4x 79" Brace Assemblies

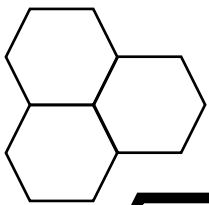
**Process**

Assemble the angle braces to the legs and platform.

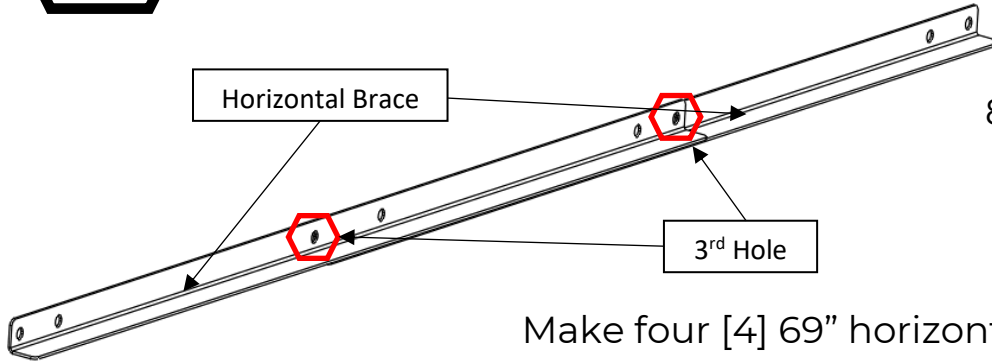
**\*\*The brace is external, leave bolt in to make assembly easier\*\***

**\*\*Do this one bolt at a time to keep stand together to ease assembly\*\***





9



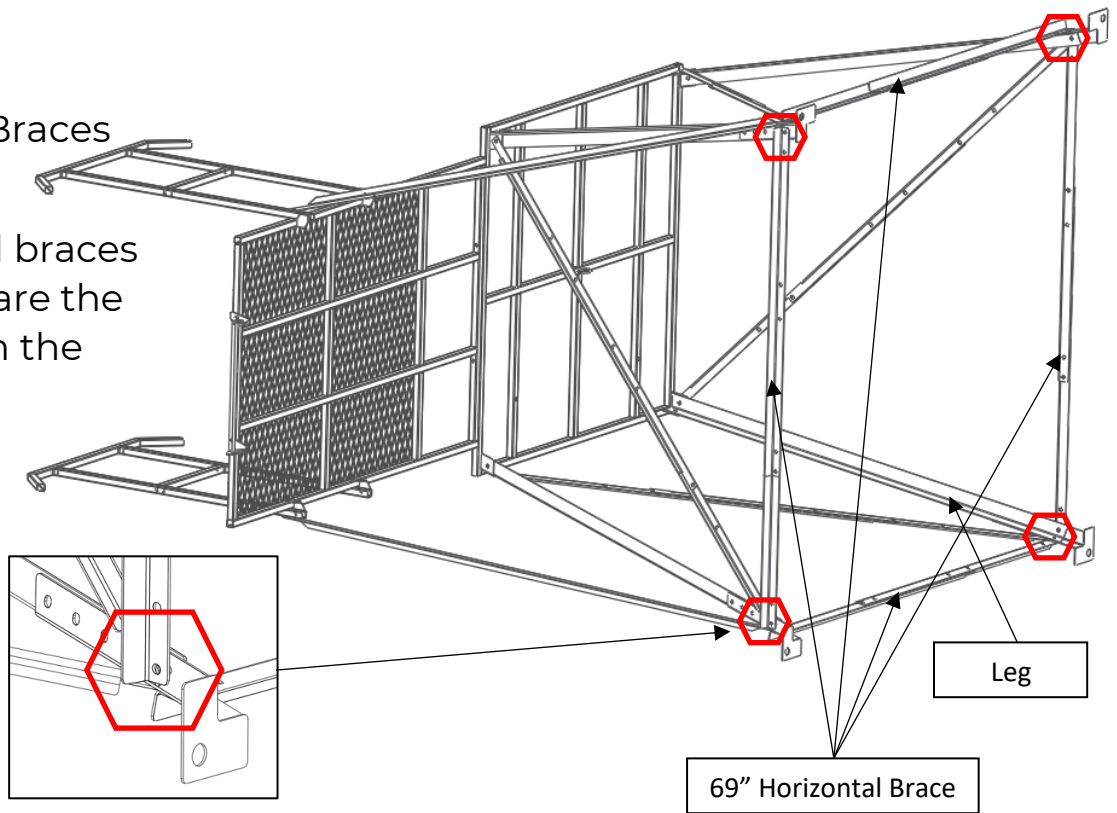
**Parts**  
8x Horizontal Braces  
8x 1-1/2" Bolts  
8x Flange Nuts

**Process**  
Make four [4] 69" horizontal brace assemblies

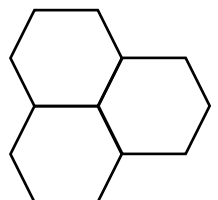
10

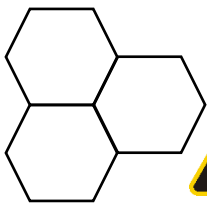
**Parts**  
4x 69" Horizontal Braces

**Process**  
Bolt the horizontal braces to the legs. These are the outermost piece in the assembly.



**TIGHTEN ALL HARDWARE STARTING FROM THE PLATFORM DOWN**





# STAND UP AND IMMEDIATELY ATTACH POUND AND TWIST ANCHORS



## 11

### Parts

- 4x Pound Anchors
- 1x Twist Anchor
- 1x Anchor Strap

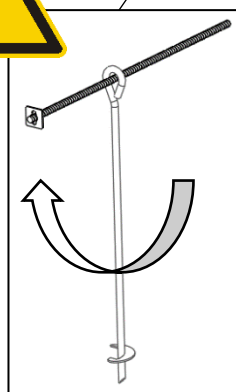
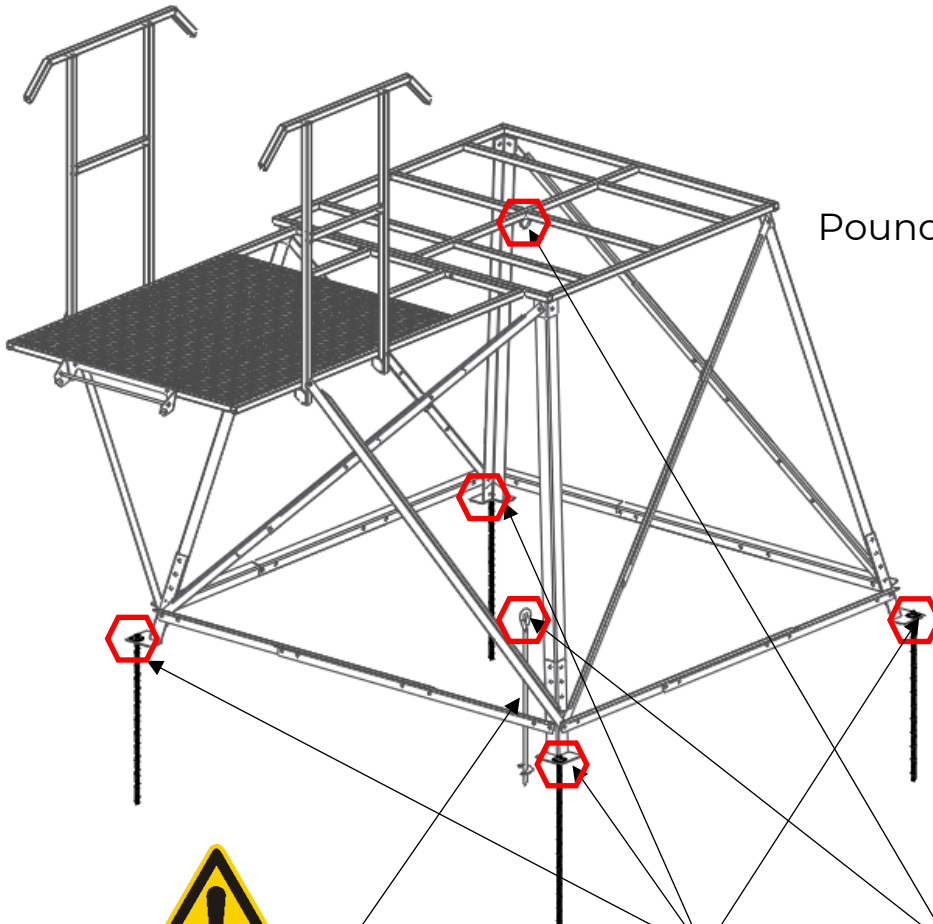
### Process

Pound in four corner anchors.

Twist in twist anchor directly below the center of the platform. Use pound in anchor to ease install.

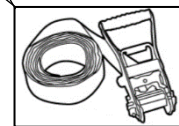
Attach anchor strap from platform to the twist anchor.

Put a twist in the anchor strap to eliminate wind noise.

