



MRC Foxbody 25.3 Cage Kit with standard down bars

Thank you for choosing MRC for your cage kit!

We hope we made this as painless as possible.

If there are any questions this sheet doesn't cover, please contact us by phone, Email or Facebook Messenger.

Phone - (636) 791 1541

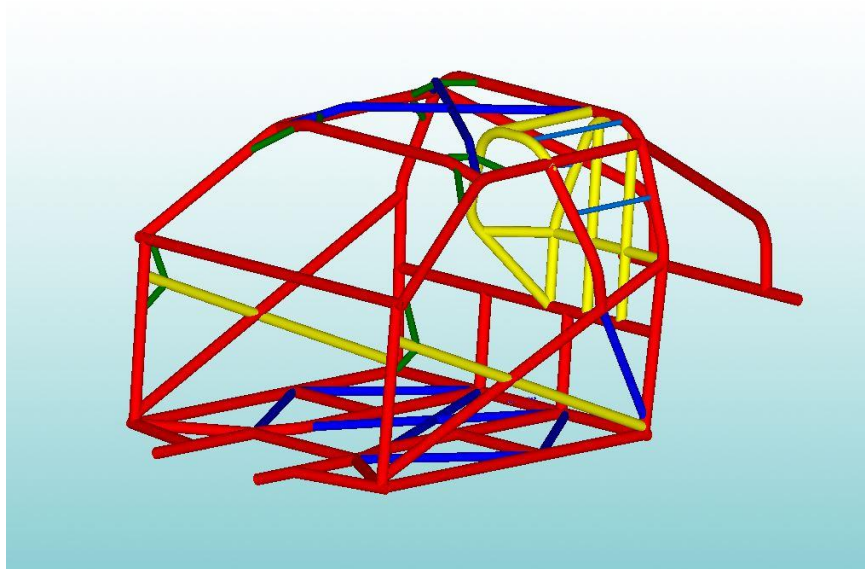
Email – info@mooreracechassis.com

We Strongly advise getting a copy of the 25.3 SFI book to refer to for bar locations.

This guide is to be a supplement to common roll cage installation techniques.

