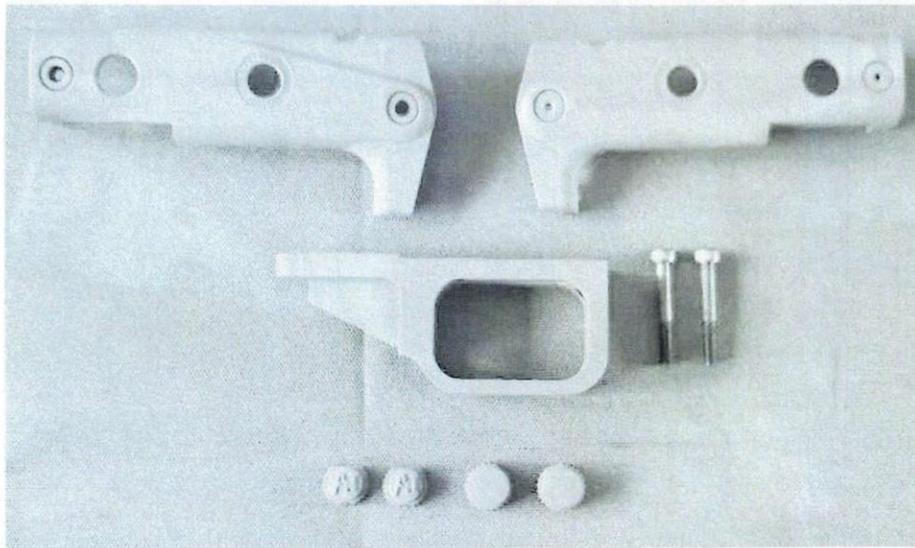


Thank you for purchasing the AR grip conversion.

These instructions will help you to install the grip conversion.



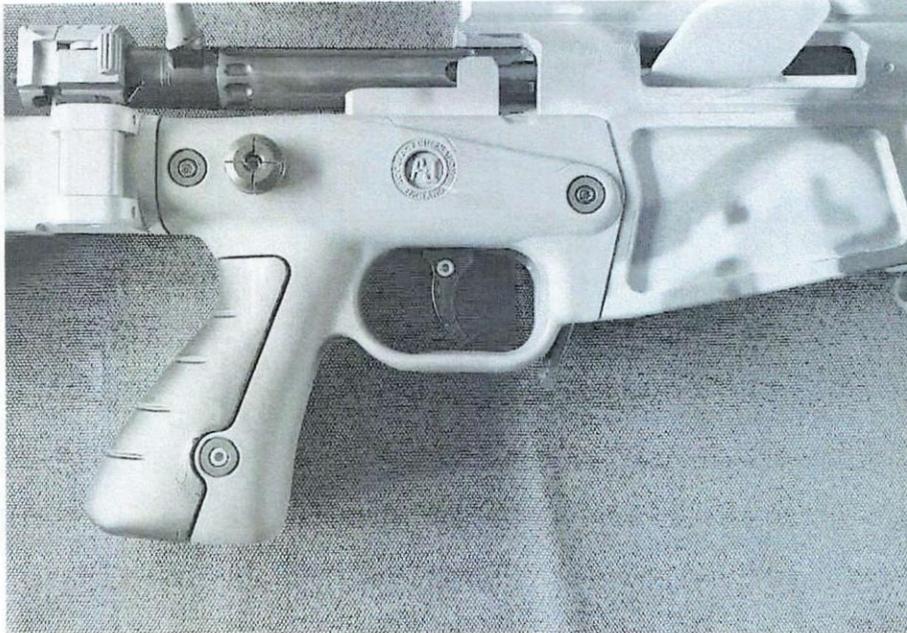
Picture A

"Picture A" above, shows what you have in the kit. UK only will also have an A2 type AR pistol grip included.



