

# TP518 Features

**Function:**

Heat & Cool

**Switch Type:**

Single Stage SPDT

**Temperature Range:**

30° to 110° F

**Housing Material:**

High Impact Plastic

**H x W x D Without Coil:**

6<sup>7/8</sup> X 3<sup>3/32</sup> X 2<sup>7/8</sup>

**Amps at 120/240V:**

16/12 Ind 25A Resistive

**Additional Features:**

NEMA 4X Raintight

TP518



Please read and save these instructions. Read carefully before attempting to assemble, install, operate or maintain the product described. Protect yourself and others by observing all safety information. Failure to comply with instructions could result in personal injury and/or property damage! Retain instructions for future reference.

# Tempro™ Line Voltage Thermostats

## Description

These Line Voltage Thermostats are designed for reliable use in heating, ventilating, and refrigeration applications. A variety of models offer a broad temperature range between -30° and +120°F (-34° and +49°C) allowing for a wide range of heating, ventilating, and refrigeration applications.

Models with metal enclosures are NEMA 1 and must be mounted in a dry environment where they will not be exposed to rain or water spray. Models made with high strength plastic enclosures are NEMA 4X rated, and may be mounted indoors or outdoors. These models are protected from rain and may be washed down with a hose but must not be exposed to standing water or be submerged. Models rated in accordance with NEC547 are suitable for use in agricultural buildings.

Model numbers and electrical ratings are found on the rating plate attached to the thermostat.

Tempro Products is committed to significantly reducing and diverting waste. We encourage owners of our controls to responsibly recycle their equipment when it is no longer needed.

See the full range of Tempro Products @ <http://www.temproducts.com>.

## General Safety Information

**⚠ WARNING** *Disconnect all power before installing or servicing this product. If the power disconnect is out of view, lock it in the open position and tag it to prevent unexpected restarting of power. Failure to do so could result in fatal electric shock.*

1. Special attention must be given to any grounding information on this product and to other equipment associated with its installation and use. To ensure a proper ground, the grounding means must be checked by a qualified electrician.

2. Be certain that the electrical ratings of the thermostat conform to the power source and the load(s) being controlled. Loads that exceed the rating of the thermostat should be handled with a suitable rated relay or motor starter.

**⚠ WARNING** *Do not depend upon the thermostat as the sole means of disconnecting power when installing or servicing the product it is controlling. Always disconnect power at the main circuit breaker as described above. Failure to do so could result in fatal electric shock.*

3. This thermostat is intended ONLY for permanent installation in accordance with the United States National Electrical Code (NEC), all applicable local codes and ordinances, and all sections of this manual. All wiring should be done by a qualified electrician, using copper wire only.

**⚠ WARNING** *These thermostats are intended for general heating, ventilating, and refrigeration ONLY. They must NOT be used in potentially dangerous locations such as flammable, explosive, chemical laden areas or in wet atmospheres.*

**⚠ WARNING** *These thermostats are designed for use as operating controls only. Where an operating control failure would result in personal injury and/or loss of property, it is the responsibility of the installer to add devices (safety, limit controls) or systems (supervisory alarm systems) that protect against, or warn of control failure.*

**⚠ WARNING** *In cases where personal injury or property damage may result from malfunction of the thermostat, a backup system must be used. Where critical or high value products are maintained, an approved temperature limit should be wired in series with this thermostat.*

*In less critical applications, a second thermostat with alarm contacts may be used for redundancy.*

## Installation

### LOCATION

Mount this product 5 to 6 feet (1.5 to 1.8 m) above the floor so it will be exposed to the average temperature of the controlled space. Do not mount control where it could be affected by unusual heat or cold such as in sunlight or beside equipment. Avoid locations near a door, window or other opening. Do not mount on an outside wall. When the thermostat is mounted with coil pointed down, it is protected from falling objects, dirt, and debris.

### MOUNTING – FIXED INSTALLATIONS

Four mounting holes for fixed installations are found in the back of the case. On rough surfaces use the top mounting holes only. When mounting this control on uneven surfaces, when all four mounting screws are tightened, the housing may deform enough to affect the thermostat calibration and operation.