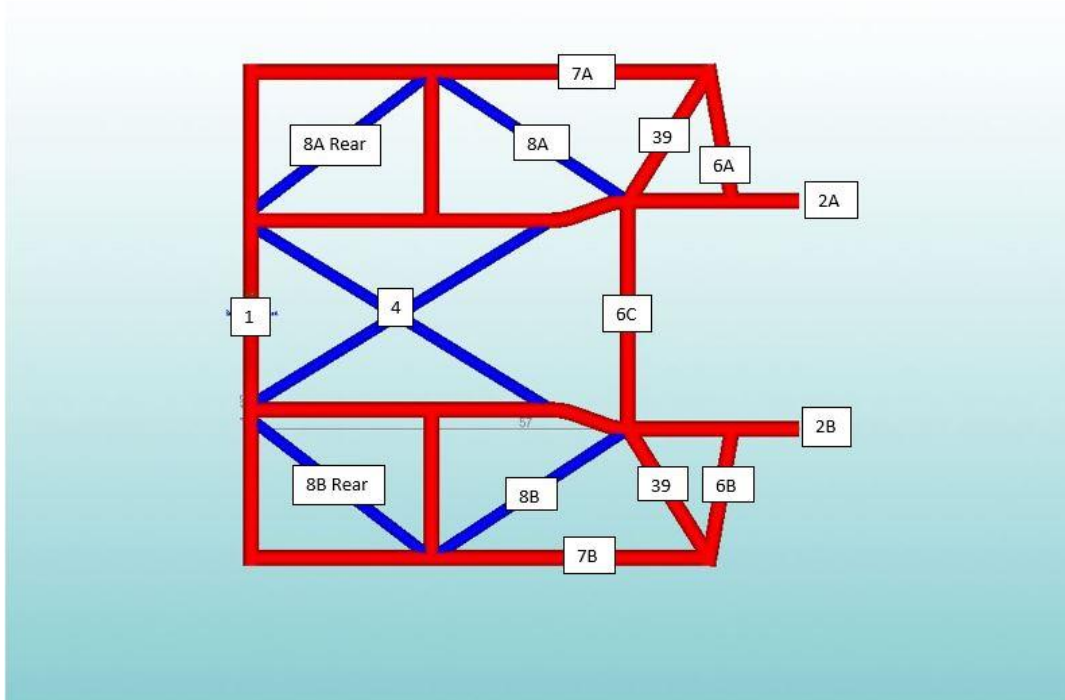
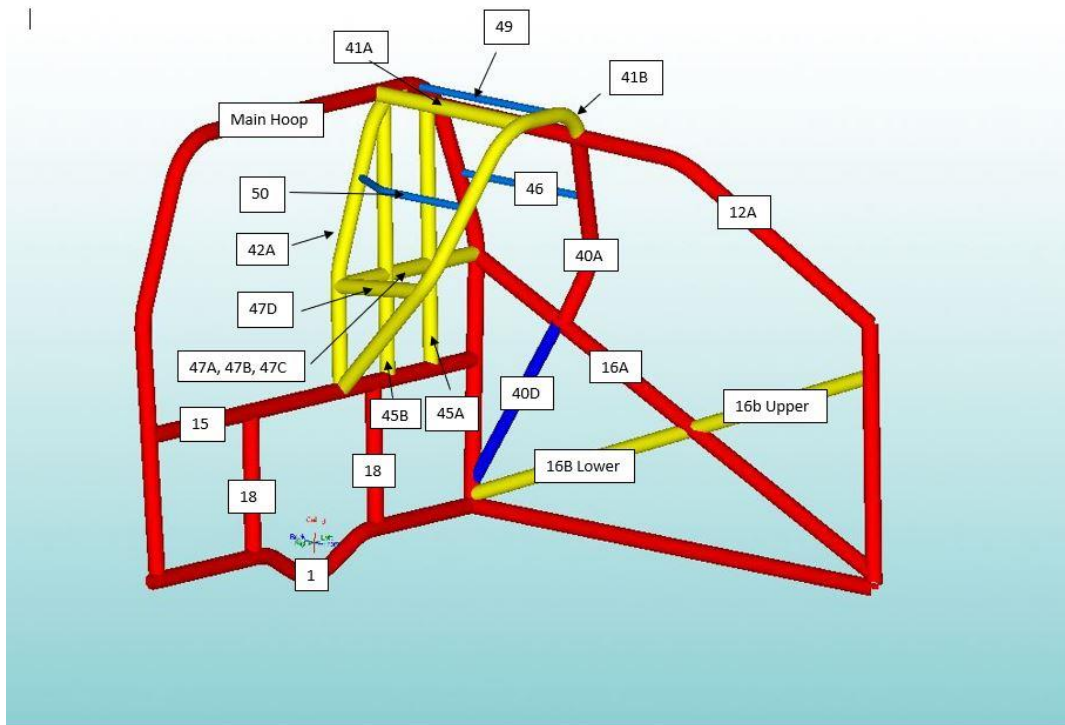
We are providing you with some measurements to help you set the bars where they need to go to fit other bars. All measurements are not provided.

