

## Directions

1. Place Markers tip down before use.
2. Draw & design on plain copy paper. Keep in mind any text will need to be mirrored
3. Once your design is complete you are ready to transfer.
4. Transfer according to the specifications associated with your sublimation blank, different sublimation materials require different transfer time, temperatures, and pressure settings. Refer to Artesprix blank instructions for transfer specifications.
5. After your design has been transferred to a compatible sublimation blank it is permanent for a lifetime.
6. To ensure the lifetime of your markers, return to horizontal position for storage.



### Pro Tips:

- The amount of time markers need to be tip down before use is directly correlated with how long the markers have not been in use. For example: if markers have been unused for a year, place tip down for multiple hours. If markers were used a week ago, place tip down for 15 minutes.
- Continue to store markers tip down during use.
- There is no time limit on your Iron-on-Ink Marker design, you can transfer at your convenience, you do not need to transfer immediately.

Basic Colors	Before Transfer	After Transfer
Red		
Orange		
Yellow		
Green		
Blue		
Purple		
Pink		
Brown		
Black		
Gray		

Pastel Colors	Before Transfer	After Transfer
Blush		
Tangerine		
Goldenrod		
Peach		
Mint		
Seafoam		
Sky		
Periwinkle		
Thistle		
Fog		

Bold Colors	Before Transfer	After Transfer
Ruby		
Blaze		
Marigold		
Pine		
Teal		
Royal		
Navy		
Plum		
Violet		
Cinnamon		