**⚠ CAUTION** *Do not dent or deform the sensor coil of this control. A dent or deformation will change the calibration and cause the control to cycle at a temperature lower than the knob setting.*

### MOUNTING; THERMOSTATS WHICH ARE SUPPLIED WITH A CORD AND SERIES PLUG

**⚠ CAUTION** *To reduce the risk of electric shock, this product has a grounding type plug that has a third (grounding) pin. This plug will only fit into a grounding type power outlet. If the plug does not fit into the outlet, contact a qualified electrician to install the proper outlet. Do not change the plug in any way.*

## Installation (Continued)

Certain thermostats are supplied with a cord and series plug for easy connection to a 120V AC grounded receptacle. Hang the thermostat near a 120V three prong receptacle with a ground pin using the hanging wire included in the package. Plug the male prongs into the receptacle and then plug the controlled equipment into the female part of the plug. For best results do not locate the thermostat near an exterior wall or window and away from the discharge of the equipment. If an extension cord is required use only one with a grounded 3 prong plug and 14 gage wire.

**WARNING** Do not allow the thermostat to be placed on the floor where it could come in contact with moisture, or be stepped on. Doing so could result in a fatal electric shock.

### RAINTIGHT THERMOSTAT INSTALLATION (TP506, TP508, TP509, TP517, TP518, TP519, TP520 & TP520B)

These thermostats are designed for use in wet or humid environments. They meet NEMA 4X requirements when used with approved watertight connectors (not included).

To ensure water tightness, a UL listed cord seal or conduit hub marked "4X" should be tightened onto the conduit before installing in the enclosure. A drip loop must be used to prevent moisture from entering the thermostat housing. Make certain that all connectors are securely tightened.

When reinstalling the cover, make sure it is squarely positioned over the gasket. Then uniformly tighten the screws, evenly compressing the gasket to provide a watertight seal. Do not overtighten.

### MOUNTING - EXTENDABLE BULB THERMOSTAT INSTALLATION (TP504, TP505, TP506, TP513, TP514, TP516, TP519 & TP520B)

These thermostat models have a sensor bulb attached to the end of an extendable capillary tube. The sensor bulb on these units is designed to monitor temperature remotely from the control module.

When extending the sensor, avoid bending or kinking the extendable capillary tube, as this will affect the accuracy of the unit. Make sure that any excess tubing is coiled beneath the thermostat control module.

The control module should be located in a convenient place within a distance easily reached by the thermostats' extendable sensing bulb.

Care should be taken to install the sensing bulb where it will sense the average ambient temperature of the area to be controlled.

For **remote room installations**, mount the sensing bulb in a location where the ambient air can easily circulate around the sensing bulb. For **cold room installations**, the sensing bulb may also be mounted on the suction side of a refrigerant line, and secured in position.

For **duct installations**, position the sensing bulb where it is in the primary air stream and avoid mounting the sensing bulb close to hot pipes, cooling coils, or other areas which may cause an inaccurate reading.

For **tank installations**, the sensing bulb can be inserted directly into the tank fluid. Place the sensing bulb in a location where the liquid will circulate around the sensing bulb and where it is not affected by extraneous temperatures. When mounting in a tank:

- First drain the system.
- Then screw an approved boiler plug into a pipe tapping (not supplied).
- Position a packing nut on the capillary tubing of the sensing bulb.
- Slip the sensing bulb completely through the boiler plug.
- Put the composition disc and slotted brass washers on the capillary tubing.
- Slide the assembly into the boiler plug and tighten the packing nut.
- Refill the system and check for leaks.
- Coil the excess capillary tubing, taking care to avoid any crimps.

### WIRING

**IMPORTANT:** All wiring should be done in accordance with applicable codes, ordinances and regulations. Use a disconnect device and overload protection to assure safe installation complying with local and national codes. Figures 1, 2 and 3 illustrate typical wiring for control of heating, cooling, refrigeration, and combination heating/cooling control systems (use copper conductors only).

**NOTE 1:** Letters **R**, **B** and **Y** (red, blue and yellow) refer to color of paint dots near terminals, or wire colors for some models (see Figure A).

**NOTE 2:** For high temp stage. For models TP520 and TP520B the high temp stage wires are black for cooling and brown for heating applications (see Figure B).

