

# YJ-VTC-2835MX-G02

### **Surface Mount Device**

# **Applications**

- High-end architectural lighting
- Horticulture lighting
- Photographic/broadcast lighting
- Human-centric lighting
- Photoelectric device and relevant research

#### **Features**

- Full spectrum
- Industrial highest CRI performance
- 2.8mm × 3.5mm universal package
- TLCI & TM-30 specified
- Exempt Risk Group certified (IEC 62471)
- SimpleBinning solution

### About Yujileds®

Document Number: YJWJ076 Rev Version: 2.0

P3190002.00

# **Table of Contents**

General description	3
Ordering information	8
Characteristics	9
Electrical-optical characteristics	9
Absolute maximum ratings	10
Chromaticity group and diagram	11
Chromaticity bins & coordinates	11
CIE 1931 diagram	11
Package material and dimension	12
Package layout	12
Package materials	12
Characteristic graph	13
Typical spectral power distribution	13
Forward current	14
- Vs. forward voltage	14
- Vs. relative luminous flux	14
- Vs. absolute chromaticity shift	15
- Derating based on solder point	15
Solder point temperature	16
- Vs. forward voltage	16
- Vs. relative chromaticity shift	16
- Vs. absolute chromaticity shift	16
Spatial distribution	17
Solder and reflow profile	18
Recommended solder pad layout	18
Reflow profile	18
SMT instruction	19
Problems caused by improper selection of collet	19
Collet selection	19
Other notes of caution	19

# YJ-VTC-2835MX-G02

### Document Number: YJWJ076 Rev Version: 2.0

Tape and reel specifications	20
Box packaging	22
About Yuiileds	23



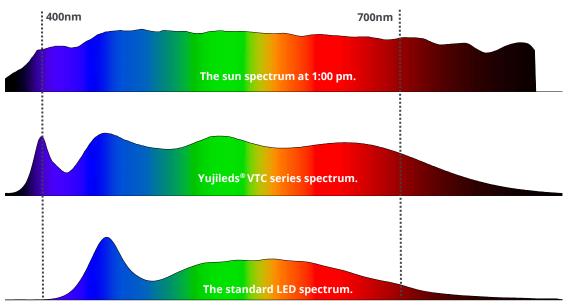
# **General description**

The sun is well recognized as the perfect light source because of its completely uniform, continues and broad spectrum. With the development of artificial lighting technologies, efficiency is improved significantly however the illumination quality gets worse. There is no longer a light source that is like incandescent or halogen with perfect spectrum, especially when LED is invented and widely applied, while achieving unprecedented energy saving benefits, we have sacrificed the illumination quality tremendously until the Yujileds® VTC series LEDs come out.

### 95% spectral similarity to the sunlight

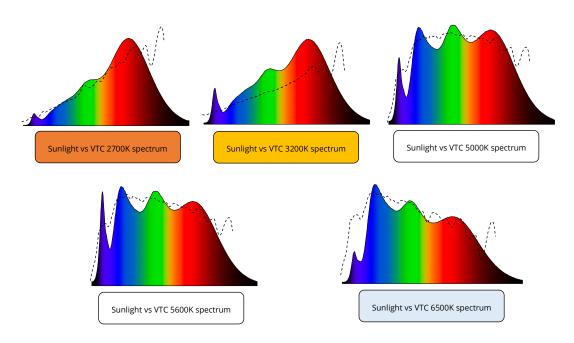
The wavelength range for human visual sensitivity is generally considered as 400nm – 700nm, for which the sun spectrum covers completely. On account of the illumination principle, a standard LED only covers 430nm – 670nm with at least 20% relative radiant power compared to the 450nm peak wavelength, therefore the purple and deep red light are missed in a standard LED, furthermore the sharp peak of the blue light has been an intractable challenge for many years.

Yujileds VTC technology succeeds in broadening the spectrum coverage to 400nm – 730nm, which is 40% more coverage than a standard LED spectrum, in addition, the VTC technology eliminates the sharp blue peaks then achieves the homogeneous spectral power distribution hence it mimics 95% similarity to the sunlight within the visible spectrum.



### No compromise on the spectral quality

Not limited to a fixed full spectrum, the VTC technology can extend to wider CCT scopes. The spectral recipe of each CCT is well designed with Yujileds state-of-the-art LED phosphor and the well-chosen LED dies. By covering the practical solar spectra at any time all day, the illumination quality will never be compromised regardless of any CCT is selected. Eventually we can obtain a better light source than incandescent and halogen based on LED with the full flexibility of different white lights thanks to the VTC technology.



