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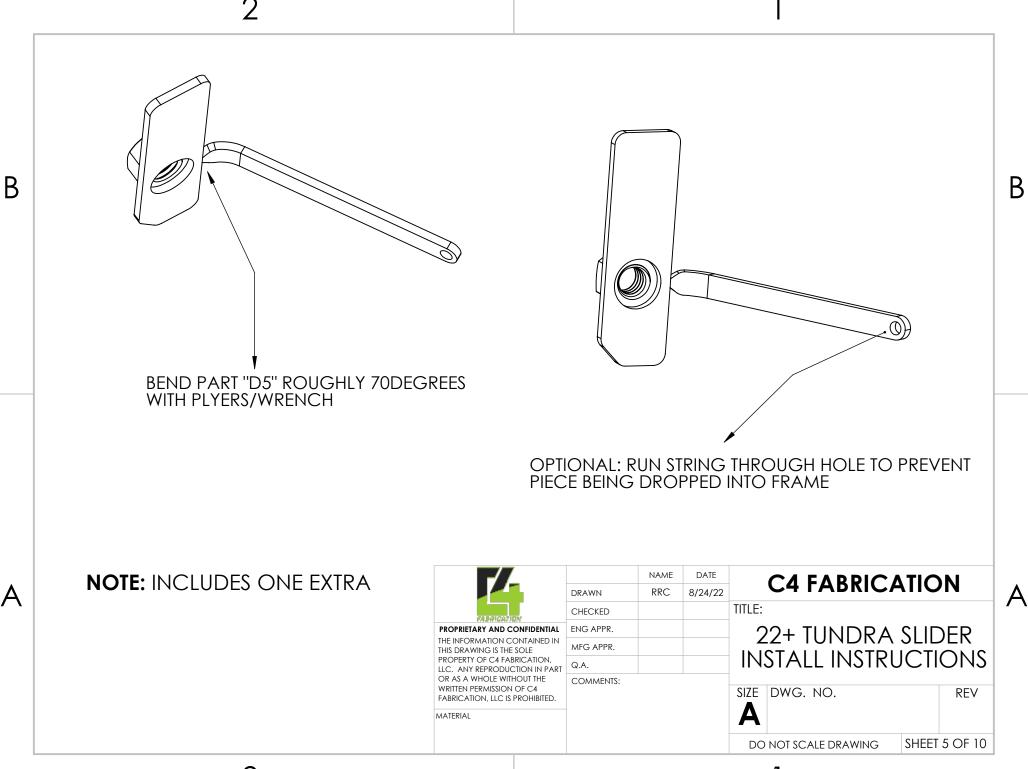
OPTIONAL: RUN STRING THROUGH HOLE TO PREVENT PIECE BEING DROPPED INTO FRAME

NOTE: INCLUDES ONE EXTRA

-		NAME	DATE	C4 FABRICATION			
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	CHECKED			TITLE:			
	ENG APPR.			22+ TUNDRA SLIDER			
	MFG APPR.						
	Q.A.			INSTALL INSTRUCTIONS			
	COMMENTS:			SIZE	DWG. NO.		REV
MATERIAL				A			
				DO NOT SCALE DRAWING		SHEET 4 OF 10	