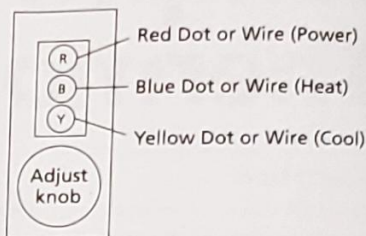


Figure A

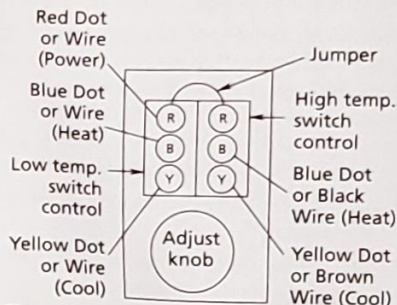


Figure B

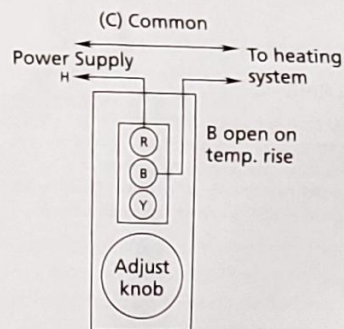


Figure 1 - Connection for a Typical Heating Control Circuit

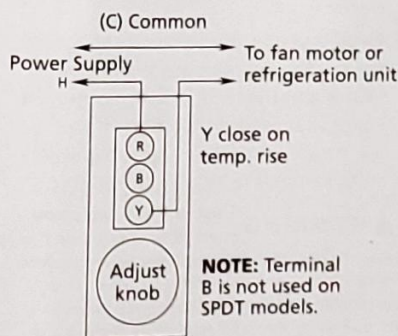
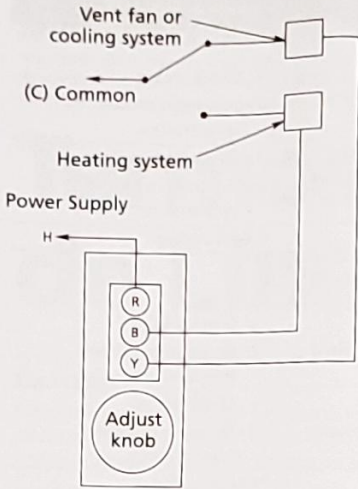


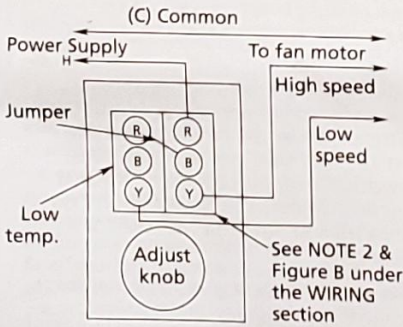
Figure 2 - Connection for a Typical Refrigeration, Ventilation or Cooling Control Circuit

**Installation (Continued)**



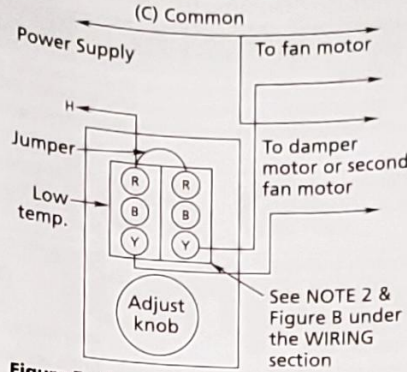
**Figure 3 - SPDT Thermostats in Control of Heating and Ventilation Systems**

Figure 4 shows wiring for controlling a two-speed ventilating fan. When the control element reaches the knob settings, the low temperature switch starts the fan on low speed. If the ambient temperature continues to rise, the high temperature switch supplies power to the high-speed motor winding.



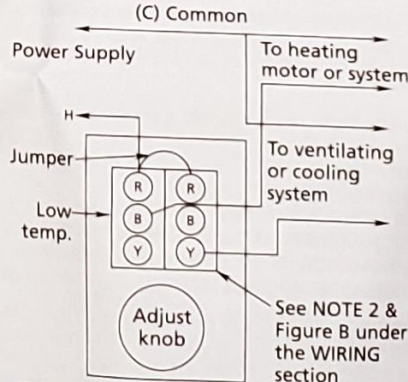
**Figure 4 - Two-stage SPDT/SPDT Thermostats in Control of a Two-speed Ventilating Fan**

Figure 5 shows a typical SPDT/SPDT connection for a two-speed fan application. The damper motor will be energized when the temperature reaches the knob setting. If the temperature continues to rise, the fan motor will be energized by the high temperature switch.

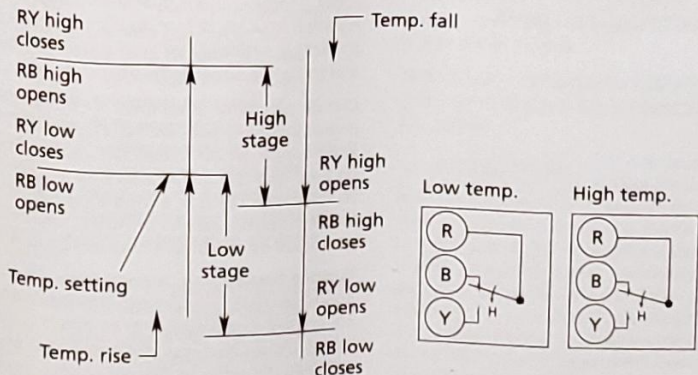


**Figure 5 - Two-stage SPDT/SPDT Thermostats in Control of a Single-speed Ventilating Fan and Volume Increase Damper Motor**

SPDT/SPDT units can also be used to control a combination heating and ventilating or cooling system, as shown in Figure 6. A temperature increase to the knob setting will turn off the heating system when the Red-Blue contacts of the low temperature switch break. An increase in temperature of about 3°F will turn on the fan or cooling system through the Red-Black wire or Red dot, Yellow dot contacts of the high temperature switch.