#### 98 CRI for true color vividness

CRI (Color Rendering Index) is a most accepted colorimetric for evaluating the ability of a light source rendering the original color of an object. Benefiting from the full spectrum, the VTC series LED performs remarkable color rendition by achieving the CRI up to 98 (with minimum 95) where the full-score is 100. Comparatively, a standard 80 CRI LED which is still widely used performs less color fidelity and saturation.

### Introduce the TM-30 metric for 99 color evaluation samples

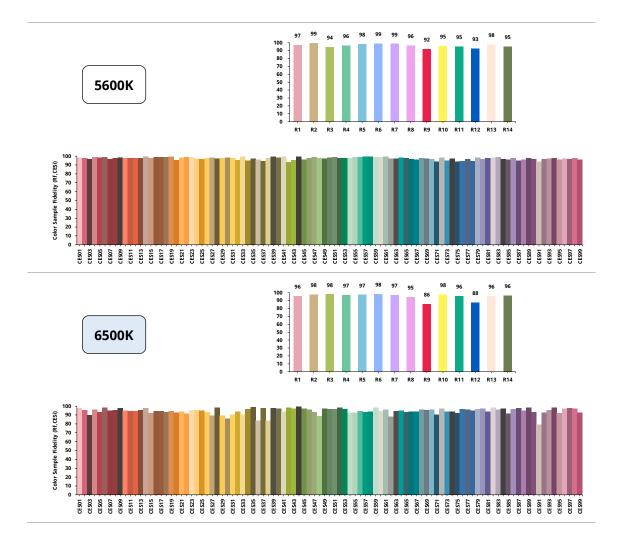
The TM-30 metric is defined and proposed by the Illuminating Engineering Society (IES), aiming to provide comprehensive evaluation on color quality of new light sources especially for LED and it is released as the supplement or even replacement of CRI in the future. TM-30 utilizes 99 color evaluation samples which are selected from more than 100000 measured objects to be representative of the world of possible colors. Compared to CRI, the TM-30 is more critical on the spectral quality therefore when a standard LED has a CRI as 97, the Rf (Fidelity Index) of TM-30 is about 90, but for VTC series 99 CRI LED, the Rf is maintained as 95-97 which means the VTC technology provides extremely stable ability for rendering most of the possible colors.

### **Constant color rendition**



Colors are not only well rendered under one specific spectrum but for all CCTs covering from the warm white to daylight. As the result of the well-designed spectral recipes, CRI values are ensured to be constant and since the VTC technology focuses on the spectral quality, likewise the TM-30 scores are maintained at high values constantly.





The VTC series 2835X LED also supports the unique service/certification by Yujileds® as described below.



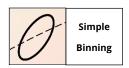
#### TM-30-18 specification

The most advanced colorimetric for color rendition, widely recognized as the successor of CRI.



#### **TLCI specification**

Based on the Macbeth ColorChecker, for evaluating the colorimetric quality of the broadcast lighting.



#### **SimpleBinning specification**

Simplify the chromaticity binning with TrueChroma data support to provide the most economical, simple, and practical solution to customers.

Document Number: YJWJ076 Rev Version: 2.0



#### IEC 62471:2006 certification

Result in the Exempt Group (RG0) for reliable photobiological safety at the rated power.



RoHS 2011/65/EU compliance



**CE** compliance



**REACH compliance (Phosphor)** 

Document Number: YJWJ076 Rev Version: 2.0

# **Ordering information**

PART NUMBER	PRODUCT CODE	ССТ	CHROMATICITY BINS	VOLTAGE RANGE
YJ-VTC-2835MX-G02-27	P3190002.27	2700K	V27L, V27R	0.1V
YJ-VTC-2835MX-G02-32	P3190002.32	3200K	V32L, V32R	0.1V
YJ-VTC-2835MX-G02-50	P3190002.50	5000K	V50L, V50R	0.1V
YJ-VTC-2835MX-G02-56	P3190002.56	5600K	V56L, V56R	0.1V
YJ-VTC-2835MX-G02-65	P3190002.65	6500K	V65L, V65R	0.1V
YJ-VTC-2835MX-G02-XX	P3190002.XX	Custom CCT	-	0.1V

### **Characteristics**

Electrical-optical characteristics (T<sub>A</sub> = 25°C, 120mA)