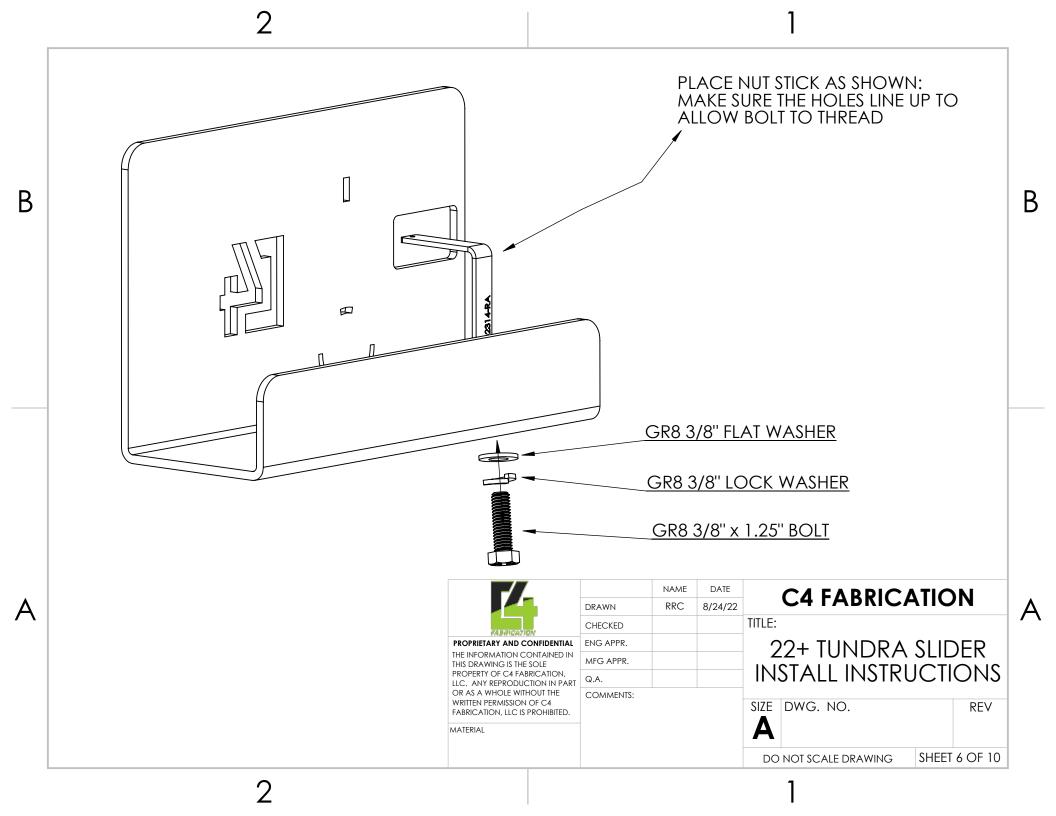
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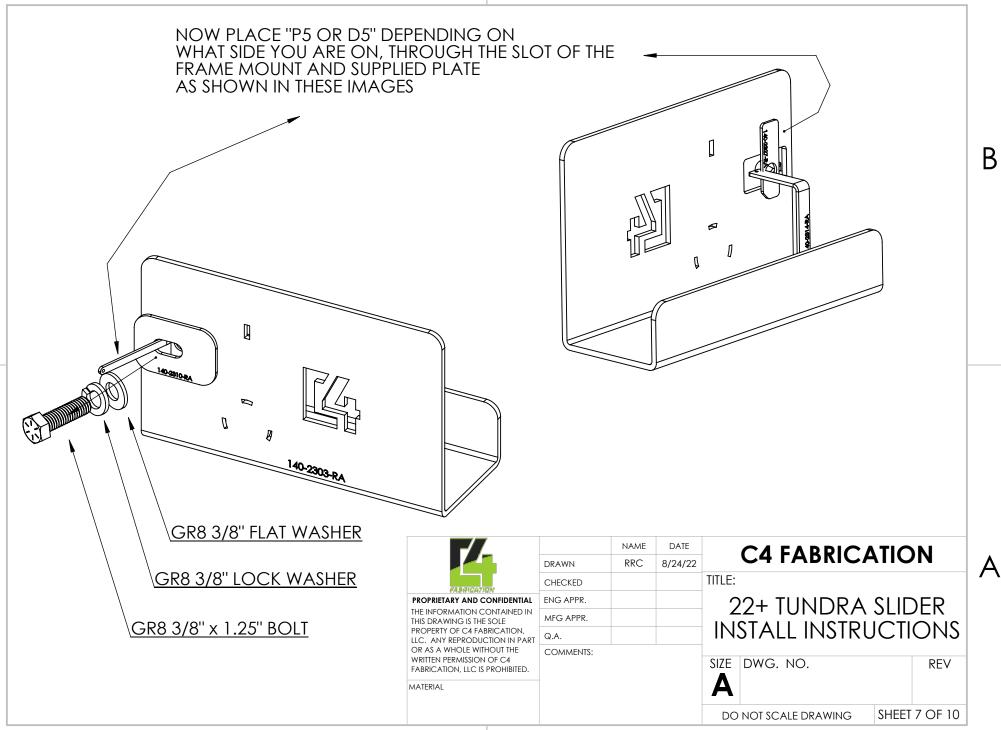


