

# SUGGESTED CNC MAINTENANCE

## DAILY CARE & MAINTENANCE

- Testing hydraulic fluids and checking to ensure pressure is at the right level
- Checking the lubricant level and replenishing as required
- Checking the cooling system
- Checking coolant levels
- Cleaning the chip removal systems
- Wiping down all surface
- Lightly lubricating dried out rotating parts



## 6 MONTHS CHECK OR 1000 HOURS

- Draining and refilling the cooling system, if fitted
- Cleaning the coolant tank and removing sludge, oil and contamination
- Replacing filters
- Draining and replacing any hydraulic fluid
- Checking machine calibrations
- Inspection and replacement of damaged wipers
- Checking all toolholder clips and replacing those that show any signs of wear or damage
- Checking and cleaning all collets & replacing those that show any signs of wear or deterioration



## YEARLY CHECK OR 2000 HOURS

- Check all spindles for alignment and adjust if necessary
- Check spindle lubrication
- Check axis gibs & adjust where necessary

