

Stand and Fill Feeder Adder Bin Assembly Manual

Thank you for purchasing a new Orion Hunting Products Stand and Fill Feeder.

It is our Overwhelming desire to ensure that you are satisfied with this product.

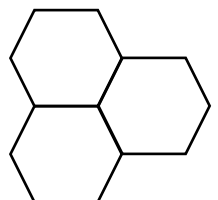
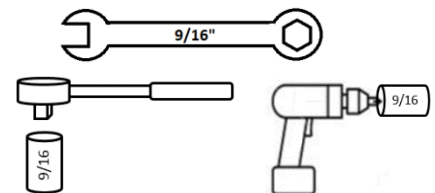
We have taken great pride in every aspect of its design and manufacturing right here in the U.S.A. and it is our hope that you can take pride in owning it.

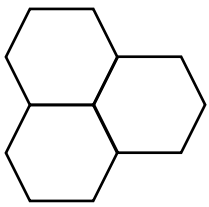
If it does not meet your expectations for any reason please give us a call or text at (906)-767-0270 and may it truly Elevate your Pursuit.

Hunt safely without limits. Hunt Orion!

Tools Required

- 1) 9/16" Open End/Box End Combination Wrench
- 2) 9/16" Socket with Ratchet or Cordless Impact drill preferred

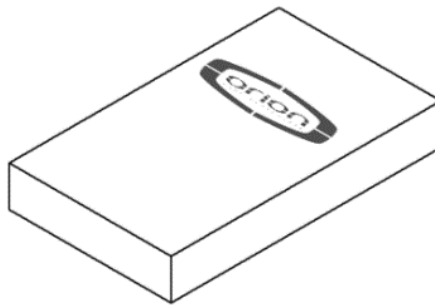
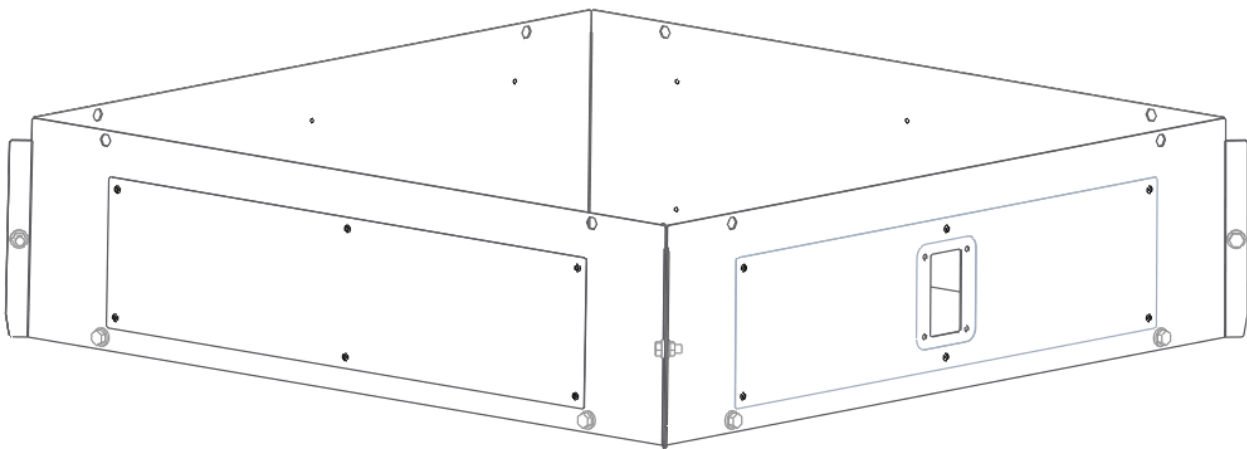




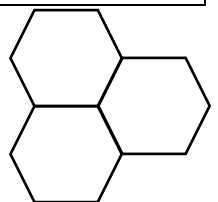
300lb Stand and Fill Feeder Adder Bin Overview

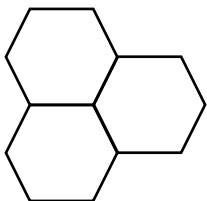
Feeder Adder Bin- FDR1000300

Please read through entire assembly instructions before beginning



● Feeder Adder [FDR1000300]

