

Installation Manual

VERSION
FRANÇAISE



AIR SUSPENSION KIT

Chevy Silverado/GMC Sierra 2500/3500 (2WD/4WD)
(SRW/DRW)*

** With or without 5th Wheel Hitch. Not for commercial cab and chassis trucks.*

Use the most advanced air springs on the market to eliminate your vehicle's sag, sway and bottoming out. This heavy duty air suspension kit levels your truck's stance while providing added support for an overall smooth and safe ride.

** See application guide for proper fitment.*

L6502_REV9_02.23.2024

Thank you and congratulations on the purchase of an Air Suspension kit. Please read the entire manual prior to starting the installation to ensure you can complete it once started.

IMPORTANT

This air suspension kit will not increase the GVWR (*Gross Vehicle Weight Rating*), as the GVWR is determined by the vehicle manufacturer. **Do not exceed the maximum capacity listed by the vehicle manufacturer.**

For safe and proper operation of the vehicle, never exceed a maximum of 100PSI in the air springs. Staying under the pressure limit will ensure maximum air spring life. **Failure in doing so may result in damage to your vehicle and/or a void warranty.**

SAFETY WARNINGS!

! Please read and abide the instructions found in this manual, paying close attention to the helpful, cautionary or dangerous warning icons highlighting important safety recommendations and maintenance suggestions throughout this manual.

+ **HELPFUL INSTALL TIP**
Additional information that could potentially make the job a little easier.

! **PLEASE USE CAUTION**
Unsafe practices could result in damage to you or your vehicle, or others.

! **DANGER WARNING**
Hazards which could result in severe personal injury or death.

! Serious personal injury or death may result from an air spring failure or accident due to improper installation or air spring pressure operation or maintenance.

! Inflating an unsecured air spring is dangerous. If it bursts, it could be hurled into the air with explosive force resulting in serious personal injury or death. Never inflate an air spring unless it is secured to the vehicle.

! Removing and replacing air springs can be dangerous. This is only a job for a qualified service professional. Never perform air spring service procedures without proper training, tools, and equipment.

BEFORE STARTING THE INSTALLATION

- Ensure the application information is correct for the make, model and year of the vehicle you are installing the kit on.
 - Some vehicles are equipped with a rear wheel brake proportioning valve. Check with the manufacturer before installing the air spring kit, as it may affect braking performance.
 - It is recommended to use a good quality anti-seize on all fasteners. This will reduce the chance of corrosion on the fasteners and will help facilitate removal, if required at a later date.
- !** **PLEASE NOTE:** This kit contains push-to-connect fittings; using scissors or wire cutters to cut the nylon air line will distort the line and cause the connection to leak. The air line must be cut off squarely with the hose cutter provided in this kit, or a sharp utility knife. **Failure to do so may void the warranty.**



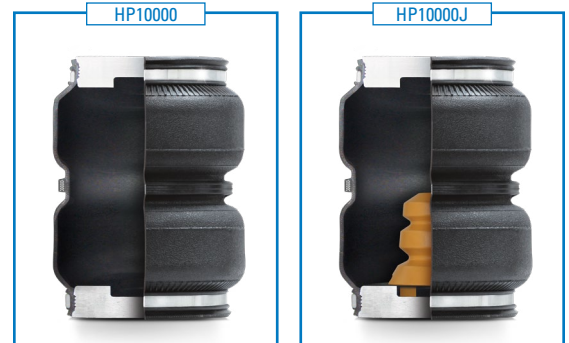
WARNING: This product can expose you to the chemical Hexavalent Chromate, which is known to the State of California to cause cancer and birth defects or other reproductive harm. **For more information go to www.P65Warnings.ca.gov**

KIT CONTENTS

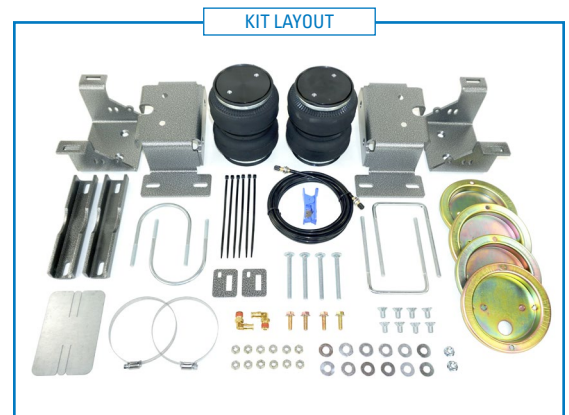
Please confirm the items below are provided in your kit before starting the installation. Reference the kit explosion diagram on the following page for part assembly.

