



MRC-6020, 6020-S, 6021, 6021-S

Seat Mount Kit with Seat Belt Mounts and Tabs

1. Start by preparing the seat: drill holes for the 4 3/8-inch bolts and securely attach the cups to the seat.
2. Position the seat in the desired location within the vehicle. Ensure it is level and squared. Use short pieces of 2x4 lumber to support the seat during fitting. Test the positioning by sitting in the seat to verify comfort and alignment.
3. Identify the placement for the floor plates. If necessary, tack weld them in place. If the floor surface isn't flat, you may need to bend the 3x3 plates to conform to the floor's shape.
4. Take the provided tubing, cut it to the required length, and use it to join the floor plates to the seat cups. Ensure one end is notched for a snug fit against the seat cups.
5. After mounting the seat, drill holes for the 2 1/2-inch bolts and secure the seat back brace plate. Replicate the process used for mounting the seat, positioning a piece of tubing between the harness bar and the seat brace plate for added support.
6. For the installation of seat belt tabs and plates, mark and tack the chosen locations for the seat belt plates. Utilize the supplied tabs to create a double shear mount by sandwiching the seat belt tab between two tabs before welding. While direct welding to a cage is recommended, alternate methods may be necessary. A diagram is provided for guidance on the proper placement of seat belts relative to the driver.
7. The crotch strap tabs come with pre-welded nuts for a secure and correctly oriented fit to the vehicle floor.

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