

# WARTHOG® • SELF-ROTARY SWIVEL (WV-LK-1/4, WV-LK-1/4-BSP)

The **WV-LK-1/4 / WV-LK-1/4-BSP** is a self-rotating swivel designed for cleaning 2" to 4" pipes. The tool can be used at operating pressures up to 5000 psi (350 bar). It has either a 1/4" NPT or 1/4" BSPP pipe thread inlet. If a standard 1/4" NPT or BSPP hose end is used, it can pass through long radius elbows in 3" and larger pipe. If using the tool in

2" pipe a special shorter hose end is required to allow tool to travel through long radius elbows. Contact StoneAge for more information on the hose requirements. The tool does not use any bearings, seals, or lubricating fluid. Rotation is powered by the jet thrust. The head selected determines the flow rate; refer to the head options chart for specifications.

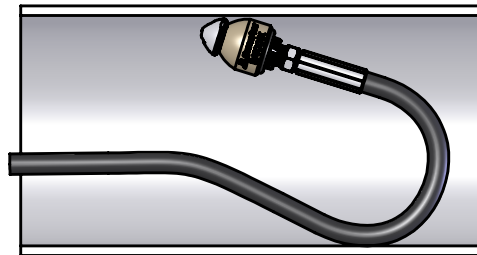
## OPERATION:

Before connecting the tool to the end of the hose, flush the jetter hose to remove debris. **The most important item in maintaining the WV is keeping debris from entering the tool, which will prevent it from rotating.**

Attach the tool to the end of the hose. Note that there is a large O-Ring (WV 008) around the inlet. This O-Ring helps prevent the tool from getting caught on the rear edge when pulling the tool back out of the line. Position the tool within the pipe to be cleaned; bring the pump up to pressure, making certain that the Warthog begins to pull its way into the pipe. Once the pump is up to pressure, feed the Warthog at a reasonable rate to allow the jets time to clean the pipe. If roots are present, feeding at a slower rate will improve the cleaning results. Depending on the amount of debris in the pipe, it may be necessary to occasionally pull the Warthog back toward the pipe entrance to prevent large buildups behind the tool.

Use Parker Thread Mate and Teflon tape to seal the threads.

When finished cleaning, shut down and secure pump before removing Warthog from line. If the Warthog will be removed from the line and stored for more than several days, blow out water with compressed air and spray a light oil such as WD-40 into the tool.

