

Stand and Fill Feeder Assembly Manual

Thank you for purchasing a new Orion Hunting Products Stand and Fill Feeder.

It is our Overwhelming desire to ensure that you are satisfied with this product.

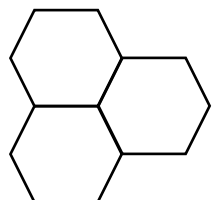
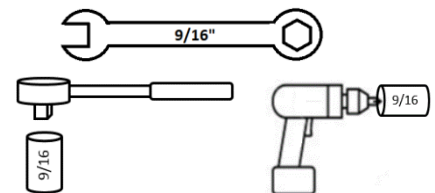
We have taken great pride in every aspect of its design and manufacturing right here in the U.S.A. and it is our hope that you can take pride in owning it.

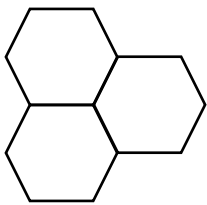
If it does not meet your expectations for any reason please give us a call or text at (906)-767-0270 and may it truly Elevate your Pursuit.

Hunt safely without limits. Hunt Orion!

Tools Required

- 1) 9/16" Open End/Box End Combination Wrench
- 2) 9/16" Socket with Ratchet or Cordless Impact drill preferred
- 3) Hammer

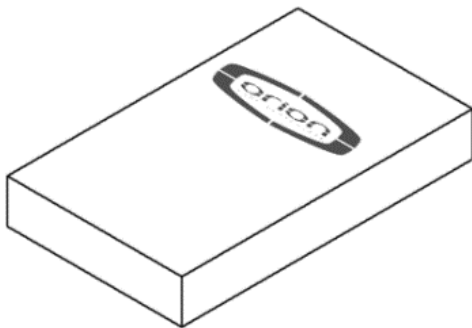
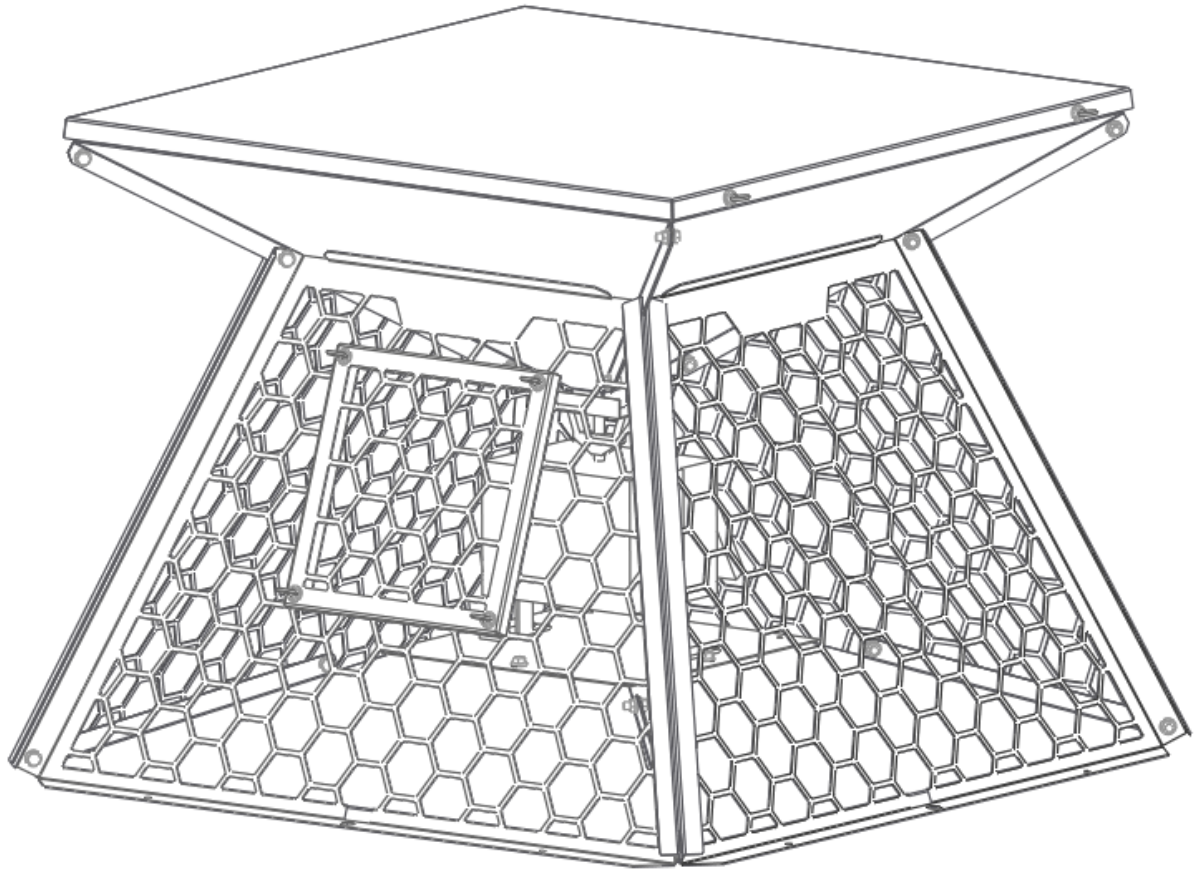




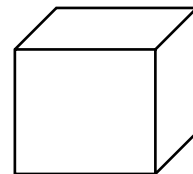
150lb Stand and Fill Feeder Overview

Feeder Base Box - FDR1000150

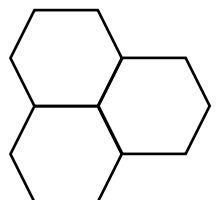
Please read through entire assembly instructions before beginning

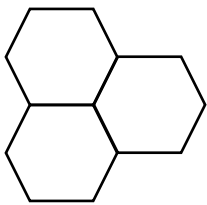


● Feeder Base [FDR1000150]




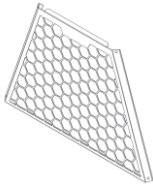
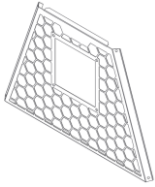
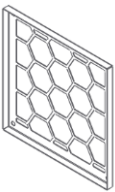
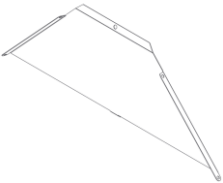
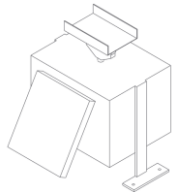
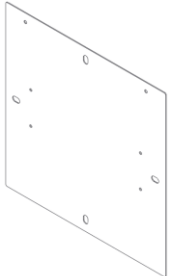
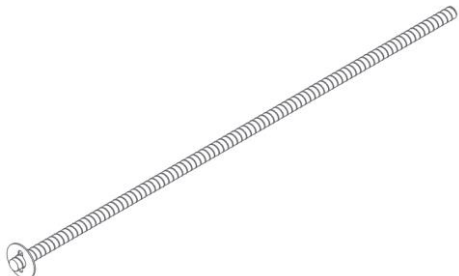
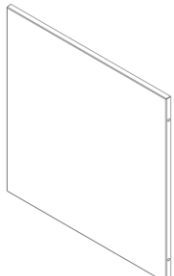
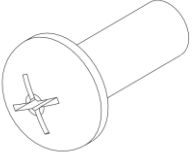
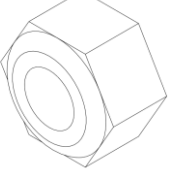
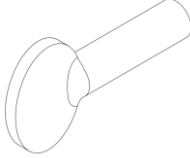
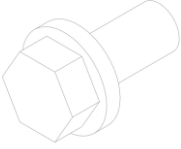