HEAVY DUTY KITS		QTY	PART #
A	Double Convoluted Spring	2	HP10000

HEAVY DUTY JOUNCE BUMPER KITS		QTY	PART #
A	Double Convoluted Spring w/ Jounce Bumper	2	HP10000J



KIT CONTENTS		QTY	PART #
B	Roll Plate	4	HP10054
C	Upper Bracket (Driver Side)	1	HP1620
D	Upper Bracket (Passenger Side)	1	HP1621
E	Lower Bracket	2	HP1622
F	Relocation Bracket	2	HP1588
G	Round U-Bolt, 4" x 5.5"	2	HP1589
H	Square U-Bolt, 4.25" x 6.5"	2	HP1331
I	Axle Strap	2	HP0128
J	Countersunk Bolt, 3/8" - 24 x 3/4"	8	HP1008
K	Flange Bolt, M8 x 1.25 x 25mm	2	HP1430
L	Nylock Nut, 3/8" - 16	12	HP1000
M	Carriage Bolt, 3/8" - 16 x 3.5"	4	HP1332
N	Serrated Flange Nut 3/8" - 16	2	HP1338
O	Flat Washer, 3/8"	12	C18006
P	Heat Shield	1	HP0012
Q	Worm Gear Ring Clamp	2	HP1001
R	90° Swivel Air Fitting	2	HP1100
S	Air Line Assembly	1	HP1344
T	Tie Straps	6	C11618-8