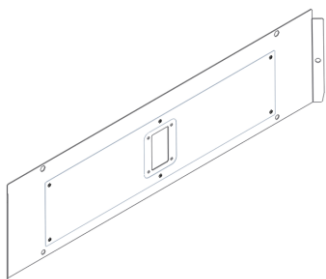
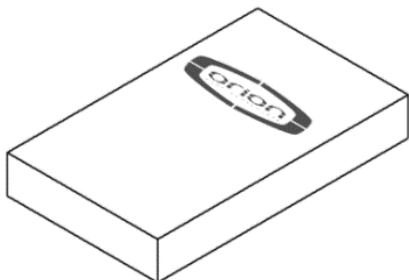




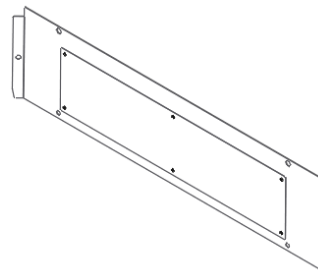
Contents

Feeder Adder

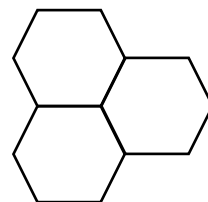
FDR1000300



● [1X] Bin with Window – FDR1000110



● [3X] Feeder Side – FDR1000102



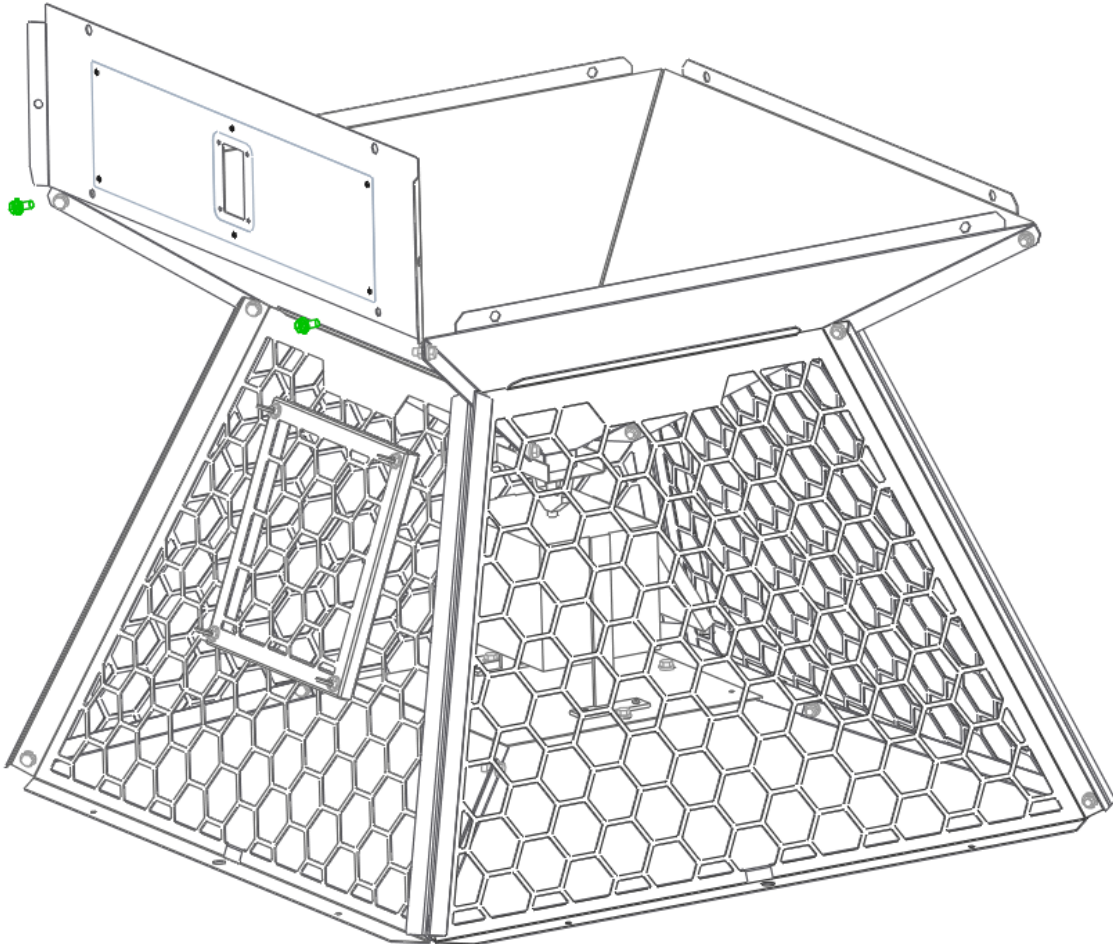


