

## Supplies

- Artesprix Iron-on-Ink™
- Blank Water Bottle
- Plain Copy Paper
- Heat Tape
- Heat Source: Cylinder Press or Craft Oven
- Project Mat, Heat Gun, Sublimation Wrap (if using Craft Oven)
- Protective Paper (if using Cylinder Press)



BLANK	HEAT SOURCE	TIME	TEMPERATURE
Water Bottle	Cylinder Press	1 min	400°F
	Craft Oven	5 min	350°F

## Directions

1. Measure a desired area on the Water Bottle and replicate the area as a template on Plain Copy Paper with a pencil.
2. Use Artesprix Iron-on-Ink to create the design. Keep in mind any text will need to be mirrored.
3. Remove plastic lid and sticker.
4. Place the design onto the blank and secure with Heat Tape.

### If using Cylinder Press:

1. Cut a piece of Protective Paper large enough to wrap around the entire Water Bottle.
2. Wrap Protective Paper around Water Bottle and place inside cylinder press.
3. Press for 60 seconds at 400°F.
4. Carefully remove the design from the Water Bottle.

### If using Craft Oven:

1. Place the secured project inside sublimation wrap and place on project mat.
2. Apply heat with a heat gun to the outside of the sublimation wrap. Work quickly as sublimation wrap will shrink to apply pressure.
3. Place project in craft oven for 5 minutes at 350°F.
4. Carefully remove Water Bottle from craft oven and place on project mat.
5. Remove sublimation wrap and design to reveal the transfer.

### Pro Tips:

- Cut the design into multiple pieces to make adhering easier with Heat Tape.
- Heat Tape is very important. Ensure you only tape around the design and not over it.
- After transfer, before removing tape and the design, confirm the transfer is bright and vivid. If using an oven, you should be able to see the design coming through the sublimation wrap. If it's not, check the transfer time, temperature, pressure, and how the project is positioned, (add a new sublimation wrap) then re-heat.