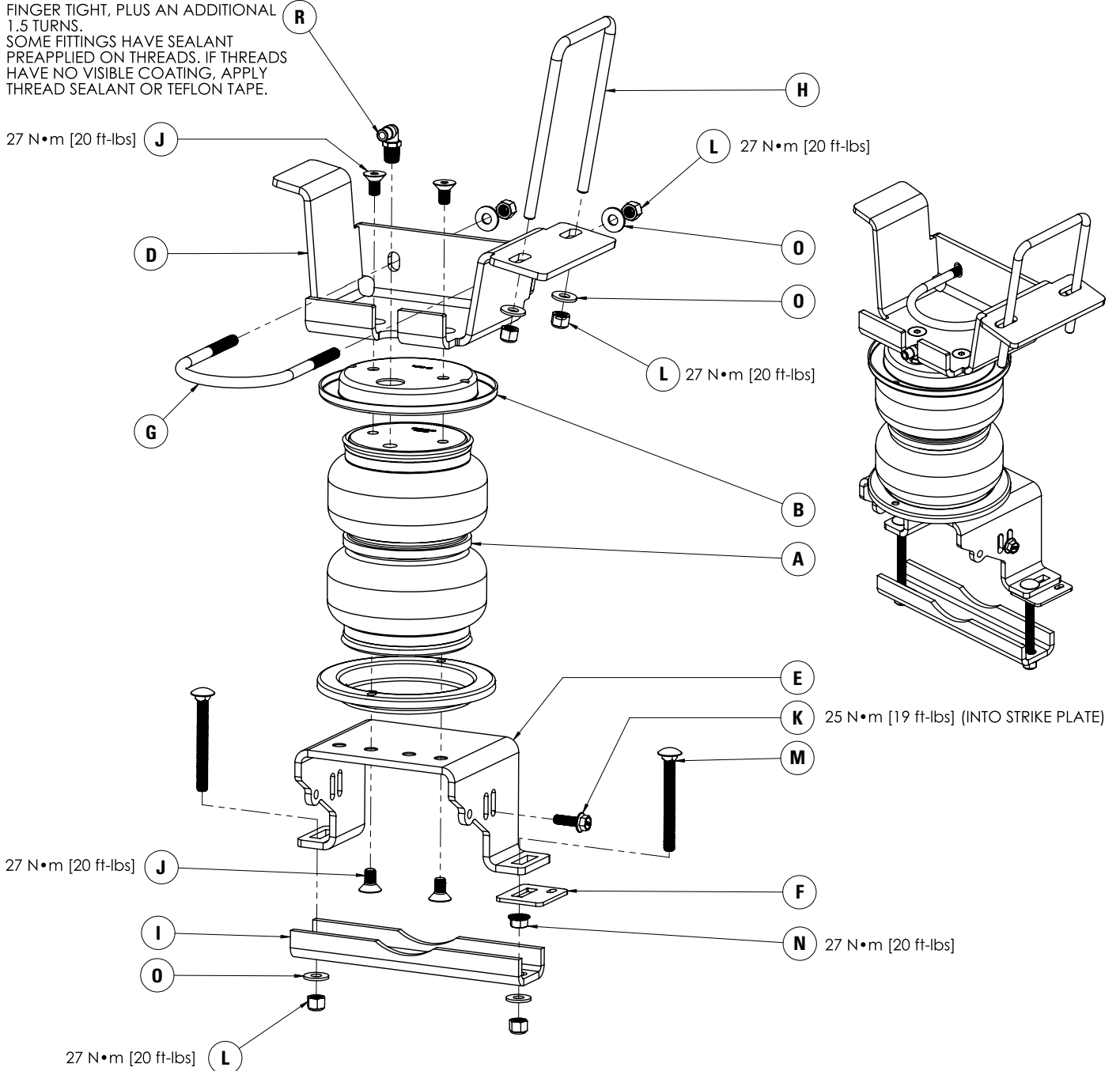
REQUIRED TOOLS

- Hoist or Floor Jack
- Safety Stands
- Safety Glasses
- Torque Wrench
- Standard Combination Wrenches
- 7/32" Hex Allen Wrench
- Ratchet
- Metric & Standard Sockets
- Hose Cutter (included) or Sharp Utility Knife
- Pipe Thread Sealant
- Spray Bottle with Dish Soap/Water
- Air Compressor/Compressed Air Source (to test/fill air springs)

Please make sure all the items shown in this explosion diagram are provided in your kit before starting the installation.

PASSENGER SIDE ASSEMBLY SHOWN:

THREAD FITTING INTO AIR SPRING FINGER TIGHT, PLUS AN ADDITIONAL 1.5 TURNS.
SOME FITTINGS HAVE SEALANT PREAPPLIED ON THREADS. IF THREADS HAVE NO VISIBLE COATING, APPLY THREAD SEALANT OR TEFLON TAPE.



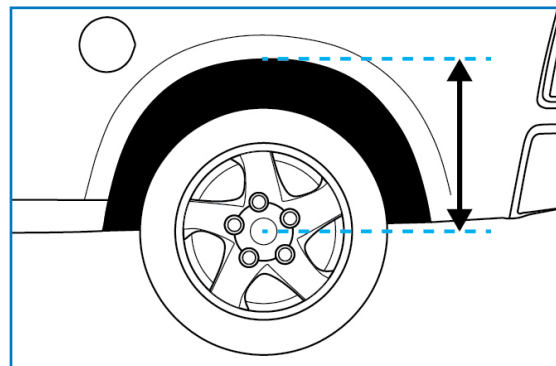
INSTALLATION INSTRUCTIONS

1 MEASURE STOCK RIDE HEIGHT

Park the vehicle on a level surface.

Using a measuring tape, measure the distance between the center of the wheel hub and the bottom of the fender well (as shown in Figure 1) this will give you your ride height.

Note the ride height for all four corners.



1

2 REMOVE REAR WHEELS

Place wheel chocks in front of and behind both front wheels.

Raise the rear of the truck high enough to remove both wheels and attain a comfortable working height.

Place two jack stands under rear axle.

Lower the vehicle until the axle is supported by the jack stands.