Elevated Hunting Stand Assembly

****Finger tighten hardware initially****



1



Parts

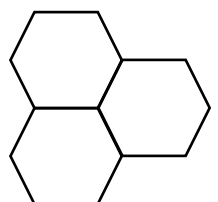
1x 150lb Feeder Base

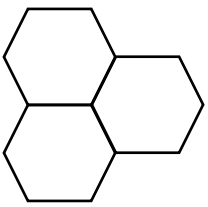
1x Adder Bin with window

2x 3/8-16 x 3/4 Flange Bolts

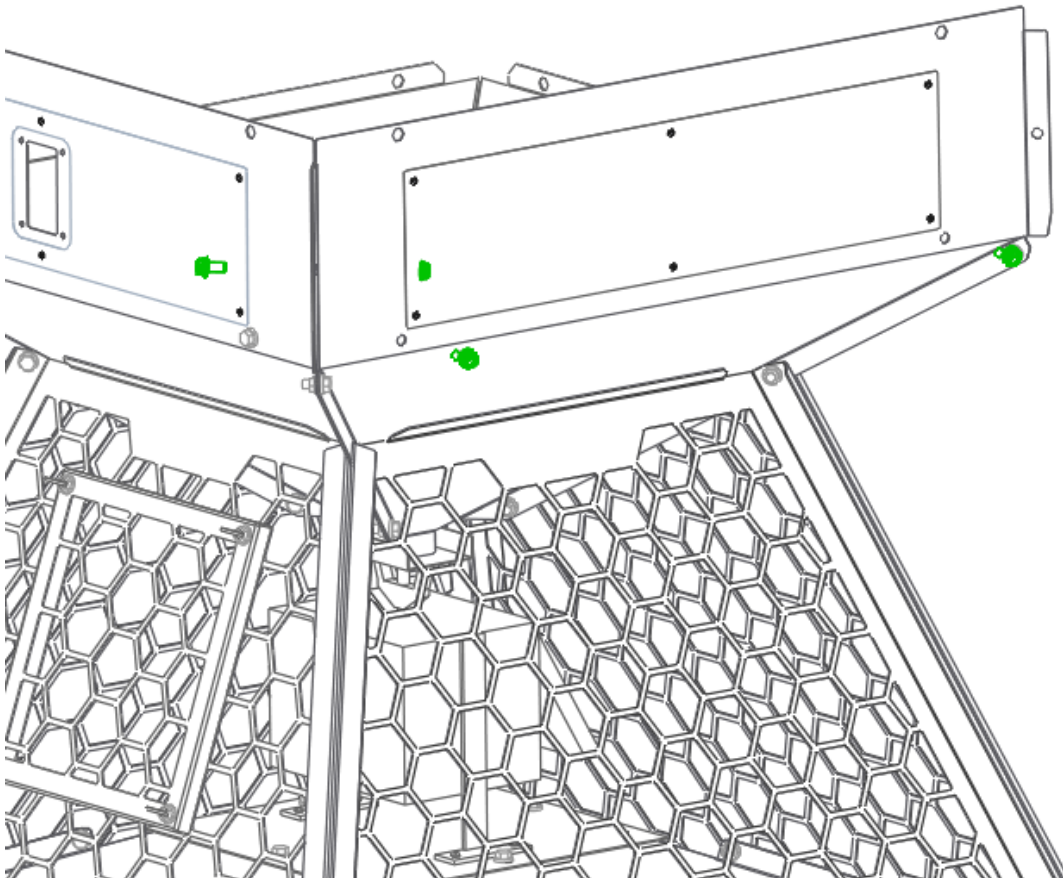
Process