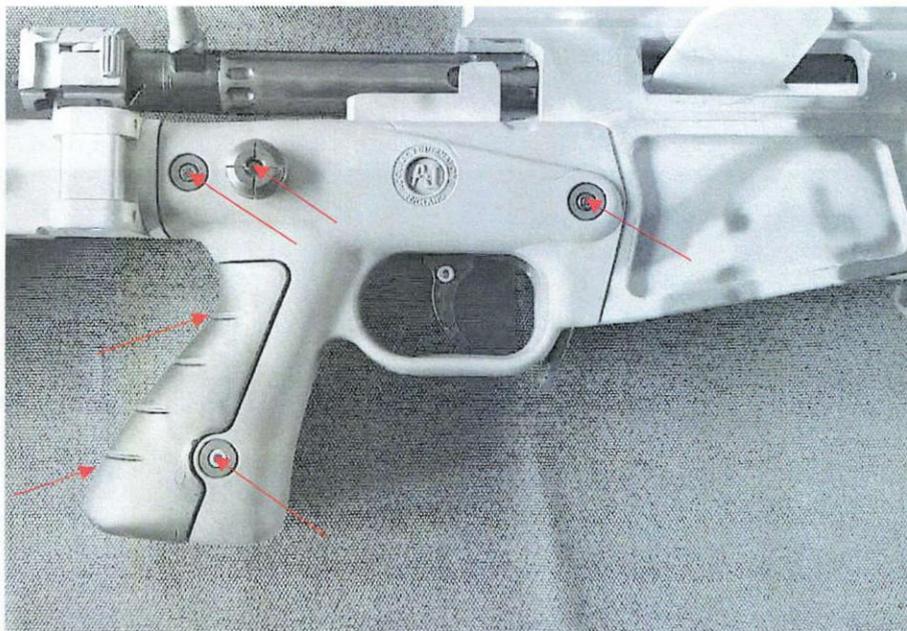
Picture B

"Picture B" above, Shows the parts you will remove to fit the grip conversion.

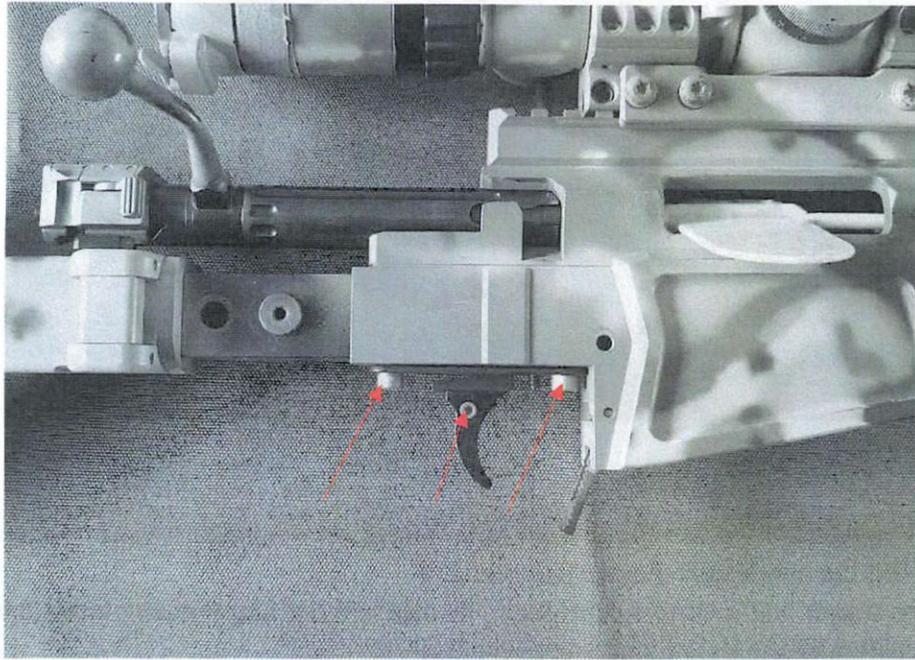


Picture C

"Picture C" above, make sure the firearm is unloaded before starting to disassemble. The picture shows an AIAX 308 but the procedure is identical for all AI rifle types, AT, AX and AXMC.