● Broadcast Spreader [FDR1000500]

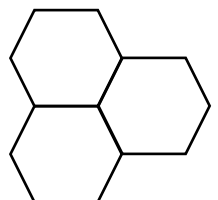




Contents

Feeder Base FDR1000150

		
<p>● [4X] Trough – FDR1000101</p>	<p>● [3X] Feeder Side – FDR1000102</p>	<p>● [1X] Feeder Side with Gate – FDR1000103</p>
		
<p>● [1X] Feeder Gate – FDR1000107</p>	<p>● [4X] Feeder Base – FDR1000104</p>	<p>● [1X] Broadcast Feeder – FDR1000500</p>
		
<p>● [1X] Base Plate – FDR1000106</p>	<p>● [4X] Rebar Anchor – FDR1000115</p>	<p>● [1X] Feeder Top – FDR1000112</p>
 <p>A</p>	 <p>B</p>	 <p>C</p>
<p>● [4X] 10-32 x 1/2 Machine Screw – HDW1001243</p>	<p>● [4X] 10-32 x Nylon Insert Nut – HDW1001244</p>	<p>● [8X] 3/8-16 x 1-1/4 Thumb Screw – HDW1001240</p>
 <p>D</p>	 <p>E</p>	
<p>● [24X] 3/8-16 x 3/4 Flange Bolt – HDW1001239</p>	<p>● [20X] 3/8-16 Flange Nut – HDW1001215</p>	



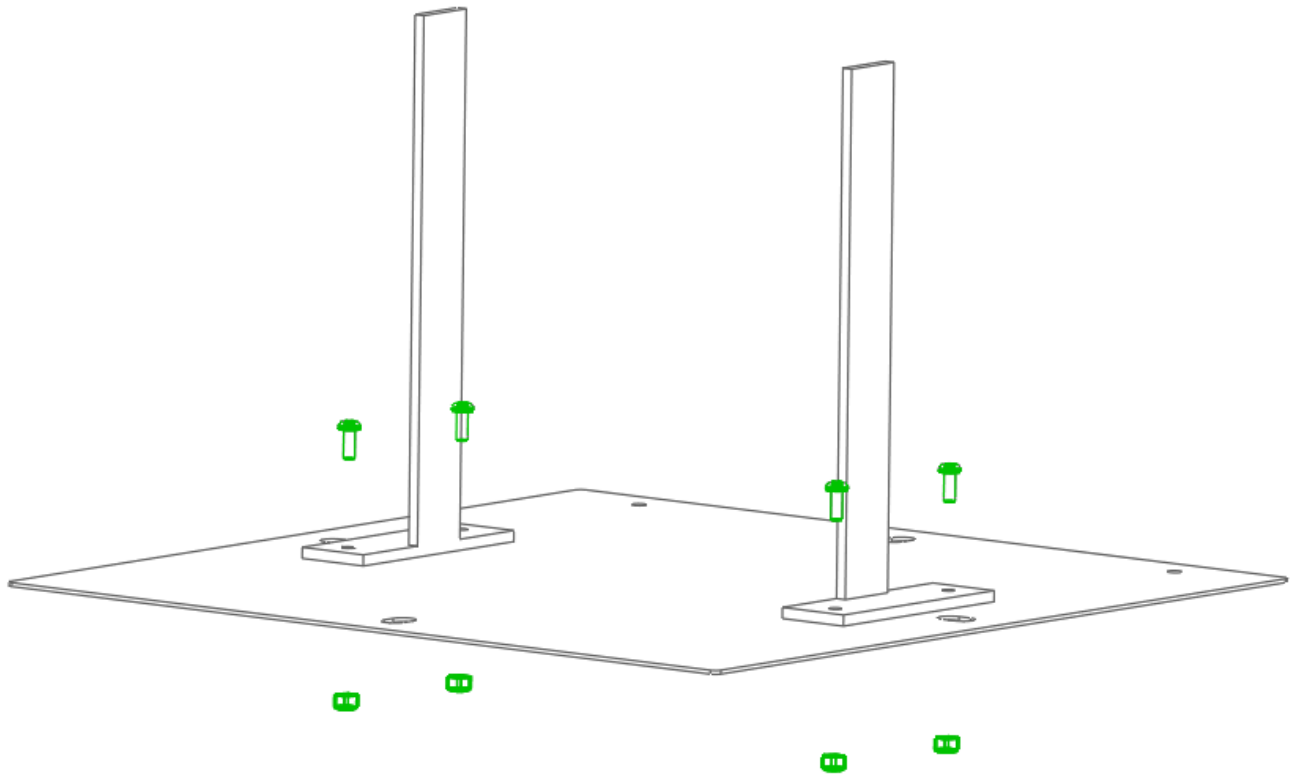


Elevated Hunting Stand Assembly

****Finger tighten hardware initially****



1



Parts

1x Broadcast Feeder Legs

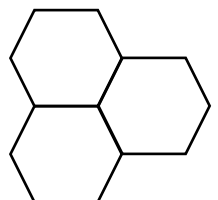
1x Base Plate

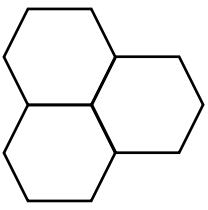
4x 10-32 x $\frac{3}{4}$ Screws [A]

4x 10-32 Nylon Lock Nuts [B]