Align the holes on the feeder base and adder bin and attach using the bolts





2



Parts

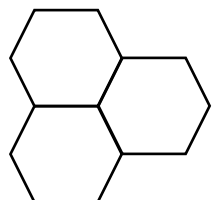
1x Adder Bin

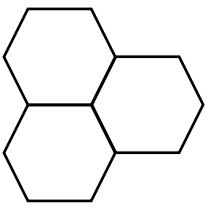
3x 3/8-16 x 3/4 Flange head bolts

1x 3/8-16 Flange head nuts

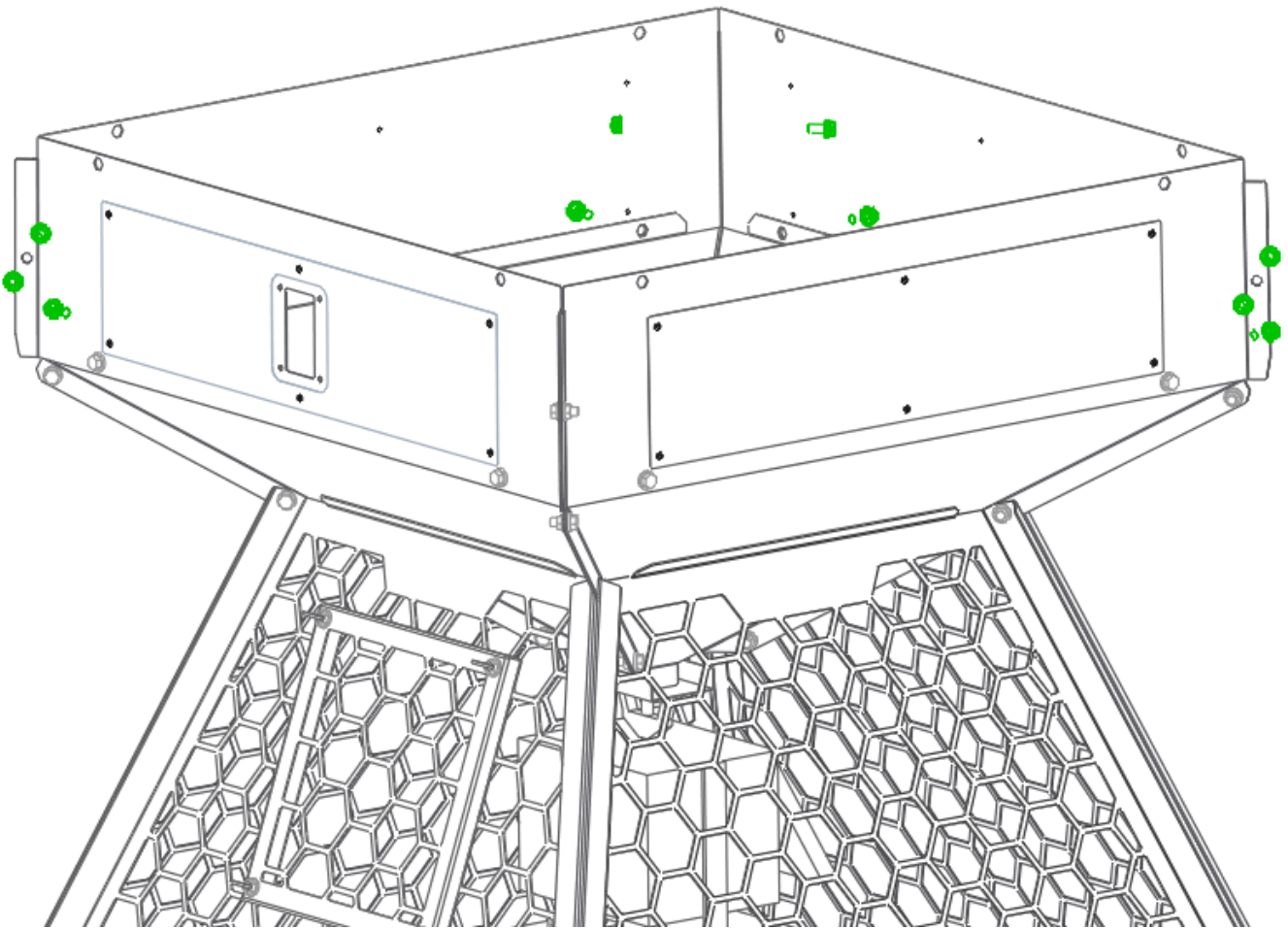
Process