DADAMETED	CVMPOL	VALUE					
PARAMETER	SYMBOL	MIN.	TYP.	MAX.	UNIT	TOLERANCE	
Forward voltage	$V_{F}$	3.0	-	3.4	V	±0.05	
	Ф <sub>2700К</sub>	20	-	26	_		
	Ф <sub>3200К</sub>	24	-	30	_		
Luminous flux	Ф <sub>5000К</sub>	26	-	32	lm	-	
	Ф <sub>5600К</sub>	26	-	32	_		
	Ф <sub>6500К</sub>	26	-	32	_		
	CCT <sub>2700K</sub>	2550	-	2850		-	
Correlated color	CCT <sub>3200K</sub>	3050	-	3350	_		
	CCT <sub>5000K</sub>	4700	-	5300	K		
temperature <sup>1</sup>	CCT <sub>5600K</sub>	5300	-	5900			
	CCT <sub>6500K</sub>	6000	-	7000			
Color rendering index	Ra	95 <sup>2</sup>	-	-	-	±1	
TCS R9 (CRI red)	R9	-	90	-	-	-	
Fidelity index <sup>3</sup>	Rf	-	97	-	-	-	
Gamut index <sup>3</sup>	Rg	-	100	-	-	-	
TLCI 2012 <sup>4</sup>	-	-	99	-	-	-	
Reverse current	I <sub>r</sub>	-	-	10	μΑ	±0.1 (V <sub>r</sub> = 5V)	
View angle	2θ <sub>1/2</sub>	-	120	-	Deg	±5	

- 1. Yujileds® promises the chromaticity coordinate tolerance of ±0.0015 (CIE 1931 x,y) based on Yuji standard equipment shall prevail.
- 2. Ra typical 95 at 6500K.
- 3. Defined by the IES TM-30-18 method, this data is for trial.
- 4. Defined by the EBU, TLCI is the abbreviation of Television Lighting Consistency Index, this data is for trial.
- 5. This data is for reference only.

# **Characteristics**

# Absolute maximum ratings ( $T_A = 25$ °C)

PARAMETER	SYMBOL	LIMIT	UNIT
Power Consumption	$P_D$	500	mW
DC Forward Current (pulsed) <sup>1</sup>	$I_{Fp}$	240 <sup>2</sup>	mA
DC Forward Current	I <sub>F</sub>	150	mA
Reverse Voltage	$V_R$	5	V
Junction Temperature	T <sub>j</sub>	120	°C
Solder Point Temperature <sup>3</sup>	Ts	85	°C
Operating Temperature	$T_{opr}$	-40 ~ +85	°C
Storage Temperature	$T_{stg}$	-30 ~ +100	°C
Soldering Temperature	T <sub>sol</sub>	260 ± 5	°C
Reflow Cycles Allowed	-	2	-

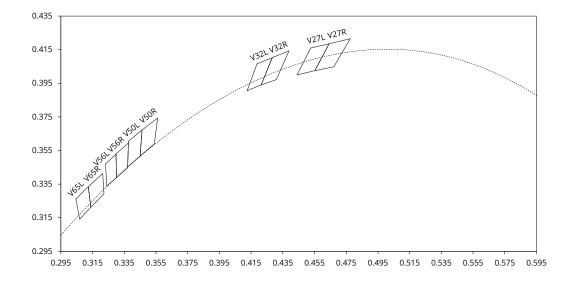
- 1. Pulse width  $\leq$  0.1ms, duty  $\leq$  1/10.
- 2. Theoretical data.
- 3. See page Package material and dimension.

# **Chromaticity group and diagram**

# Chromaticity bins & coordinates

CCT	DIM	CIE 1931 COORDINATES							
cci	CCT BIN	XO	Y0	X1	Y1	X2	Y2	Х3	Y3
2700K	V27L	0.4525	0.4160	0.4440	0.4000	0.4552	0.4025	0.4642	0.4185
2700K	V27R	0.4642	0.4185	0.4552	0.4025	0.4672	0.4048	0.4775	0.4215
3200K	V32L	0.4187	0.4065	0.4125	0.3906	0.4213	0.3940	0.4284	0.4103
3200K	V32R	0.4284	0.4103	0.4213	0.3940	0.4309	0.3972	0.4389	0.4143
5000K	V50L	0.3376	0.3605	0.3371	0.3453	0.3450	0.3518	0.3462	0.3672
5000K	V50R	0.3462	0.3672	0.3450	0.3518	0.3540	0.3590	0.3560	0.3743
5600K	V56L	0.3232	0.3470	0.3239	0.3338	0.3301	0.3389	0.3298	0.3529
3000K	V56R	0.3298	0.3529	0.3301	0.3389	0.3371	0.3447	0.3376	0.3595
6500K	V65L	0.3045	0.3261	0.3069	0.3141	0.3139	0.3212	0.3123	0.3335
JUUK	V65R	0.3123	0.3335	0.3139	0.3212	0.3222	0.3293	0.3214	0.3413