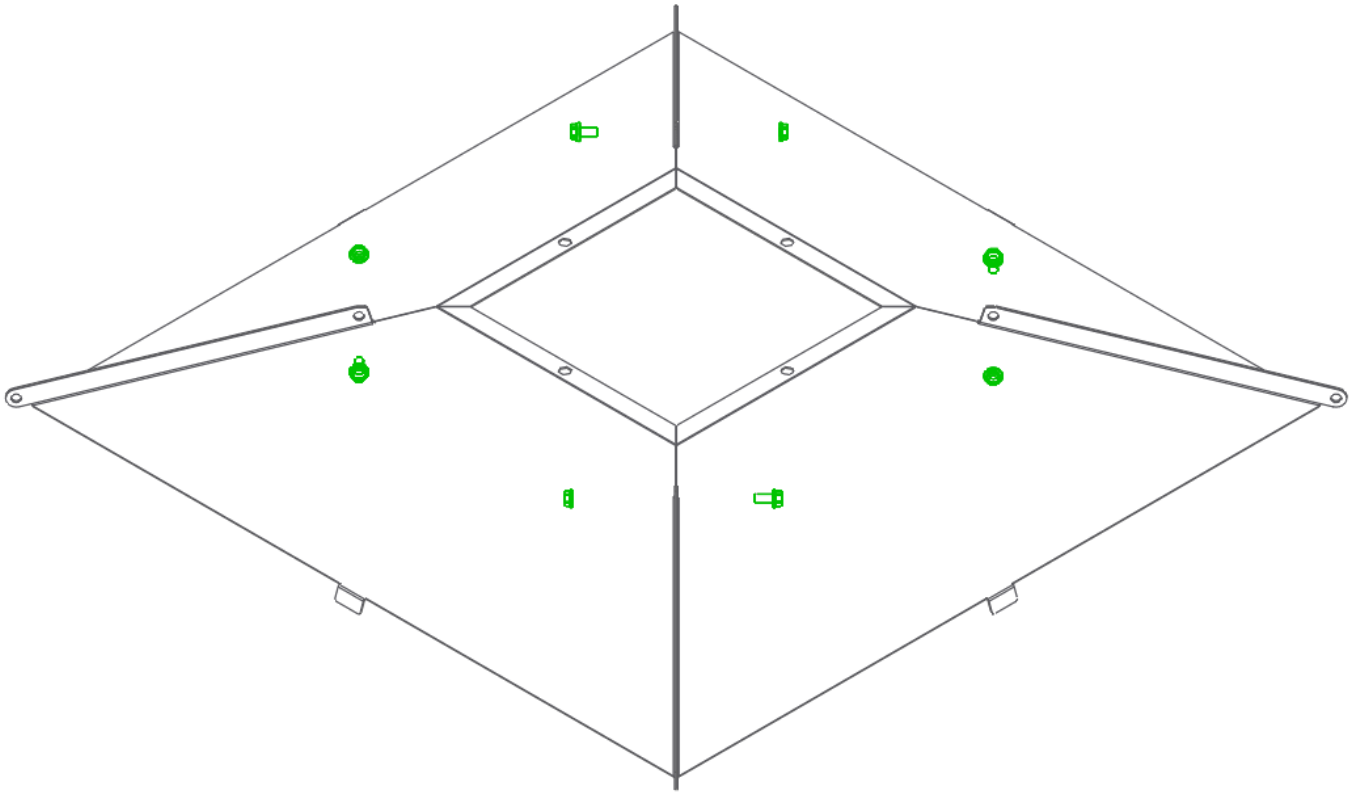
Process

Unscrew the wingnuts from the broadcast feeder to make assembly easier. Use the screws [A] and nuts [B] to attach the broadcast feeder to the base plate.





2



Parts

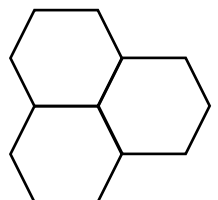
4x Feeder Base

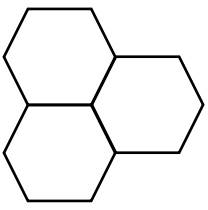
4x 3/8-16 x 3/4 Flange head bolts [D]

4x 3/8-16 Flange head nuts [E]

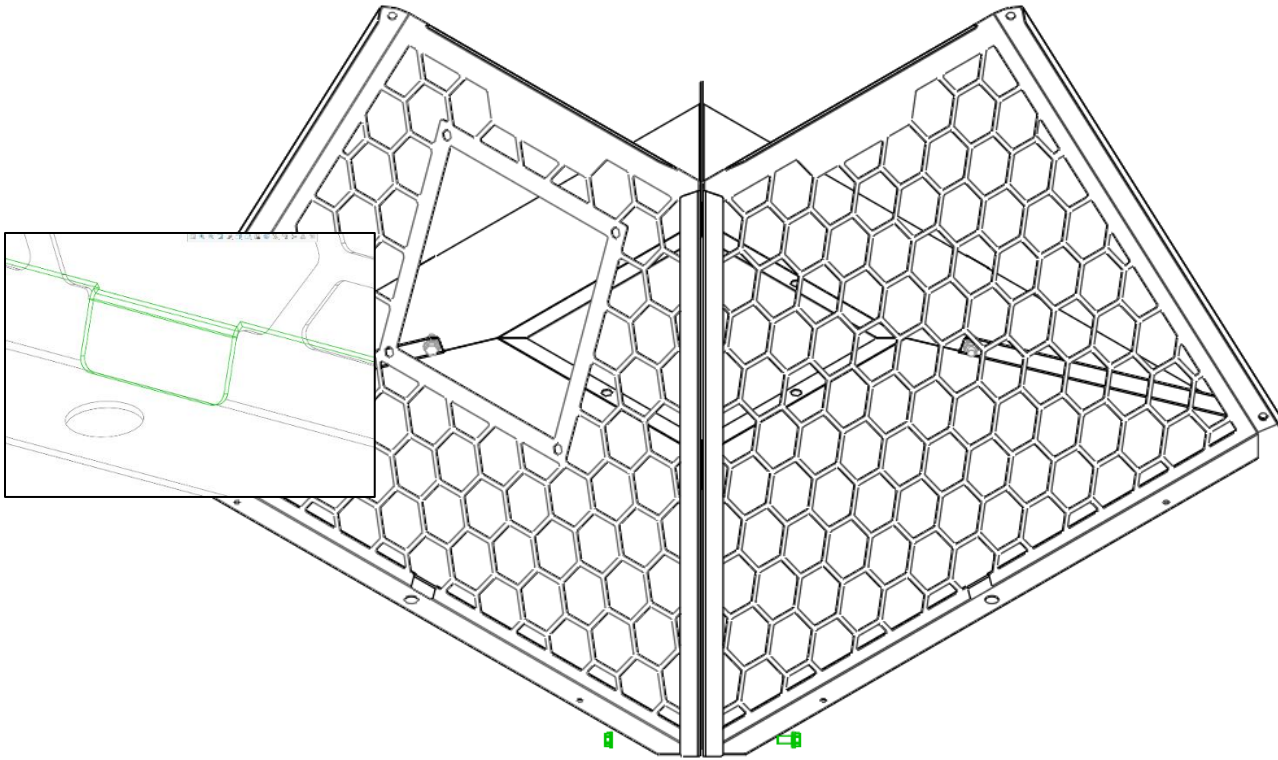
Process

Use the 3/8-16 bolts [D] and nuts [E] to join the 4 feeder bases together at the top hole location, do not bolt the bottom together.