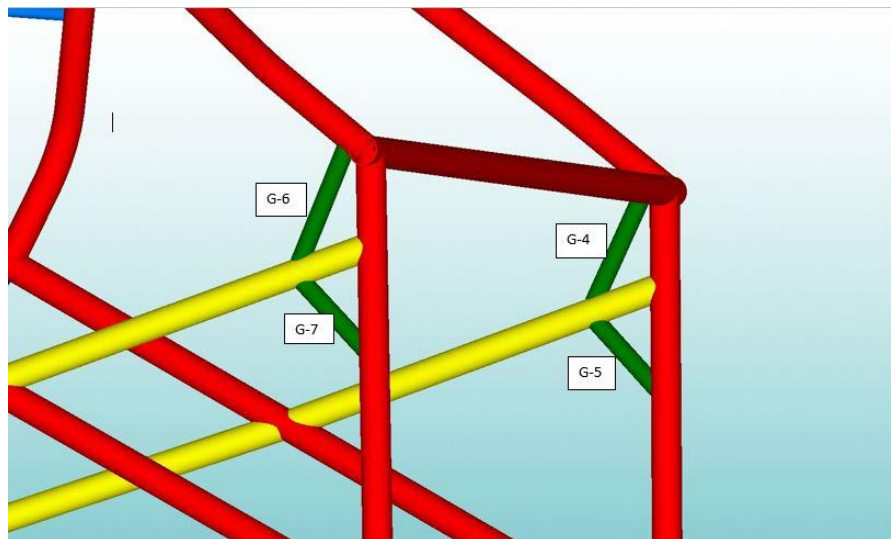
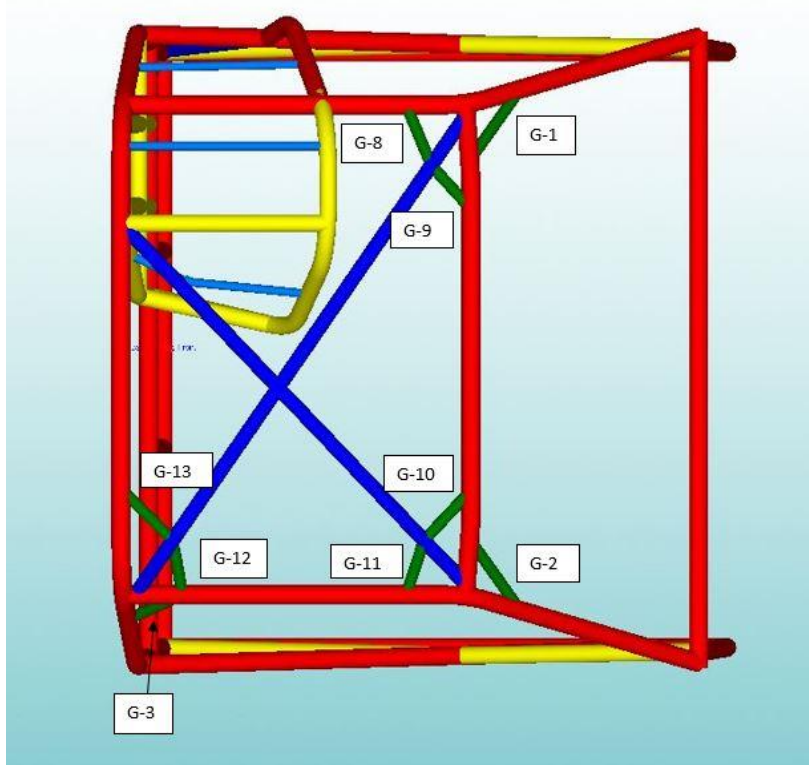
Make sure the car is level, front to back and side to side.



Please Make sure all tubes are accounted for when you receive the pallet. MRC is not responsible for missing tubes after 48 hours from the time of delivery.

