



# Overland Custom Design

www.overlandcustomdesign.com

## WHAT TO EXPECT IN YOUR BOX

*The items listed below are what you should see in your box.*

### Relocation Kit 07-09 FJ/03-09 4runner/05+ Tacoma

- Sway Bar Relocation Bracket - @2
- M10 x 1.25 x 25MM SHCS - @4
- 3/8-16 x .75 HCS - @4

## INSTALLATION OF SWAY BAR RELOCATION KIT

*Scan the barcode for extended detail (pics and stuff) on how to install your kit. (coming soon)*



- Place the vehicle on flat and level ground, then chock the rear tires.
- Remove OEM or aftermarket skid plates.
- Disconnect the sway bar from the frame on both sides of the vehicle and remove the bracket from the sway bar (2 bolts per side using a 14mm socket).
- Install the relocation blocks with the supplied M10 x 25mm SHCS. Tighten using an 8mm allen wrench, and torque to 35ft/lb. Make sure threaded holes are toward the front of the vehicle.
- Install the OEM sway bar brackets to the relocation spacers using the supplied 3/8 x .75 HCS and 3/8 flat washers. Once all four bolts are installed torque to 35ft/lb.