

## 1. Identification

<b>Product identifier</b>	<b>BIO-TERGE AS-90 BEADS</b>	
<b>Other means of identification</b>		
<b>Product code</b>	0538	
<b>Recommended use</b>	Surfactant	
<b>Recommended restrictions</b>	For industrial use only.	
<b>Manufacturer/Importer/Supplier/Distributor information</b>		
<b>Manufacturer</b>		
<b>Company name</b>	Stepan Company	
<b>Address</b>	22 West Frontage Road Northfield, IL 60093 USA	
<b>Telephone</b>	General	1-847-446-7500
<b>E-mail</b>	Not available.	
<b>Emergency phone number</b>	Medical	1-800-228-5635
	Chemtrec	1-800-424-9300
	Chemtrec Int'l	+1 703-527-3887

## 2. Hazard(s) identification

<b>Physical hazards</b>	Not classified.	
<b>Health hazards</b>	Acute toxicity, oral	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 1
<b>Environmental hazards</b>	Hazardous to the aquatic environment, acute hazard	Category 2
	Hazardous to the aquatic environment, long-term hazard	Category 3
<b>OSHA defined hazards</b>	Combustible dust	

### Label elements



<b>Signal word</b>	Danger
<b>Hazard statement</b>	Harmful if swallowed. Causes skin irritation. Causes serious eye damage. Toxic to aquatic life. Harmful to aquatic life with long lasting effects. May form combustible dust concentrations in air.
<b>Precautionary statement</b>	
<b>Prevention</b>	Keep container tightly closed. Prevent dust accumulation to minimize explosion hazard. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Ground/bond container and receiving equipment. Wear eye/face protection. Wash thoroughly after handling. Avoid release to the environment. Wear protective gloves.
<b>Response</b>	If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Specific treatment (see this label). If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
<b>Storage</b>	Store away from incompatible materials.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	None.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Sodium (C14-16) olefin sulfonate		68439-57-6	80 - < 90
Sodium xylenesulphonate (SXS)		1300-72-7	5 - < 10
Other components below reportable levels			5 - < 10

### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
<b>Eye contact</b>	Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Dusts may irritate the respiratory tract, skin and eyes. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water spray. Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Apply extinguishing media carefully to avoid creating airborne dust.
<b>Unsuitable extinguishing media</b>	None known.
<b>Specific hazards arising from the chemical</b>	Explosion hazard: Avoid generating dust; fine dust dispersed in air in sufficient concentrations and in the presence of an ignition source is a potential dust explosion hazard. Class II Dust for National Electric Code (NFPA 70) During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	In case of fire and/or explosion do not breathe fumes. In the event of fire, cool tanks with water spray. Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Cool containers exposed to flames with water until well after the fire is out.
<b>General fire hazards</b>	May form combustible dust concentrations in air.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Use only non-sparking tools. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained.
<b>Methods and materials for containment and cleaning up</b>	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools.  Large Spills: Stop the flow of material, if this is without risk. Collect spillage. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Large Spills: Wet down with water and dike for later disposal. Prevent product from entering drains. Following product recovery, flush area with water.
<b>Environmental precautions</b>	Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

### Precautions for safe handling

Eliminate all sources of ignition. Minimize dust generation and accumulation. Combustible dust clouds may be created where operations produce fine material (dust). Avoid significant deposits of material, especially on horizontal surfaces, which may become airborne and form combustible dust clouds and may contribute to secondary explosions. Handling and processing operations should be conducted in accordance with 'best practices' (e.g. NFPA-654). Avoid contact with skin. Avoid contact with eyes. Avoid contact with clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Avoid release to the environment. Do not empty into drains.

### Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks and open flame. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Store in original tightly closed container. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces.

## 8. Exposure controls/personal protection

### Occupational exposure limits

This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen-deficient environment. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). Use only appropriately classified electrical equipment and powered industrial trucks. Eye wash facilities and emergency shower must be available when handling this product.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection

Wear safety glasses with side shields (or goggles).

#### Skin protection

##### Hand protection

Wear appropriate chemical resistant gloves.

##### Other

Wear appropriate chemical resistant clothing.

#### Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

#### Physical state

Solid.

#### Form

Free flowing beads. Powder.  
Class II Dust for National Electric Code (NFPA 70)

#### Color

Off-white to light yellow.

#### Odor

Not available.

#### Odor threshold

Not available.

#### pH

8 - 10 (5% in water)

#### Melting point/freezing point

Not available.

#### Initial boiling point and boiling range

Not available.

#### Flash point

> 201.0 °F (> 93.9 °C) Pensky-Martens Closed Cup

#### Evaporation rate

Not available.

#### Flammability (solid, gas)

Not available.

#### Upper/lower flammability or explosive limits

##### Flammability limit - lower (%)

Not available.