Part Name	Die	Material	Length
46		.75 0.049	16 15/16
50	1.250 5.5	.75 0.049	17 13/16
49		.75 0.049	19 7/16
G-9		1.00 0.058	7 5/16
G-13		1.00 0.058	8 3/16
G-12		1.00 0.058	8 5/16
G-5		1.00 0.058	8 3/8
G-7		1.00 0.058	8 3/8
G-10		1.00 0.058	8 1/2
G-11		1.00 0.058	9 1/4
G-3		1.00 0.058	9 13/16
G-6		1.00 0.058	9 15/16
G-4		1.00 0.058	9 15/16
G-8		1.00 0.058	10
G-2		1.00 0.058	10 7/16
G-1		1.00 0.058	10 9/16
4C		1.250 0.058	19 3/4
4C		1.250 0.058	19 3/4
40D		1.250 0.058	20 3/8
37-S	1.625 6.5	1.250 0.058	25 5/16
8B Rear		1.250 0.058	25 7/8
8B		1.250 0.058	26 1/2
8A		1.250 0.058	26 1/2
8A Rear		1.250 0.058	26 9/16
37-M	1.250 5.5	1.250 0.058	30 1/2
4C		1.250 0.058	37 7/16
37-L	1.250 5.5	1.250 0.058	44 3/4
47B		1.500 0.065	9
47C		1.500 0.065	9 5/8
47A		1.500 0.065	9 5/8
47D		1.500 0.065	13 3/4
41A		1.500 0.065	19 7/16
16B Upper		1.500 0.065	24 1/2
17B upper		1.500 0.065	24 1/2
45B		1.500 0.065	28 13/16
45A		1.500 0.065	28 7/8
16B Lower		1.500 0.065	28 15/16
17B lower		1.500 0.065	28 15/16
42A	1.500 6.5	1.500 0.065	34
41B	1.500 6.5	1.500 0.065	48 7/16
