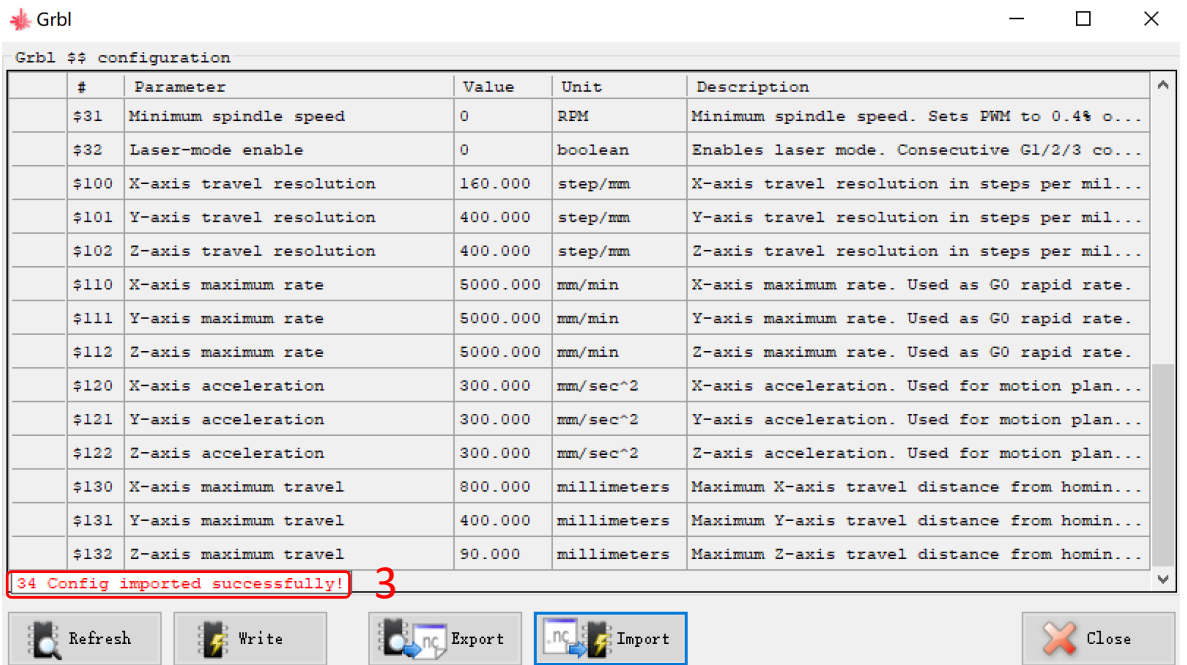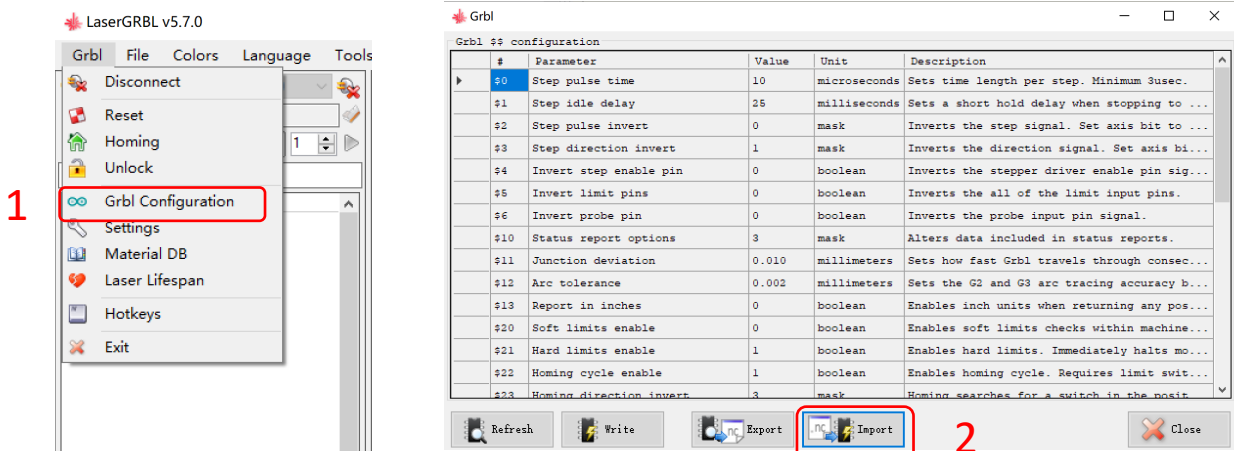# How to change configurations