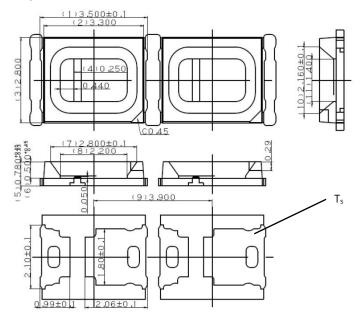
### CIE 1931 diagram



# **Package material and dimension**

# Package layout

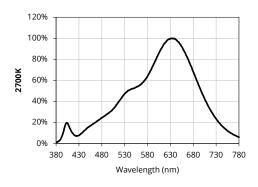
All dimensions in mm, tolerance unless mentioned is  $\pm 0.1$ mm.

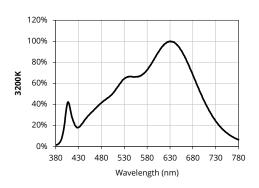


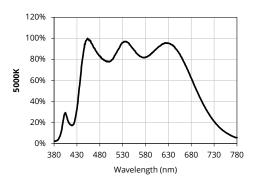
# Package materials

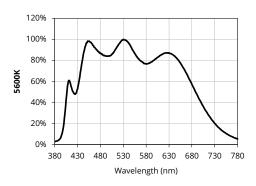
ITEM	DESCRIPTION
Die material	InGaN
Lead frame material	PPA
Encapsulant resin material	Silicon + Phosphor
Electrodes material	Silver-plated copper

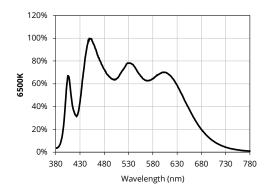
# Typical spectral power distribution (normalized)









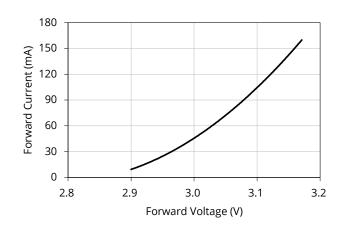


#### Forward current

All characteristic curves are for reference only and not guaranteed.

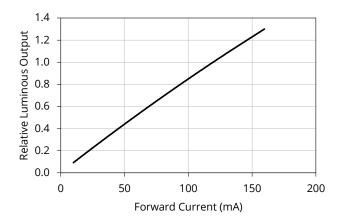
Vs. forward voltage

 $(T_A = 25^{\circ}C)$ 



Vs. relative luminous flux

 $(T_A = 25^{\circ}C)$ 

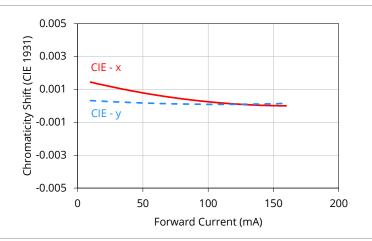


### Forward current (continued)

All characteristic curves are for reference only and not guaranteed.

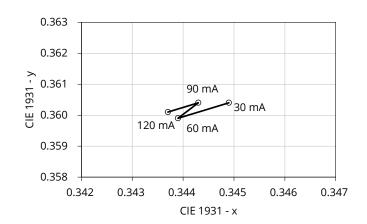
Vs. relative chromaticity shift

 $(5000K, T_A = 25^{\circ}C)$ 



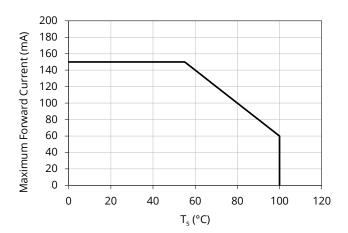
Vs. absolute chromaticity shift

 $(5000K, T_A = 25^{\circ}C)$ 



#### Derating based on solder point

Note: De-rating curves are meant for recommendation only and are not meant to provide guarantees of product stability and longevity.