18		1.625 0.083	16 1/8
18		1.625 0.083	16 1/8
6B		1.625 0.083	18 1/2
6A		1.625 0.083	18 1/2
9		1.625 0.083	18 15/16
9P		1.625 0.083	18 15/16
39		1.625 0.083	19 3/16
39		1.625 0.083	19 3/16
6C		1.625 0.083	22 3/4
40A	1.625 6.5	1.625 0.083	23 5/8
12a Cont		1.625 0.083	27 1/2
12B cont		1.625 0.083	27 1/2
13	1.625 6.5	1.625 0.083	44
51B	1.625 6.5	1.625 0.083	47 9/16
51B	1.625 6.5	1.625 0.083	47 9/16
7A		1.625 0.083	49 5/8
7b		1.625 0.083	49 5/8
#1		1.625 0.083	54 1/4
15		1.625 0.083	54 3/8
12B	1.625 6.5	1.625 0.083	55 3/16
12A	1.625 6.5	1.625 0.083	55 3/16
11		1.625 0.083	56 1/4
17A		1.625 0.083	56 9/16
16A		1.625 0.083	56 9/16
2a	1.625 6.5	1.625 0.083	59 3/16
2a	1.625 6.5	1.625 0.083	59 3/16
Main Hoop	1.625 6.5	1.625 0.083	126 1/4





Setting the #1 Bar is very critical to the rest of the cage.

-From the Factory seat belt mount to the middle of the #1 Bar is 7"

-The plates are flush with the bottom of the pinch weld

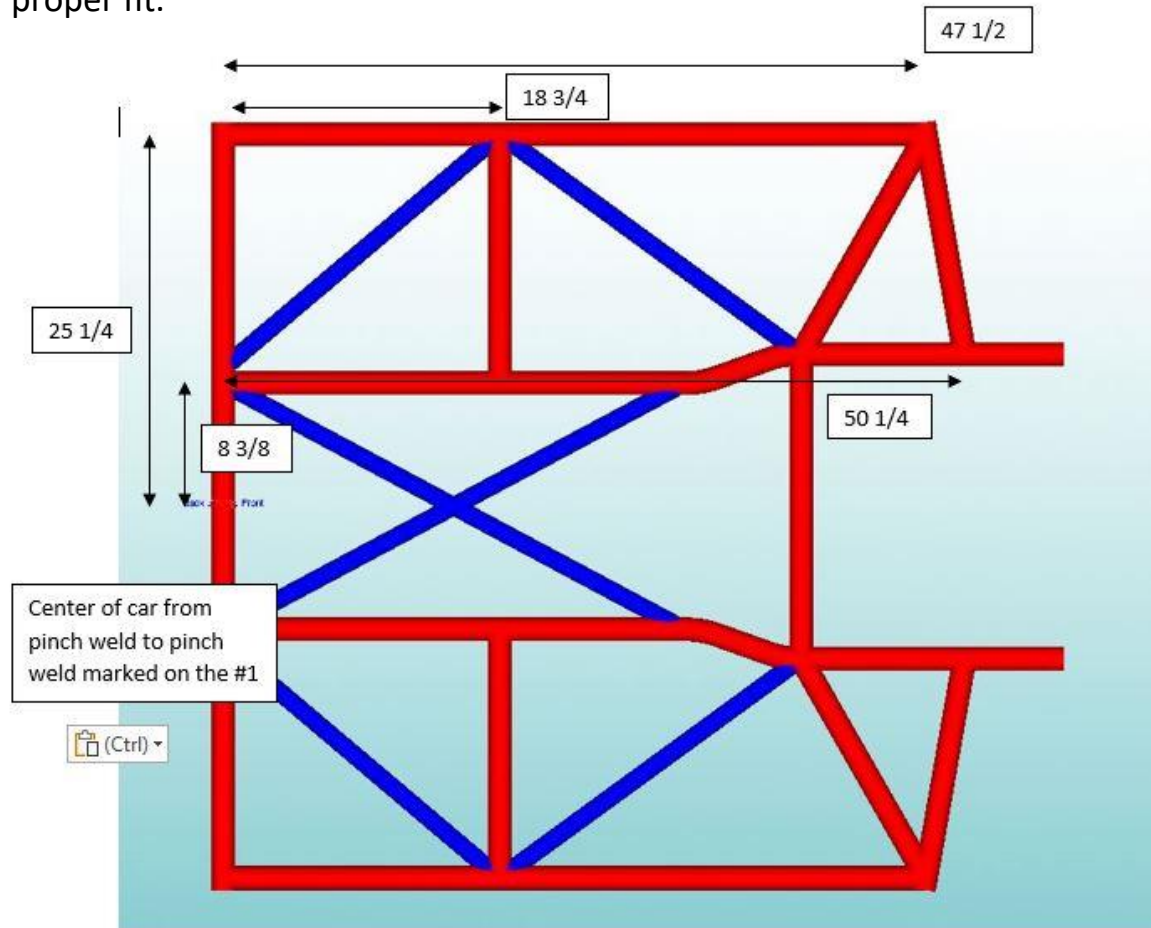
-The bottom of the #1 bar is a 1/4 inch above the bottom Of the plate and pinch weld.