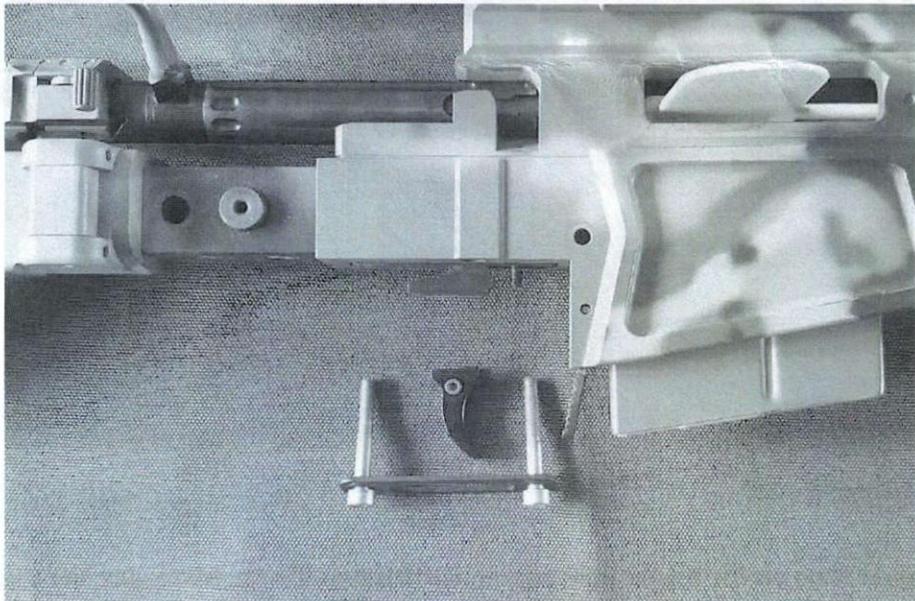


Remove the back strap fixing screws, the pistol grip screws and the screw for the folding stock retaining socket (if fitted), for a left-hand folding stock this will be located on the left side of the rifle. There is no need to remove the flush cups (if fitted) to remove the pistol grip. 2 of the 3 pistol grip screws are needed to fit the new stock sides. Retain the Pistol grip back strap, screws and the standard stock sides to return the rifle to a standard pistol grip if required.



Picture D

Remove the screw holding the trigger shoe to the trigger and remove the trigger shoe. Remove the 2 screws holding the trigger retaining plate, remove the plate and 2 screws.



Picture E

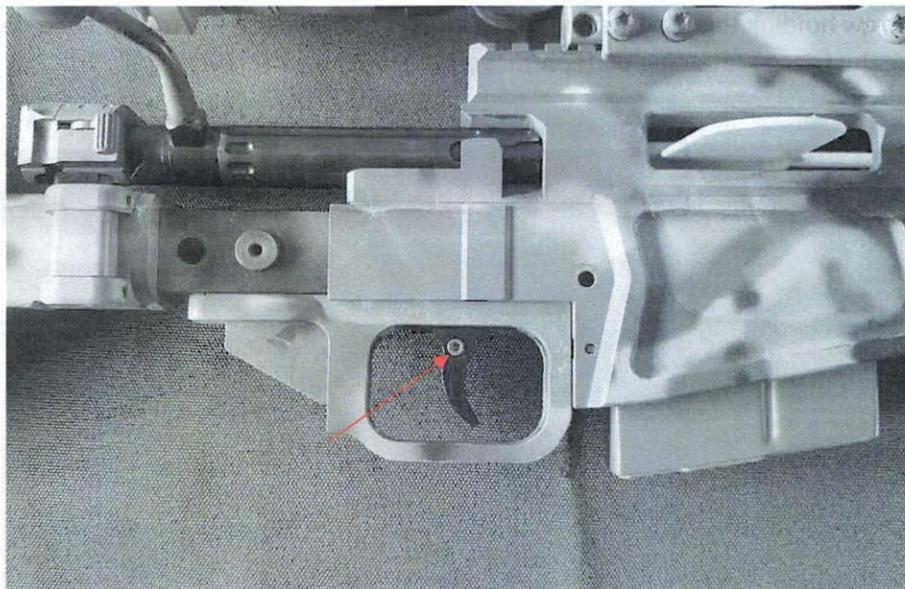
"Picture E" above, shows the trigger retaining plate, screws and the trigger shoe removed from the rifle. The trigger shoe will be required to refit to the trigger. Retain the Trigger retaining plate and the 2 trigger screws to return the rifle to a standard pistol grip if required.



Picture F

Inserting an empty magazine into the rifle will help to keep the magazine release from exerting pressure against the new trigger guard when installing.

Make sure the trigger unit is located centrally in the recess in the trigger guard. Insert the 2 new M5 screws that came with the kit and tighten to 4Nm, 35in/lb.



