

# INSTALLATION GUIDE.

**mountune**

## GPF BACK EXHAUST MK4 FOCUS ST

- 10mm, 13mm, 15mm and 16mm socket / spanner
- ratchet
- air saw / hack saw
- paint pen / marker
- measuring device

**tools required:**



Time  
60 minutes Approx.

### Step 1



Measure 100mm from the bottom weld of the GPF and mark this with a pen.

### Step 2



Using an air saw/hacksaw cut through the exhaust pipe on your mark.

### Step 3



Use a 13mm socket and ratchet to remove the exhaust brace from the underside of the vehicle.

### Step 4



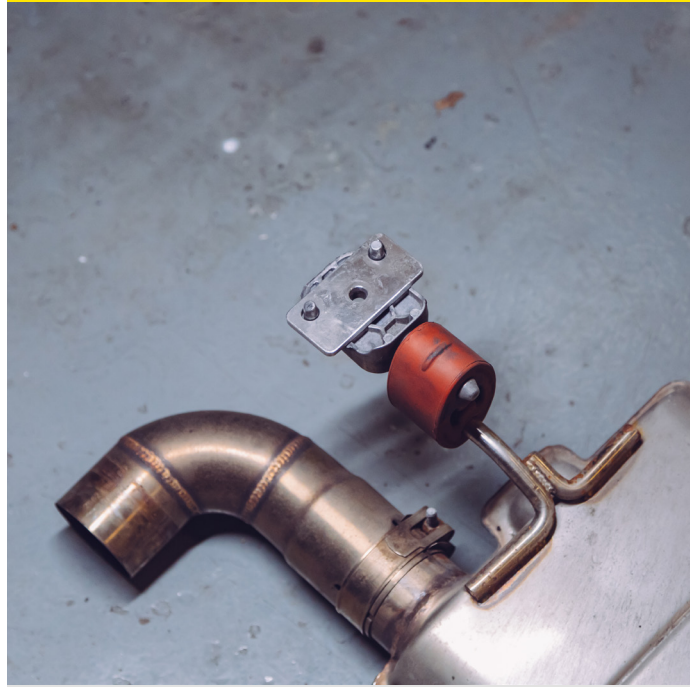
Remove the exhaust hangar bush located on the first bend.

### Step 5



You will then need to remove the original OE exhaust silencer by removing the 2x 10mm bolts securing the exhaust to the chassis.

### Step 6



Remove the exhaust hanger bushes and then place these on to the mountune silencer. Place the spacer onto the exhaust hanger bracket as shown.

### Step 7



Once you have done this you can then place the silencer in position as shown via the hangers. Repeat this for both sides.

### Step 8



Now you can take the exhaust section with the two bolt flange and place into position, connecting it to the silencer as shown.

### Step 9



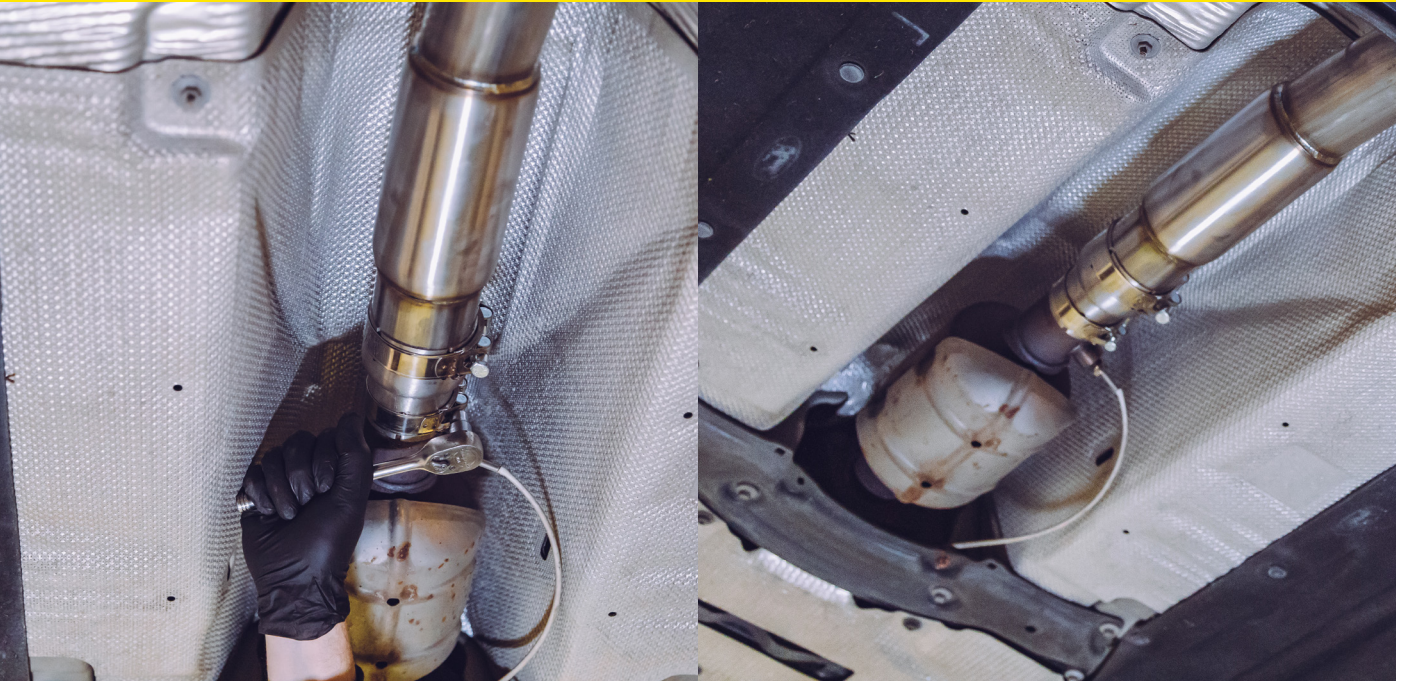
Using the original rubber hanger bush, hang the middle section of the exhaust in position.

### Step 10



Place the supplied gasket inbetween the flange of the silencer and the middle section of the exhaust and tighten the bolts using a 15mm and 16mm socket / spanner.

### Step 11



Now place the supplied reducer over the centre pipe and slide this onto the OE GPF where it was previously cut in step 2. Tighten the two exhaust clamps using a 13mm and 10mm socket respectively. Do not tighten this up too much as they may be adjustments to be made for fitment.

## Step 12



Now place the supplied sleeve clamp over the centre and middle section as shown.

## Step 13



Tighten up both bolts using a 15mm socket as shown, making sure the two pipes are touching each other.

## Step 14



Refit the standard OE Exhaust brace with 13mm socket.

### Step 15



Once you are happy with the fitment of the exhaust system tighten up all bolts and clamps.

### Step 16



Now you can fit the tailpipe elbows as shown using the supplied exhaust clamps and a 10mm socket to hold them in place.

### Step 17



Adjust the tailpipes until you are happy with the placement of them, then tighten using a 10mm socket.