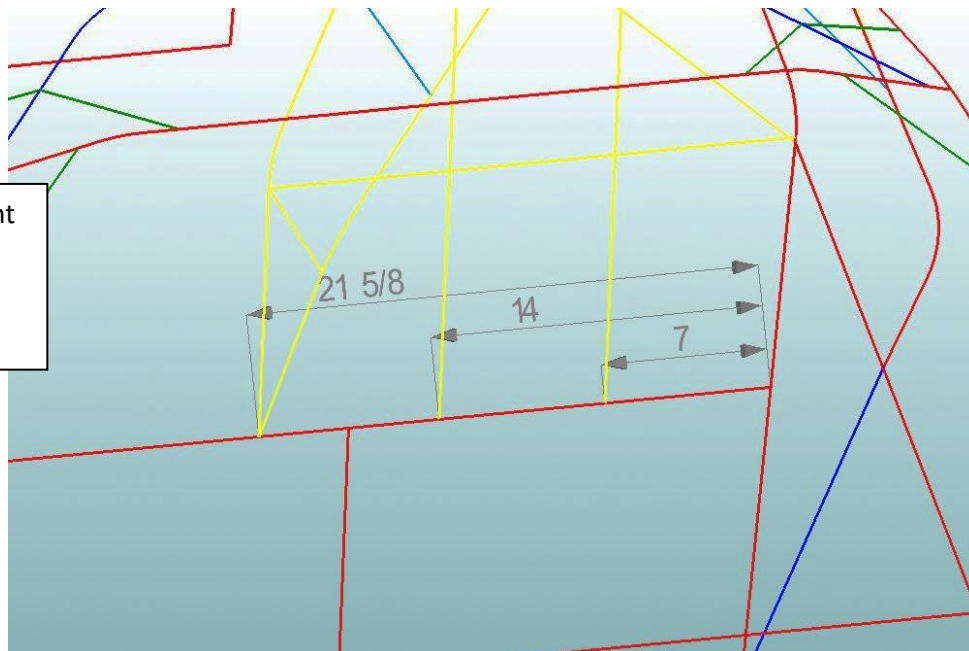
Main hoop lean back is 5 degrees.

-The below dimensions are to the middle of the tube.

-These are the most critical dimensions and should be followed strictly to ensure a proper fit.