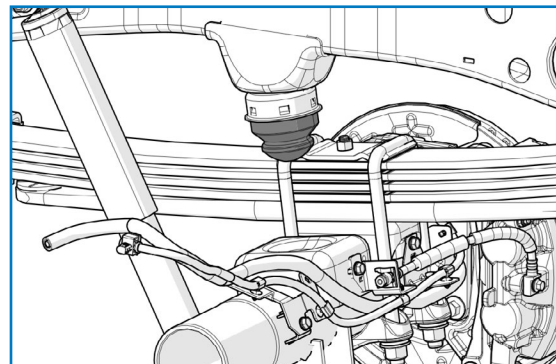
Remove rear wheels.

3 REMOVE THE JOUNCE BUMPER

The jounce bumper assembly consists of a retaining cup and a rubber bumper.

Remove the two jounce bumpers (highlighted in Figure 3) by prying them out of the retaining cup.

 A pry bar or a large screwdriver is typically required.



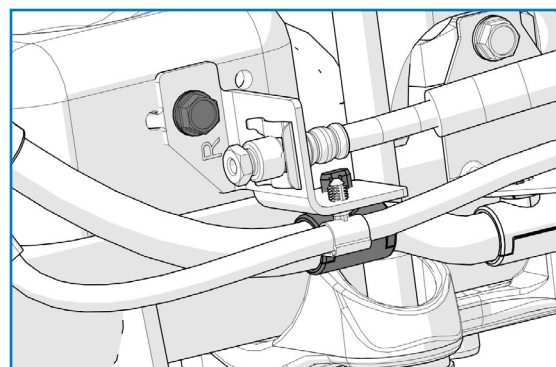
3

4 REMOVE THE ABS/BRAKE/E-BRAKE BRACKETS

Unclip the ABS wiring loom (highlighted in Figure 4) from the bracket holding it to the strike plate. Gently pull the wiring loom downwards away from the strike plate and let it hang freely.

Remove the M8 bolt (highlighted in Figure 4) holding the bracket to the strike plate using a 13 mm socket. Gently pull the bracket away from the strike plate and let the bracket hang freely. Discard bolt.

Repeat for opposite side.



4

5 ASSEMBLE THE AIR SPRINGS AND BRACKETS

Assemble the air springs as shown in Figure 5A.

Reference Figure 5B for correct mounting hole assembly.

Set the roll plate over the over the bottom of the air spring. Then set the lower spring bracket onto the air spring.

Ensure that the holes in the air spring, roll plate and lower bracket all line up.

Fasten the assembly together using two 3/8" – 24 countersunk cap screws. Torque the mounting hardware to 20 ft-lbs (27 N•m).

Turn the assembly over and set the roll plate on top of the air spring.

Fasten the swivel fitting into the top of the air spring.

+ *It is recommended to use Teflon tape or some form of thread sealant to prevent air leaks.*

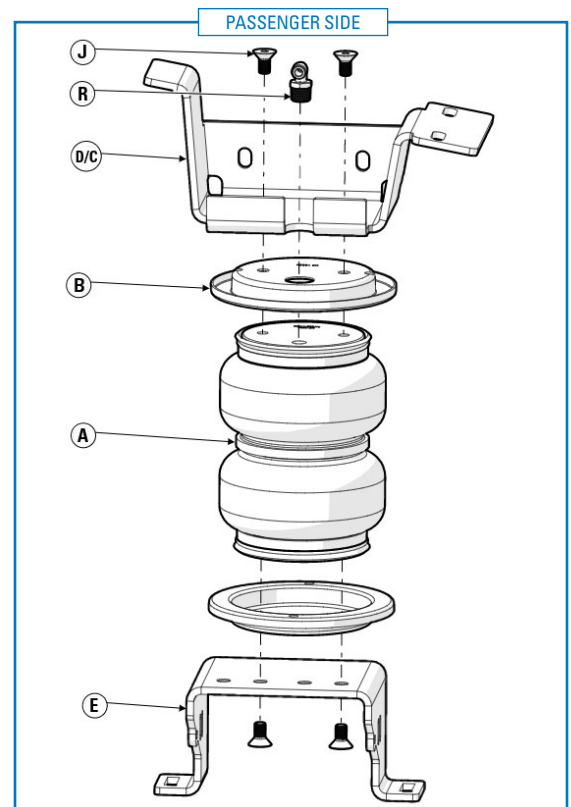
Finger tighten the swivel fitting and turn an extra 1.5 turns to tighten.