3



Parts

1x Base Plate Assm

1x Feeder Side

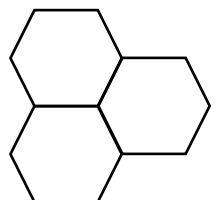
1x Feeder Side with Gate

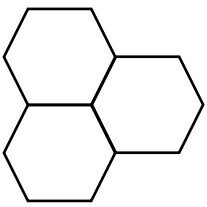
1x 3/8-16 x 3/4 Flange head bolts [D]

1x 3/8-16 Flange head nuts [E]

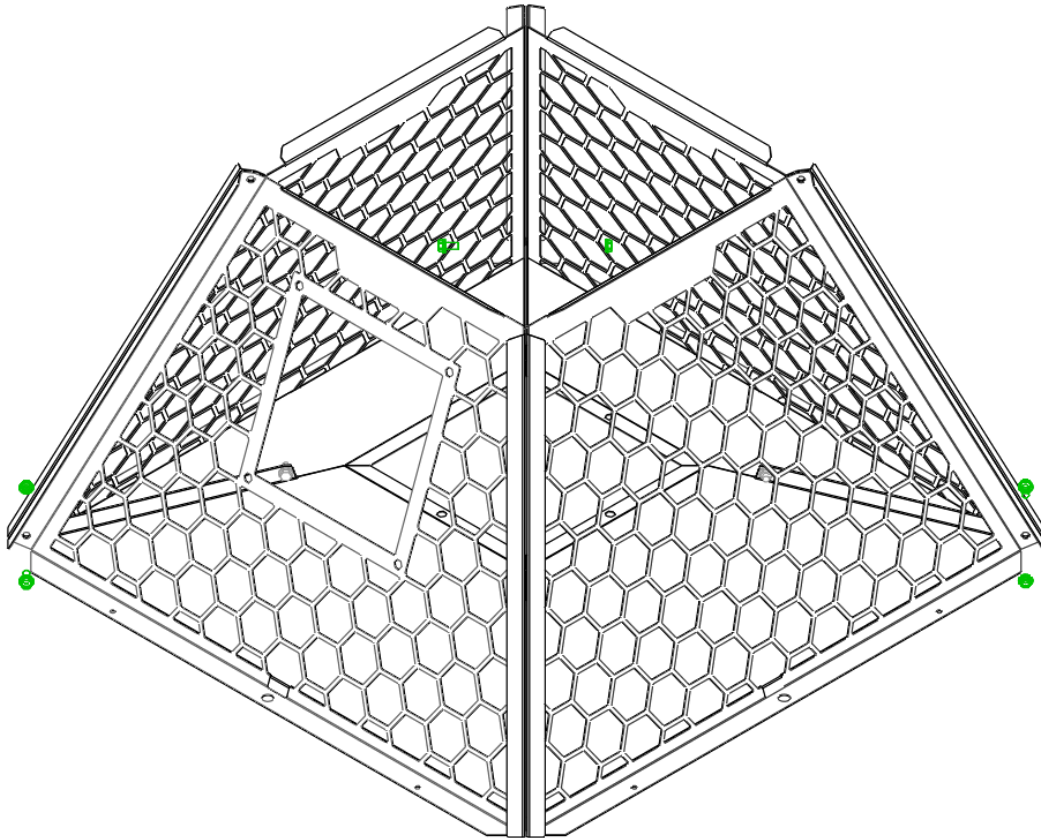
Process

Hook the bottom of the feeder base plate into the feeder side and bolt the bottom of the assembly together. Do not bolt the top holes





4



Parts

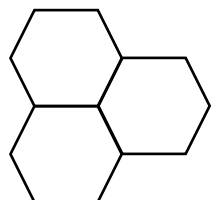
2x Feeder Side

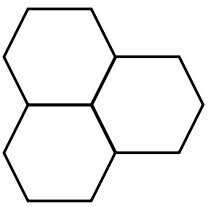
3x 3/8-16 x 3/4 Flange head bolts [D]

3x 3/8-16 Flange nuts [E]

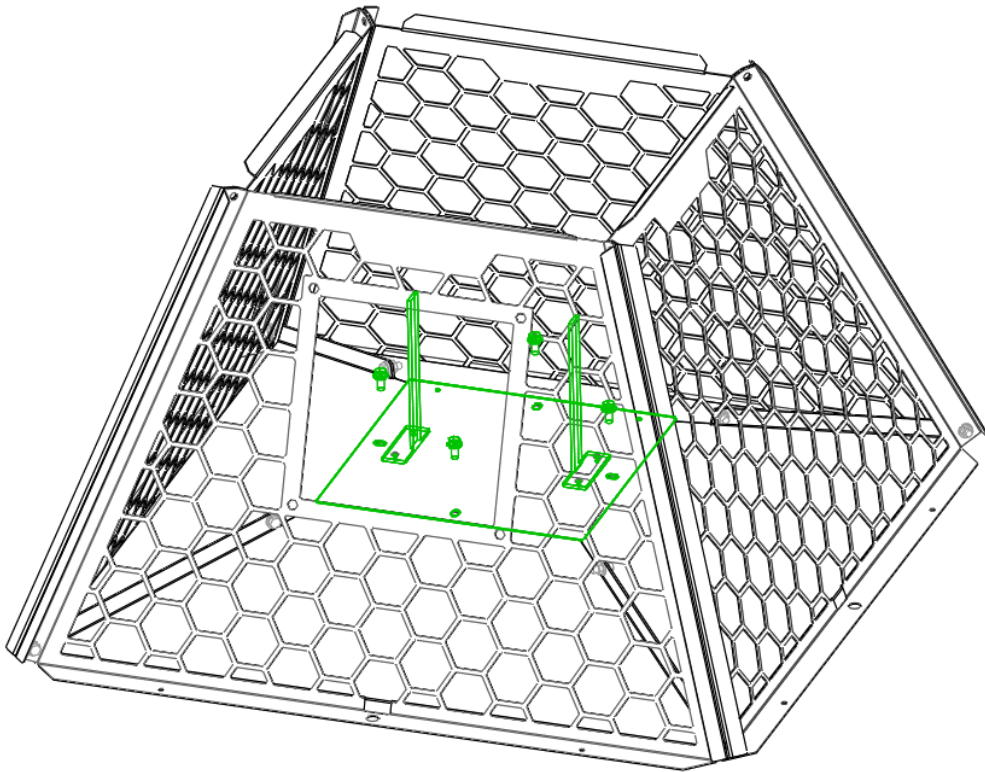
Process

Repeat step 3 for the remaining side.





