

Supplies

- Artesprix Iron-on-Ink™
- Blank Key Chain
- Plain Copy Paper
- Heat Tape
- Protective Paper
- Heat Source: Home Iron, Craft Press, or Heat Press
- Project Mat (if using handheld Heat Source)



BLANK	TIME (Seconds)	TEMPERATURE
Metal Key Chain	45	400°F
Maple Key Chain	60	400°F
Plastic Key Chain	60	400°F

Directions

1. Trace the Key Chain with a pencil on Plain Copy Paper.
2. Use Artesprix Iron-on-Ink to create the design. Keep in mind any text will need to be mirrored.
3. Place the blank onto the design and secure with Heat Tape.
4. Create a "Sublimation Sandwich." Cut two pieces of Protective Paper the size of the blank. Place one piece under the blank, and the other on top of the design.
5. Transfer the design in accordance with the material type of the Key Chain above. If using a Home Iron, refer to our Home Iron directions for best practices.
6. Carefully remove the design from the Key Chain.
7. Add included key tab and key ring once both sides have been personalized.

Pro Tips:

- Before transfer, ensure the project is positioned so the heat only has to go through the paper to dye the blank.
- After transfer, before removing tape and the design, confirm the transfer is bright and vivid. If it is not, check the transfer time, temperature, pressure, and how the project is positioned, and re-press.
- Transfer both sides of the Key Chain before adding key tab and key ring.
- Allow blank to cool before transferring to the other side.