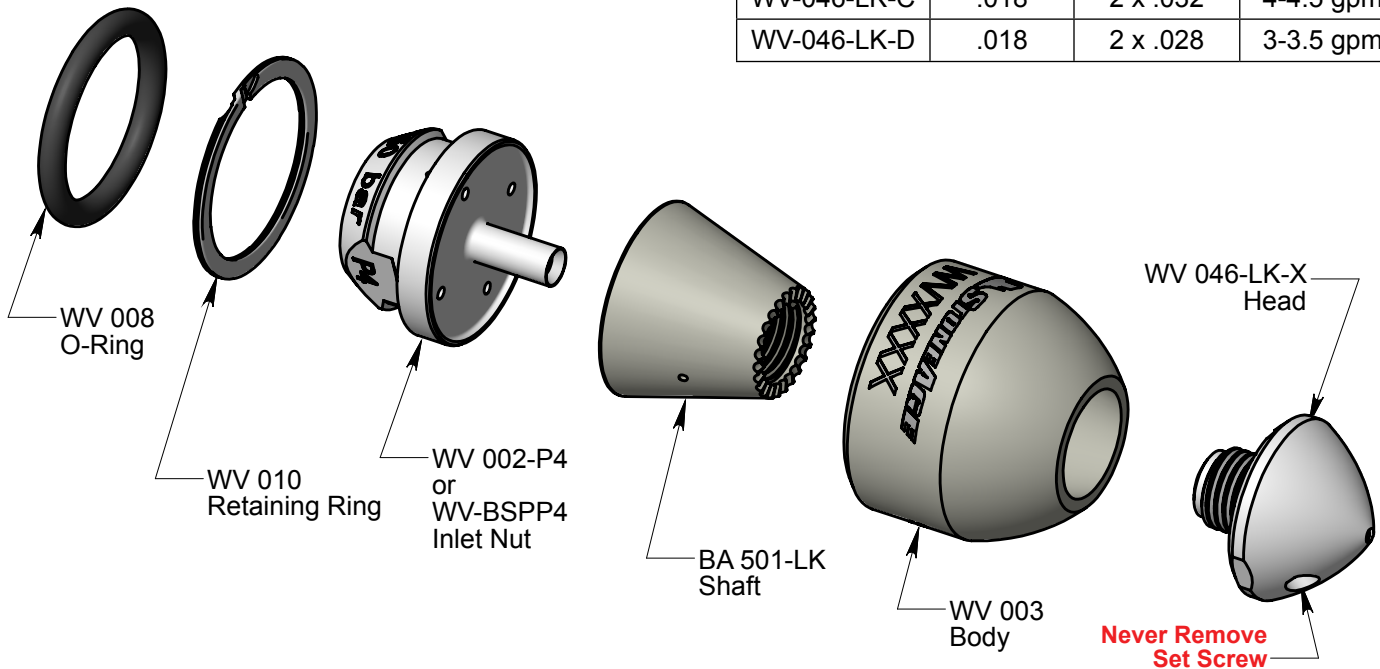


## SAFETY!

**If the WV is being used in pipes larger than 4 inch diameter, a rigid stinger should be installed between the tool inlet and the hose end; otherwise the tool can turn around and come back toward the operator, causing serious injury or death.**

## HEAD OPTIONS:

Part	Front Jet	Back Jets	Flow
WV-046-LK-A	.024	2 x .052	7-8 gpm
WV-046-LK-B	.020	2 x .039	4-6 gpm
WV-046-LK-C	.018	2 x .032	4-4.5 gpm
WV-046-LK-D	.018	2 x .028	3-3.5 gpm



# WARTHOG® • SELF-ROTARY SWIVEL CONTINUED

## TROUBLESHOOTING:

**Head will not rotate:** First, make sure the head (WV 046-LK) is still tightened into the shaft (BA 501-LK). A safety feature built into the shaft stops the tool from rotating if the head comes loose. If the head isn't loose, try the following procedure.

Spray a light oil such as WD-40 into the tool and rotate head by hand until it turns freely again.

Make sure that the jets in the head are not plugged. If the tool still does not rotate after trying this several times, it may need to be disassembled and cleaned on the inside. To do this requires a socket wrench (found in StoneAge Tool Kit WV 612) inserted into the rear of the shaft to remove the head from the shaft.

Begin by removing the O-ring (WV 008) and the Retaining Ring (WV 010). Pull the Inlet Nut (WV 002-P4, BSPP4) out of the Body (WV 003). Using a spanner wrench (WV 181) and the head removal tool (BA 182), unscrew the Shaft (BA 501-LK) from the Head (WV 046-LK). Make sure the head removal tool slides under the head in the orientation shown. This process is shown in the figure below.

Make sure the two small holes in the side of the shaft are cleaned out; debris plugging these holes is the most likely cause of the tool not rotating. If the outside of the shaft is badly worn, it needs to be replaced.

**NOTE:** Whenever reassembling tool, apply 2-4 drops of Loctite #262 Red (StoneAge p/n BA 185) around the circumference of the threads on the Head prior to screwing it into the Shaft. Care must be taken not to allow excess Threadlocker into the internal shaft bore below the female threads or onto the tapered external surface of the shaft. Torque to 100 in-lbs using socket wrench (available from StoneAge as p/n WV 181). Also replace Retaining Ring (WV 010) with a new one during each reassembly.

**If you do not have the required tools or you are not confident in performing these procedures please send the tools back to StoneAge for maintenance and repairs.**