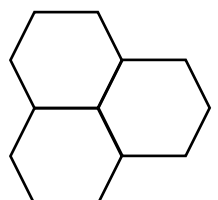


Twist Anchor

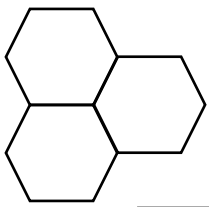
Pound Anchor



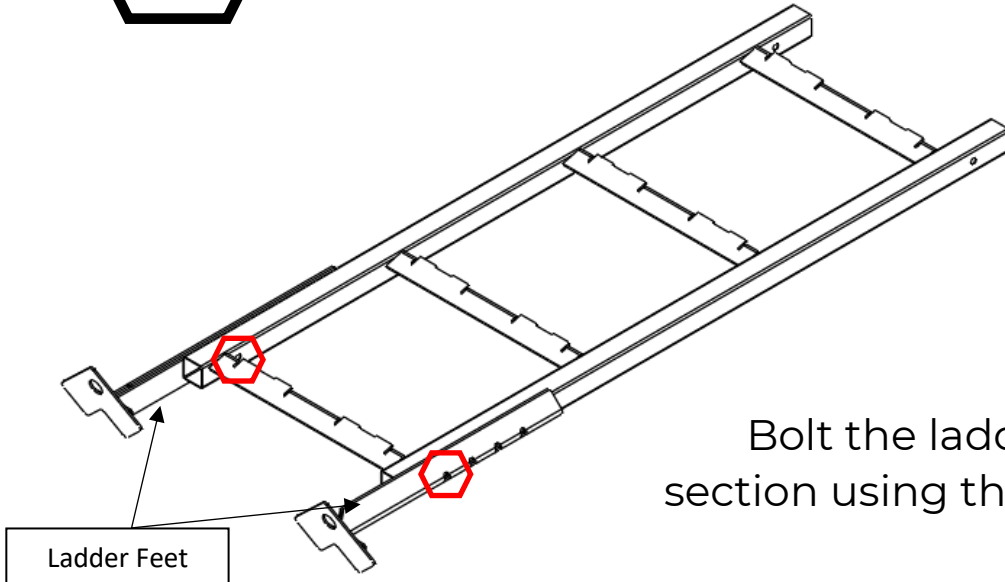
Anchor Strap







# 12



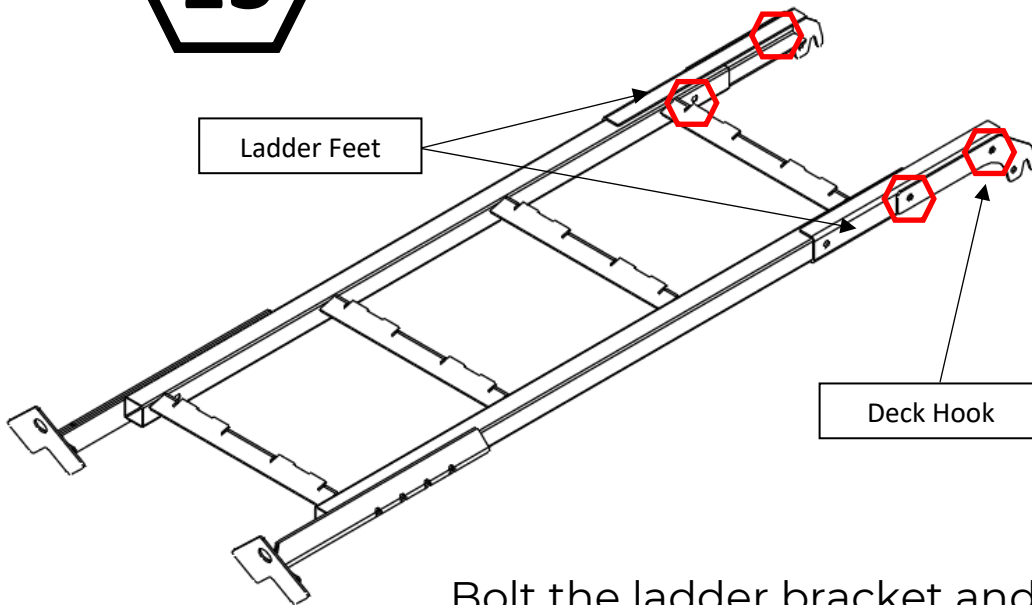
### Parts

- 1x Ladder Section
- 2x Stair/Ladder Feet
- 2x 2-3/4" Bolts
- 2x Flange Nuts

### Process

Bolt the ladder feet to the ladder section using the 2-3/4" bolts. Bolt to the lowest Setting

# 13

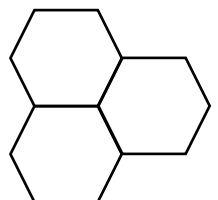


### Parts

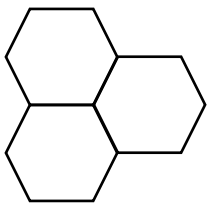
- 2x Ladder Brackets
- 2x Deck Hooks
- 2x 1-3/4" bolts
- 2x 1-1/2" bolts
- 4x Flange Nuts

### Process

Bolt the ladder bracket and deck hook to the top of the ladder section using the 2-3/4" bolts. The middle holes of the ladder bracket will align with the top holes of the ladder section. Use the 1-1/2" bolts to bolt the deck hook to the ladder bracket.



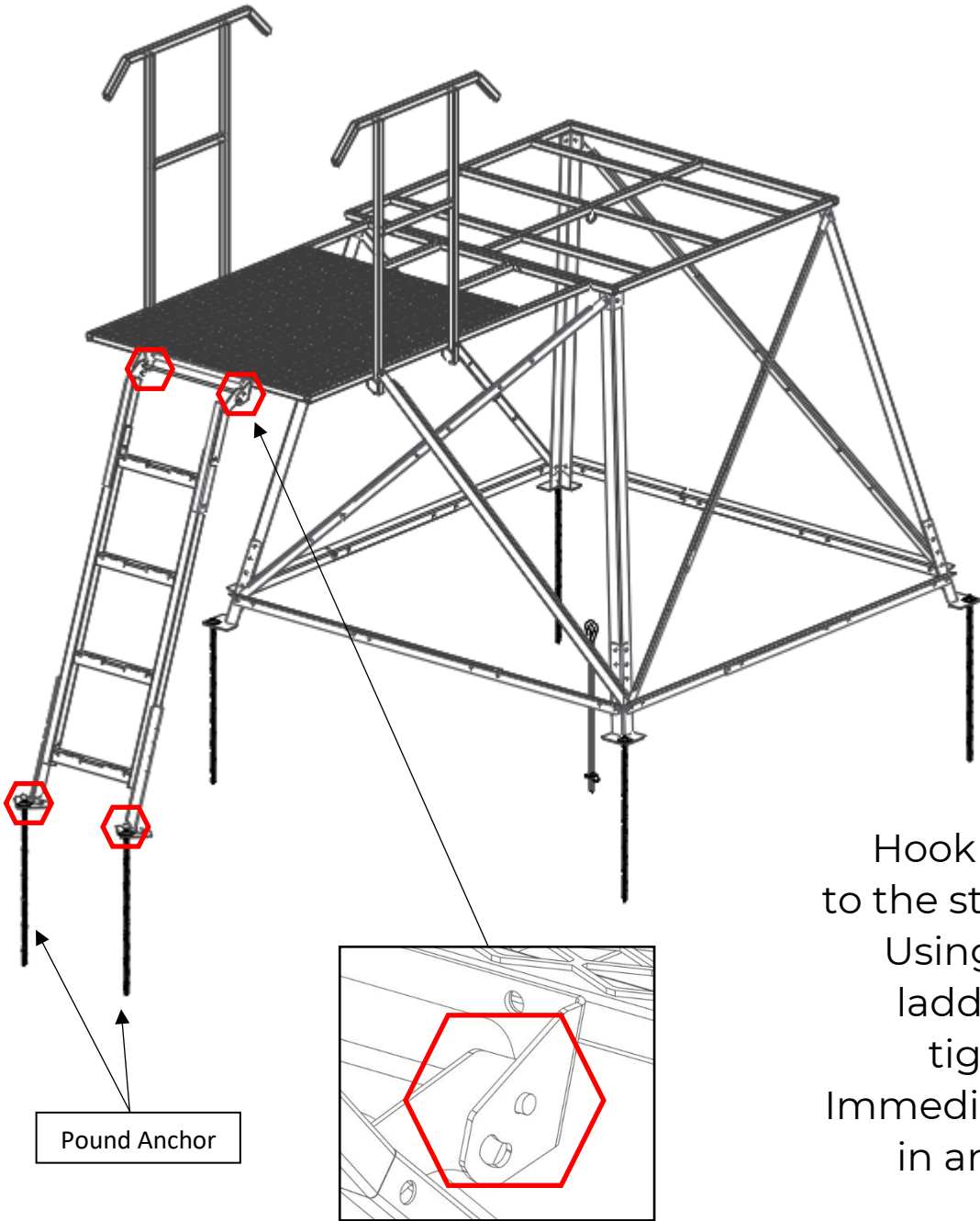




# TIGHTEN ALL HARDWARE ON THE LADDER SECTION



13



### Parts

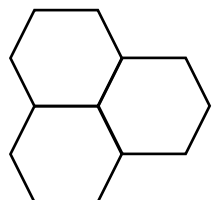
- 1x Ladder Section
- 1x 5' Tower
- 2x Pound Anchors
- 2x 1-1/2" Bolts
- 2x Flange Nuts

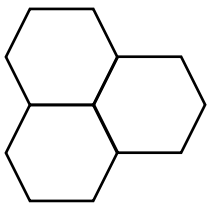
### Process

Hook the ladder section to the stair/ladder bracket. Using the 1-1/2" bolt the ladder to the deck and tighten immediately. Immediately install pound in anchors to stair feet.



LADDER BOLTS AND POUND IN ANCHORS MUST BE IN PLACE BEFORE LADDER USE



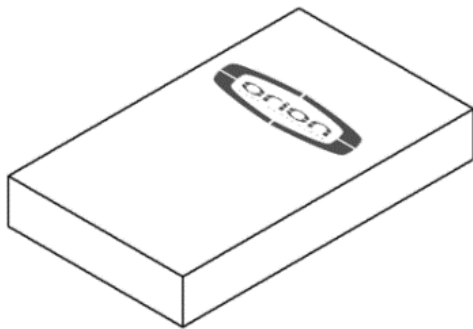
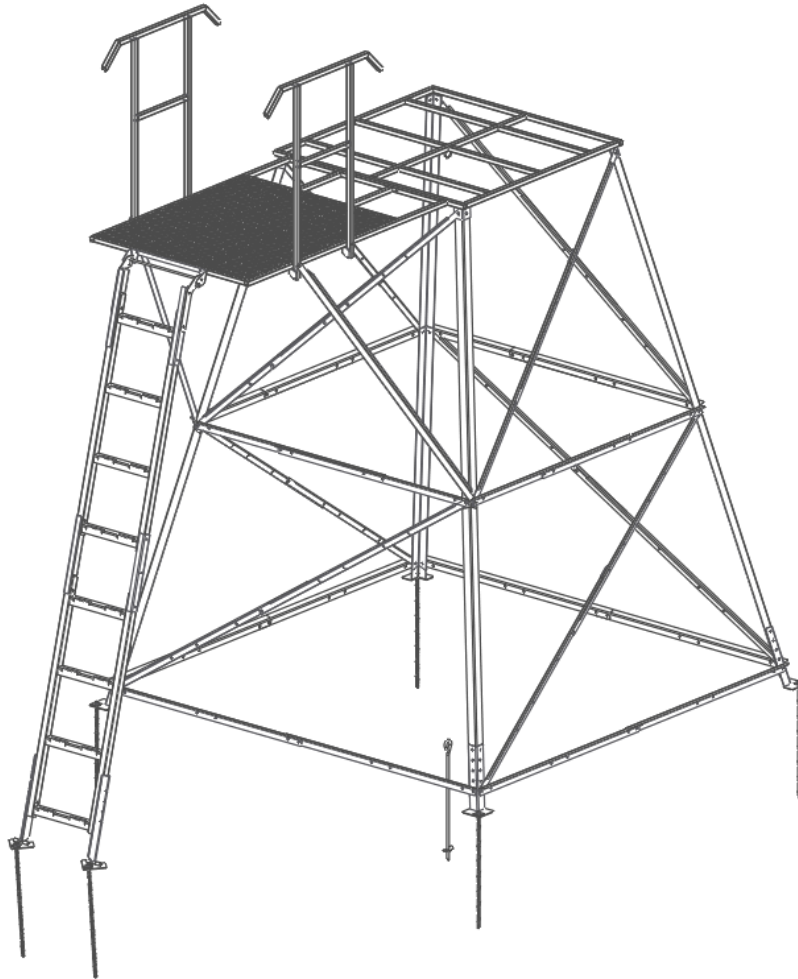


# 10' Elevated Hunting Stand Overview

Platform Box - TWR1001500

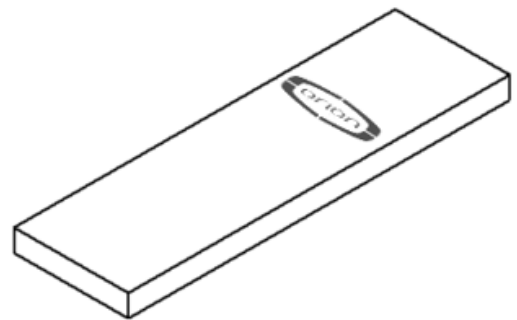
2 x 5' Ladder Box - TWR1001501

Please read through entire assembly instructions before beginning  
Stand is rated for 1,000-pound capacity of blind and occupants combined.