<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Auto-ignition temperature</b>	752 °F (400 °C) (MAIT Cloud)
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Density</b>	0.40 - 0.50 g/cm <sup>3</sup>
<b>Dust explosion properties</b>	
<b>Pmax</b>	7.3 bar
<b>Kst</b>	132 bar.m/s
<b>Limiting oxygen concentration (LOC)</b>	13.2 % v/v
<b>Minimum explosible concentration (MEC)</b>	47 g/m <sup>3</sup>
<b>Minimum ignition energy (MIE) - dust cloud</b>	< 1000 mJ
<b>Particle size</b>	60 µm (69% < 75 um)

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Keep away from heat, sparks and open flame. Avoid temperatures exceeding the flash point. Contact with incompatible materials. Minimize dust generation and accumulation.
<b>Incompatible materials</b>	Strong oxidizing agents.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	No adverse effects due to inhalation are expected.
<b>Skin contact</b>	Causes skin irritation.
<b>Eye contact</b>	Causes serious eye damage.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

### Information on toxicological effects

**Acute toxicity** Harmful if swallowed.

<b>Product</b>	<b>Species</b>	<b>Test Results</b>
BIO-TERGE AS-90 BEADS		
<u><b>Acute</b></u>		
<b>Dermal</b>		
LD50	Rabbit	> 2000 mg/kg

Product	Species	Test Results
<b>Oral</b> LD50	Rat	642 mg/kg
<b>Skin corrosion/irritation</b>	Causes skin irritation.	
<b>Serious eye damage/eye irritation</b>	Causes serious eye damage.	
<b>Respiratory or skin sensitization</b>		
<b>Respiratory sensitization</b>	Not available.	
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.	
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.	
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>		
Not listed.		
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)</b>		
Not regulated.		
<b>US. National Toxicology Program (NTP) Report on Carcinogens</b>		
Not listed.		
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.	
<b>Specific target organ toxicity - single exposure</b>	Not applicable.	
<b>Specific target organ toxicity - repeated exposure</b>	Not applicable.	
<b>Aspiration hazard</b>	Not applicable.	

## 12. Ecological information

**Ecotoxicity** Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Product	Species	Test Results
BIO-TERGE AS-90 BEADS		
<b>Aquatic</b>		
<i>Acute</i>		
Algae	EC50	Algae 42.3 mg/l, 72 hours
Crustacea	EC50	Crustacea 4.48 mg/l, 48 hours
Fish	LC50	Fish 2.6 mg/l, 96 hours

**Persistence and degradability** Readily biodegradable.

**Bioaccumulative potential** Not available.

**Mobility in soil** Not available.

**Other adverse effects** Not available.

## 13. Disposal considerations

**Disposal instructions** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

## 14. Transport information

### DOT

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

**IMDG**

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable.

**15. Regulatory information**

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Not listed.

**SARA 304 Emergency release notification**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)**

Not regulated.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)****SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical** Yes

**Classified hazard categories** Combustible dust  
Acute toxicity (any route of exposure)  
Skin corrosion or irritation  
Serious eye damage or eye irritation

**SARA 313 (TRI reporting)**

Not regulated.

**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Clean Water Act (CWA) Section 112(r) (40 CFR 68.130)** Hazardous substance

**Safe Drinking Water Act (SDWA)** Not regulated.

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory (NZIoC)	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

<b>Issue date</b>	07-30-2014
<b>Revision date</b>	09-17-2018
<b>Version #</b>	05
<b>Further information</b>	Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.
<b>Disclaimer</b>	Terms and Conditions. This SDS is designed only as guidance for the products to which it applies. To the greatest extent permitted by applicable law, nothing contained herein creates any legal obligation including contractual obligations, expressed or implied warranties, including any warranties of merchantability or fitness for particular purpose; or confers any intellectual property rights, including rights to use trademarks or a license to use patents, issued or pending. The information contained herein is based on the manufacturer's own study and the work of others, and is subject to change at any time without further notice. There is no warranty, expressed or implied, as to the accuracy, completeness or adequacy of the information contained herein, and neither the provider nor the manufacturer (nor the agents, directors, officers, contractors or employees of either) are liable to any party for any damages of any nature, including direct, special or consequential damages arising out of or in connection with the accuracy, completeness, adequacy or furnishing of any information in this SDS, or in any other way related (directly or indirectly) to this SDS. The receipt and use of this information constitutes consent to these terms and conditions.
<b>Revision information</b>	Identification: Recommended restrictions Hazard(s) identification: Disposal Hazard(s) identification: Response Hazard(s) identification: GHS Signal Words Composition / Information on Ingredients: Disclosure Overrides Physical & Chemical Properties: Multiple Properties Transport Information: Material Transportation Information HazReg Data: International Inventories GHS: Classification