for XE-PRO 8040 extension kit

I. For LaserGRBL

1. Connect the machine to computer.
2. Open the LaserGRBL, connect the machine. Click path: Grbl -> Grbl Configuration
3. Click "Import", select the XE-PRO 8040 configuration document, it will be imported to laserGrbl. Message will show as picture-3. Changing configurations finished.
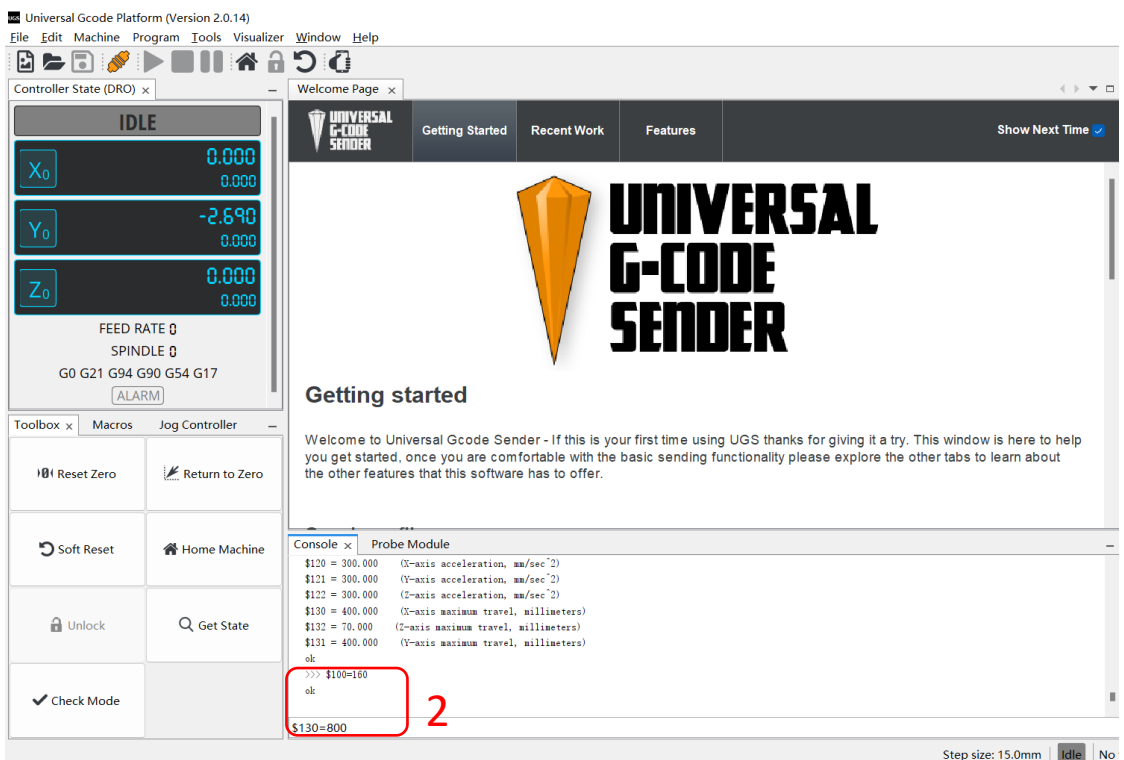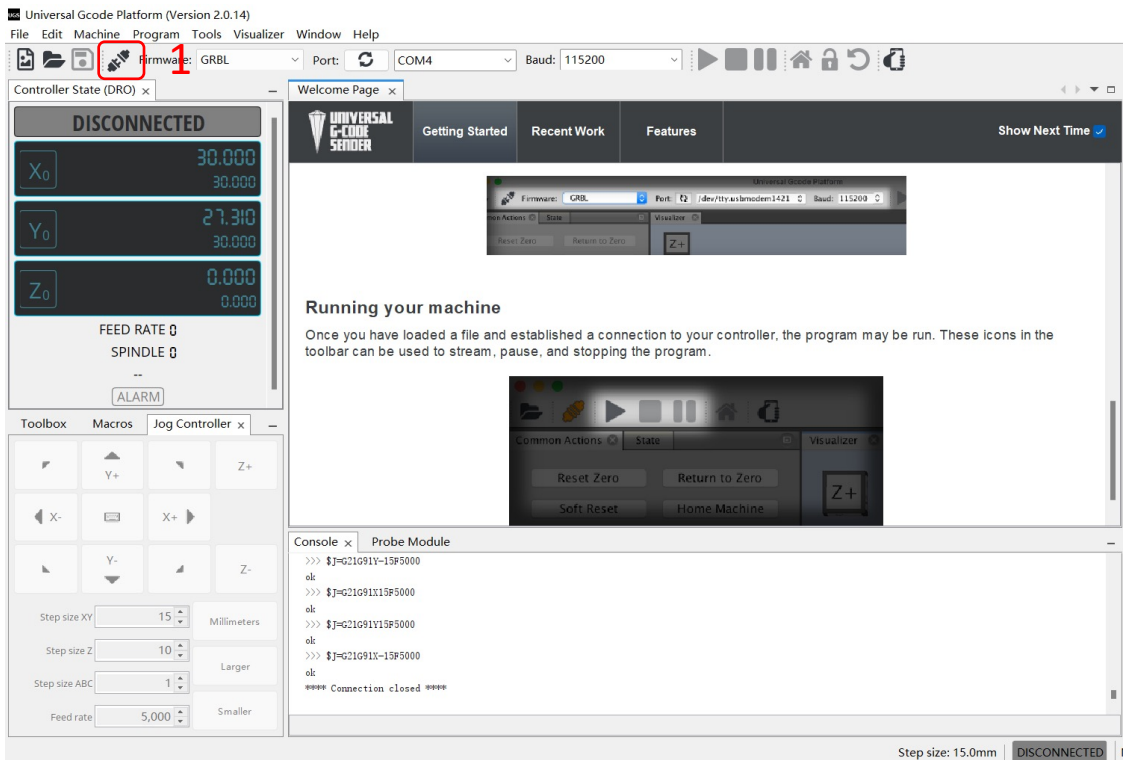
II. For Lightburn