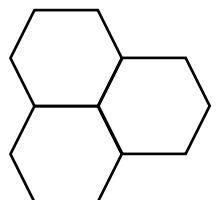


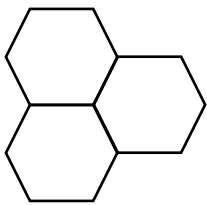
● Platform Box [TWR1001500]

+



● 2x Ladder Box [TWR1001501]

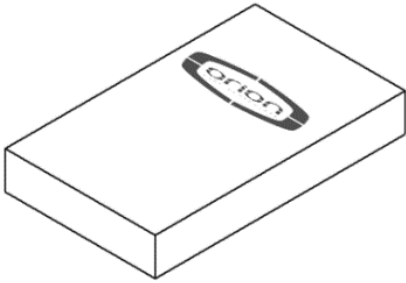
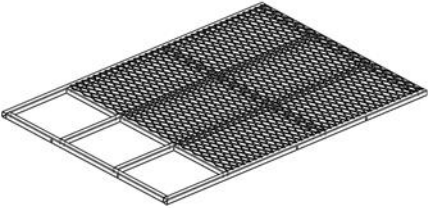
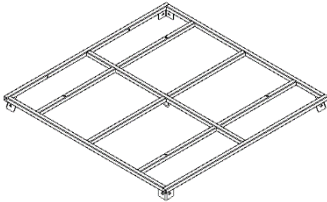
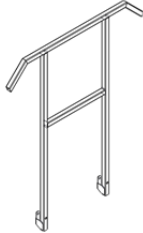
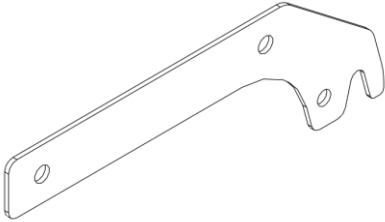
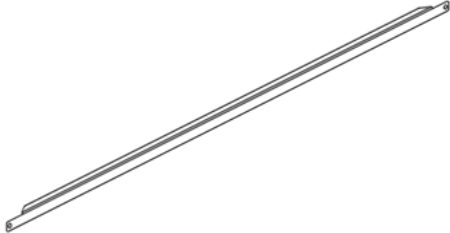
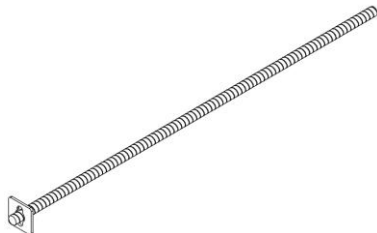
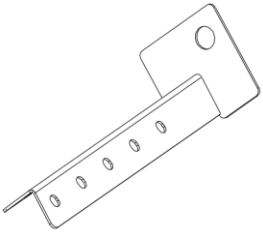
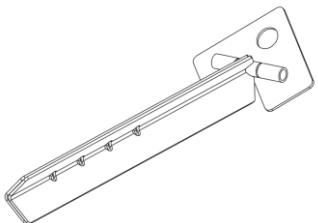
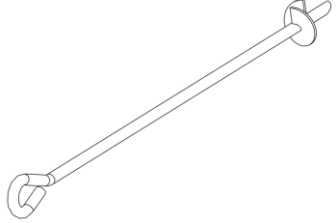
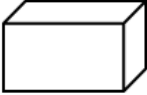
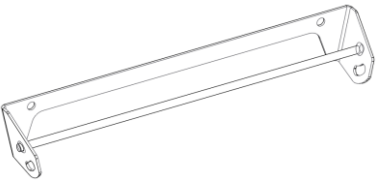
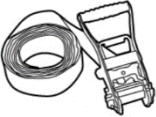


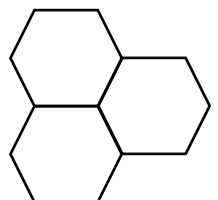


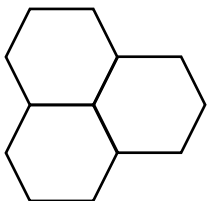
# Contents

Platform Box

TWR1001500

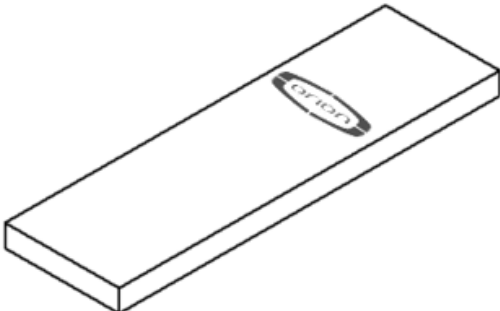
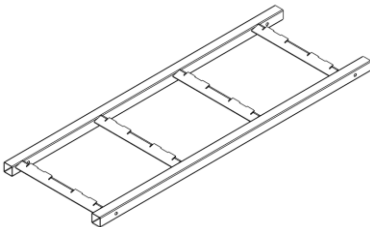
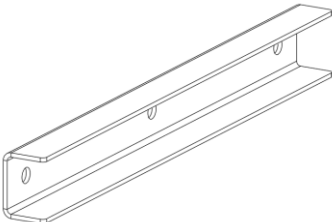
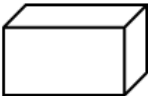
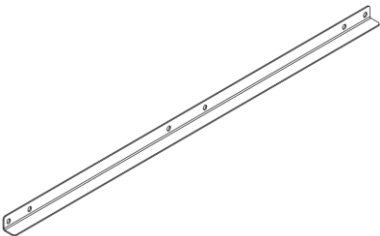
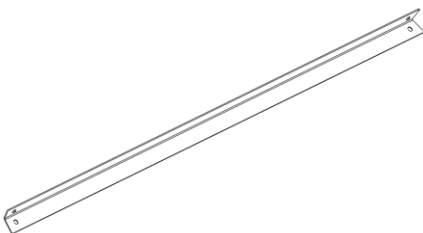
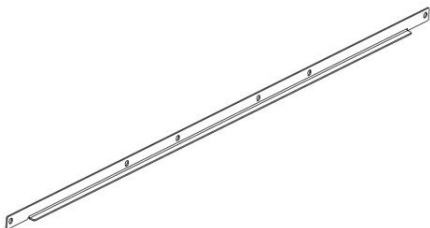
|   |  |   |
|---|--|---|
|   |  |   |
|    |     |    |
| <p>● [1X] Deck – TWR1002120</p>   | <p>● [1X] Platform – TWR1002100</p>  | <p>● [2X] Deck Rail – TWR1002125</p>  |
|   |   |   |
| <p>● [2X] Deck Hook – TWR1002159</p>  | <p>● [2X] Deck Brace – TWR1002166</p>  | <p>● [6X] Pound Anchor – MSC1001668</p>   |
|  |   |  |
| <p>● [4X] Tower Foot – TWR1002109</p>   | <p>● [2X] Ladder Foot – TWR1002145</p>   | <p>[1X] Twist Anchor – MSC1001667</p>   |
|  |  |  |
| <p>● [1X] Platform Hardware Kit – HDW000050</p>                                     | <p>● [1X] Stair/Ladder Bracket – TWR1002180</p>                                      | <p>[1X] Anchor Strap – MSC1001100</p>   |

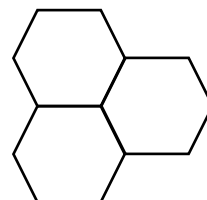




# Contents

Ladder Box  
TWR1001501

|   |  |   |
|---|--|---|
|   |  |   |
|   |    |    |
| ●[1X] Ladder – TWR1002151   | ●[2X] Ladder Bracket – TWR1002154  | ●[1X] Ladder Hardware Kit – HDW1000051  |
|  |  |  |
| ●[8X] Horizontal Brace – TWR1002108   | ●[4X] Leg – TWR1002106   | ●[8X] Angle Brace – TWR1002115  |





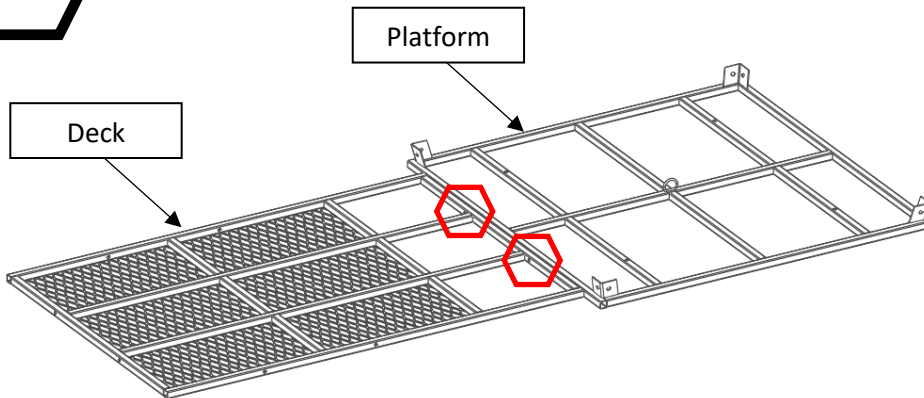
# Elevated Hunting Stand Assembly

**\*\*Finger tighten hardware initially\*\***

**Attach ground anchor before use**



**1**



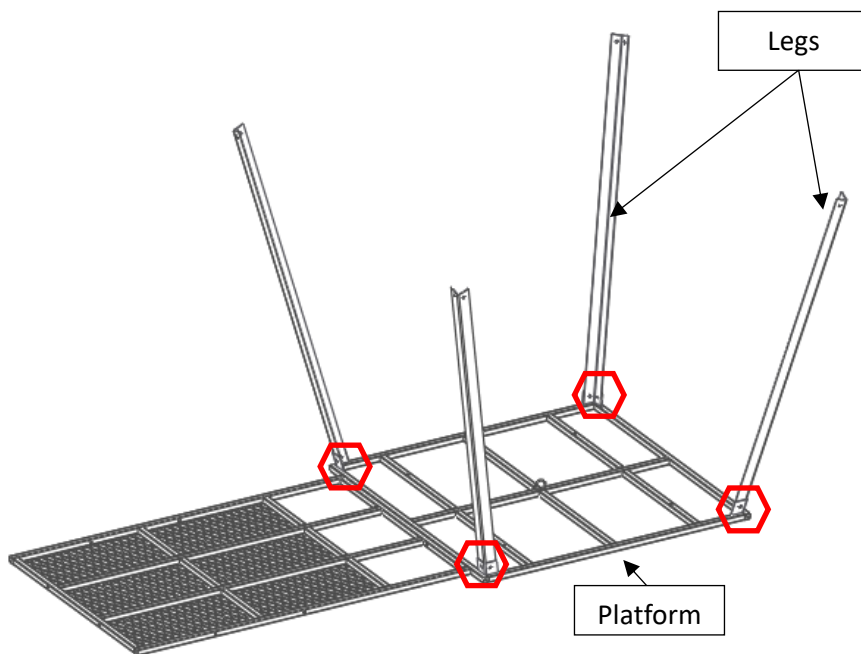
## Parts

- 1x Platform
- 1x Deck
- 2x 2-3/4" Bolts
- 2x Flange Nuts

## Process

Bolt the platform to the deck using the 2-3/4" bolts.