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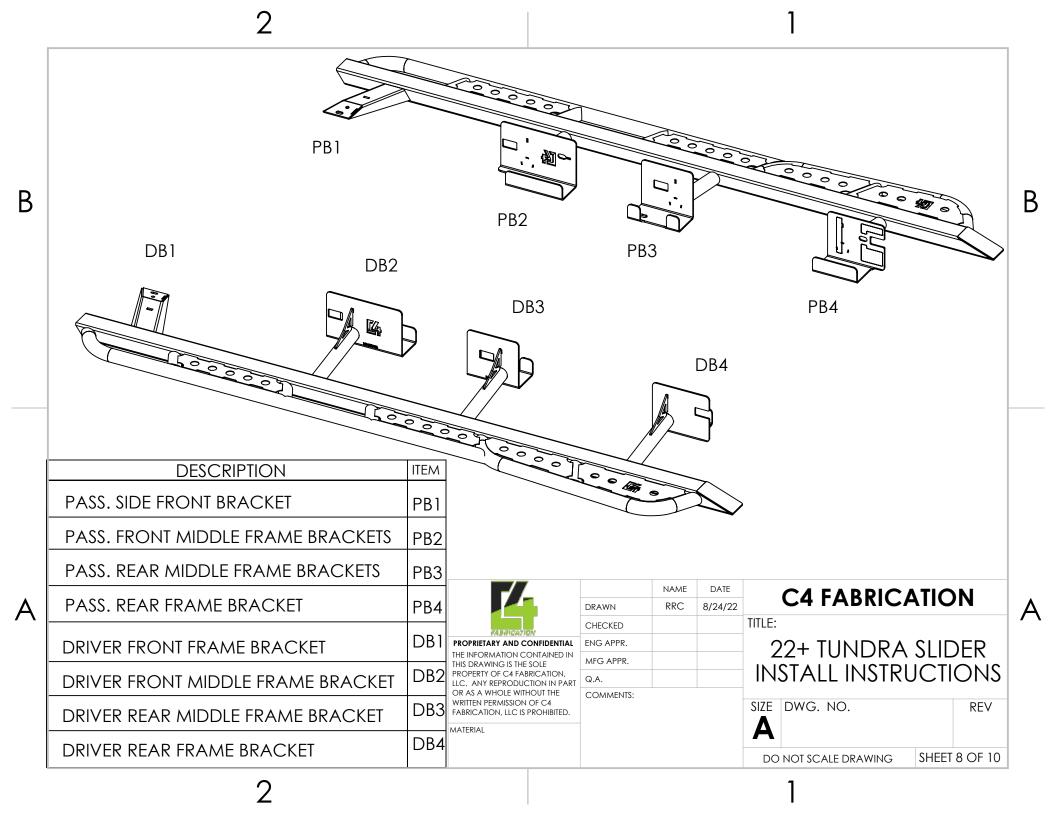


