TIG Brush™   QUICKSTART GUIDE
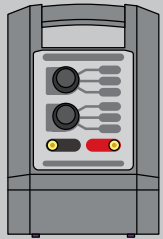
KIT CONTENTS: Flexi Handle

TIG Brush Unit   Flexi Handle   Black Cable and Clamp   Cleaning Fluid   Neutralising Fluid   Power Cord   Shrouds   Brushes x 10
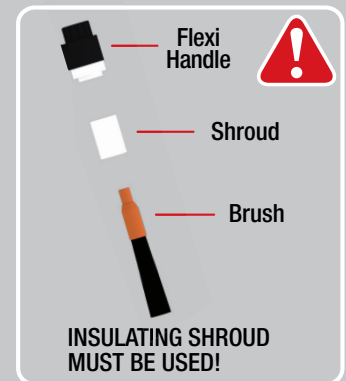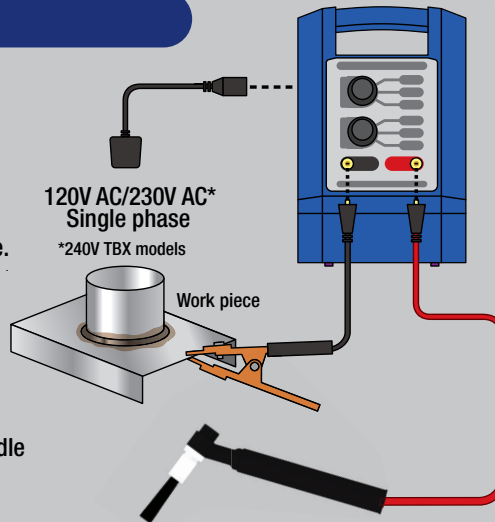
SAFETY

- INSPECT UNIT FOR DAMAGE BEFORE EVERY USE.
- EYE PROTECTION, MASK & GLOVES MUST BE WORN.
- USE ONLY IN A WELL VENTILATED AREA.
- KEEP UNIT DRY.
- USE ONLY SINGLE PHASE AC POWER FROM 120V/230V*.
- REFER TO FLUID SAFETY INFORMATION IN SDS.
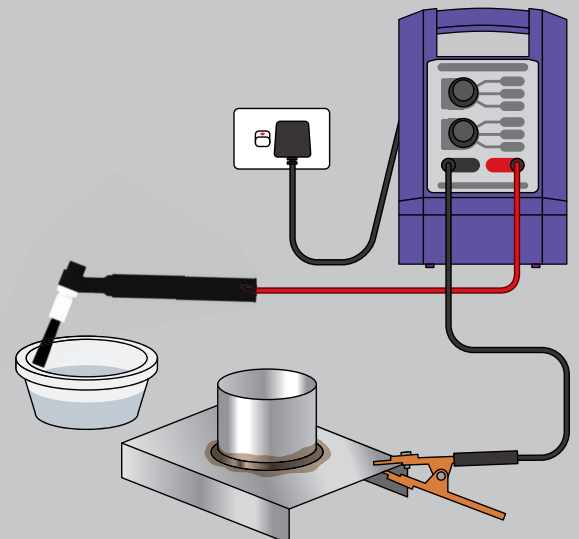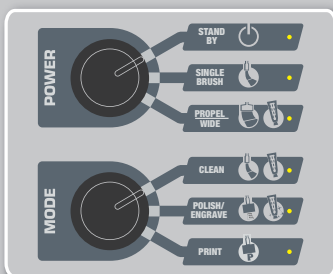- READ INSTRUCTION MANUAL FOR MORE DETAILS.

STEP 1: ASSEMBLY

1. Insert Flexi Handle cable plug into the red socket on the TIG Brush unit, rotate clockwise until it is secure.
2. Insert brush in the white shroud, exposing the brush thread and screw into the Flexi Handle head.
3. Insert black ground cable plug into the black socket on the TIG Brush unit, rotate clockwise until it is secure.
4. Attach the ground cable clamp to the workpiece.
5. Set the POWER control to SLEEP.
6. Insert the power cord into the TIG Brush unit and the mains outlet.
7. Do not use the brush and shroud to bend the Flexi Handle head and do not exceed a 90 degree bend angle of the Flexi Handle head.

120V AC/230V AC* Single phase
*240V TBX models

Work piece

Flexi Handle
Shroud
Brush

INSULATING SHROUD MUST BE USED!

STEP 2: OPERATION

1. Ensure rear TIG Brush unit power switch is ON and illuminated.
2. Select mode of operation (Clean/Polish-Engrave/Print).
3. Set POWER settings to SINGLE BRUSH when using the Flexi Handle.
4. Pour cleaning fluid into a suitable container that allows the brush to be submerged.
5. Dip the brush in the cleaning fluid, making sure the whole brush is wet.
6. Keep the brush wet during operation to avoid brush burn marks on the workpiece.
7. Rinse the treated surface with clean water, removing all cleaning fluid.
8. Spray neutralising fluid over the treated area and rinse off with clean water.
9. Wipe dry with a clean cloth.

POWER: STAND BY / SINGLE BRUSH / PROPEL WIDE
MODE: CLEAN / POLISH/ENGRAVE / PRINT

HINT
Don't press hard. For greater efficiency and speed, use tip of brush only.

STEP 3: CLEAN UP

1. Rinse brush after use with clean running water.
2. Once cooled, remove brush and rinse brush thread, white shroud, and Flexi Handle head.
3. Allow to dry before reassembling.
4. Retain shroud when disposing of used brush.