



Assembly Instructions

Riley FLASH

RILEY FLASH FORCED AIR



Riley Hopkins



Tools Required:

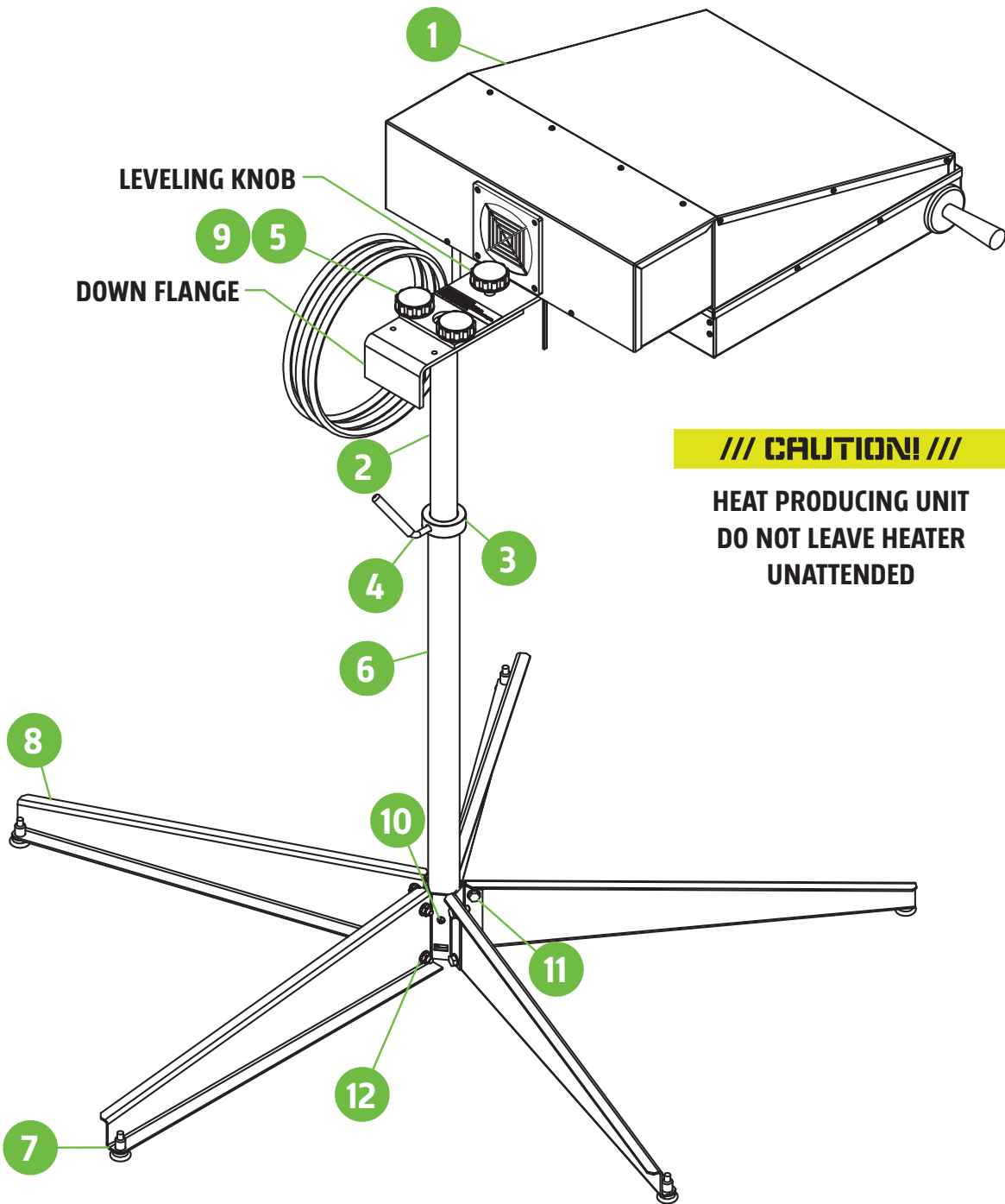
- (x2) 1/2" open end wrench
- (x1) Phillips screw driver

What's in the box

Tag	Part #	Item	Qty.
1	AF2-4000RH-H	AIR FLASH HEATER	1
2	97-011	UPPER TUBE	1
3	13-141	COLLAR 1 7/16 ID	1
4	97-184	BENT BOLT	1
5	93-022	KNOB 5/16-18 X 1"L STUD	2
6	97-190	TUBE ASSEMBLY	1
7	90-580	LEVELING FEET 5/16-18	5
8	97-003	LEG 24"	5
9	22-015	COLLAR 5/16	2
10	25-243	SCREW-10-32 X 1/2 TAPTITE	3
11	25-025	BOLT 5/16-18 X3/4 SERRATED	10
12	24-012	NUT 5/16-18 SERRATED	10
13	24-014	INSERT NUT 5/16-18	5

IMPORTANT: BE SURE ALL PARTS ARE ENCLOSED BEFORE ASSEMBLING.

1. Position Heater Head **[1]** face on flat level surface.
2. Install feet **[7]** to legs **[8]**.
3. Install legs **[8]** to tube **[6]** with screw **[10]**, bolt **[11]**, & nut **[12]**.
4. Install tube **[2]**, collar **[3]**, and bent bolt **[4]** into tube **[6]**.
5. Slide tube **[2]** up & lock collar **[3]** to mate with heater head **[1]** bracket.
6. Install knobs **[5]** & collars **[9]** through bracket & into upper tube.
7. Rotate knob to level heater face to platen.
8. Tighten knobs **[5]** & collars **[9]** to retain level heater.



General Operating Instructions:

1. Adjust height of heater above platen to suit specific conditions.
2. Rotate knob to level heater above platen.
3. Adjust temperature heat setting.
4. Air Flash will heat to operating temperature in approximately 5 minutes.
5. All operating/curing temperatures should be checked with a temperature monitoring device of your choice.
6. Pretest all curing situations, inks, and substrates before proceeding.
7. Position magnetic handle for operator convenience.

MANUFACTURE'S WARRANTY

All products are warranted against defects in workmanship at the time of shipment. The obligation under the above warranty shall be limited to the repair or replacement of any part or parts manufactured by the dryer manufacturer without charge F.O.B. factory that may prove defective within 12 months from the date of shipment, which are returned to dryer manufacturer. The above warranties are the only warranties made with respect to the equipment. There is no implied warranty of merchantability or of fitness.

EXCLUSIONS: There is no warranty on parts not manufactured by the dryer manufacturer, other than the respective manufacturer's warranty, if any. The warranty against defects shall not extend to damage caused from any of the following:

- Transport by carrier
- Corrosion
- Operation or use in a manner inconsistent with specifications and/or operating instructions
- Ordinary wear, accident, improper installation, or maintenance
- Alterations made to equipment in any way

Dryer manufacturer shall not be liable for losses or damages, including but not limited to incidental or consequential damages, suffered or incurred because the equipment proves to be defective either upon installation or during its operation or use. Shipment of defective parts to the dryer manufacturer and the return shipment of any repaired or replacement parts from the dryer manufacturer shall be the purchaser's/user's expense.