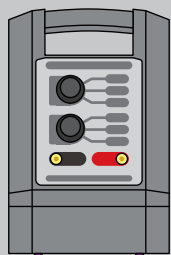


KIT CONTENTS: PROPEL



TIG Brush Unit



Black Cable and Clamp



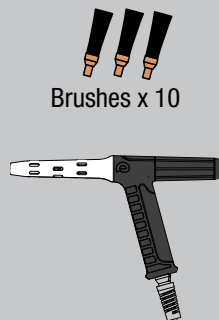
Cleaning Fluid



Neutralising Fluid



Power Cord



Brushes x 10

PROPEL Torch

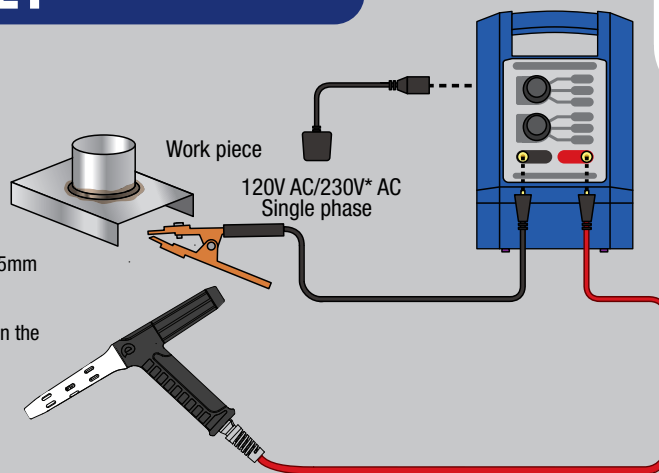
SAFETY



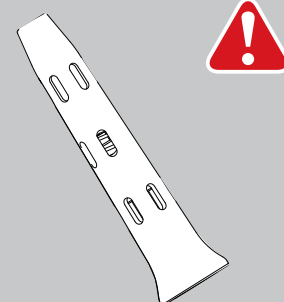
- INSPECT UNIT FOR DAMAGE BEFORE EVERY USE.
- EYE PROTECTION, MASK & GLOVES MUST BE WORN.
- USE ONLY IN A WELL VENTILATED AREA.
- KEEP UNIT DRY.
- USE ONLY SINGLE PHASE AC POWER FROM 120V/230V*.
- REFER TO FLUID SAFETY INFORMATION IN SAFETY DATA SHEET.

STEP 1: ASSEMBLY

1. Insert PROPEL Torch plug into the red socket on the TIG Brush unit, rotate clockwise until it is secure.
2. Rotate the PROPEL Torch rear drive sleeve clockwise until it stops rotating.
3. Insert brush, metal base first into the front nozzle of the white shroud until the brush base is not visible.
4. Rotate the rear drive sleeve anti-clockwise until 12-15mm of the brush tip is exposed.
5. Insert black ground cable plug into the black socket on the TIG Brush Unit, rotate clockwise until it is secure.
6. Attach the ground cable clamp to the workpiece.
7. Set the POWER control to SLEEP.
8. Insert the power cord to the TIG Brush unit and the mains outlet



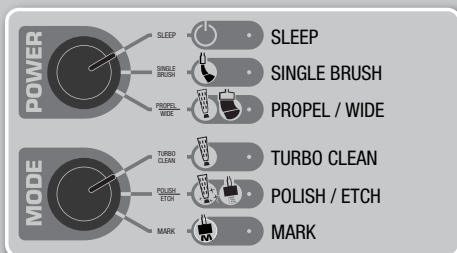
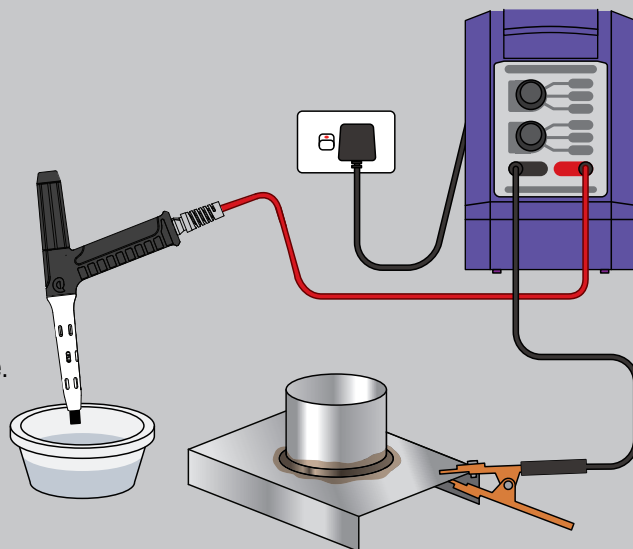
*240V TBX models



PROPEL Torch insulating shroud must be used when operating the PROPEL Torch

STEP 2: OPERATION

1. Ensure rear TIG Brush unit power switch is ON and illuminated.
2. Select mode of operation (Clean/Polish/Mark).
3. Set POWER settings to PROPEL MODE when using the PROPEL Torch.
4. Pour cleaning fluid into a suitable container that allows the brush to be submerged.
5. Dip the brush in the cleaning fluid, making sure the whole brush is wet.
6. Keep the brush wet during operation to avoid brush burn marks on the workpiece.
7. Rinse the treated surface with clean water, removing all cleaning fluid.
8. Spray neutralising fluid over the treated area and rinse off with clean water.
9. Wipe dry with a clean cloth.



HINT

Don't press hard. For greater efficiency and speed, use tip of brush only.

REFER TO THE INSTRUCTION MANUAL FOR MORE DETAILS.

STEP 3: CLEAN UP

1. Rinse brush after use with clean running water.
2. Once cooled, remove and rinse brush, white shroud and collet assembly.
3. Allow to dry before reassembling.
4. Retain shroud when disposing of used brush.