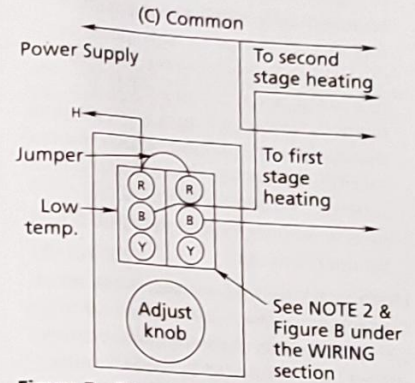


**Figure 6 - Two-stage SPDT/SPDT Thermostats with Automatic Changeover in Control of Heating and Cooling Systems**



**Figure 8 - Operational Sequence of Two-stage SPDT/SPDT Thermostats**

Figure 7 illustrates typical wiring for SPDT/SPDT units for control of two heating stages. As the ambient temperature decreases to the knob setting, the high temperature switch will make Red-Brown wire or Blue dot, Yellow dot contact, turning on the first stage of heating. If the temperature continues to drop (about 3°F) the low temperature switch will make Red-Blue contact, turning on the second stage of heating.



**Figure 7 - Two-stage SPDT/SPDT Thermostats in Control of a Two-stage Heating System**

**CHECKOUT PROCEDURE**

Before leaving the installation, a complete operating cycle should be observed to ensure that all components are functioning properly. Check for correct operation in the following sequence:

1. When thermostats are connected to Refrigeration, Ventilating, or Cooling Systems: Turn knob clockwise to a setting above ambient temperature. Fan or Cooling System should be off. When knob is turned counterclockwise (to lower temperature setting), the fan or cooling system should turn on approximately at the knob setting.

## Installation (Continued)

- When thermostats are connected to a Heating device or system: Turn knob clockwise above the ambient temperature; the heating unit should be on. When knob is turned counterclockwise (to lower temperature setting), the heating unit should turn off approximately at the knob setting.
- Thermostats with SPDT/SPDT 2 Stage switching: If connection is similar to Figure 4, fan should start at approximately ambient temperature and should change to high speed, as the knob is turned counterclockwise to a lower temperature setting. If wiring is similar to Figure 5, the damper should open as the knob is turned counterclockwise (to lower temperature setting). The devices should act in reverse sequence when the knob is turned clockwise.

Models with NEMA1 enclosures are set at the factory for the maximum temperature scale setting. The maximum temperature setting can be reduced by removing the cover, slightly loosening the adjusting screw adjacent to the adjust knob, and moving the adjusting screw along the slot to the desired maximum temperature. Once this is done, retighten the adjusting screw and replace the cover.

## Operation

Figure 8, page 3 illustrates the operation of thermostats with SPDT/SPDT 2 Stage switching. On a temperature increase to the knob setting, the circuit between R and Y of the low stage switch (RYL) closes. Simultaneously the circuit between R and B (RBL) opens.

On a further increase in temperature the high stage switch operates and closes (RYH) while simultaneously opening (RBH). The reverse sequencing takes place with a decrease in temperature.

**NOTE:** No Replacement parts available. Do not attempt any field repair.

## Troubleshooting Chart

Symptom	Possible Cause(s)	Corrective Action
<b>Cooling:</b>		
Cooling or fan does not operate	1. Improper wiring 2. Knob set above ambient temperature	1. Check wiring 2. Set knob to lower temperature
Cooling or fan runs continuously	1. Improper wiring 2. Knob set below ambient temperature	1. Check wiring 2. Set knob to higher temperature
System operates in reverse	Improper wiring	Check wiring
<b>Heating:</b>		
Heating unit does not operate	1. Improper wiring 2. Knob set below ambient temperature	1. Check wiring 2. Set knob to higher temperature
Heating unit runs continuously	1. Improper wiring 2. Knob set above ambient temperature	1. Check wiring 2. Set knob to lower temperature
System operates in reverse	Improper wiring	Check wiring

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