Align the next adder bin with the base and attach using 2 bolts. Use the bolt and nut to attach the bin sections together





3



Parts

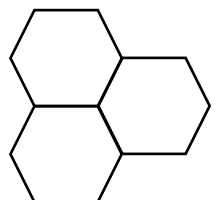
2x Base Plate Assm

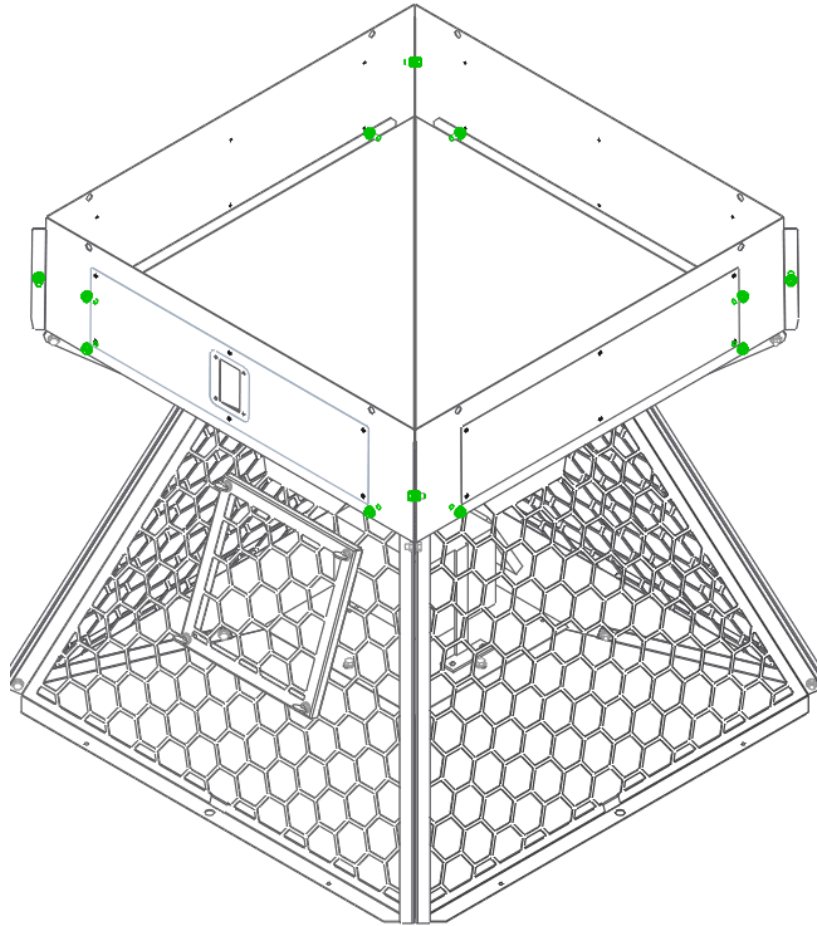
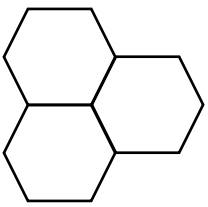
7x 3/8-16 x 3/4 Flange head bolts