5

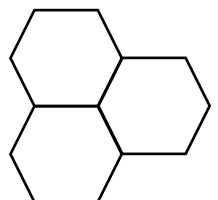


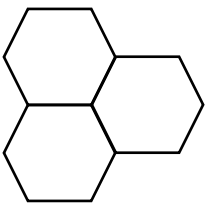
Parts

1x Baseplate with attached spreader legs
4x 3/8-16 x 3/4 Flange head bolts [D]

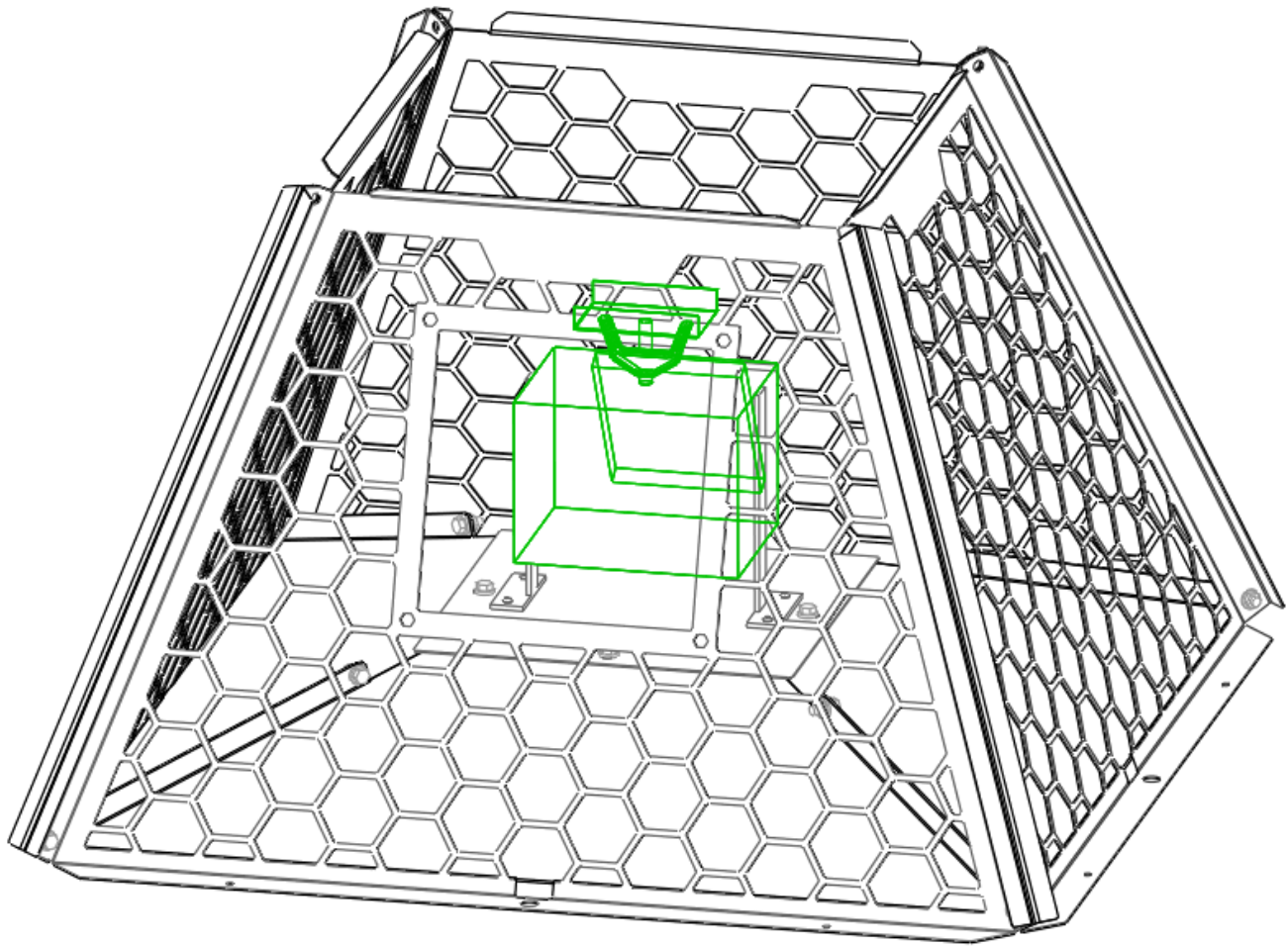
Process

Attach the baseplate to the base using the bolts [D].





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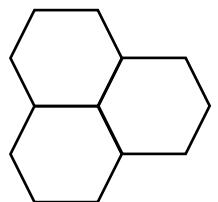


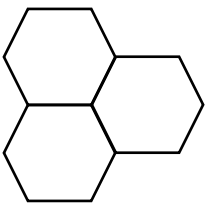
Parts

1x Broadcast feeder

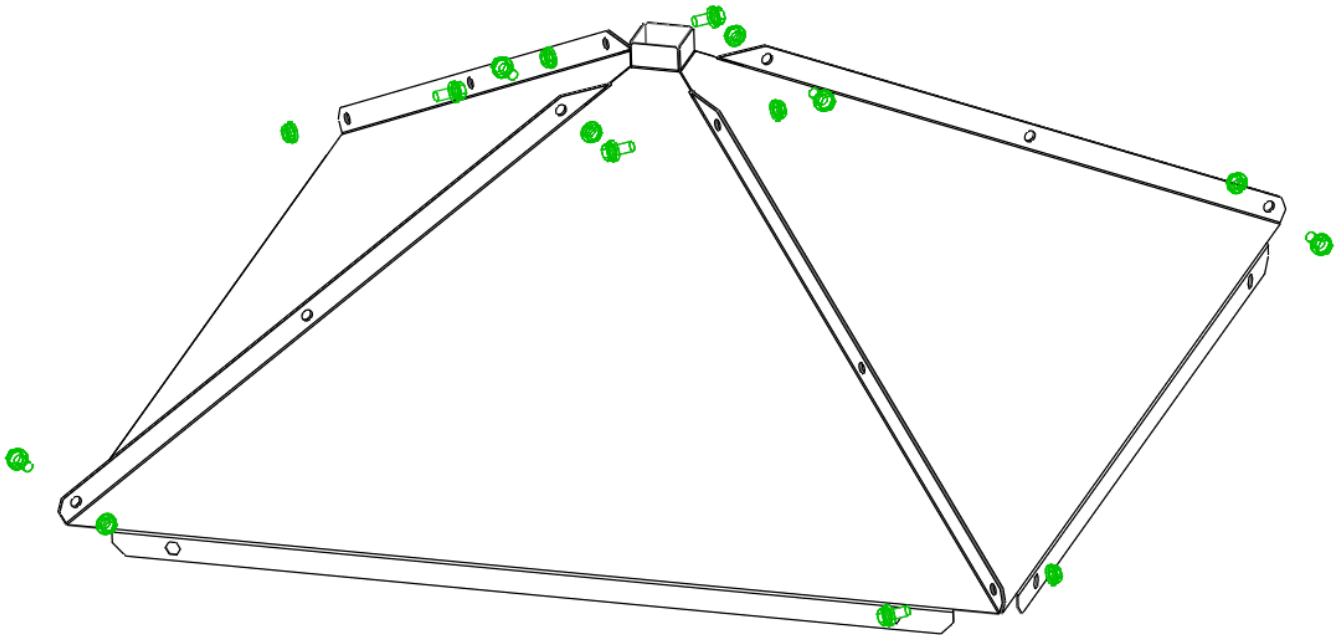
Process

Re-assemble the broadcast spreader onto the legs using the wingnuts. Ensure that the door is facing the gate.





