



Ensitech Fluid Selector Guide

PREMIUM RANGE of INNOVATIVE FLUIDS - NSF CERTIFIED



Ensitech has invested heavily in market-leading research and development to create a complete, premium range of innovative fluids for every aspect of stainless steel surface preparation, weld cleaning and finishing.

If you place a high priority on cleaning quality, speed, passivation and safety, use your TIG Brush™ with genuine Ensitech fluids. By following the recommended procedures of Ensitech's Surface Finishing System™ you can be confident of superior results.

1. PRE-WELD CLEANING

Removal of contaminants prior to welding is a sensible strategy to ensure firstly that the best weld quality is obtained and then a quick and effective clean and passivation is achieved with the TIG Brush weld cleaning process.

TIG Brush TB-01

TB-01 | PRE-WELD CLEANING FLUID Developed to remove residues such as light oils and greases on stainless steel surfaces. If contaminants are not removed, they can be included in the weld, leading to unsightly and difficult to remove inclusions in the weld. Using TB-01 first to remove these contaminants will ensure a cleaner weld and provide more efficient post weld cleaning and passivation.



TIG Brush TB-02

TB-02 | PRE-WELD CLEANING FLUID A heavy duty decontaminant designed to remove persistent oils, adhesives and greases from metal surfaces before welding. A common hard to detect and remove contaminant is residual adhesives and release aids that are added to steel surfaces as part of the film system to protect the metal surface in transport. Detection and complete removal of such deposits before welding allows post-weld cleaning with the TIG Brush system to give a clean, clear, well passivated welded surface.

**TB-02 is classified as a Dangerous Good (DG) and therefore a DG freight surcharge applies.*



2. CHOOSING THE APPROPRIATE CLEANING FLUID

Note: All genuine TIG Brush cleaning fluids simultaneously passivate the cleaned area. With a choice of four innovative cleaning fluids from chemically stringent to high-powered, genuine TIG Brush stainless steel cleaning fluids simultaneously clean and passivate with proven results.

TIG Brush TB-21ND

TB-21ND | WELD CLEANING FLUID A light-duty, high performance fluid, which cleans, polishes and passivates stainless steel without the corrosive classification given to TB-25. Its Non-Dangerous rating makes it slightly easier to handle and economical on freight costs. For best results, neutralize with TB-42 after cleaning.



TIG Brush TB-25

TB-25 | WELD CLEANING FLUID This high-powered premium stainless steel weld cleaning fluid is the strongest, fastest cleaning fluid in the range. With the highest quality components at high concentrations, TB-25 gives the user unequalled performance in cleaning, polishing and passivating on the harshest stainless steel welds. For best results, neutralize with TB-42 after cleaning.

**TB-25 is classified as a Dangerous Good (DG) and therefore a DG freight surcharge applies.*



TIG Brush TB-30ND

TB-30ND | WELD CLEANING FLUID A biodegradable stainless steel weld-cleaning fluid developed for use in facilities where corrosive chemicals are not permitted. Environmentally friendly, it cleans as effectively as TB-25, but does not polish. For best results, neutralize with TB-41 after cleaning.



TIG Brush TB-31ND

PATENT PENDING

TB-31ND | PATENTED NEUTRAL WELD CLEANING FLUID When you have a need for added safety, this custom designed and patented fluid is pH neutral, fast-acting and needs no separate neutralization process. It cleans and passivates without polishing, leaves no white frosting and does not alter high-polish stainless. Environmentally safe TB-31ND allows maximum safety in use, handling, storage and transport.





Ensitech Fluid Selector Guide

PREMIUM RANGE of INNOVATIVE FLUIDS - NSF CERTIFIED



3. NEUTRALIZING THE SURFACE

Before using any of the TIG Brush neutralizing fluids, rinse off the cleaning fluid thoroughly with clean water. Then apply the appropriate neutralizing fluid to remove any of the residual acidity. If your work has a tendency to form a white “frosting” on the metal surface, the TIG Brush neutralizing products reduce this. As the white frosting can occur after many days, it is important to use your neutralizing fluid as soon as possible after washing your workpiece down with water.

TIG Brush TB-42

TB-42 | NEUTRALIZING FLUID FOR TB-21ND AND TB-25 TB-42 uses a modified formulation of TB-40 that includes improved wetting agents for better coverage, faster action to neutralize the effects of TB-21 and TB-25 residues, and improved solubility for easier removal with the final water rinse. TB-42 neutralizing fluid is an important preventative step in the complete removal of any acidic chemicals on the work surface.



TIG Brush TB-41

TB-41 | NEUTRALIZING FLUID FOR TB-30ND Also a non-dangerous (non-flammable, non-corrosive) formulation, developed for neutralizing TB-30ND, TB-41 contains a range of fast acting, effective components that neutralize any residual acidic components within seconds. TB-41 contains unique components that remove the complex chemistry of TB-30ND.



4. FINISHING

Application of a finishing fluid will increase surface reflectability and prevent your perfect finished surfaces from marking through handling.

TIG Brush TB-50

TB-50 | FINISHING FLUID Cleans, brightens but also resists handling marks by leaving a molecular level layer on the surface of the stainless steel. Wipe or spray the cooled finished surface with TB-50, rinse down with water then buff with a microfiber cloth to achieve a brilliant shine and fingerprint resistance.



5. BRANDING THE SURFACE

Be proud of your work. Ensitech’s branding fluids can be used to permanently print on stainless with branding, part numbers, barcodes etc. Ask for details of our Branding Kits and custom stencils.

TIG Brush TB-90

TB-90 | PRINTING FLUID FOR STAINLESS STEEL Used with your TIG Brush with our specially engineered conductive head and stencils, TB-90 creates permanent sharp and dark lettering, logos, or any other design on your stainless steel. The process is user friendly, safe and fast with outstanding results within seconds.



TIG Brush TB-95

TB-95 | ENGRAVING FLUID FOR STAINLESS STEEL Used with your TIG Brush, a specially engineered conductive head and heat resistant stencils, TB-95 creates sharp and clear lettering, logos, or any other design on your stainless steel. The process is unequalled in speed, ease and permanency in adding an engraving to stainless steel.



6. SAMPLE PACKS

Sample fluid packs available on request



Ensitech Inc. FEIN 46-4141568
340 Marshall Ave. Bldg.#104, Aurora, IL 60506
T +1 630 405 6440 F +1 630 423 5979
www.tigbrush.com