Set the upper passenger spring bracket onto the air spring, ensuring that the holes in the air spring, roll plate and lower bracket all line up.

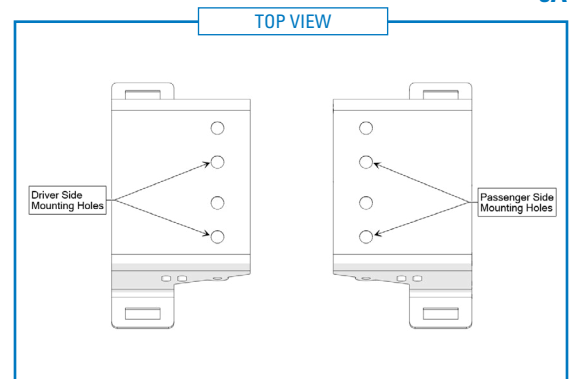
Fasten the assembly together using two 3/8" – 24 countersunk cap screws.

Torque the mounting hardware to 20 ft-lbs (27 N•m).

Repeat the process using the upper driver spring bracket and alternate hole placement (see Figure 5B) to create the driver side assembly.



5A



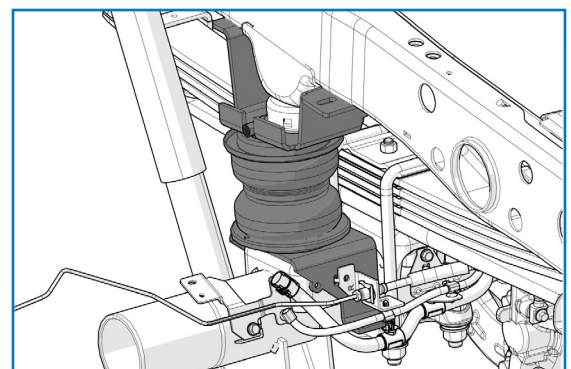
5B

6 INSTALL THE AIR SPRING ASSEMBLIES

+ **PLEASE NOTE:** *It may be necessary to raise the frame of the truck a few inches to allow more clearance to install the air spring assemblies.*

Position the air spring assembly such that the lower bracket rests on the jounce bumper strike plate and the upper bracket nests around the jounce bumper (shown in Figure 6). The air fitting will be positioned on the inboard side of the frame.

Repeat for the opposite side



6

7 INSTALL THE ABS RELOCATION BRACKET

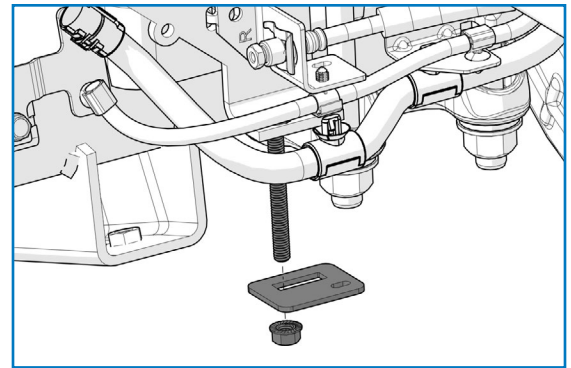
Drop the carriage bolts into the slots on the lower bracket.

On the rearward side on the bracket, install the relocation bracket (shown in Figure 7).

+ *Ensure no wiring lines are pinched between the lower bracket and loom bracket.*

Secure using a flange nut but do not fully tighten yet.

Repeat for the other side.



7

8 INSTALL THE AXLE CLAMP BAR

Position the axle strap on the axle such that the mounting holes are aligned with the carriage bolts in the lower bracket.

Secure the axle strap (as shown in Figure 8) using a flat washer and nylon locknut.