**2**

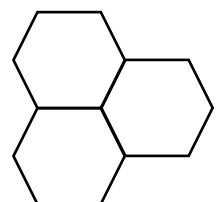


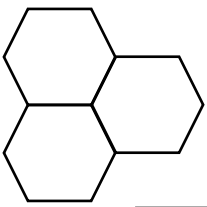
## Parts

- 4x Legs
- 8x 1-1/2" Bolts
- 8x Flange Nuts

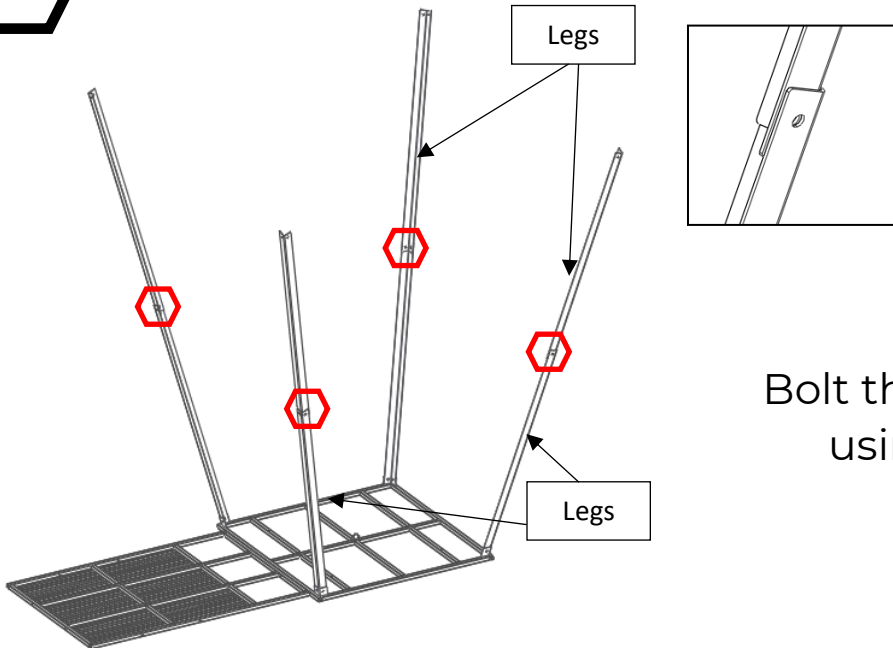
## Process

Bolt legs to platform using the 1-1/2" bolts.  
Nuts on exterior.





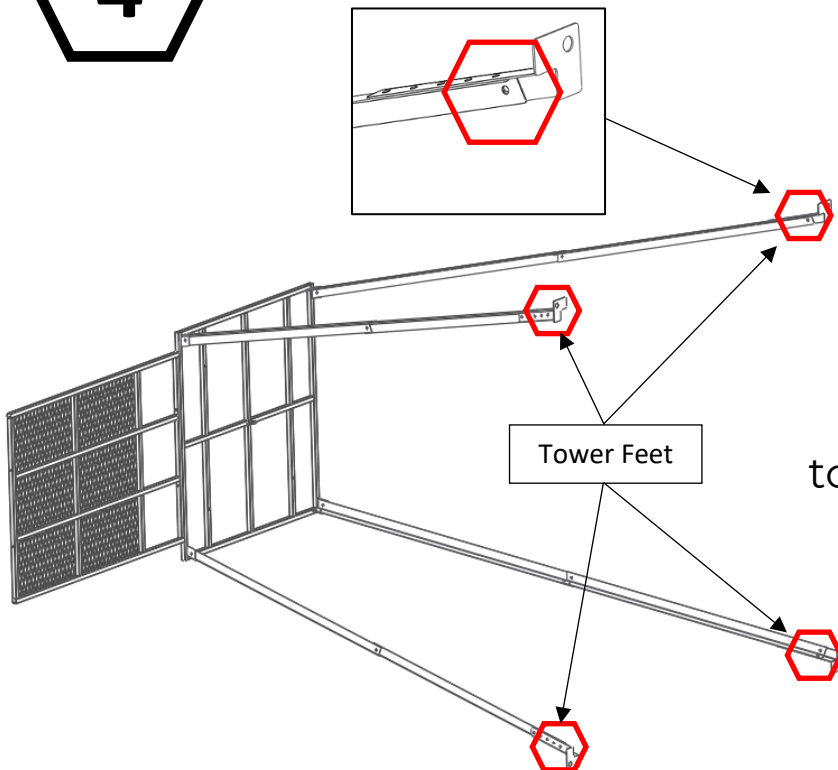
**3**



**Parts**  
 4x Legs  
 8x 1-1/2" Bolts  
 8x Flange Nuts

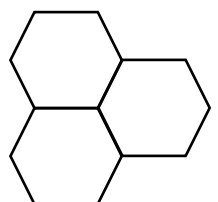
**Process**  
 Bolt the legs to the legs using the 1-1/2" bolts. Nuts on exterior.

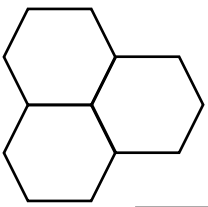
**4**



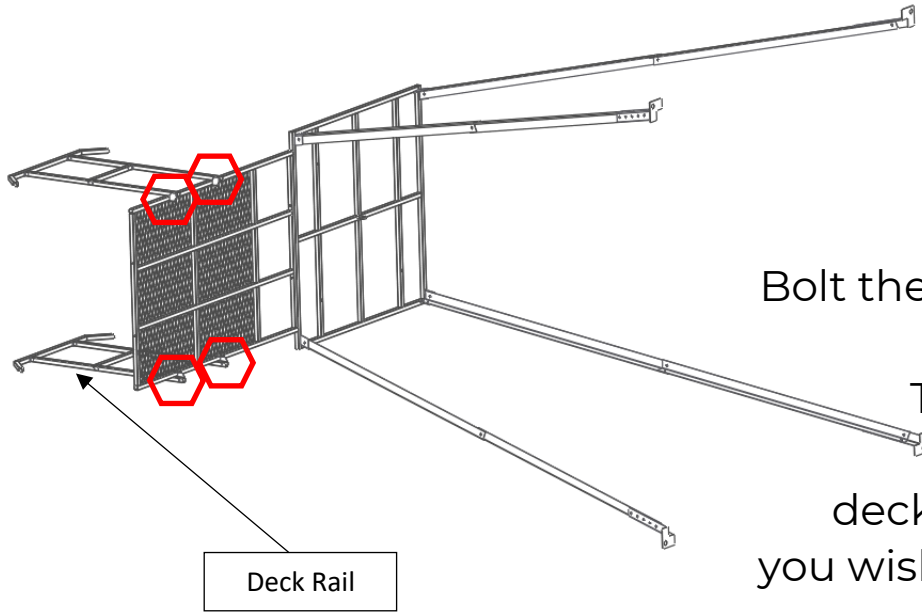
**Parts**  
 4x Tower Feet  
 8x 1-1/2" Bolts  
 8x Flange Nuts

**Process**  
 Flip the tower. Bolt the tower feet to the outside of the lower leg using the 1-1/2" bolts. Set the foot to the lowest setting.





# 5



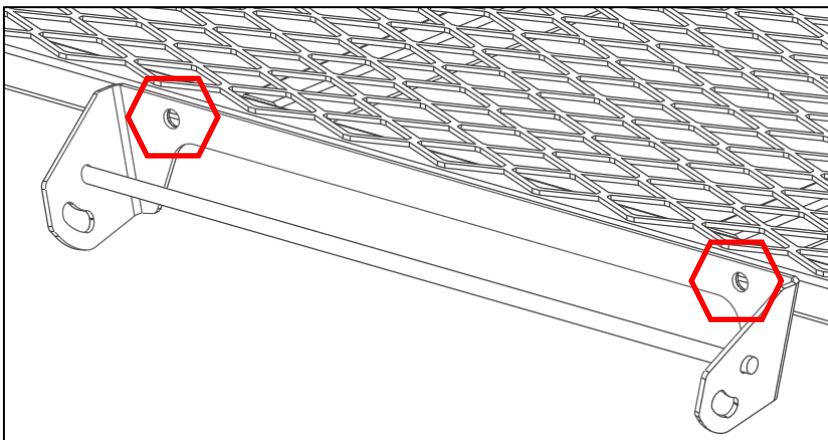
### Parts

- 2x Deck Rail
- 4x 2-3/4" Bolts
- 4x Flange Nuts

### Process

Bolt the deck rails to the deck using the 2-3/4" bolts. The rails can be placed on any edge of the deck depending on where you wish the stair to come off. Nuts on exterior.