7



Parts

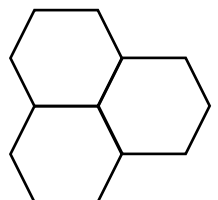
4x Feeder Trough

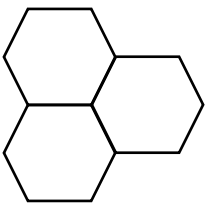
8x 3/8-16 x 3/4 Flange head bolts [D]

8x 3/8-16 Flange nuts [E]

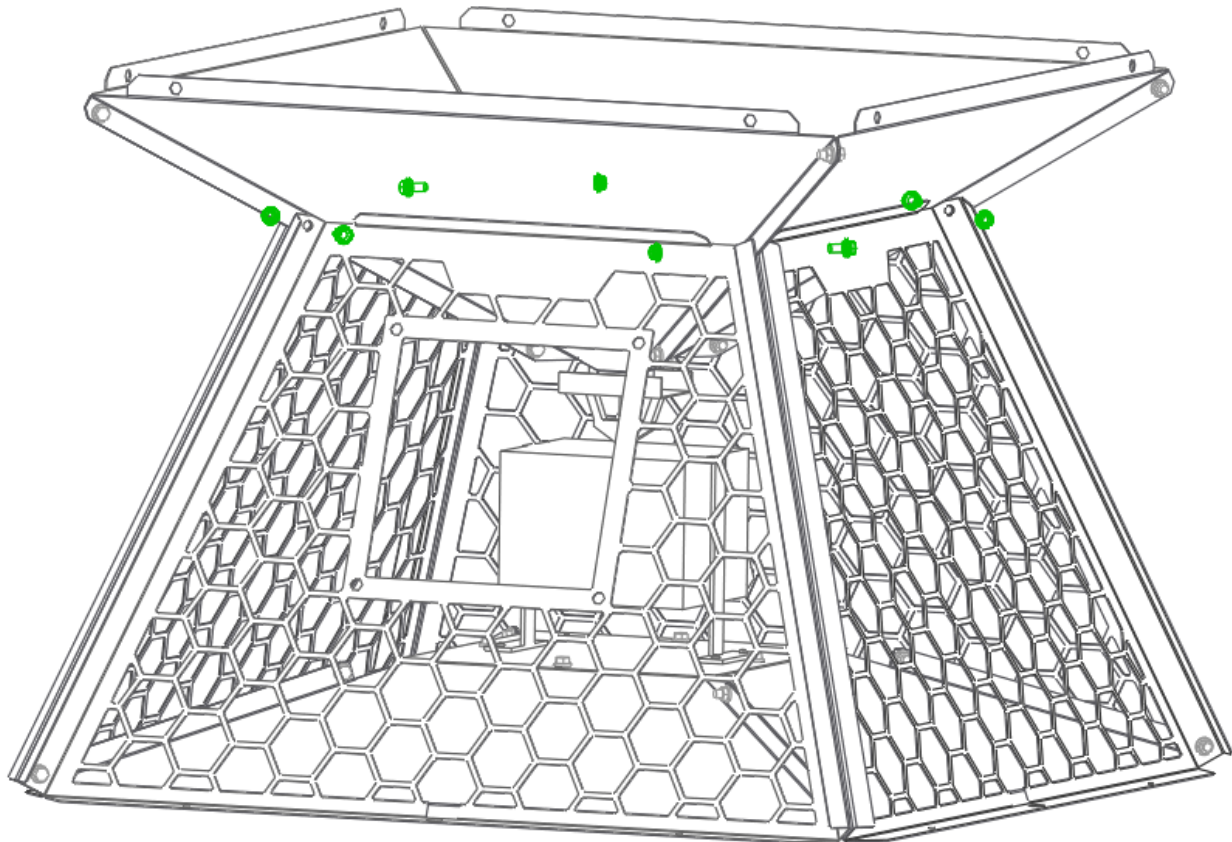
Process

Bolt together the top and bottom holes on all 4 sides of the feeder trough as shown. Do not fasten the middle holes





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Parts

1x Feeder Trough Assembly

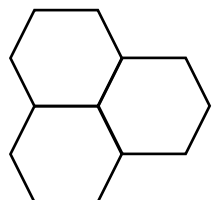
1x Base Assembly

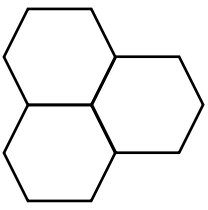
4x 3/8-16 x 3/4 Flange head bolts [D]

4x 3/8-16 Flange nuts [E]

