

MRC Foxbody 25.3 Cage Kit W/ Backhalf Notched

Thank you for choosing MRC for your cage kit!
We hope we made this as painless as possible.
If there are any questions this sheet doesn't cover, please contact us by phone, Email or Facebook Messenger.

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## We Strongly advise getting a copy of the 25.3 SFI book to refer to for bar locations.

This guide is to be a supplement to common roll cage installation techniques.
We are providing you with some measurements to help you set the bars where they need to go to fit other bars. All measurements are not provided.

Make sure the car is level, front to back and side to side.


Please Make sure all tubes are accounted for when you receive the pallet. MRC is not responsible for missing tubes after 48 hours from the time of delivery.

| Part Name | Die | Material | Length |
| :---: | :---: | :---: | :---: |
| 46 |  | . 750.049 | 14 15/16 |
| 50 | 1.2505 .5 | . 750.049 | 15 13/16 |
| 49 |  | . 750.049 | 177/16 |
| G-9 |  | 1.000 .058 | 5 5/16 |
| G-13 |  | 1.000 .058 | $511 / 16$ |
| G-12 |  | 1.000 .058 | $53 / 4$ |
| G-5 |  | 1.000 .058 | $63 / 8$ |
| G-7 |  | 1.000 .058 | $63 / 8$ |
| G-10 |  | 1.000 .058 | $61 / 2$ |
| G-11 |  | 1.000 .058 | $71 / 4$ |
| G-8 |  | 1.000 .058 | $713 / 16$ |
| G-6 |  | 1.000 .058 | $715 / 16$ |
| G-4 |  | 1.000 .058 | $715 / 16$ |
| G-2 |  | 1.000 .058 | $87 / 16$ |
| G-3 |  | 1.000 .058 | $87 / 16$ |
| G-1 |  | 1.000 .058 | $89 / 16$ |
| Straight 80 |  | 1.000 .058 | $123 / 16$ |
| Straight 80 |  | 1.000 .058 | 13 13/16 |
| Straight 80 |  | 1.000 .058 | 26 |
| Straight 79 |  | 1.000 .058 | $271 / 8$ |
| Straight 79 |  | 1.000 .058 | $271 / 8$ |
| Straight 53 |  | 1.2500 .058 | $85 / 8$ |
| Straight 53 |  | 1.2500 .058 | $85 / 8$ |
| Straight 52 |  | 1.2500 .058 | 14 5/16 |
| Straight 52 |  | 1.2500 .058 | 14 5/16 |
| Straight 51 |  | 1.2500 .058 | $151 / 8$ |
| Straight 51 |  | 1.2500 .058 | $151 / 8$ |
| 4 C |  | 1.2500 .058 | $173 / 4$ |
| 4C |  | 1.2500 .058 | $173 / 4$ |
| 40D |  | 1.2500 .058 | $183 / 8$ |
| 37-S | 1.6256 .5 | 1.2500 .058 | $223 / 8$ |
| 8B |  | 1.2500 .058 | $241 / 2$ |