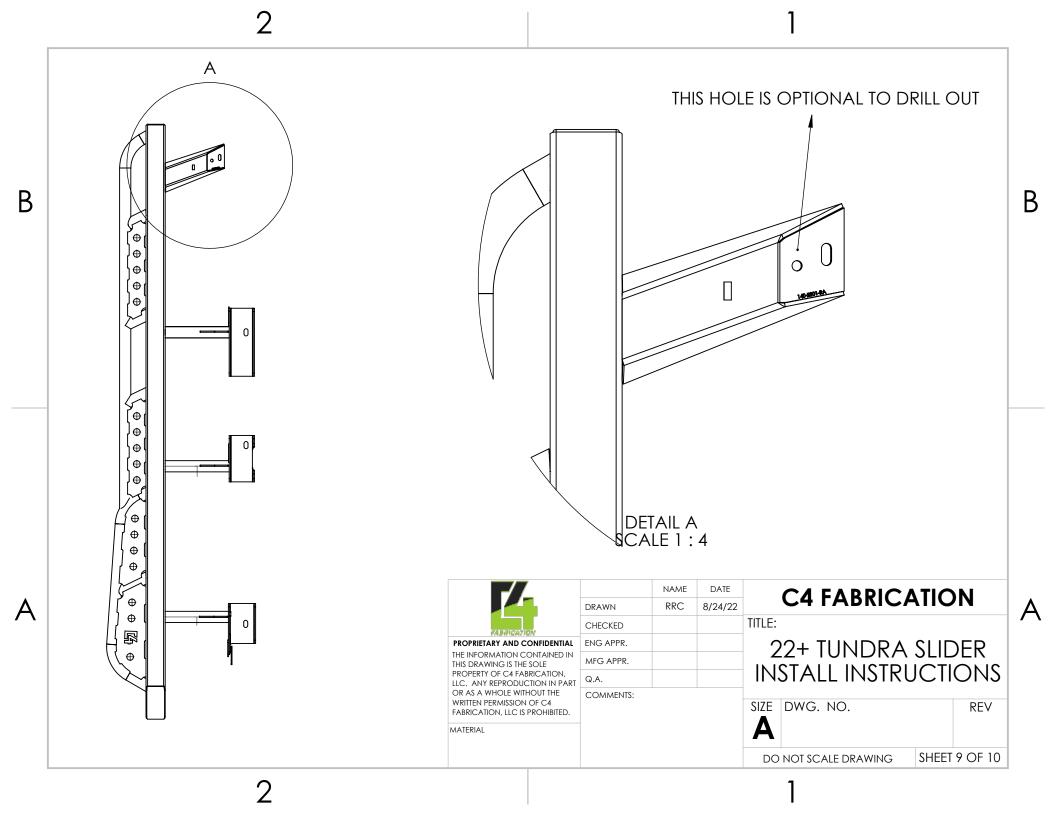


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- 1. SLIDE NUTSTICKS D2/D3/D4 INTO THE CORRESPONDING SLOTS OF THE FRAME, D2 CORRESPONDS TO THE FRAME PLATE LABELED DB2 ON PAGE 8 AND THE REST FOLLWOING. WHILE USING TWO JACK STANDS, HOLD UP THE SLIDER THAT CORRESPONDS TO THE DRIVERS SIDE OF THE TRUCK. MAKE SURE THE FRAME PLATES OF THE SLIDER ARE NEAR THE RECTANGLE SLOTS ON THE FRAME(EXCLUDING THE FRONT SUPPORTS).
- 2. REMOVE PLASTIC SLOT COVERS USING FLAT HEAD SCREWDRIVER. ALSO REMOVE GROUND + WIRE HARNESS BRACKET ON PASSENGER SIDE.
- 3. USING YOUR PROVIDED BOLTS/LOCK WASHERS/FLAT WASHERS. WHILE HOLDING THE SLIDER INTO POSITION. LOOSELY THREAD THE PROVIDED HARDWARE THROUGH THE BOTTOM OF THE SLIDER. THROUGH THE FRAME AND INTO THE NUTSTICK, AS SEEN ON PAGE 6, DO NOT TIGHTEN THE BOLTS, THIS WILL ALLOW MOVEMENT FOR EASE OF INSTALLATION. WITH THE THREE BOLTS THREADED LOOSELY. THE SLIDER WILL BE ABLE TO HOLD ITS OWN WEIGHT.
- 4. NOW USING THE NUTSTICKS D5 AND P5. THESE WILL ALOW YOU TO THREAD BOLTS ONTO THE SIDE OFYOUR SLIDERS, FOR FRAME BRACKET DB2, DB3, AND PB4 YOU WILL NEED TO USE A P5 NUTSTICK, FOR FRAME BRACKETS PB2, PB3 AND DB4 YOU WILL NEED NUTSTICK D5. SLIDE IT THROUGH THE SLIDER FRAME AND THROUGH THE FRAME. WHILE HOLDING IT THERE, SLIDE ON A WASHER PLATE(WP) SHOWN IN PAGE
- 5. THEN THREAD A BOLT WITH THE SUPPLIED LOCK AND FLAT WASHER THROUGH THE COMPONENTS AND LOOSELY TIGHTEN. DO THIS FOR ALL 6 REAR FRAME PLATES.
- 6. THE DRIVER AND PASSENGER FRONT SUPPORTS BOLT TO THE BODY MOUNT USING ONE FACTORY HOLE AND NUTSTICK. THE SECOND HOLE IS AN OPTIONAL DRILL HOLE SHOWN IN PAGE 9. NUT STICK IS PLACED THROUGH THE LARGE HOLE ON THE FRONT BODY MOUNT.

C4 FABRICATION RRC 8/24/22 DRAWN TITLE: CHECKED PROPRIETARY AND CONFIDENTIAL ENG APPR. 22+ TUNDRA SLIDER THE INFORMATION CONTAINED IN MFG APPR. THIS DRAWING IS THE SOLE INSTALL INSTRUCTIONS PROPERTY OF C4 FABRICATION. Q.A. LLC. ANY REPRODUCTION IN PART OR AS A WHOLF WITHOUT THE COMMENTS: WRITTEN PERMISSION OF C4 SIZE DWG. NO. **REV**

MATERIAL

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DO NOT SCALE DRAWING

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