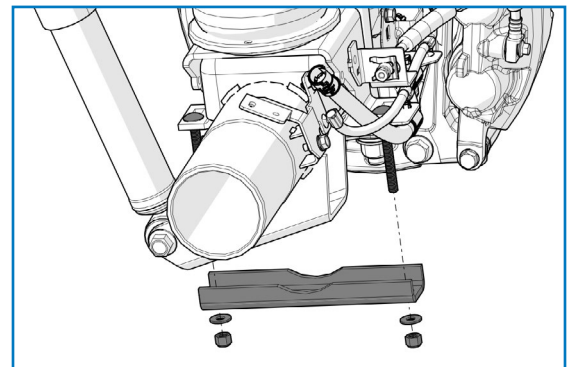
Remove the slack by threading the on the nuts, but do not torque yet.

Align the air spring by adjusting the lower bracket on the strike plate so the slots in the lower bracket line up with the holes in the strike plate.

Torque the axle strap nuts to 20 ft-lbs (27 N•m).

Torque the relocation bracket flange nut to 20 ft-lbs (27 N•m).

Repeat for opposite side.



8

9 SECURE THE UPPER BRACKET

Install the square U-bolt around the frame of the vehicle and through the mounting holes in the upper bracket. Ensure no lines or wires are pinched between the U-bolt and the frame.

Install one flat washer and one nylon locknut on each end of the U-bolt (shown in Figure 9A). Remove the slack by threading the nuts on the nuts, but do not torque yet.

Install the round U-bolt around the jounce bumper cup of the vehicle and through the side mounting slots in the upper bracket (shown in Figure 9B).

Install one flat washer and one nylon locknut on each end of the U-bolt (shown in Figure 9C).

Torque the round U-bolt nuts to 20 ft-lbs (27 N•m).

Torque the square U-bolt nuts to 20 ft-lbs (27 N•m).

Trim excess length of round U-bolts to after installation to prevent interference with leaf springs.

Repeat for opposite side.

10 ATTACH BRAKE/E-BRAKE LINE BRACKET

Attach the bracket removed in Step 4 to the air spring bracket using the M8 bolt (shown in Figure 10A).

Torque bolt to 19 ft-lbs (25 N•m).

Clip the ABS wiring loom into the slot on the relocation bracket (shown in Figure 10B).

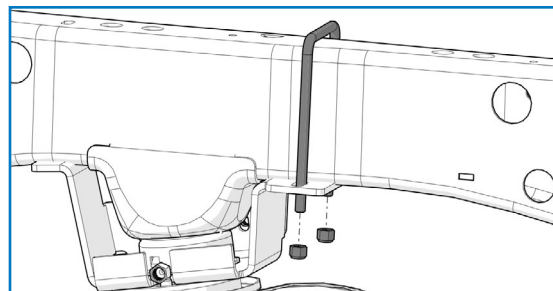
Repeat for opposite side.

11 INSTALL HEAT SHIELD

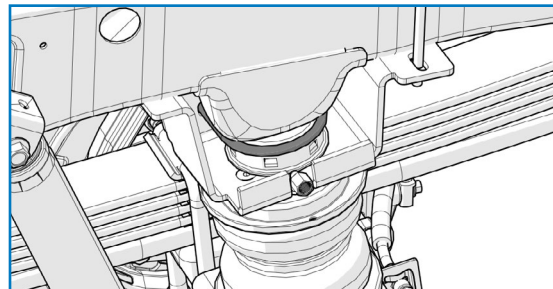
Bend tabs on the heat shield so the required $\frac{1}{2}$ " of dead space exists between the heat shield and exhaust when attached.

Attach the heat shield to the exhaust pipe on passenger side using two ring clamps (shown in Figure 11 on the following page). Each hose clamp holds a tab against exhaust pipe.

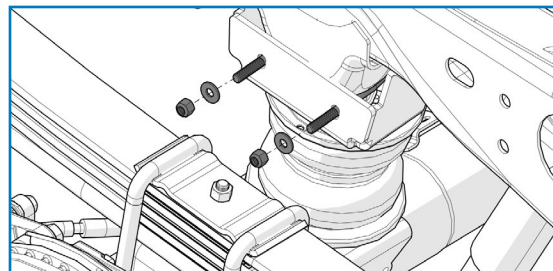
Installation continues on the following page.



