

Supplies

- Artesprix Iron-on-Ink™
- Blank Tumbler
- Plain Copy Paper
- Heat Tape
- Sublimation Wrap
- Heat Gun
- Craft Oven
- Project Mat



BLANK	TIME (Minutes)	TEMPERATURE
Tumbler	5	350°F

Directions

1. Measure a desired area on the Tumbler and replicate the area as a template on Plain Copy Paper with a pencil.
2. Use Artesprix Iron-on-Ink to create the design. Keep in mind any text will need to be mirrored.
3. Remove plastic lid and sticker.
4. Place the design onto the blank and secure with Heat Tape.
5. Place the secured project inside the sublimation wrap and place on project mat.
6. Apply heat with a heat gun to the outside of the sublimation wrap. Work quickly as sublimation wrap will shrink to apply pressure.
7. Place project in craft oven for 5 minutes at 350°F.
8. Carefully remove Tumbler from craft oven and place on project mat.
9. Remove sublimation wrap and design to reveal the transfer.

Pro Tips:

- Cut the design into multiple pieces to make adhering easier with Heat Tape.
- Heat Tape is very important. Ensure you only tape around the design and not over it.
- After transfer, before removing tape and the design, confirm the transfer is bright and vivid. You should be able to see the design coming through the sublimation wrap. If it's not, check the transfer time, temperature, pressure, and how the project is positioned, add a new sublimation wrap then re-heat.