

#### **Platinum Racing Products**

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### PRP TURBO OIL DRAIN GUIDE

PRP SHOP LINK - Turbo Oil Drain



## Tools Required



- Deburring Tool
- Hacksaw/Grinding Disc/Cutting tool
- Tig Welder and experienced operator
- Mallet









#### Step 1.

Mock up the turbo drain and mark the length you require. The fitting can be welded to any position along the smooth pipe surfaces. Either on the end or anywhere along the mid-section. Cut off the original end and dispose.

Step 2.

After deburring the pipe, tap in the fitting onto the end with a soft mallet, the fitting is slightly tapered to ensure a zero air gap fit underneath the fitting which is crucial for welding.



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Step 3.

Set up the drain in a vice or any work holding and prepare to weld. If you are inexperienced in welding, you are better off having someone to do it for you. This is thin wall pipe and is more suitable for an experienced welder.

Key is to put most of the heat into the fitting itself, let the weld pool onto the fitting and spread over the pipe.



Step 4.

Once the weld is complete, install on your engine and enjoy the benefits of a hardline drain.

NOTE: Although we have over tested these drains to the extreme, the flexible components of the pipe is manufactured to allow the drain to be mocked up and installed. Excessive and repeated movements of the joints can lead to failure.