

Thank you for purchasing your heirloom quality furniture from Montana Woodworks*. Should you have any questions or need to contact sales or support, please do not hesitate to contact our corporate offices at 888.889.3728 or via E-Mail at: cs@montanawoodworks.com

Tools Needed: 9/16" Wrench or Socket, 1/2" Wrench or Socket, Hammer

Before beginning assembly, please take a few moments to carefully read the instructions, familiarize yourself with the components and understand each step of the process. Likewise, please ensure that the hardware package contains the items as described below.

Parts List: (1) Back Assembly, (1) Poly-Deck Mattress Support, (1 ea.) Right and Left Arms

Hardware List: (4) 4" Lag Bolts, (8) 2 1/2" Lag Bolts, (8) Lag Shield Inserts, (12) Washers

Assembly Instructions:

- **Step 1.** Remove components from shipping boxes. You may lay the cardboard on the floor to prevent marring of finish.
- **Step 2.** Using a hammer, tap one lag shield insert into each of the pre-drilled holes on the right and left arms being careful not to mar the wooden surfaces with the hammer.
- **Step 3.** Place one washer onto each of the lag bolts.
- **Step 4.** Attach back assembly by inserting back assembly tenons into corresponding holes in right and left arms. NOTE: it may be necessary to cut the bands around the back assembly at this time. IF BACK ASSEMBLY FITS EASILY INTO ARM HOLES, LEAVE BANDING INTACT UNTIL STEP 8
- **Step 5.** Secure back assembly to arms using supplied 4" lag screws. *Do not fully tighten bolts at this time*.
- **Step 6.** Attach poly-deck mattress support to arms by aligning holes on metal mounting flange with holes on arms containing the lag shield inserts.
- Step 7. Fully tighten all bolts at this time.
- **Step 8.** Cut banding on back assembly at this time if not performed in step 4.

PLEASE NOTE: If you purchased your item "ready to finish" special care must be taken to properly apply a high grade final finish in a timely manner. Doing so will help protect your purchase from discoloration and damage caused by exposure to ultra-violet light and/or weather. if the products intended use is outside, please use an exterior rated finish to also protect from weather damage. See use and care instructions for further information. Failure to adequately protect item by application and as needed, re-application of a final finish may void warranty.