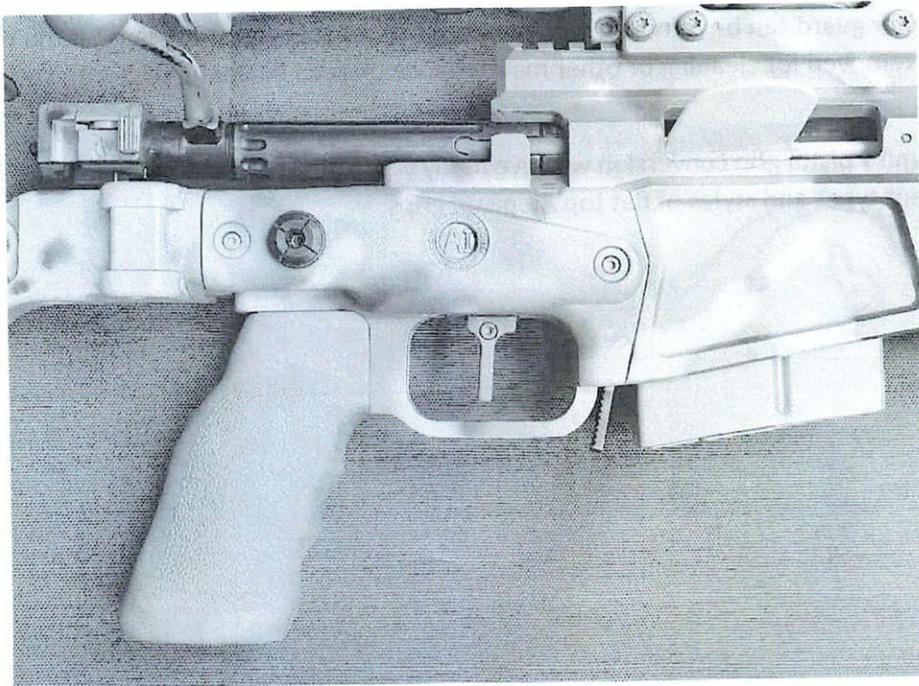
Picture G

Install the trigger shoe on the trigger unit, tighten to 0.8Nm or 7 in/lb. Make sure the trigger moves freely, if not then repeat the fixing of the trigger guard making sure the trigger unit is central in the trigger guard.



Picture H

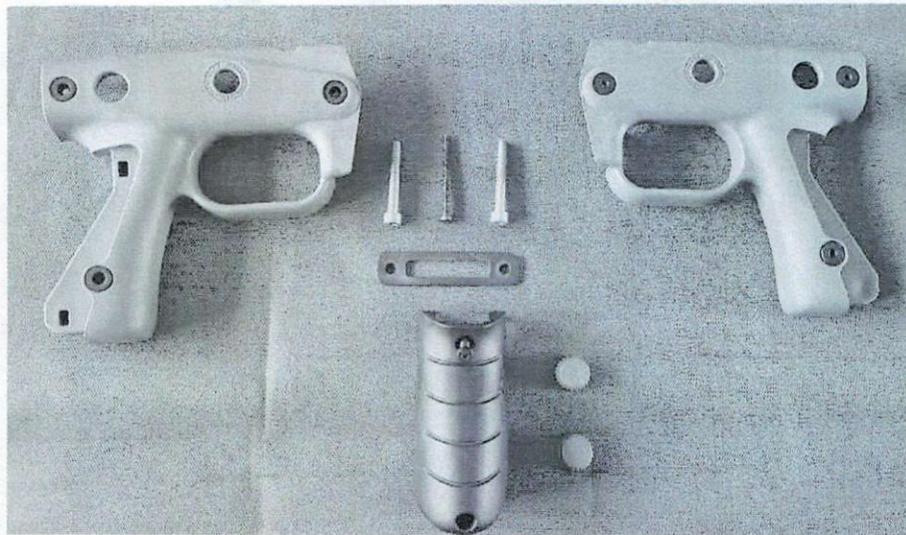
Fit the AR type flat top pistol grip of your choice. Tighten the retaining screw to 3Nm, 26in/lb. The recommended length of this screw should be a minimum of 1" long. If a shorter screw is used the helicoil thread insert fitted may be damaged. Do not overtighten this screw.



Picture I

Fit the new stock sides and tighten the screws to 1Nm, 8.8 In/lb. Install the folding stock retaining socket and tighten to 2Nm, 17.7 in/lb.

Check the full function of the rifle including dry firing, adjusting the trigger shoe position as required.



Picture J

These are the standard parts that will be left over after changing to the new AR pistol grip conversion. Retain these parts for future use they will be required to return the firearm to standard configuration.

Please note,

The new trigger guard can be removed without having to remove the stock sides, if the trigger unit needs to be removed for cleaning or other maintenance this can be completed with the stock sides in place.

The trigger unit / pistol grip conversion will give many years of service and will allow the fitment of many different types and styles of flat top AR pistol grips.