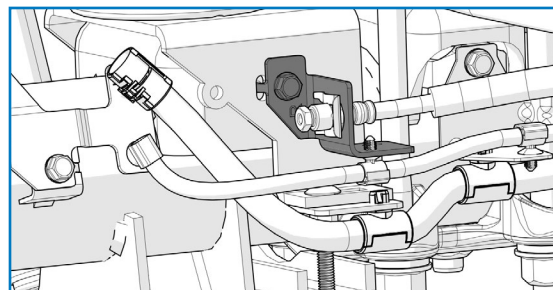
9A



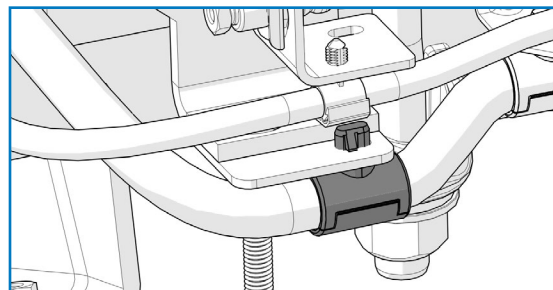
9B



9C



10A



10B

INSTALL AIR LINE

Two fill valves are provided in this kit. The most common place to install them is in place of the license plate fasteners. Alternatively, two 5/16" holes can be drilled in a location of your choosing.

Cut the air line assembly into two equal lengths with the hose cutter provided in this kit or a sharp utility knife.

! **PLEASE NOTE:** *This kit contains push-to-connect fittings; using scissors or wire cutters to cut the nylon air line will distort the line and cause the connection to leak. The air line must be cut off squarely with a hose cutter or a sharp utility knife.*

Install one air line at a time starting at the fill valve location. Place a 5/16" nut on the air valve. Leave enough of the inflation valve in front of the nut to extend through the hole, install a flat washer, and 5/16" nut and cap (reference Figure A for assembly). There should be enough valve exposed after installation – approximately 1/2" – to easily apply a pressure gauge or an air chuck.

Route the air line back to the NPT fitting on the air spring, then cut the hose to length. Moisten the end of the air line prior to inserting it into the fitting and push it in until it stops.

Repeat with the other fill valve.

Secure the air lines using the provided tie-straps, away from any moving items and heat sources.

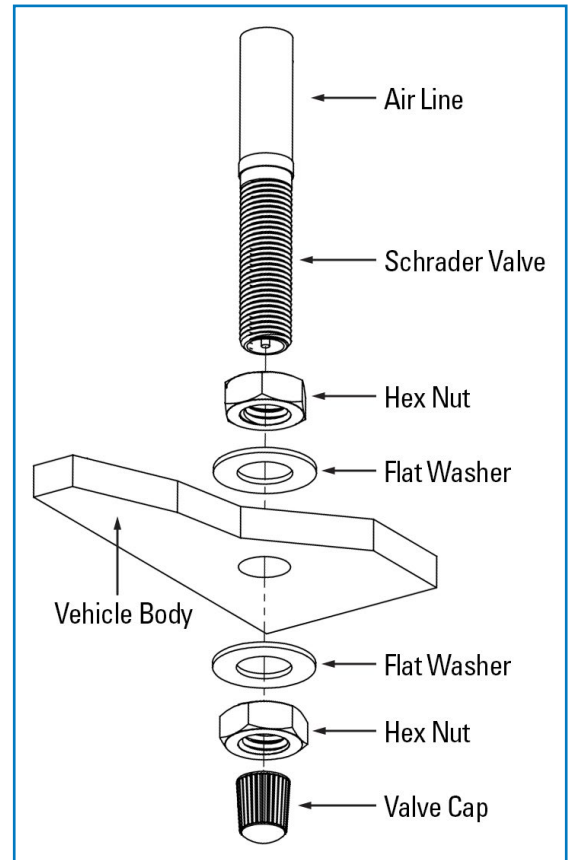
CHECK SYSTEM FOR LEAKS

Inflate both air springs to 90 psi and then use a mixture of dish soap and water on all air line connections to detect any air leaks. Large, expanding bubbles indicate a leak (as shown in Figure B).

