

Thank you for purchasing your heirloom quality furniture from Montana Woodworks\*. Should you have any questions or need to contact sales or support, please do not hesitate to contact our corporate offices at 888.889.3728 or via E-Mail at: cs@montanawoodworks.com

Tools Needed: 1/2" Wrench/Socket, 9/16" Wrench/Socket

Before beginning assembly, please take a few moments to carefully read the instructions, familiarize yourself with the components and understand each step of the process. Likewise, please ensure that the hardware package contains the items as described below.

Parts List: (2) Cross Rails, (2) Arm Rests, (1) Seat Frame, (1) Back Frame, (2) Hinges

Hardware List: (4) 3" Lag Bolts, (4) 4" Lag Bolts (8) 2" Bolts, (12) Washers, (8) Nuts

**Assembly Instructions:** 

- **Step 1.** Remove components from shipping boxes. You may lay the cardboard on the floor to prevent marring of finish.
- **Step 2.** Set arm rests upright on floor with tenon holes facing one another.
- **Step 3.** Insert futon cross rails, flat side up, between arm rests, putting tenons into corresponding pre-drilled 2" holes. It may require some pressure to get both ends fully seated.
- **Step 4.** Secure futon cross rails by inserting 4" lag bolts with washers into holes drilled on the outside of the arms. Tighten lag bolts approximately half way but do not fully tighten at this time.
- **Step 5.** Mount futon hinges into pre-drilled holes on right and left arms using 3" lag bolts.
- **Step 6.** Attach futon seat and back by:
  - A. Insert 2" bolts into pre-drilled holes in seat and back frames.
  - B. Place seat on hinge brackets, lining up bolts.
  - Note: Seat Frame has handles on it to assist in movement of frame.
  - C. Place washer and nut on each bolt and finger tighten.
  - D. Repeat steps B & C for futon back.
- **Step 7.** Once all parts are installed and properly aligned, fully tighten all lag and frame bolts using wrench or socket and supplied hex wrench.
- **Step 8.** Lay futon frame flat by lifting up seat and pulling outward. Back frame will decline and seat frame will lay flat.
- **Step 9.** Place futon mattress onto futon frame. Mattress may be flipped or rotated as necessary to avoid uneven wear. NOTE: Manufacturer strongly recommends the purchase of an accessory futon mattress cover to best protect your investment.

PLEASE NOTE: If you purchased your item "ready to finish" special care must be taken to properly apply a high grade final finish in a timely manner. Doing so will help protect your purchase from discoloration and damage caused by exposure to ultra-violet light. See use and care instructions for further information.

Failure to adequately protect item by application and as needed, re-application of a final finish may void warranty.