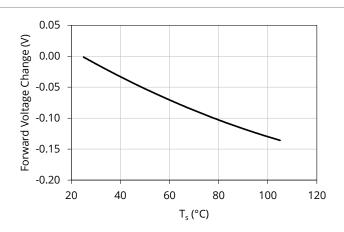


### Solder point temperature (T<sub>s</sub>)

All characteristic curves are for reference only and not guaranteed.

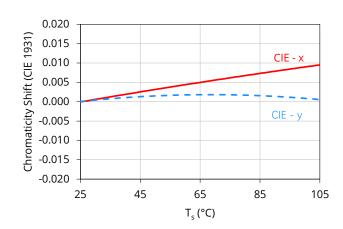
Vs. forward voltage

 $(I_F = 120mA)$ 



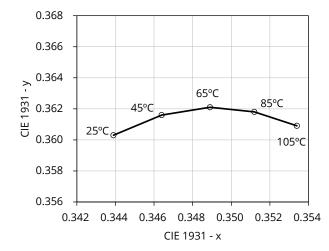
Vs. relative chromaticity shift

 $(5000K, I_F = 120mA)$ 



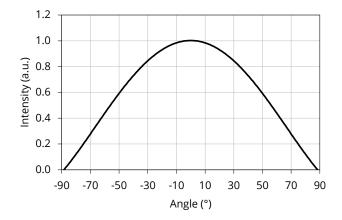
Vs. absolute chromaticity shift

 $(5000K, I_F = 120mA)$ 



Spatial distribution ( $T_A = 25$ °C,  $I_F = 120$ mA)

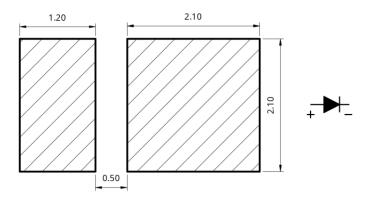
All characteristic curves are for reference only and not guaranteed.



# Solder and reflow profile

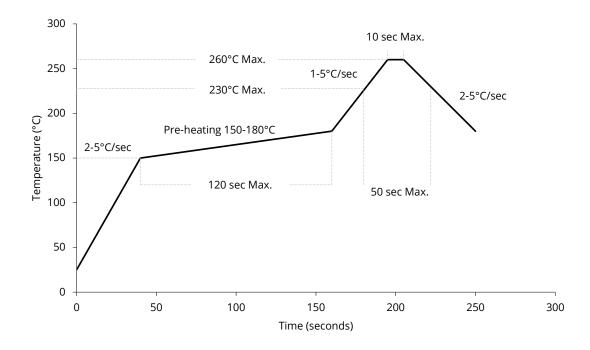
### Recommended solder pad layout

All dimensions in mm, tolerance unless mentioned is ±0.1mm.



### Reflow profile

Soldering ramp-up time (Pb-FREE).



Note: Soldering paste with the melting point at 230°C is recommended.

Document Number: YJWJ076 Rev Version: 2.0

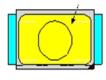
#### **SMT instruction**

### Problems caused by improper selection of collet

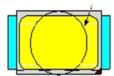
Choosing the right collet is important in ensuring product quality after SMT. LEDs are different from other electronic components, as they are not only concerned with electrical output but also optical output. This characteristic makes LEDs more fragile in the process of SMT. If the collet's lowering height is not well set, it will bring damage to the gold wire at the time of collet's pick-and-place process which can cause the LED to not illuminate, flicker or contribute to other quality problems, some of which may not be immediately detectable.

#### Collet selection

During SMT, please choose the collet that has larger outer diameter than the lighting area of lens, in order to avoid damage the gold wire inside the LED. Different collets fit for different products, please refer to the following figures below.







NOT OK - COLLET TOO SMALL

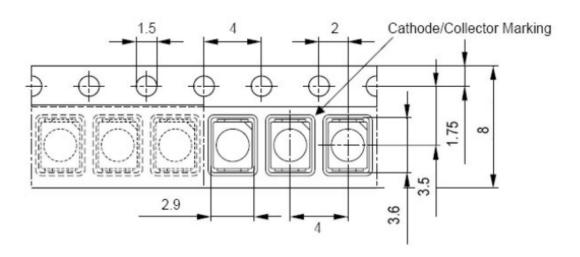
Setting the height of the collet is crucial in order to avoid damage to the top view SMD. If the collet setting is set to too low of an altitude, the collet will press down on the SMD, causing damage or breakage to the encapsulant and cause distortion or breakage of the gold wire.