# 6

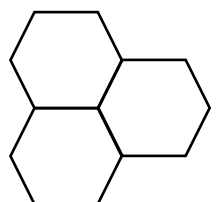


### Parts

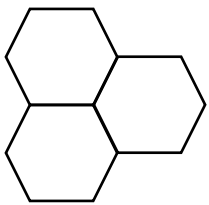
- 1x Stair/Ladder Bracket
- 2x 1-1/2" Bolts
- 2x Flange Nuts

### Process

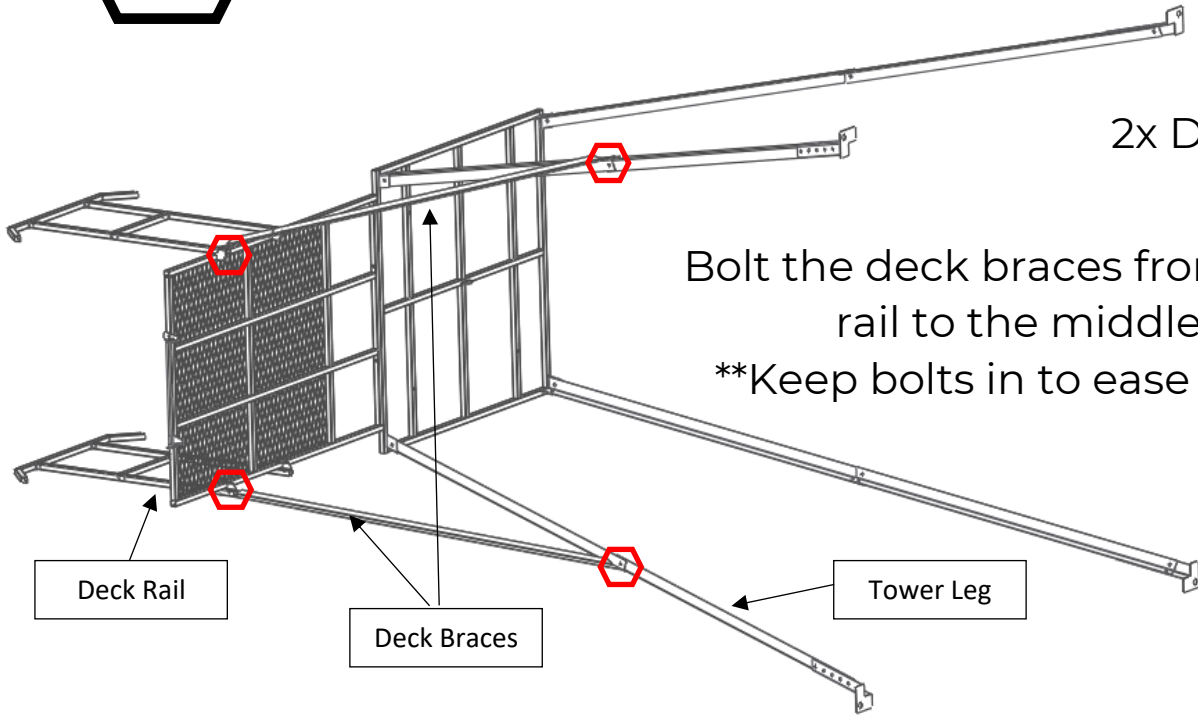
Bolt the stair/ladder bracket onto the remaining side of the deck







# 7



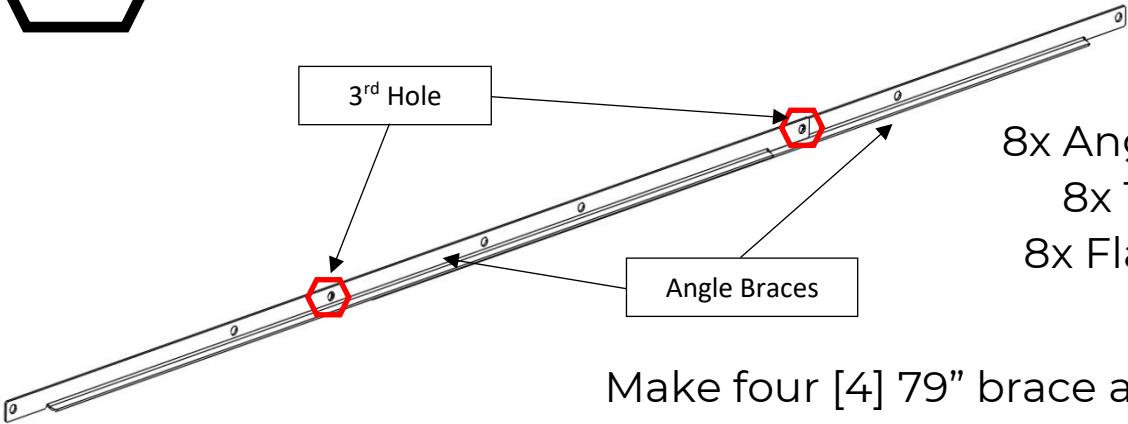
### Parts

2x Deck Braces

### Process

Bolt the deck braces from the deck rail to the middle of the legs  
 \*\*Keep bolts in to ease assembly\*\*

# 8



### Parts

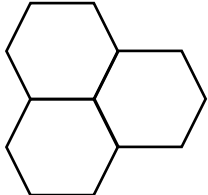
8x Angle Braces

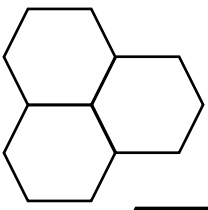
8x 1-1/2" Bolts

8x Flange Nuts

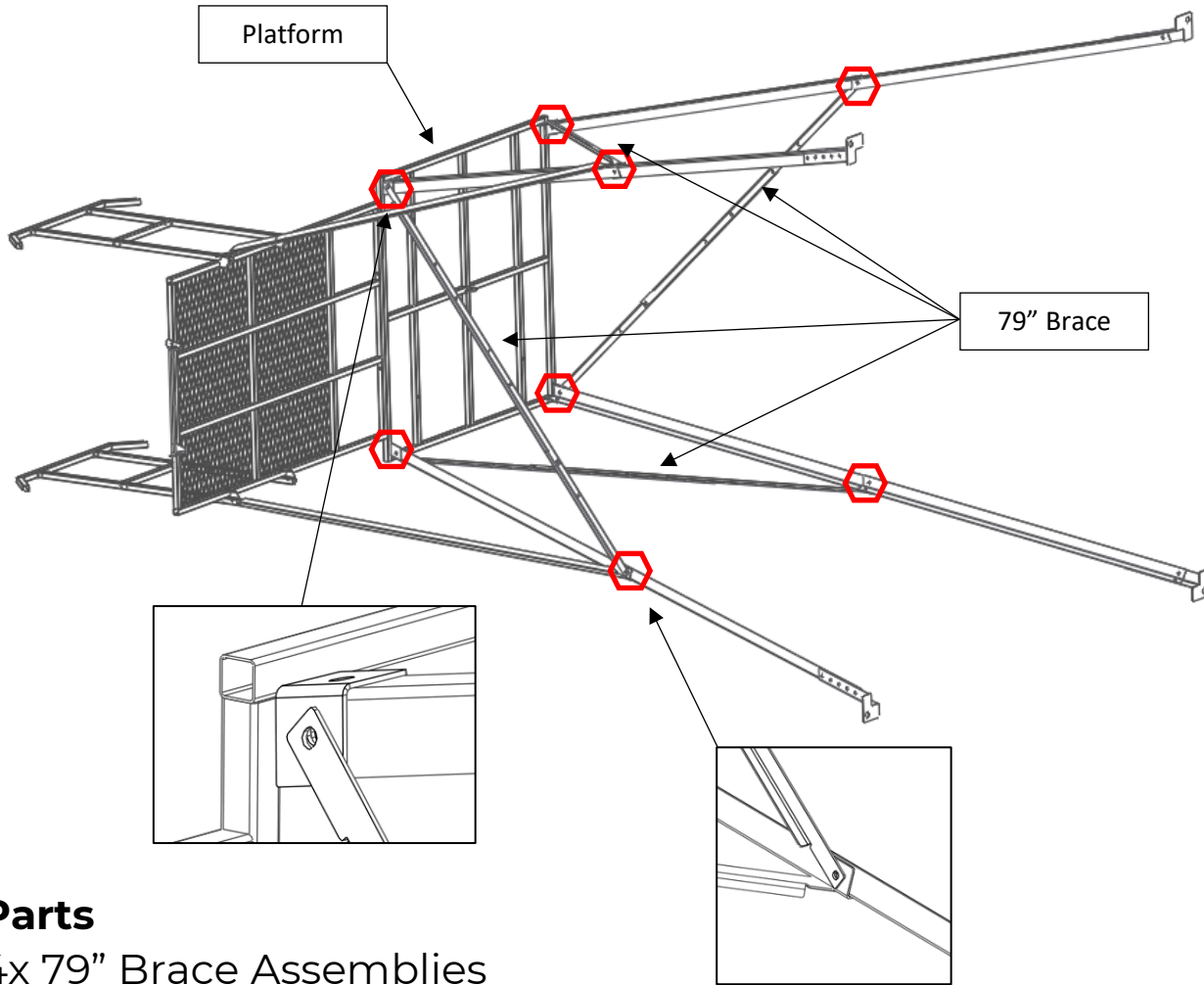
### Process

Make four [4] 79" brace assemblies





# 9



## Parts

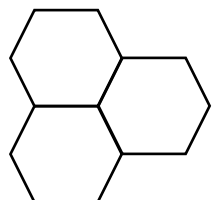
4x 79" Brace Assemblies

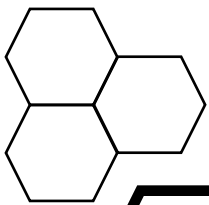
## Process

Bolt the 79" brace assemblies to the legs and platform using the bolts that are already in use.

