

Gladiator Gullwing Bed Rack - Headache Rack Installation Instructions

- Provided Hardware:
 - (2) L Mount Brackets for Headache Rack
 - (1) Splice Plate
 - (8) ¼ - 20 x 5/8" Hex Head Bolts
 - (8) ¼" Stainless Steel Washers
 - (4) 5/16" Stainless Steel Washers
 - (4) 516Channel T Nuts
 - (4) 5/16 - 18 x 1" Hex Head Bolts
 - (4) Nylon Nuts
- Installation Instructions:
 - Start by loosening the top crossbar bolts (¼" - 20 x 5/8") near the front of the bed rack. There should be 2 on each side of the rack. (See pictures below)

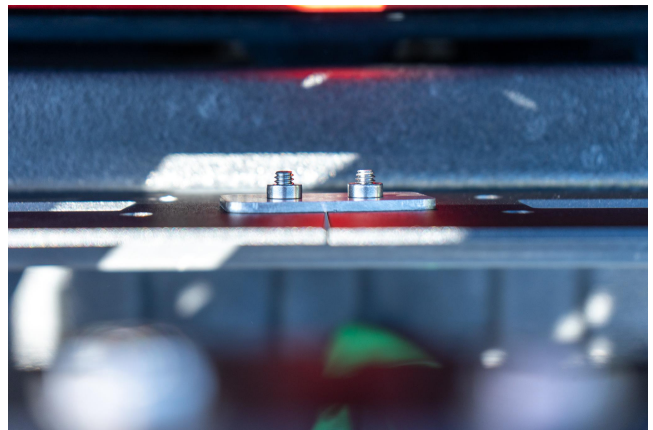


- Once these bolts are loosened, not removed, slide in one of the (2) Headache Rack pieces into the slotted bolt holes. You can do one at a time. Once they are slid in, go ahead and head tighten the bolts back down to hold it in place for the time being.

- Next, go ahead and use (2) $\frac{1}{4}$ - 20 x $\frac{5}{8}$ " Hex Head Bolts and (2) $\frac{1}{4}$ " Stainless Steel Washers to attach the center of the Headache Rack. (See in the picture below)
- These are threaded bolt holes so do not require any additional hardware.



- Next, using (2) $\frac{1}{4}$ - 20 x $\frac{5}{8}$ " Hex Head Bolts, (2) $\frac{1}{4}$ " Stainless Steel Washers, and (1) Splice Plate to attach both Headache Racks together (See pictures provided)



- Once that is complete, you're going to attach the (2) L Brackets. Use (4) 516 T Nuts, (4) 516 Washers, (4) 5/16 - 18 x 1" Hex Head Bolts, (4) 1/4" Stainless Steel Washers, (4) 1/4 - 20 x 5/8" Hex Head Bolts, and (4) 1/4 - 20 Nylon Nuts to mount the (2) L Brackets.



For any questions!

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