#### Other notes of caution

- No pressure should be exerted to the epoxy shell of the SMD under high temperature.
- Do not scratch or wipe the lens since the lens and gold wire inside are rather fragile and cross out easy to break.
- LED should be used as soon as possible when being taken out of the original package, and should be stored in anti-moisture and anti-ESD package.
- This usage and handling instructions are for reference only.

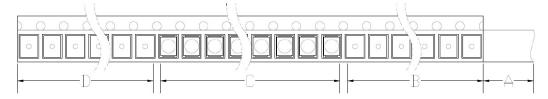
# **Tape and reel specifications**

# Tape dimensions (unit: mm)



### Tape layout

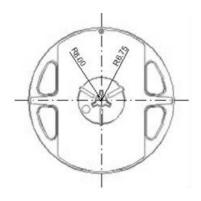
Not drawn to scale.



- A: Cover tape, 300mm;
- B: Empty leader, 200mm;
- C: LED, 4000pcs/5000pcs;
- D: Empty trailer, 200mm.

# **Tape and reel specifications**

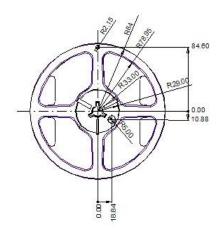
Reel dimensions top (unit: mm)



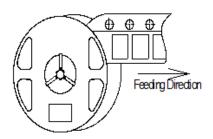
Reel dimensions side (unit: mm)



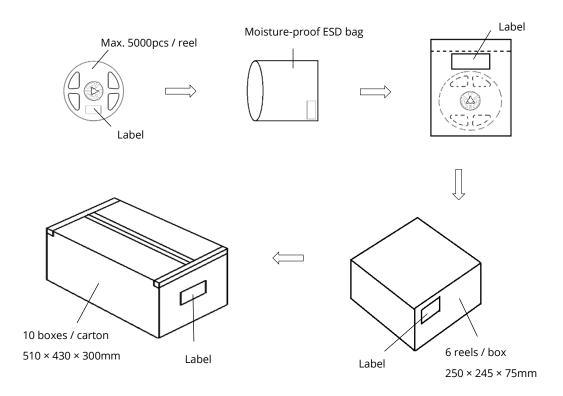
Reel dimensions bottom (unit: mm)



Feeding direction



# **Box packaging**



- Reeled products (max 5000pcs / reel) are packed in a moisture-proof bag along with a moisture desiccant pack.
- Each inner box contains up to 6 moisture-proof bag (total maximum number of SMDs is 30000pcs). Box package size: 250 mm × 245 mm × 75 mm.
- Each outer package contains 10 inner boxes. Box size: 510 mm × 430 mm × 300 mm.
- Outer package is sealed with protective bubble wrap and foam. (Part numbers, lot numbers, quantity should appear on the label on the moisture-proof bag, part numbers).
- This packaging merely intended as a reference for standard quantity orders only please note that actual packaging can differ depending on the order circumstances.

# **About Yujileds**



### The Yuji story

Yuji started with LED phosphor materials in 2006, and today we are known for nitride red LED phosphor with superior brightness and stability in the world. With the rapid growth in LED industry during the past years, we have serviced over 260 business customers in over 33 different countries or regions, and established subsidiaries or distributors in 6 locations including China, US, UK and Japan, now we are reaching the global markets with the full coverage efficiently.

### Our capabilities and achievements

In Yujileds®, we are a group of people passionate in creating the maximum value for customers. Dedicated to developing LED phosphor, LED light source and final products, we have accumulated unique experience in different projects. Nowadays, over 30 experts are gathered in a variety of areas including but not limited to semiconductor, chemistry, optics, photoelectricity, circuitry, materials and color science.

In commercial markets, we have been dedicating to providing comprehensive solutions for specific applications by deeply understanding these markets. Our goal is not only to offer an LED product simply but is to grow with customers and share the success of a business.

#### Main website: www.yujiintl.com

Find the comprehensive introduction of Yuji company and our insights into a variety of advanced technologies and applications.

Contact: info@yujigroup.com

### Subordinative website: www.yujileds.com

Find more about our products, technical posts, featured support and service, blogs, news and whatever interesting and practical information.

Contact: contact@yujileds.com

#### Online shop: store.yujiintl.com

Find your favorite Yujileds® products with outstanding quality, fast shipment and superb sale service.

Contact: webstore@yujigroup.com