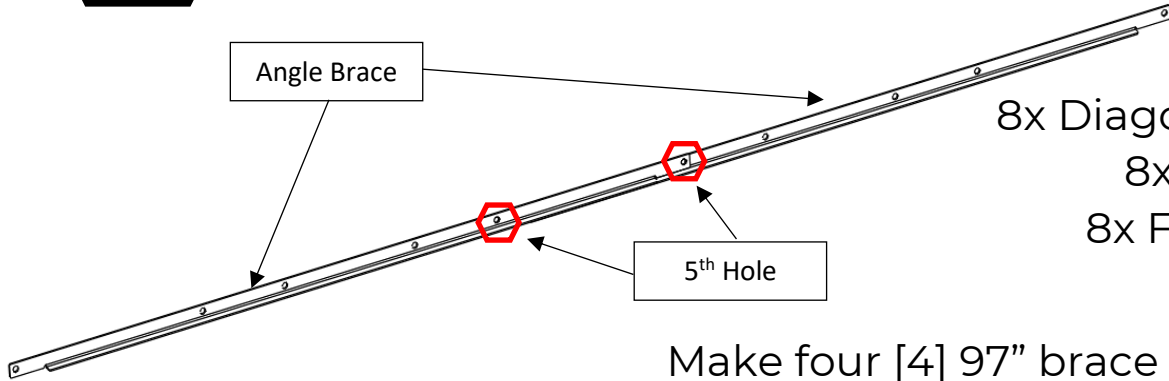
\*\* The brace is external, leave bolt in to make assembly easier\*\*

\*\*Do this one bolt at a time to keep stand intact to ease assembly\*\*





# 10

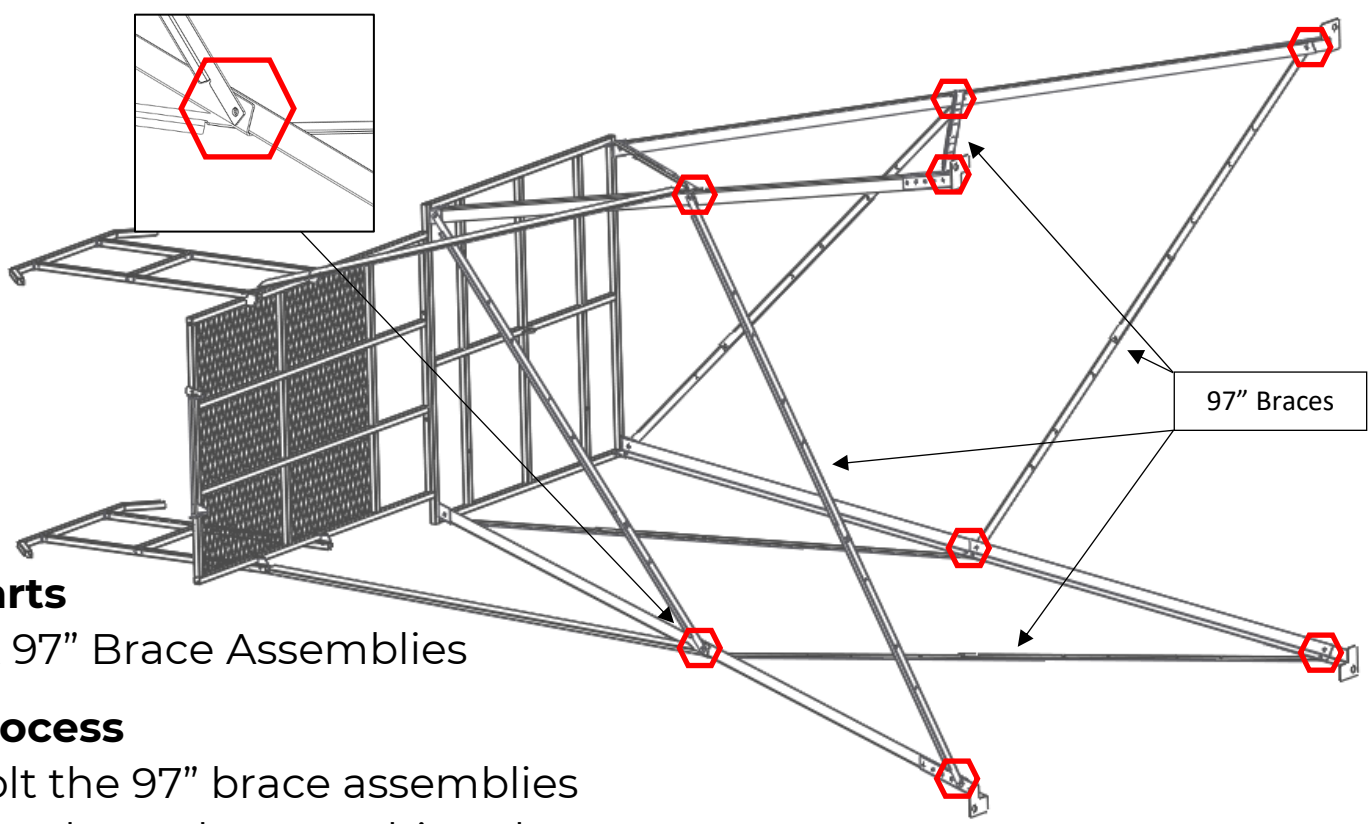


- Parts**
- 8x Diagonal Braces
  - 8x 1-1/2" Bolts
  - 8x Flange Nuts

**Process**

Make four [4] 97" brace assemblies

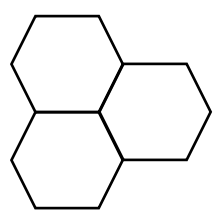
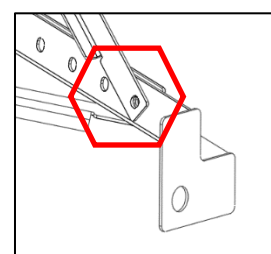
# 11

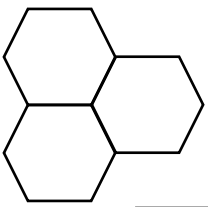


- Parts**
- 4x 97" Brace Assemblies

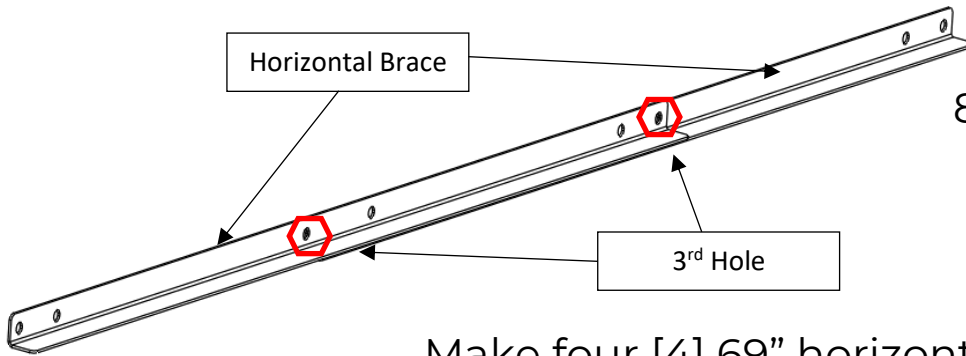
**Process**

Bolt the 97" brace assemblies from leg to leg matching the angle of the 79" brace assemblies. The braces go on the exterior of the assembly.





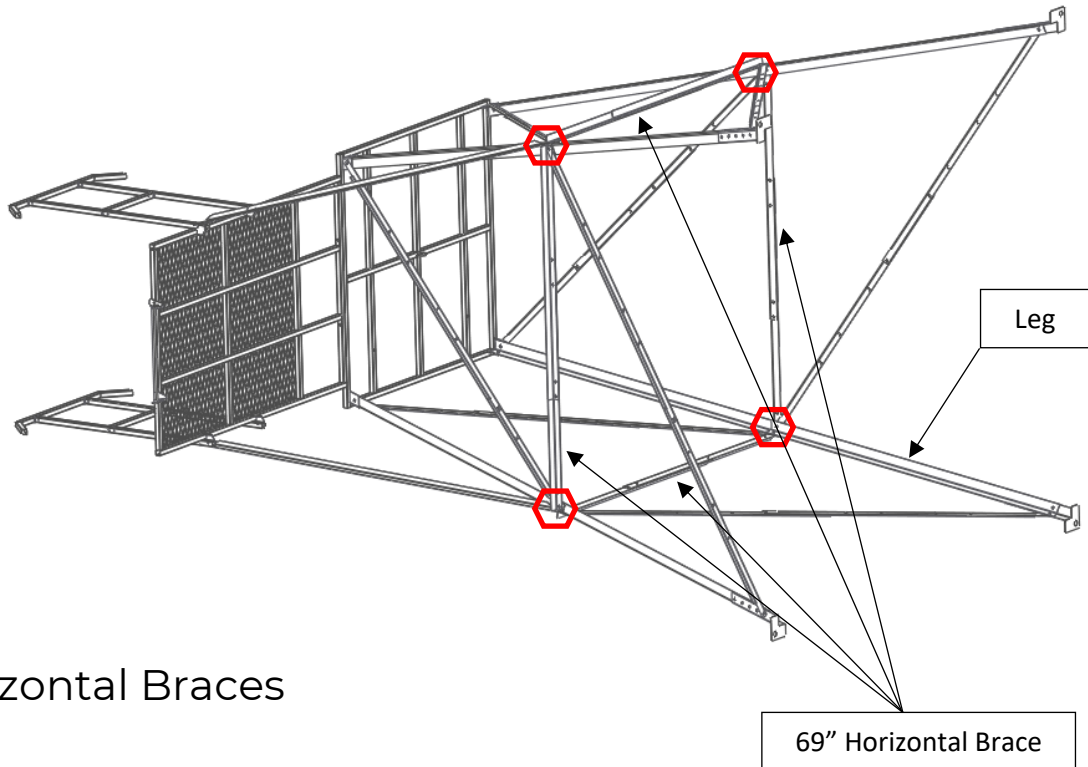
**12**



**Parts**  
8x Horizontal Braces  
8x 1-1/2" Bolts  
8x Flange Nuts

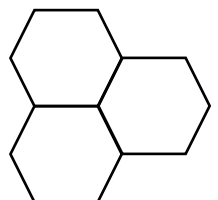
**Process**  
Make four [4] 69" horizontal brace assemblies

