

# LLY FICM Installation Instructions Part # DMAX-FICM-LLY

#### **Step 1: Verify The Diagnosis**

- Change the 25 Amp FICM fuse to the provided 20 Amp fuse. (see fuse location on page 2)
- · Remove air intake.
- Disconnect 2 FICM connectors (start with the larger one). The lock tabs will slide outwards.
- Cut zip ties attaching the loom to the original FICM housing.
- Plug in new FICM (small connector first, then large).
- Secure the new FICM temporarily with zip ties out of the way of the fan or any moving parts.
- Verify symptoms are fixed before fully removing the original FICM. Verify the truck stays smooth & idle noise does not change if you squeeze or gently tug the wiring harness.

**DO NOT** run the truck for extended periods like this. The extra heat from no fuel can damage FICM & shorten its life.

#### Step 2: Remove Old FICM

- Remove air intake (if not already).
- Disconnect 2 FICM connectors.
- Loosen (don't remove) fuel line bolts on top (17mm).
- Remove 3 mounting bolts (14mm) & save isolators.
- Finish removing fuel line bolts.
- Remove the old FICM from the vehicle.

### Step 3: Install New FICM

- Isolators must be reused failure to install will cause damage & void warranty.
- Start 3 mounting bolts (14mm) with isolators, leave loose.
- Install bottom fuel line with a new gasket. Ensure the banjo washer seats flush.
- Install top fuel line the same way.
- Tighten mounting bolts.
- Reconnect harness (small connector first, then large).

## **Step 4: Prime Fuel System**

- Pump hand primer until stiff.
- Open the bleeder valve with a screwdriver while pumping until no air.
- Close valve, pump until stiff again.
- $\bullet~$  With somebody helping: keep pumping while starting the truck (20–30 sec).
- If working alone: the truck may start/die. Repeat pump/bleed until steady.