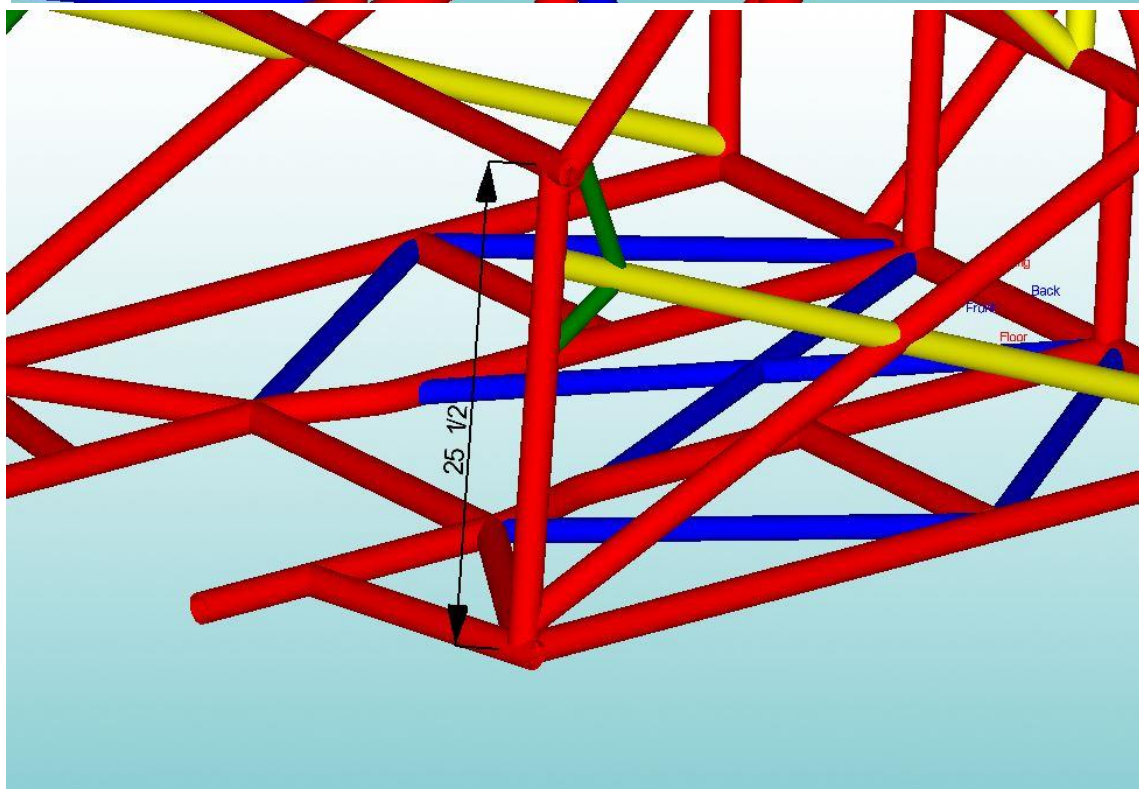
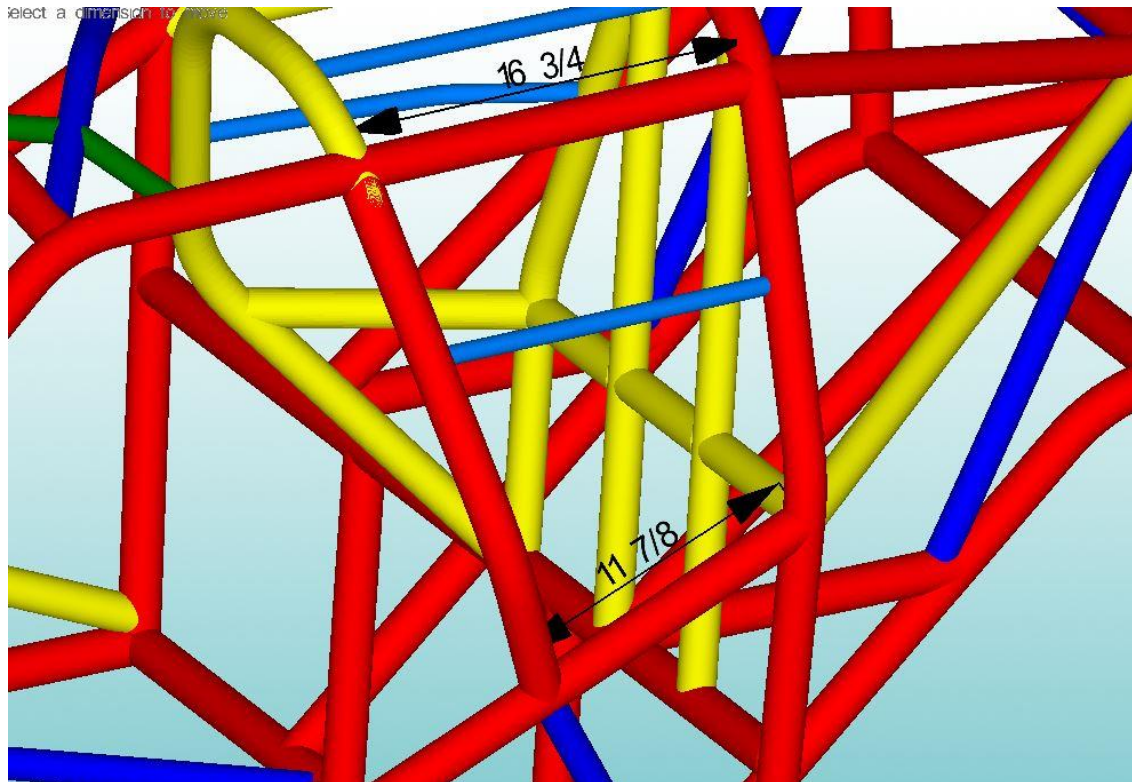
Driver compartment
Main Hoop to 42A,
45B, 45A