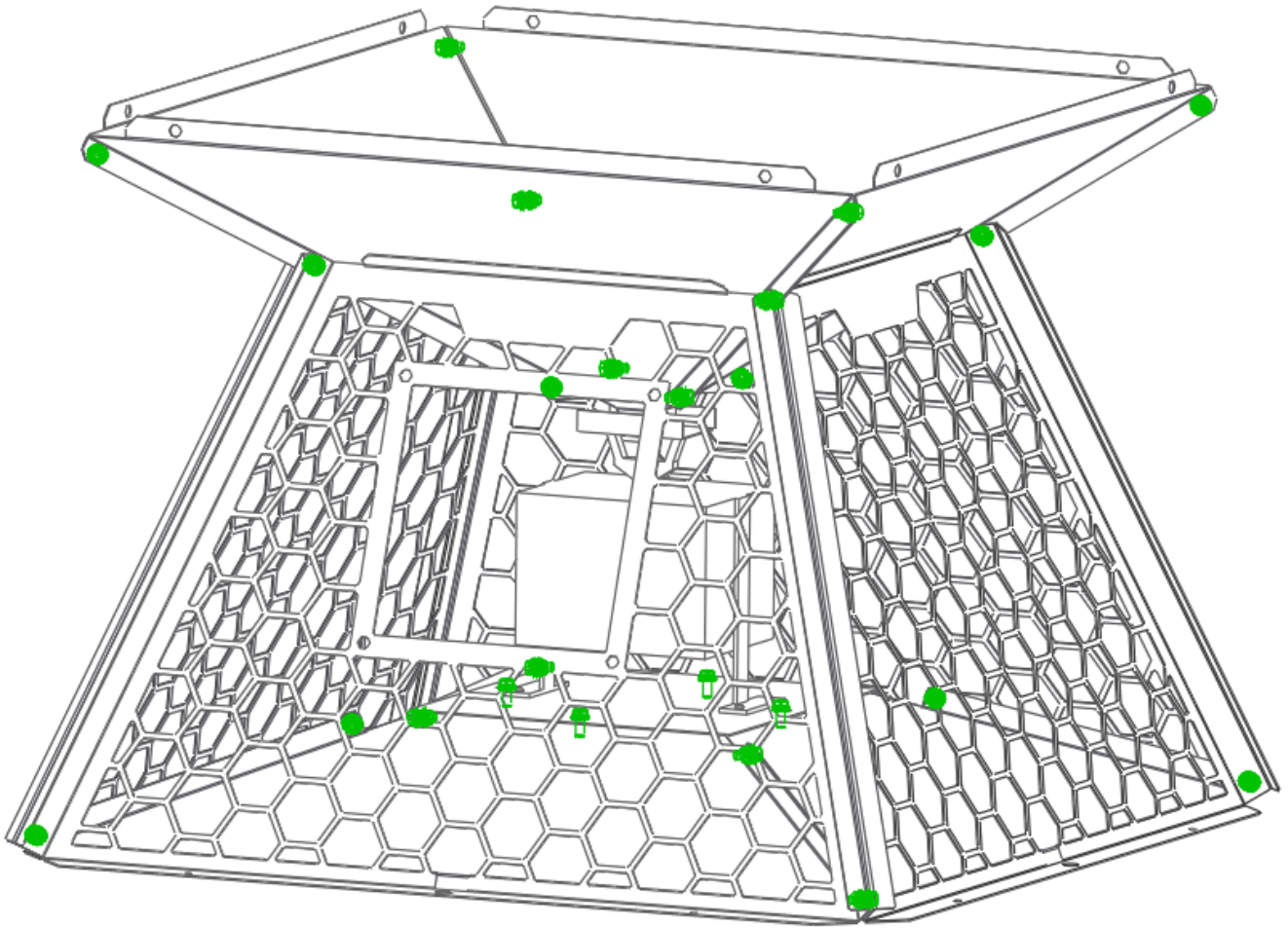
Process

Flip the trough assembly and position into the base assembly as shown, fasten the trough to the base





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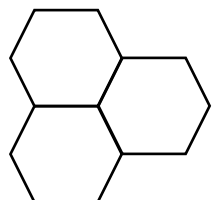