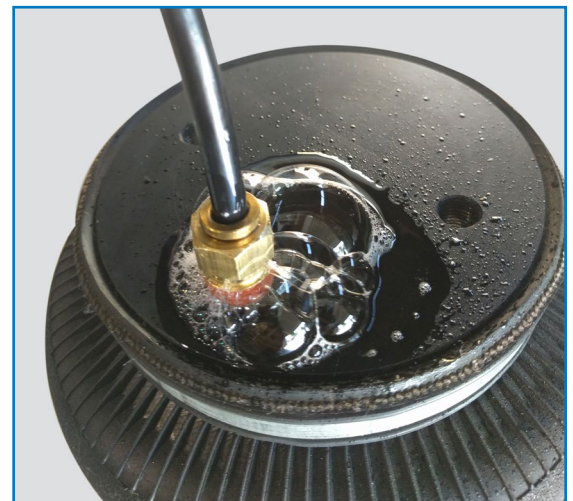
Repair as necessary and retest.

Inflate air springs to a predetermined value and on following day recheck pressure. If one or both of air springs have lost pressure, an air leak is present.

! **Leak must be repaired, and then retested until no leaks exist.**



A



*Air Spring & NPT Air Fitting may differ between kits

B

CONGRATULATIONS! You have completed the install

After Installation continues on the following page.

.....

Thank you again, and congratulations on the installation of your Air Suspension kit.

AFTER COMPLETING THE INSTALLATION

- The air spring must have clearance between itself and the surrounding components to prevent any contact when spring is inflated or compressed. Trimming off excess bolt length may also be required to ensure no contact with the spring or other suspension components can be made once installed.
- If removed, re-install the wheels and torque fasteners to the manufacturer's specifications. Re-torque all fasteners after the first 500 miles of driving.

OPERATING YOUR VEHICLE WITH AIR SUSPENSION

Air springs have minimum and maximum recommended pressure requirements:

PART #	SPRING STYLE	SPRING TYPE	MIN PSI	MAX PSI
HP10189	In-Coil	STANDARD DUTY	5 PSI	70 PSI
HP10560		STANDARD DUTY		
HP10001	Sleeve Style	STANDARD DUTY	10 PSI	100 PSI
HP10173		STANDARD DUTY		
HP10199		STANDARD DUTY		
HP10083	Single Convoluted	HEAVY DUTY	5 PSI	100 PSI
HP10083J		HEAVY DUTY with JOUNCE BUMPER	0 PSI* / 5 PSI	100 PSI
HP10000	Double Convoluted	HEAVY DUTY	5 PSI	100 PSI
HP10000J		HEAVY DUTY with JOUNCE BUMPER	0 PSI* / 5 PSI	100 PSI
HP10068	Large Double Convoluted	HEAVY DUTY	5 PSI	100 PSI
HP10438	Double Convoluted	EXTREME DUTY	5 PSI	100 PSI
HP10438J		EXTREME DUTY with JOUNCE BUMPER	0 PSI* / 5 PSI	100 PSI

* Springs with a jounce bumper can be run at zero PSI when vehicle is unloaded only

For safe and proper operation, never operate the vehicle over the maximum listed PSI in the air springs. Staying under the pressure limit will ensure maximum air spring life. **Failure in doing so may result in damage to your vehicle and/or a void warranty.**

! *It is recommended to check the air pressure in your air springs daily for first couple of days to ensure a leak has not developed.*

Air springs are designed to maintain the vehicle's stock ride height with a load. Do not use the air springs as a means to lift vehicle with no load. This will result in a harsh ride.

SERVICING YOUR VEHICLE WITH AIR SUSPENSION

When lifting the vehicle with a floor jack or hoist on the frame, never allow the air spring to limit the travel of the axle. Try to always jack the vehicle on the axle. Suspending the axle with the air spring limiting the axle travel will damage the air spring and void the air spring warranty.

WARRANTY

See additional warranty included with this kit for details.