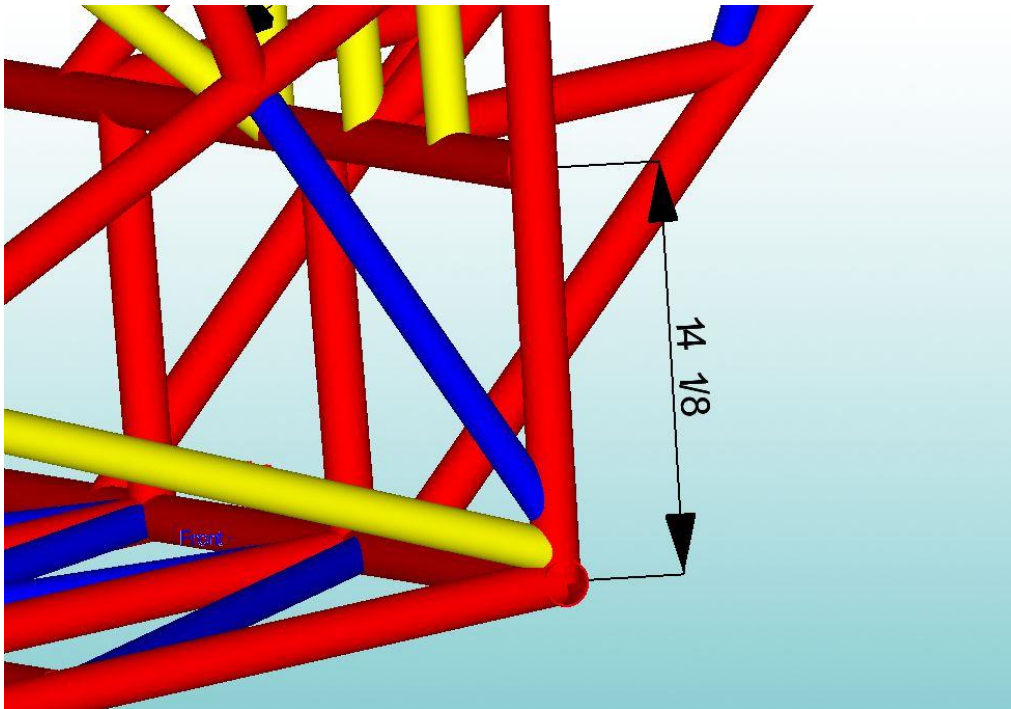


Driver structure dimensions

-Measured from middle of main hoop to the middle of each tube

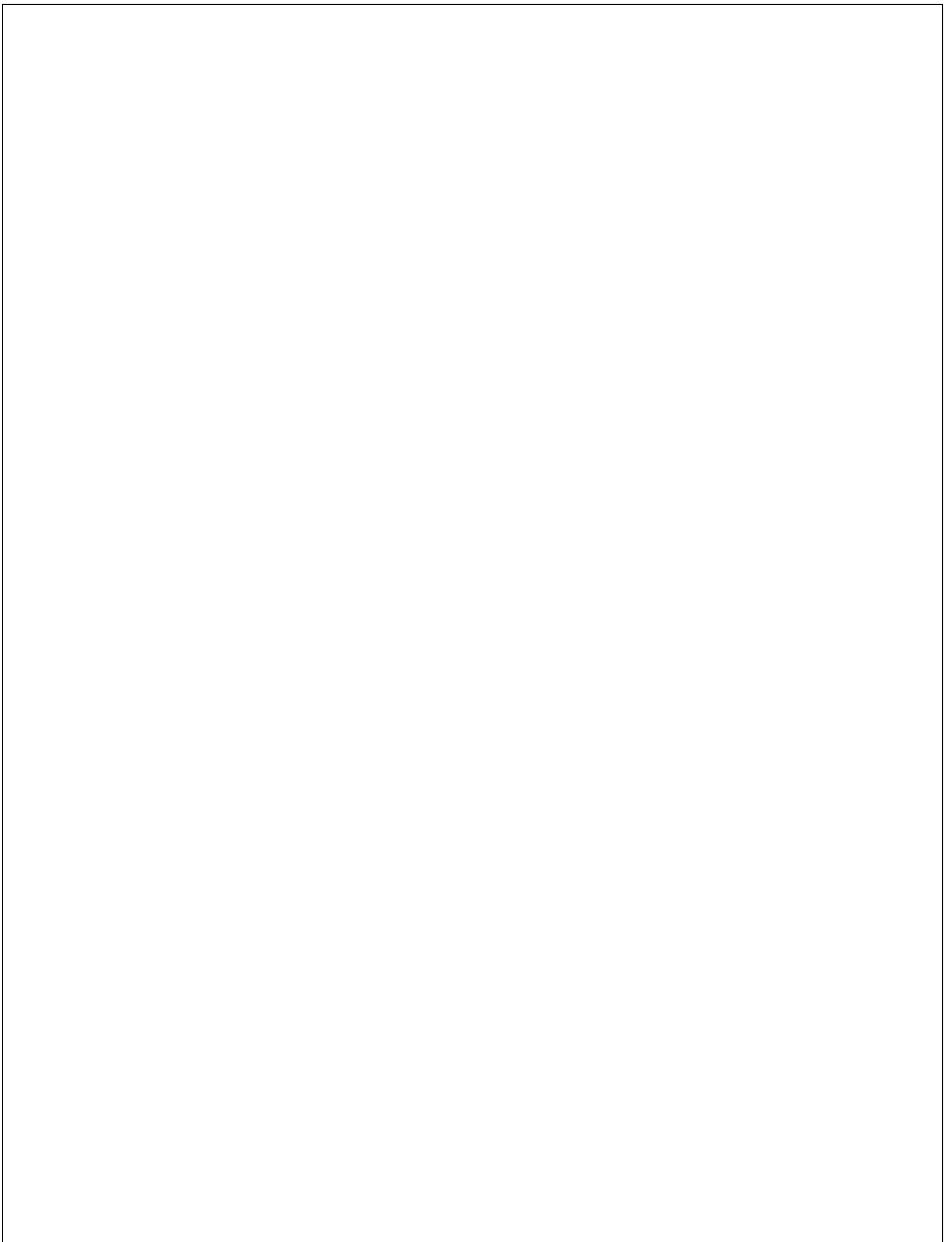
-42A is intentionally left long. Because of our bending process, this notch has to be hand notched. Please check fitment of driver tubes before final welding.





Dash bar and gusset placement





This covers most critical dimensions. If there is anymore you need or want to double check. Please feel free to reach out to us.

Warranty: There is no warranty stated or implied due to unusual stresses placed on race cars and components because we have no control over how they are maintained and used.

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