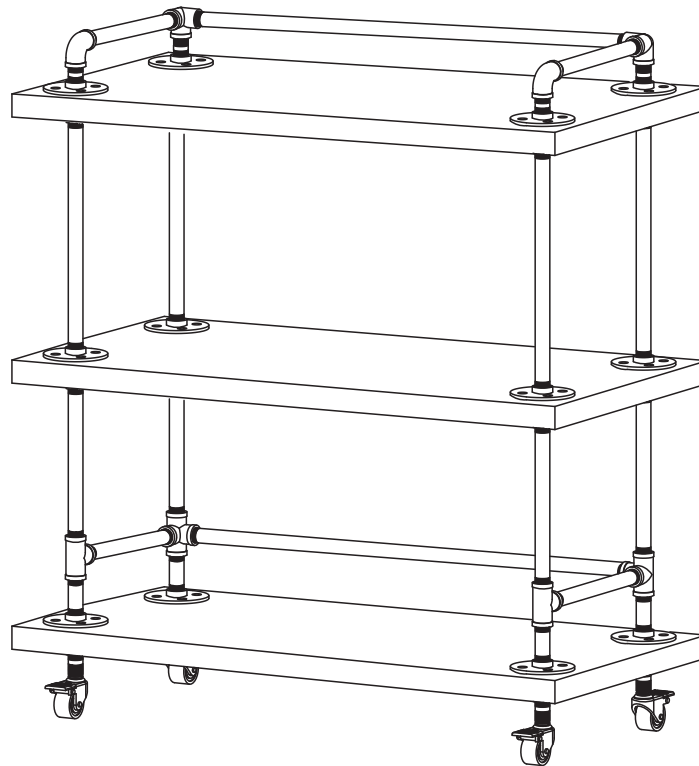




# THREE-TIER WOOD SHELF INDUSTRIAL BAR CART

NEED HELP OR ADVICE PUTTING THIS KIT TOGETHER? MISSING PIECES?  
EMAIL US AT [SUPPORT@PIPE-DECOR.COM](mailto:SUPPORT@PIPE-DECOR.COM) FOR ANY QUESTIONS



## HOW TO PREVENT PIPE CORROSION

PIPE DECOR industrial-grade black pipes and fittings are coated with a rust-preventive oil during manufacturing. For best results, **SEAL THE PIPES TO AVOID ANY RUSTING** after cleaning the kit.

### **CLEAN AND SEAL INSTRUCTIONS:**

**CLEAN:** Recommended supplies: regular degreasing dish soap, washcloths, gloves (optional)  
1. Wash your pipes and fittings with warm water and dish soap until the oil is completely removed.  
2. Wipe the pipes with a dry washcloth and wait until the pipes are completely dry.

**IMPORTANT: THE PIPES MUST BE COMPLETELY DRY BEFORE YOU START THE SEALING PROCESS.**

### **SEAL:**

**IF USING POLYURETHANE SPRAY:** Spray each dry pipe and fitting with a polyurethane matte or satin finishing spray and let it dry before assembling the kit.

**IF USING FINISHING WAX:** Coat each dry pipe with a finishing wax. Wait for 20 minutes, then polish the pipe with a dry washcloth by wiping them down. Faster wiping will result in a shinier finish.

# THREE-TIER WOOD SHELF INDUSTRIAL BAR CART

PART	DESCRIPTION	QTY
A	1/2" FLANGE	24
B	1/2" TEE	2
C	1/2" SIDE OUTLET TEE	2
D	1/2" SIDE OUTLET ELBOW	2
E	90° ELBOW	2
F	1-1/2" NIPPLE	4

