



SPARE PARTS			
ITEM NO.	DOWN/QTY.	DESCRIPTION	PART NUMBER
1	1	WIRE	VQHC201M
2	1	GEAR SECTOR ASSEMBLY	615105A
3	2	LINK PIVOT BUSHING	615115M
4	1	TRUNION	615116M
5	1	CLEVIS PIN	615117M
6	2	TRUNION PIVOT BOLT	615119M
7	1	SIDE FRAME RH	615123M
8	1	SIDE FRAME LH	615124M
9	2	FRAME SPACER BRIDGE	615127M
10	1	3/16" WHEEL COLLAR	615139M
11	1	LIFT LINK RH	615211A
12	1	LIFT LINK LH	615212A
13	2	PIVOT SPACER	615E004M
14	1	TAIL ACTUATOR	615E108A
15	1	CYLINDER BAR	615E125M
16	3	SET SCREW 6-32 X 1/8"	1060F
17	2	E-CLIP	1039F
18	6	#4-40x1/8 PPHMS	1070F
19	1	.032 X 1/4 DIA .WASHER	1105F
20	2	#4-40 x 3/16" BHSMS	1022F
21	2	WASHER	1117F

**robart** MFG. INC. 625 N. 12TH STREET  
ST. CHARLES, IL. ROBART.COM

TITLE:  
**615 ROTATING  
ELECTRIC MAIN GEAR**

SIZE <b>B</b>	DWG. NO. <b>615HCESP</b>	REV <b>-</b>
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DRAWN	NAME B.METZ	DATE 3/31/17
CHECKED		

SCALE: 1:1 WEIGHT: SHEET 1 OF 1