1. Connect the machine to Lightburn. Open Console. Make sure the COM is correct.
2. Enter command $100=160, and send. When console shows "ok", the configuration is changed successfully.
3. Enter command $130=800, and send. When console shows "ok", the configuration is changed successfully.
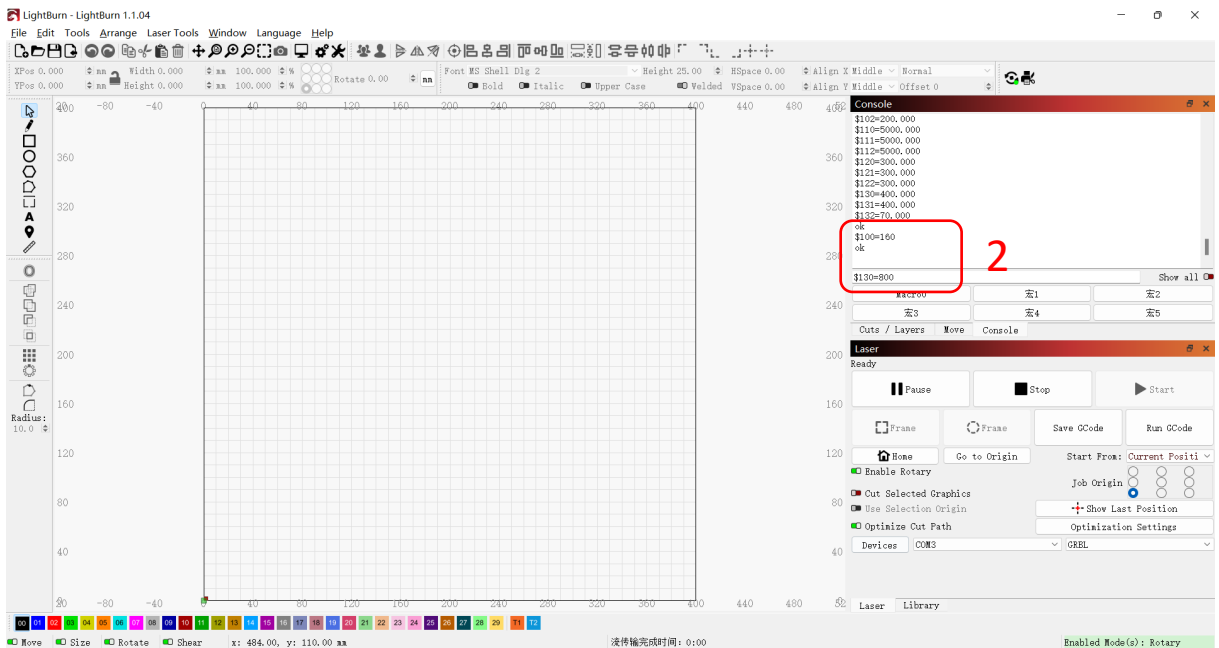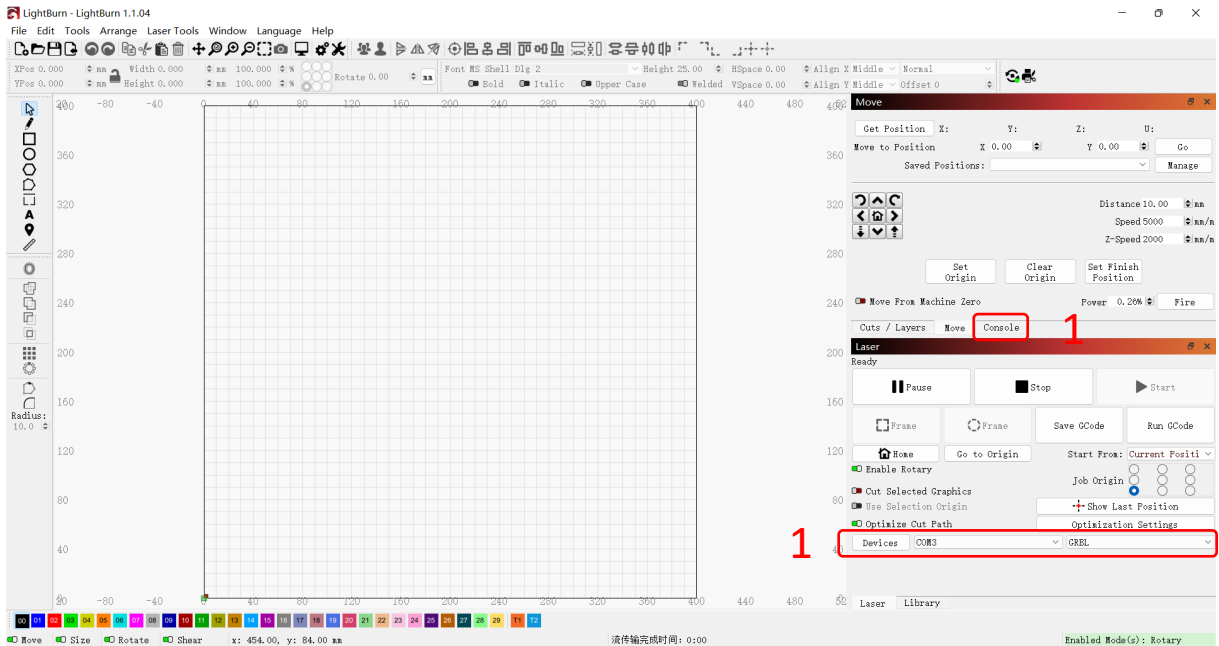
IIII. For UGS

1. Connect the machine to UGS. Open console.
2. Enter command $100=160, and send. When console shows "ok", the configuration is changed successfully.
3. Enter command $130=800, and send. When console shows "ok", the configuration is changed successfully.

IV. For Candle

1. Connect the machine to Candle. Open settings. Make sure the COM is correct.
2. Enter command $100=160, and send. When console shows "ok", the configuration is changed successfully.
3. Enter command $130=800, and send. When console shows "ok", the configuration is changed successfully.