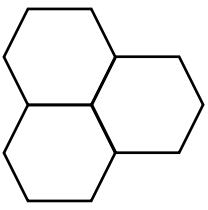
Parts

1x Feeder Base Assembly

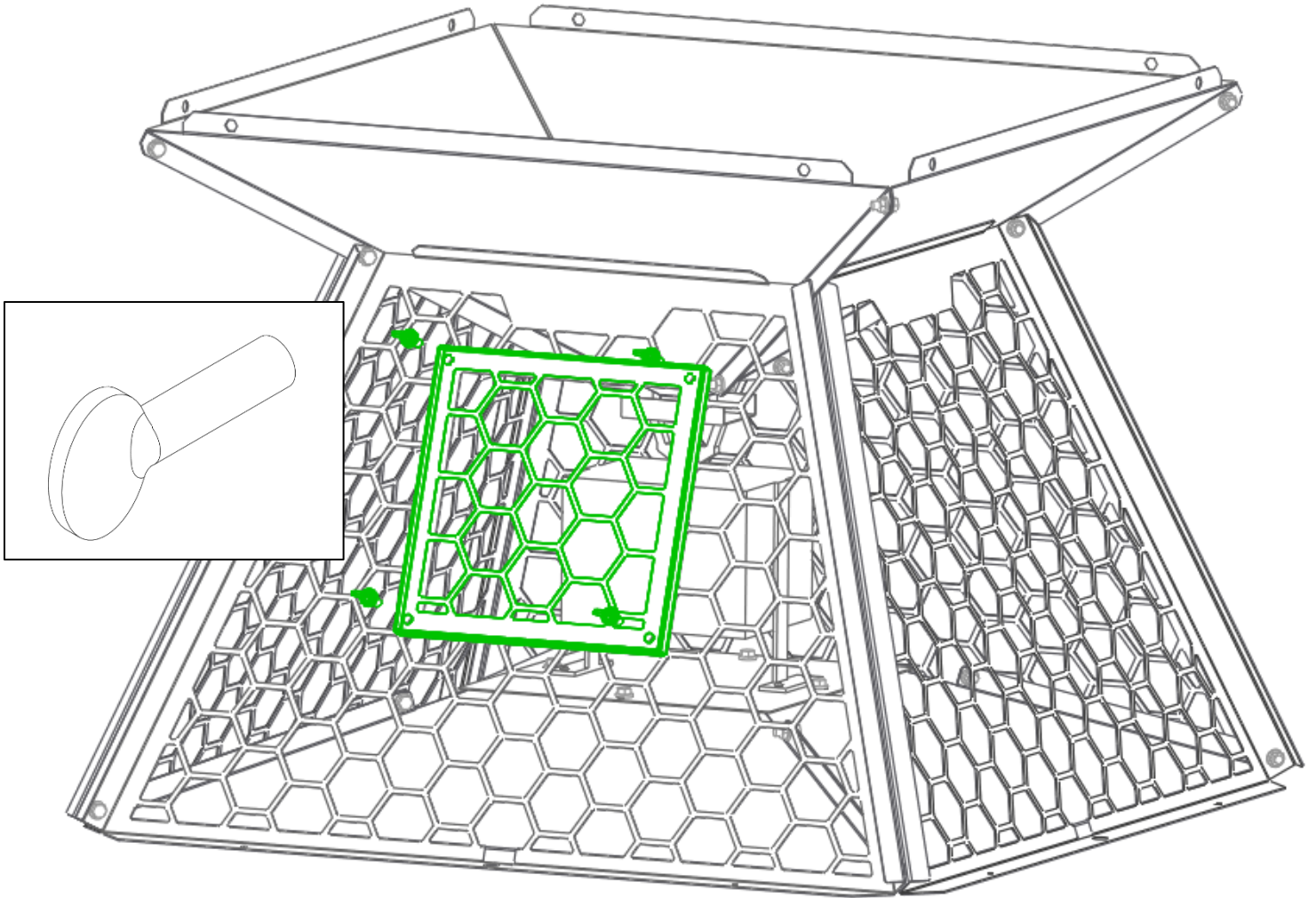
Process

Fasten all nuts and bolts





10



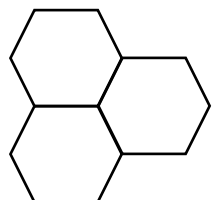
Parts

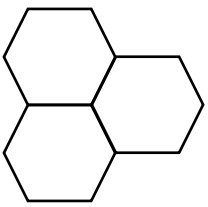
1x Feeder Faceplate

4x 3/8-16 x 1-1/4 Thumb Screw

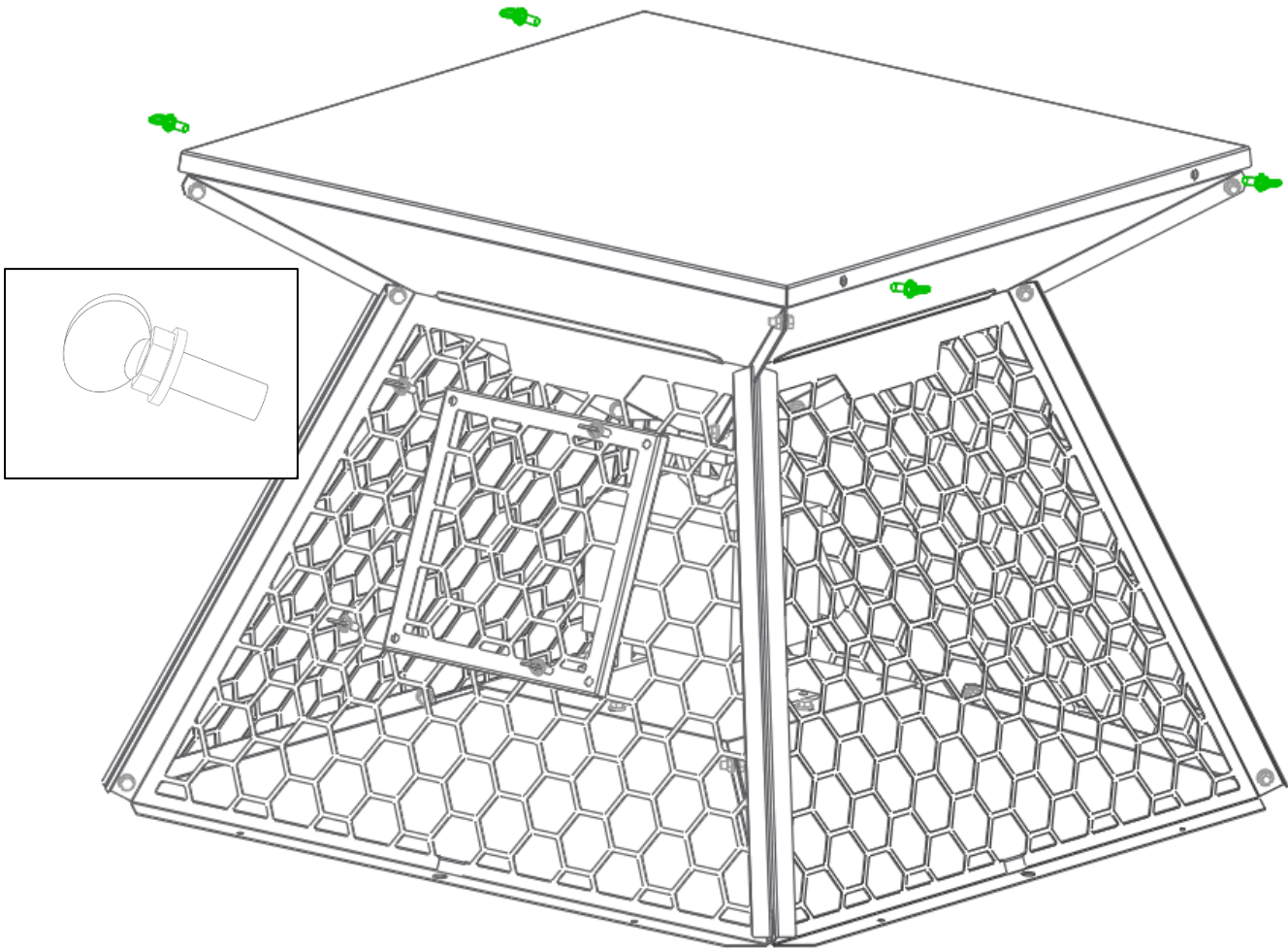
Process

Attach the face plate using the thumb screws.





11



Parts

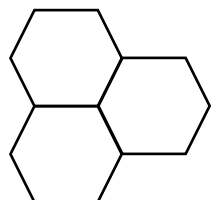
1x Feeder Top

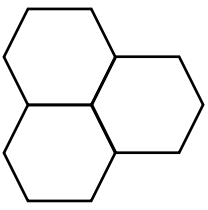
4x 3/8-16 Flange nuts

4x 3/8-16 x 1-1/4 Thumb Screw

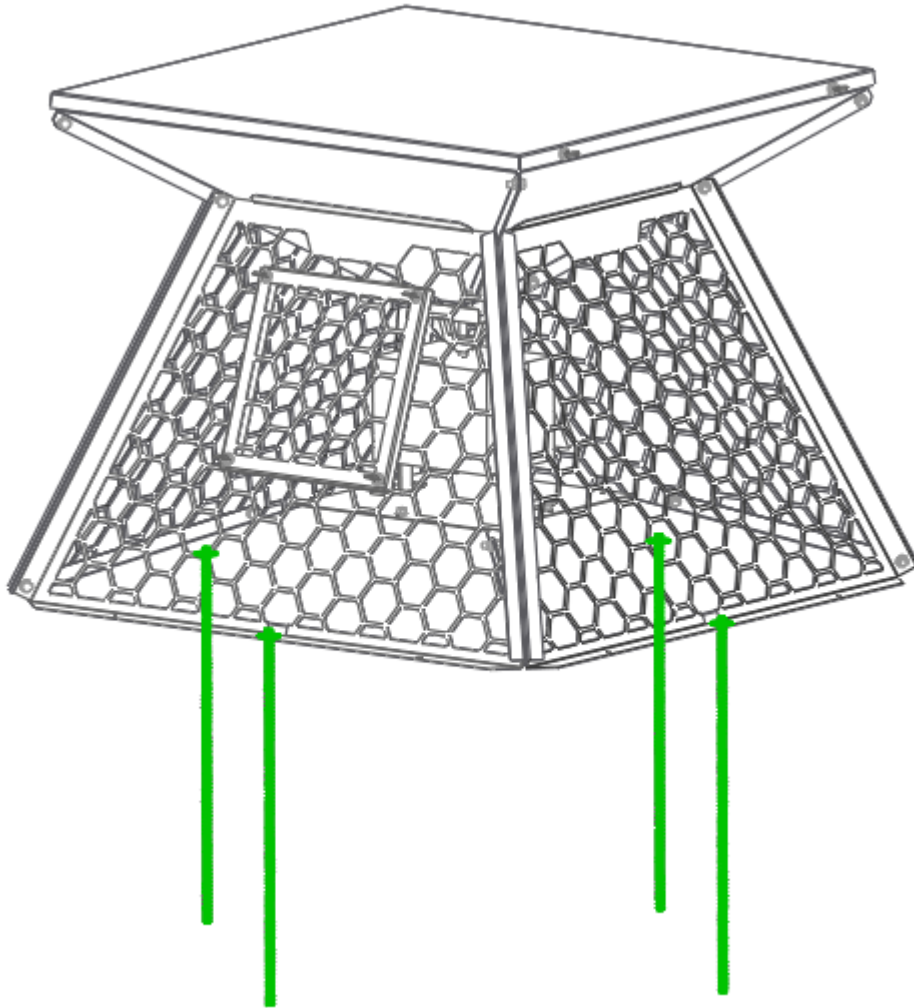
Process

Place the bin top on top of the feeder base assembly and line up the holes. Use the thumb screws and nuts to attach the top





12



Parts

- 1x Feeder Base Assembly
- 4x Rebar Anchors

Process

Pound in the 4 rebar anchors into the ground using a hammer