PART	DESCRIPTION	QTY
G	2" NIPPLE	4
H	4" NIPPLE	4
I	6" NIPPLE	4
J	8" NIPPLE	4
K	14" NIPPLE	4

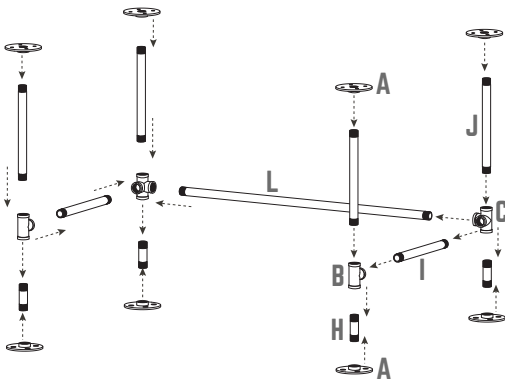
PART	DESCRIPTION	QTY
L	30" NIPPLE	2
M	2" NIPPLE	4
N	1/2" CASTER	4
O	WOOD PIECE	3
P	WOOD SCREW	96

## EASY INSTALLATION:

## RECOMMENDED TOOLS FOR INSTALLATION

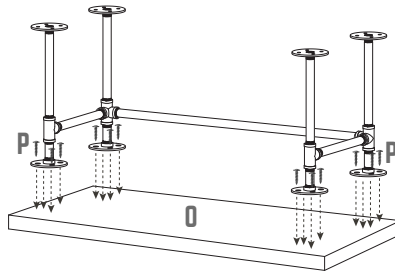


**STEP 1** Attach flanges, side outlet tee, tee, and nipples together.

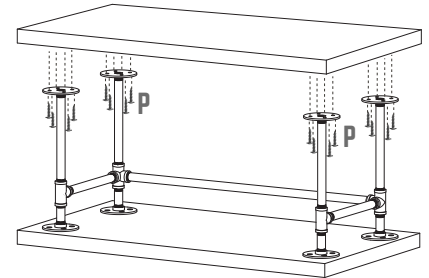


**STEP 2** Attach the assembled parts to the wood piece, then align and attach 4 flanges to the bottom of wood piece using wood screws.

**NOTE:** To make room for both sets of screws, flange holes cannot be perfectly aligned. Rotate top flange approximately 45° to avoid interference.

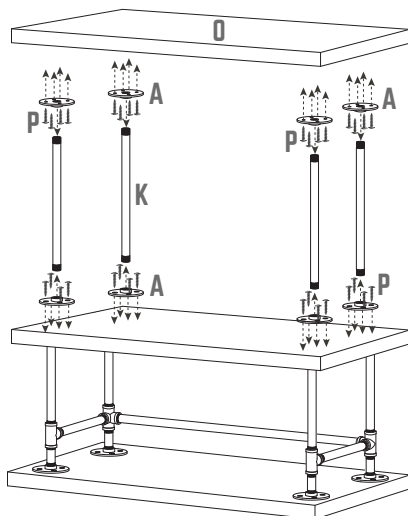


**STEP 3** Attach another wood piece using wood screws.

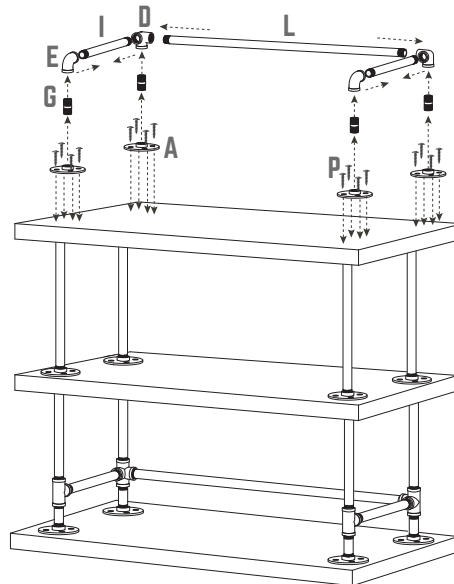


**STEP 4** Attach 14" nipples to flanges, then attach to the third wood piece using wood screws.

**NOTE:** To make room for both sets of screws, flange holes cannot be perfectly aligned. Rotate top flange approximately 45° to avoid interference.



**STEP 5** Assemble flanges, side-out elbows, 90° elbows, nipples, and flanges together, then attach to the assembled parts using wood screws.



**STEP 6** Attach 1-1/2" nipples and casters.