3x 3/8-16 Flange head nuts

Process

Repeat step 2 with the remaining bins



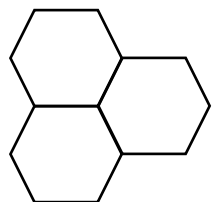


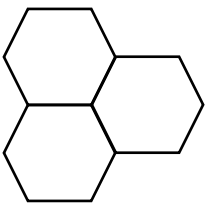
Parts

1x Feeder Assm with Bins

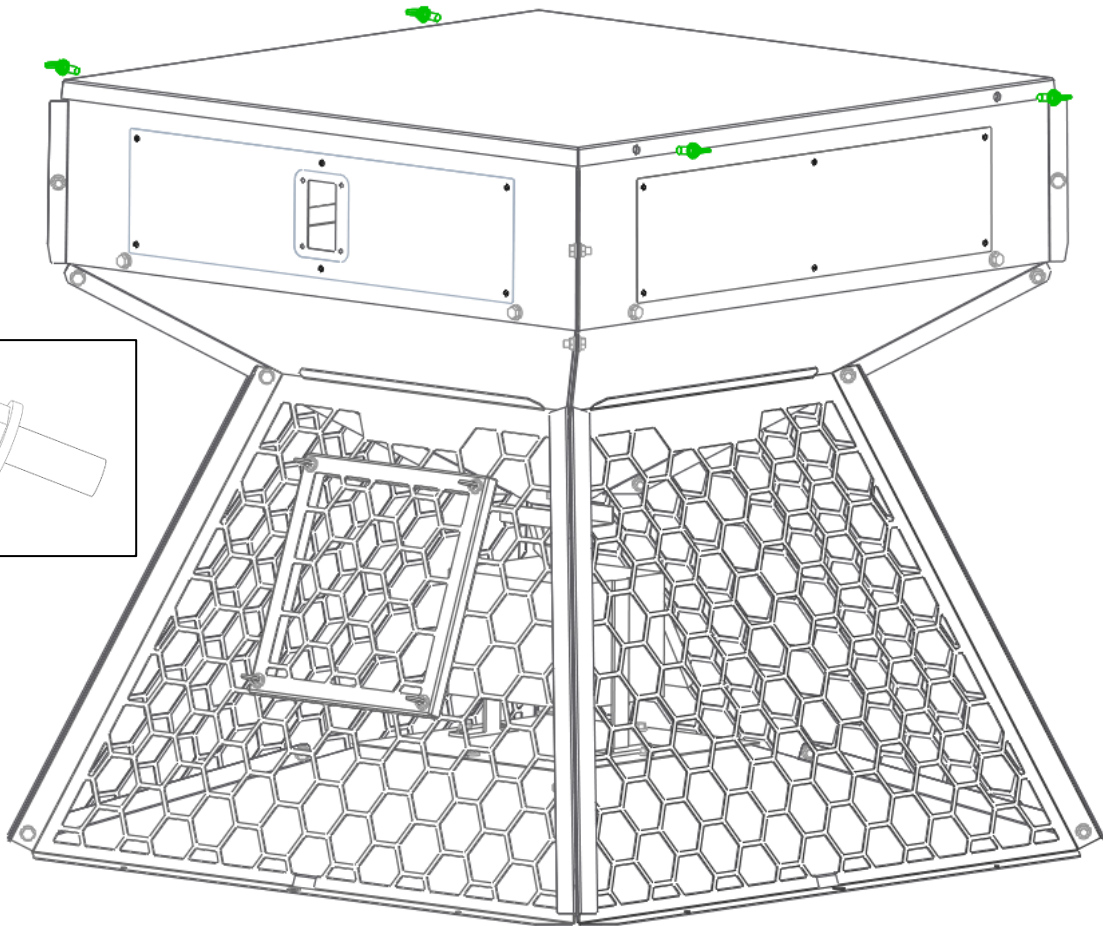
Process

Ensure all parts line up and tighten all hardware





5



Parts

1x Feeder Top

4x 3/8-16 Flange nuts

4x 3/8-16 x 1-1/4 Thumb Screw

Process

Place the bin top on top of the feeder base assembly and line up the holes. Use the thumb screws and nuts to attach the top