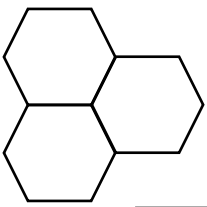
**13**



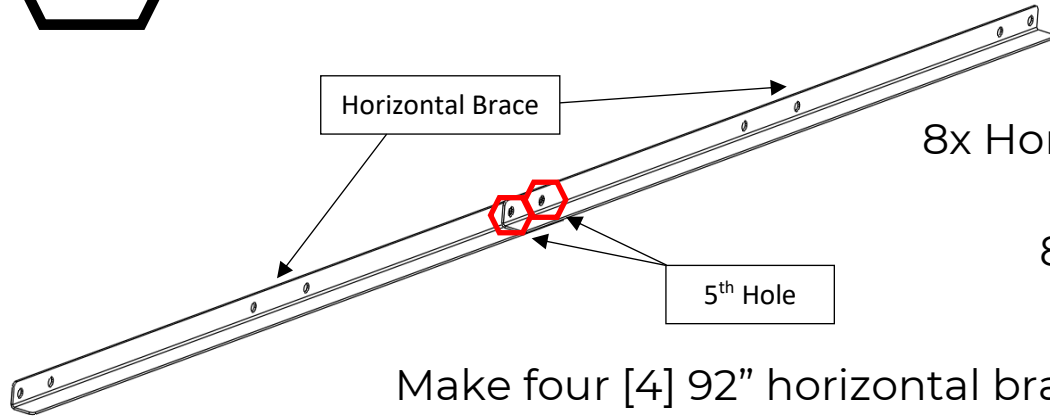
**Parts**  
4x 69" Horizontal Braces

**Process**  
Attach the 69" horizontal braces to the legs. These are the outermost piece of the assembly.





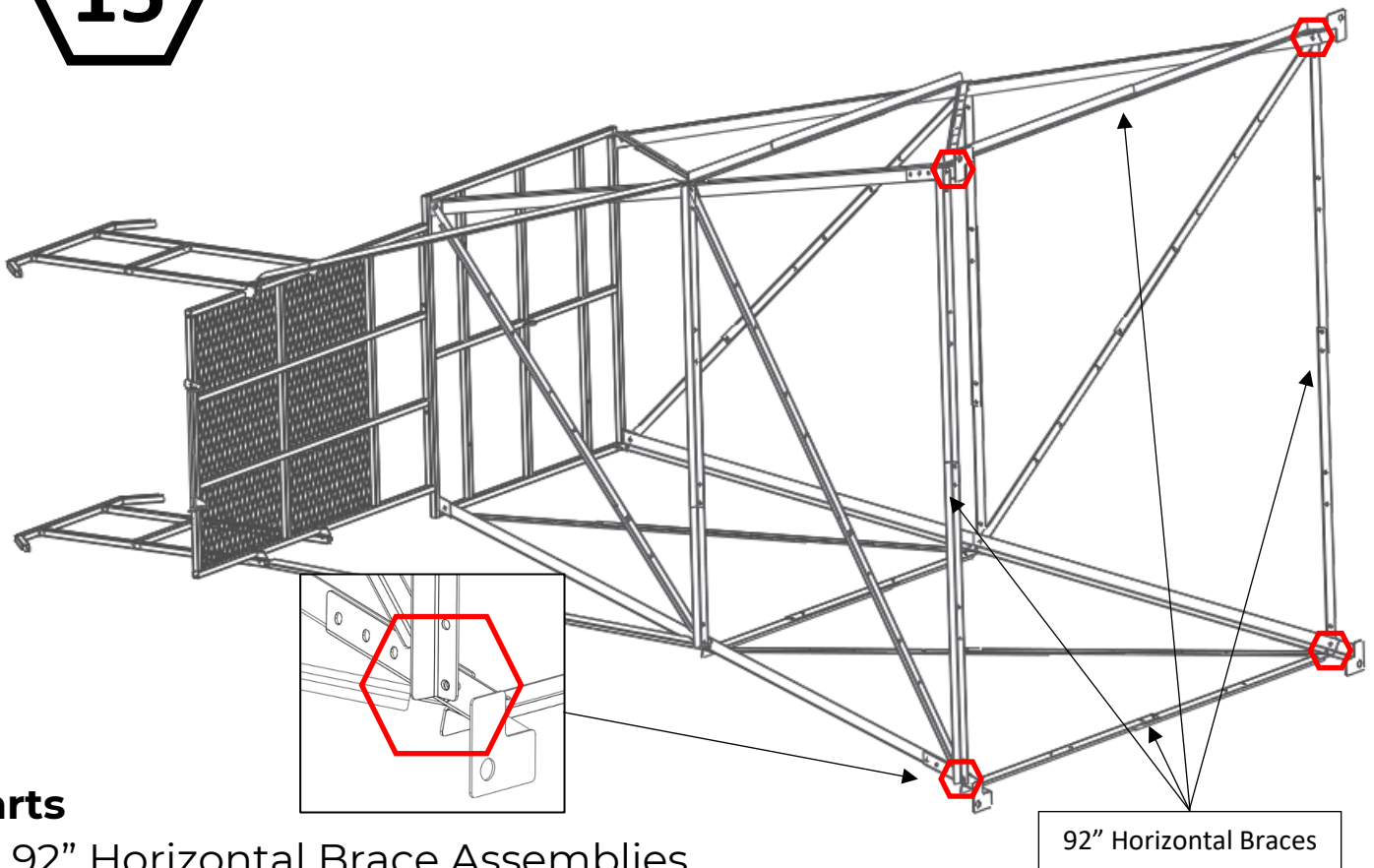
14



**Parts**  
8x Horizontal Braces  
8x 1-1/2" Bolts  
8x Flange Nuts

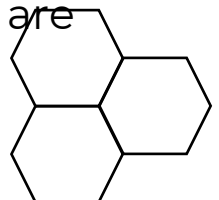
**Process**  
Make four [4] 92" horizontal brace assemblies

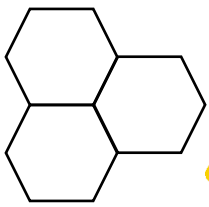
15



**Parts**  
4x 92" Horizontal Brace Assemblies

**Process**  
Bolt the 92" brace assemblies to the feet of the tower. These are the outermost piece of the assembly.





**TIGHTEN ALL HARDWARE STARTING FROM THE PLATFORM DOWN**



**STAND UP AND IMMEDIATELY ATTACH POUND AND TWIST ANCHORS**



**16**

**Parts**

- 4x Pound Anchors
- 1x Twist Anchor
- 1x Anchor Strap

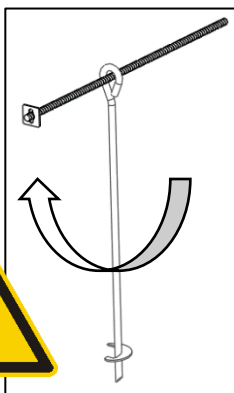
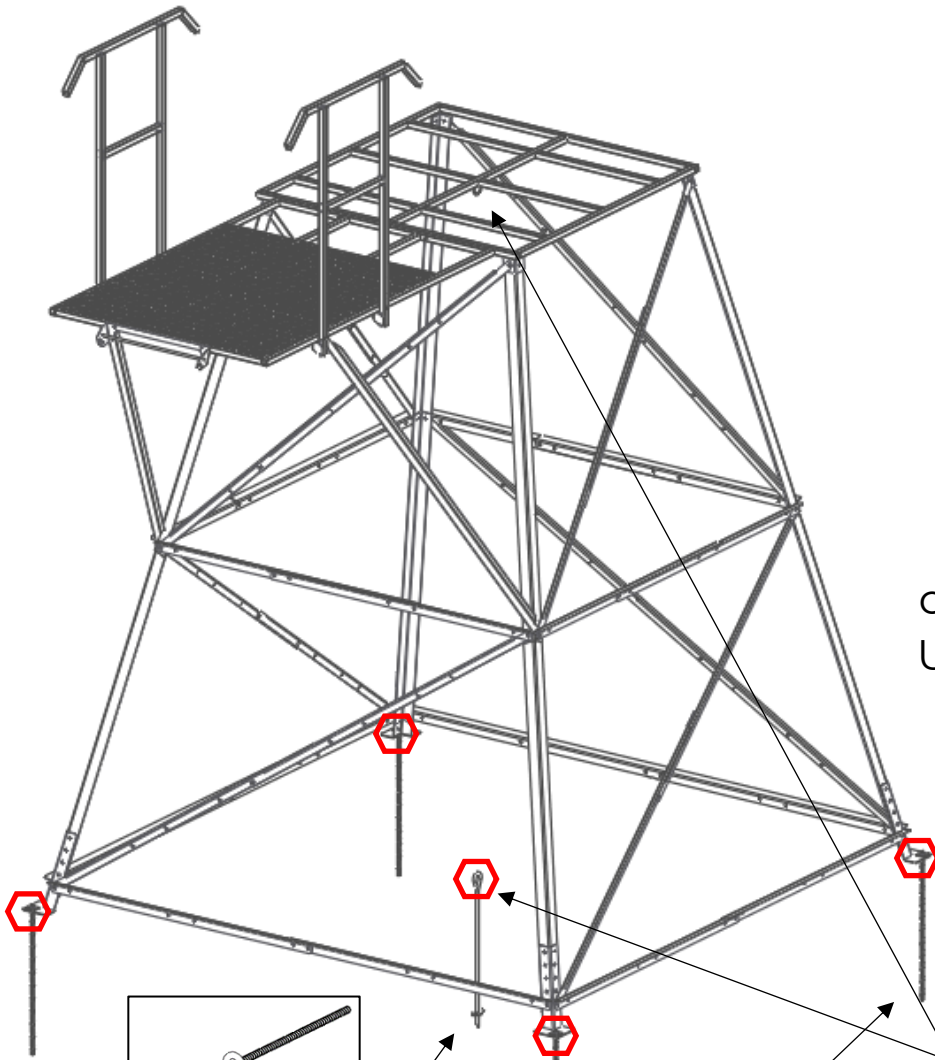
**Process**

Pound in four corner anchors.

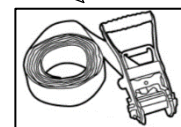
Install twist anchor directly below the center of the platform. Use a pound in anchor to ease install.

Attach anchor strap from platform to twist anchor.

Put a twist in the anchor strap to eliminate wind noise.

