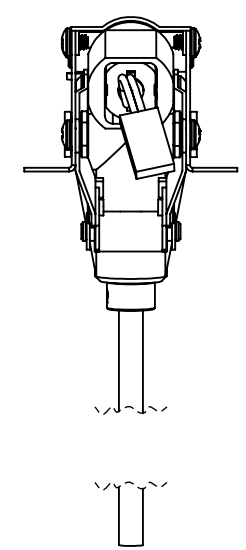


SPARE PARTS			
QTY.	ITEM NO.	DESCRIPTION	PART #
1	1	SIDE FRAME RH	615123M
1	2	SIDE FRAME LH	615124M
2	3	FRAME SPACER BRIDGE	615127M
1	4	CYLINDER BAR	615E125M
1	5	UPPER LIFY LINK RH	615111M
1	6	UPPER LIFT LINK LH	615112M
2	7	LOWER LIFT LINK	615113M
2	8	LIFT LINK PIN	615114M
1	9	GEAR SECTOR ASSEMBLY	615105A
1	10	WIRE	615137M
1	11	3/16" WHEEL COLLAR	615139M
2	12	LINK PIVOT BUSHING	615115M
1	13	TRUNION	615116M
1	14	CLEVIS PIN	615117M
2	15	TRUNION PIVOT BOLT	615119M
3	16	SET SCREW 6-32 X 1/8"	1060F
2	17	E-CLIP	1039F
6	18	#4-40x1/8 PPHMS	1070F
1	19	.032 X 1/4 DIA .WASHER	1105F
1	20	TAIL ACTUATOR	615E108A
2	21	PIVOT SPACER	615E004M
2	22	#4-40 x 3/16" BHSMS	1022F



906-537M

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NAME	DATE
B.METZ	3/31/17
DRAWN	CHECKED

**robart** MFG. INC. 625 N. 12TH STREET  
 ST. CHARLES, IL. ROBART.COM

TITLE:  
**615 ROTATING  
 ELECTRIC MAIN GEAR**

SIZE	DWG. NO.	REV
<b>B</b>	<b>615ESP</b>	-

SCALE: 2:3 WEIGHT: SHEET 1 OF 1