

Supplies

- Artesprix Iron-on-Ink™
- Blank T-Shirt
- Plain Copy Paper
- Heat Tape
- Protective Paper
- Heat Source: Craft Press or Heat Press
- Project Mat (if using handheld Heat Source)



BLANK	TIME (Seconds)	TEMPERATURE
T-Shirt	35	370°F

Directions

1. Measure a desired area on the T-Shirt and replicate the area as a template on Plain Copy Paper with a pencil. Combine 2 pieces of paper to create a larger template if needed.
2. Use Artesprix Iron-on-Ink to create the design. Keep in mind any text will need to be mirrored.
3. Place the design onto the blank and secure with Heat Tape.
4. Create a "Sublimation Sandwich." Cut three pieces of Protective Paper the size of the blank. Place one piece under the blank, one on top of the design, and one inside the blank.
5. Transfer the design at 370°F for 35 seconds.
6. Carefully remove the design from the T-Shirt.

Pro Tips:

- Press in sections if you are personalizing the entire blank.
- Lint roll and pre-press fabric material before securing the design.
- Before transfer, ensure the project is positioned so the heat only has to go through the paper to dye the blank.
- After transfer, before removing tape and the design, confirm the transfer is bright and vivid. If it is not, check the transfer time, temperature, pressure, and how the project is positioned, and re-press.
- Allow blank to cool before transferring to the opposite side other areas.