| 8A |  | 1.2500 .058 | $241 / 2$ |
| :---: | :---: | :---: | :---: |
| 8B Rear |  | 1.2500 .058 | 24 9/16 |
| 8A Rear |  | 1.2500 .058 | 24 9/16 |
| 37-M | 1.2505 .5 | 1.2500 .058 | $281 / 2$ |
| 4C |  | 1.2500 .058 | $357 / 16$ |
| 37-L | 1.2505 .5 | 1.2500 .058 | $423 / 4$ |
| Straight 50 |  | 1.5000 .058 | $611 / 16$ |
| Straight 50 |  | 1.5000 .058 | $611 / 16$ |
| 47B |  | 1.5000 .065 | 7 |
| 47C |  | 1.5000 .065 | $75 / 8$ |
| 47A |  | 1.5000 .065 | $75 / 8$ |
| 47D |  | 1.5000 .065 | $113 / 4$ |
| 41A |  | 1.5000 .065 | 17 7/16 |
| 16B Upper |  | 1.5000 .065 | $221 / 2$ |
| 17B upper |  | 1.5000 .065 | $221 / 2$ |
| Straight 59 |  | 1.5000 .058 | $243 / 8$ |
| Straight 58 |  | 1.5000 .058 | $243 / 8$ |
| Straight 48 |  | 1.5000 .058 | 25 9/16 |
| Straight 49 |  | 1.5000 .058 | 25 9/16 |
| 45B |  | 1.5000 .065 | 26 13/16 |
| 45A |  | 1.5000 .065 | $267 / 8$ |
| 16B Lower |  | 1.5000 .065 | 26 15/16 |
| 17B lower |  | 1.5000 .065 | $2615 / 16$ |
| Straight 66 D |  | 1.5000 .058 | $271 / 2$ |
| Straight 66 P |  | 1.5000 .058 | $271 / 2$ |
| Straight 43 |  | 1.5000 .058 | 30 |
| Straight 44 |  | 1.5000 .058 | 30 |
| 42A | 1.5006 .5 | 1.5000 .065 | 32 |
| 2B |  | 1.5000 .058 | $325 / 8$ |
| 2B |  | 1.5000 .058 | $325 / 8$ |
| Part 183 | 1.5006 .5 | 1.5000 .058 | $423 / 8$ |
| Part 183 | 1.5006 .5 | 1.5000 .058 | $423 / 8$ |
| 41B | 1.5006 .5 | 1.5000 .065 | $511 / 2$ |
| Straight 45 |  | 1.6250 .083 | $117 / 8$ |
| Straight 46 |  | 1.6250 .083 | $117 / 8$ |
| 18 |  | 1.6250 .083 | $141 / 8$ |
| 18 |  | 1.6250 .083 | $141 / 8$ |
| 6B |  | 1.6250 .083 | $161 / 2$ |
| 6A |  | 1.6250 .083 | $161 / 2$ |


| 9 |  | 1.6250 .083 | 16 15/16 |
| :---: | :---: | :---: | :---: |
| 9 P |  | 1.6250 .083 | 16 15/16 |
| 39 |  | 1.6250 .083 | 17 3/16 |
| 39 |  | 1.6250 .083 | 17 3/16 |
| 6C |  | 1.6250 .083 | $203 / 4$ |
| Straight 68 |  | 1.6250 .083 | 22 |
| 40A | 1.6256 .5 | 1.6250 .083 | $221 / 8$ |
| Straight 41 |  | 1.6250 .083 | $237 / 8$ |
| Straight 42 |  | 1.6250 .083 | $237 / 8$ |
| 12a Cont |  | 1.6250 .083 | $251 / 2$ |
| 12B cont |  | 1.6250 .083 | $251 / 2$ |
| Straight 47 |  | 1.6250 .083 | $291 / 2$ |
| 2b | 1.6256 .5 | 1.6250 .083 | 34 13/16 |
| 2b | 1.6256 .5 | 1.6250 .083 | $3413 / 16$ |
| 13 | 1.6256 .5 | 1.6250 .083 | 42 |
| 7A |  | 1.6250 .083 | $475 / 8$ |
| 7b |  | 1.6250 .083 | $475 / 8$ |
| \#1 |  | 1.6250 .083 | $521 / 4$ |
| 15 |  | 1.6250 .083 | $523 / 8$ |
| 12B | 1.6256 .5 | 1.6250 .083 | 53 5/16 |
| 12A | 1.6256 .5 | 1.6250 .083 | 53 5/16 |
| 11 |  | 1.6250 .083 | $541 / 4$ |
| 17A |  | 1.6250 .083 | 54 9/16 |
| 16A |  | 1.6250 .083 | 54 9/16 |
| 2a | 1.6256 .5 | 1.6250 .083 | 57 3/16 |
| 2a | 1.6256 .5 | 1.6250 .083 | 57 3/16 |
| Main Hoop | 1.6256 .5 | 1.6250 .083 | $1241 / 4$ |





Setting the \#1 Bar is very critical to the rest of the cage.
-From the middle of the Factory seat belt mount to the middle of the \#1 Bar is 7"
-The plates are flush with the bottom of the pinch weld
-The bottom of the \#1 bar is a $1 / 4$ inch above the bottom Of the plate and pinch weld.

-The below dimensions are to the middle of the tube.
-These are the most critical dimensions and should be followed strictly to ensure a proper fit.


Driver structure dimensions
-Measured from middle of main hoop to the middle of each tube
-Main hoop to \#15 bar is 27 7/8

Driver structure dimensions
-Measured from middle of main hoop to the middle of each tube
-42A is intentionally left long. Because of our bending process, this notch has to be hand notched. Please check fitment of driver tubes before final welding.




Please Refer to the instructions on the website for dimensions on the notched backhalf.

This covers most critical dimensions. If there is anymore you need or want to double check. Please feel free to reach out to us.

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