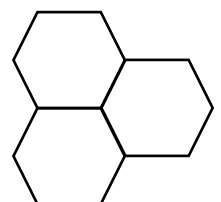


Twist Anchor

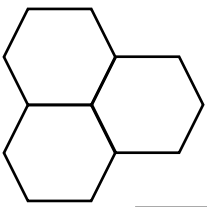


Anchor Strap

Pound Anchor



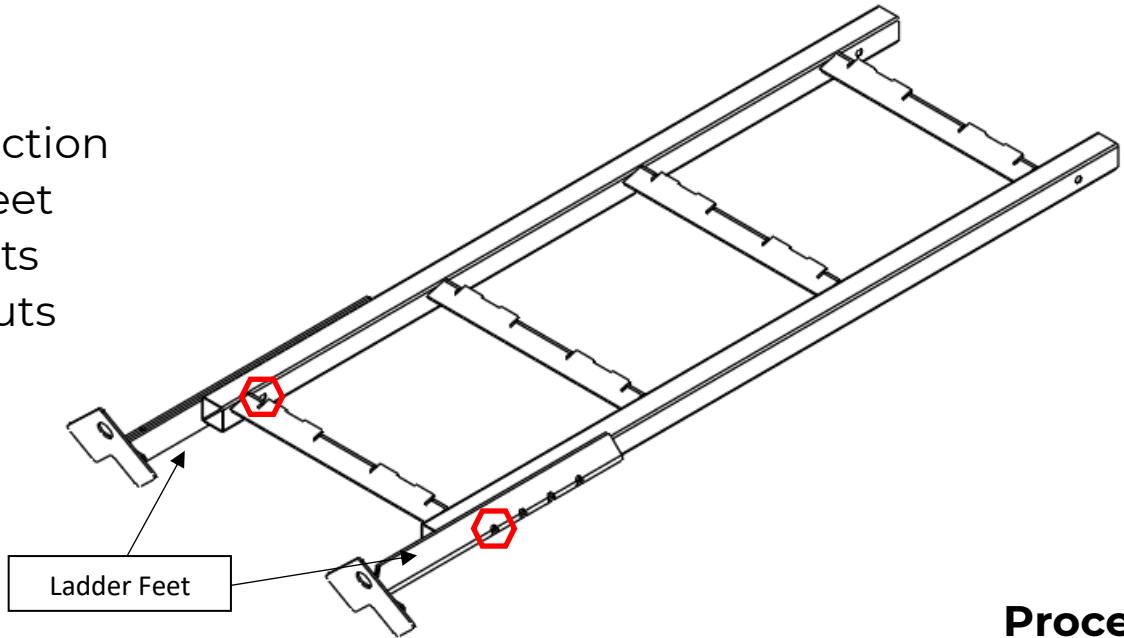




# 17

## Parts

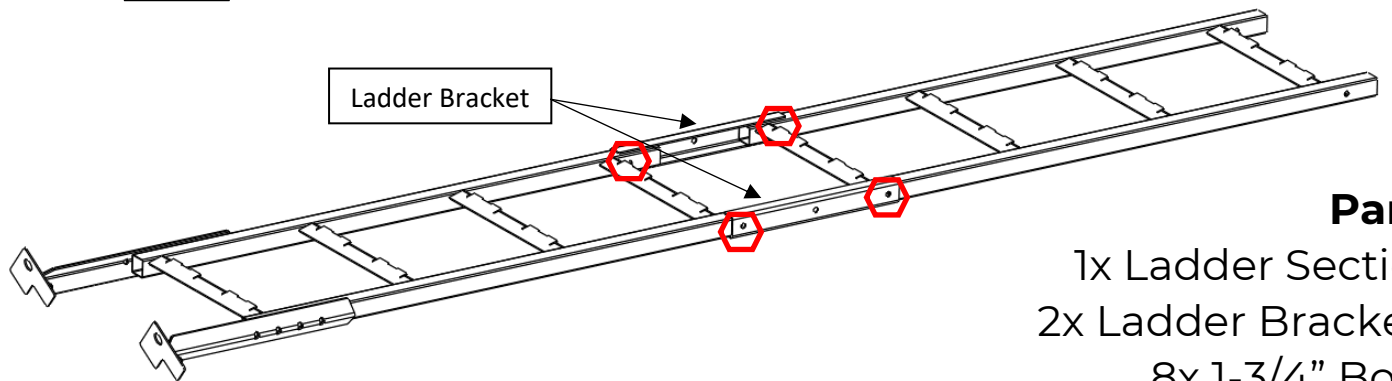
- 1x Ladder Section
- 2x Ladder Feet
- 2x 2-3/4" Bolts
- 2x Flange Nuts



## Process

Bolt the ladder feet to the ladder section using the 2-3/4" bolts. Bolt to the lowest setting with the nuts on the exterior.

# 18

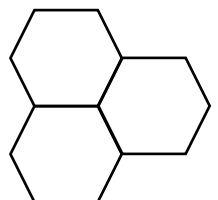


## Parts

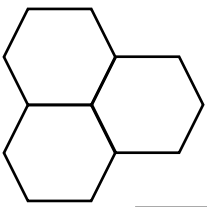
- 1x Ladder Section
- 2x Ladder Brackets
- 8x 1-3/4" Bolts
- 8x Flange Nuts

## Process

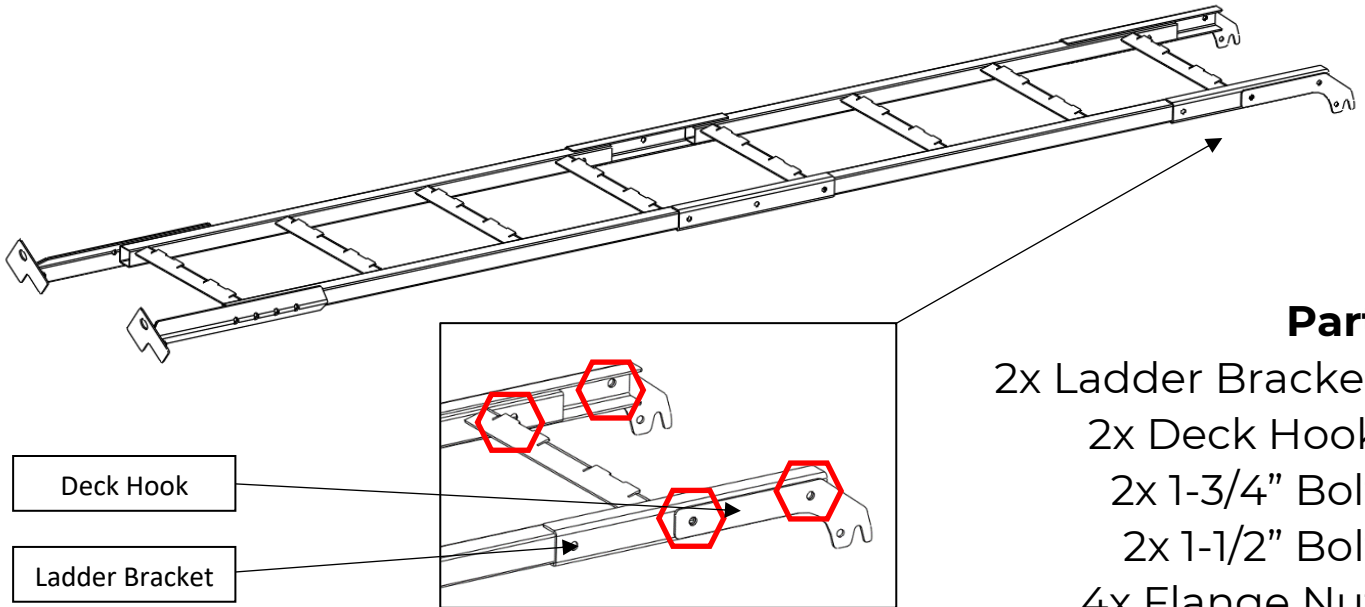
Bolt the ladder bracket to the top of the ladder section with feet using the 1-3/4" bolts. Then bolt the bottom of the second ladder section to the top of the ladder bracket.







19



### Parts

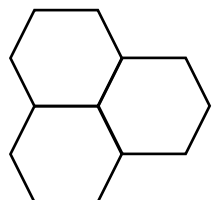
- 2x Ladder Brackets
- 2x Deck Hooks
- 2x 1-3/4" Bolts
- 2x 1-1/2" Bolts
- 4x Flange Nuts

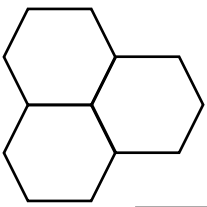
### Process

Bolt the ladder bracket and deck hook to the top of the ladder section using the 1-3/4" bolt. The middle of the ladder bracket will align with the top hole of the ladder section. Bolt the ladder bracket and deck hook together using the 1-1/2" bolt. The bottom hole of the bracket is unused.



**TIGHTEN ALL HARDWARE ON THE LADDER SECTION**





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### Parts

1x 10' Ladder Section

1x 10' Tower

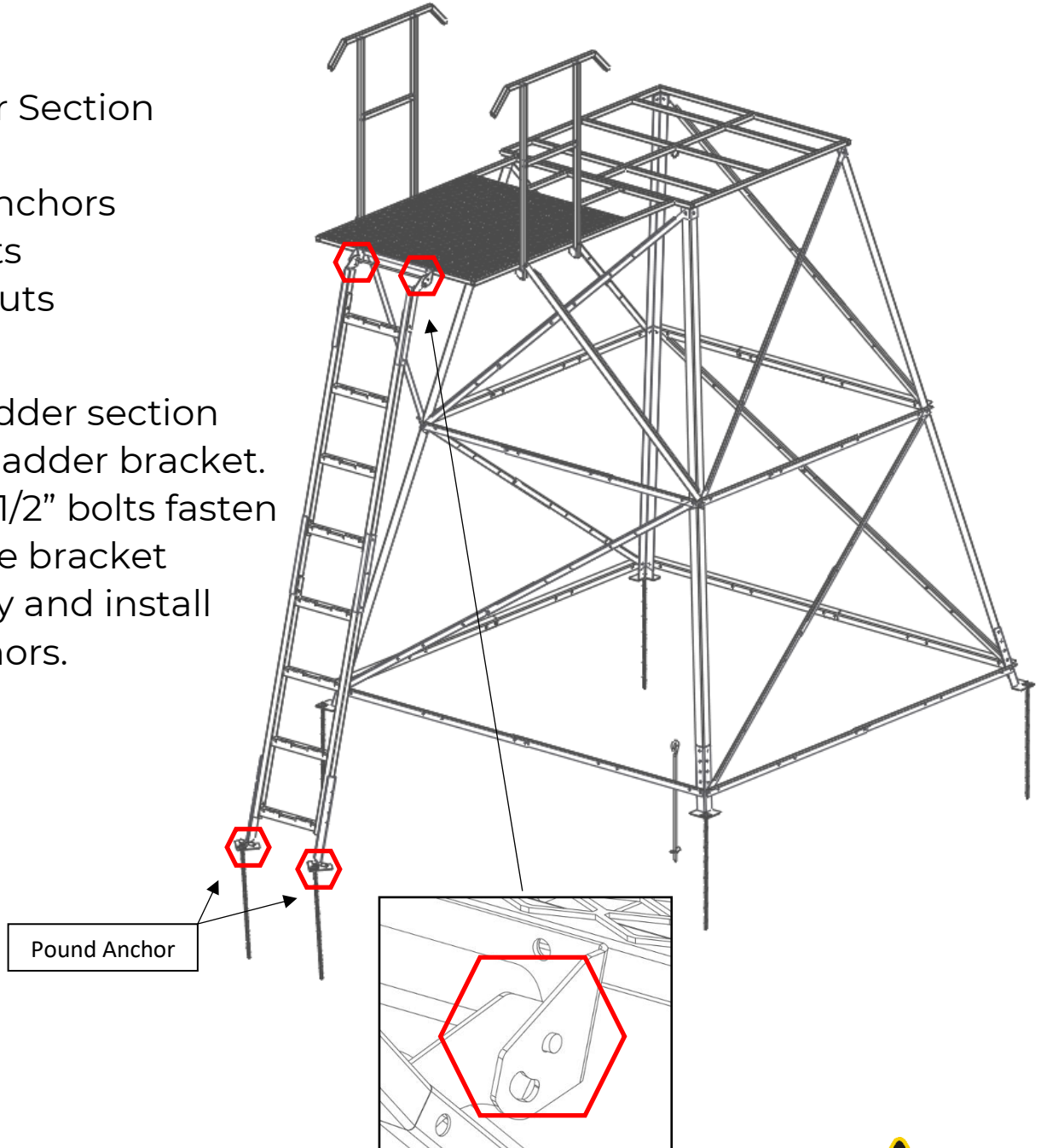
2x Pound Anchors

2x 1-1/2" Bolts

2x Flange Nuts

### Process

Hook the ladder section to the stair/ladder bracket. Using the 1-1/2" bolts fasten ladder to the bracket immediately and install pound anchors.



**LADDER BOLTS AND POUND IN ANCHORS MUST BE INSTALLED BEFORE LADDER USE**

