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**SLP RZR Doors
for 2012-15 570 RZR, 2011-14 800 RZR, RZR-S, RZR XC and
2011-14 900 RZR XP
Part #67-122**

Kit Contents:

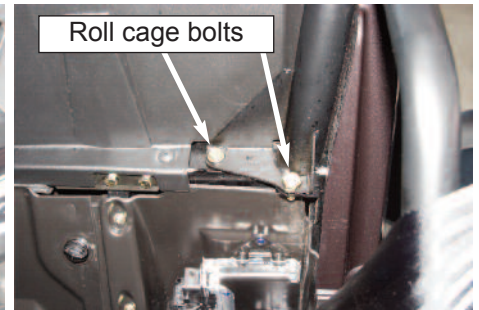
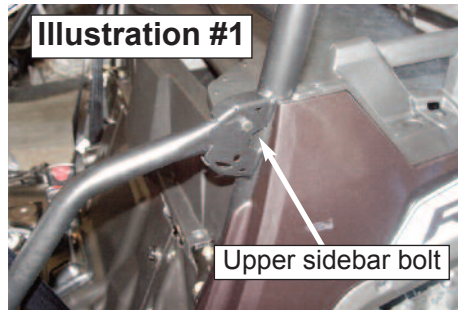
- (4) 10 - 24 x SHCS Screws (P.N. 999-8563)
- (4) 10 - 24 Nylock Nuts (P.N. 999-0140)
- (4) Brass Washer (P.N. 670-1230)
- (1) Hinge Assembly Right (P.N. 670-1223)
- (1) Door Assembly Right (P.N. 670-1221)
- (1) Hinge Assembly Left (P.N. 670-1224)
- (1) Door Assembly Left (P.N. 670-1222)
- (2) Striker Plate (P.N. 670-1225)
- (2) Striker Backing Plate (P.N. 670-1226)
- (2) Striker Bolt and Washer (P.N. 670-1227)
- (6) 1/4" - 20 x 3/4" Bolts (P.N. 999-5040)
- (8) 1/4" - Flat Washer (P.N. 999-0010)
- (2) 1/4" - 20 Nylock Nuts (P.N. 999-0032)
- (1) Door Latch Assembly Right (P.N. 670-1229)
- (1) Door Latch Assembly Left (P.N. 670-12210)
- (4) 5/16" Flat Washers (P.N. 999-0050)
- (1) Anti-Seize Packet (P.N. 090-0146)
- (1) SLP Sticker (P.N. 60-60)

**Note: 2014 RZR XC 800 will require the
side roll bars to be replaced by standard
800 side roll bars. RH Polaris #5337953-458
LH Polaris #5337952-458**

Tools Needed:

- 3/8" drive ratchet
- 1/2" x 3/8" drive socket
- 1/2" wrench
- 17mm x 3/8" drive socket
- 17mm wrench
- 7/16" x 3/8" drive socket
- 7/16" wrench
- #25 torx socket (for removing fender screws on 900 XP, RZR XC and RZR-S models)
- 1/2" drill
- 3/16" drill bit
- 17/32" drill bit
- Multi-purpose pliers (to remove fender darts on standard RZR models)
- hammer
- center punch
- 3/16" allen wrench
- 3/8" x 3/8" drive socket
- (2) 6" x 3/8" socket extension
- 3mm allen wrench
- Deburring Tool, Step Drill or Large Countersink

1. Remove seats, upper bolt of the side bars and the two bolts behind the seats that hold the roll cage to the main frame (see illustration #1).

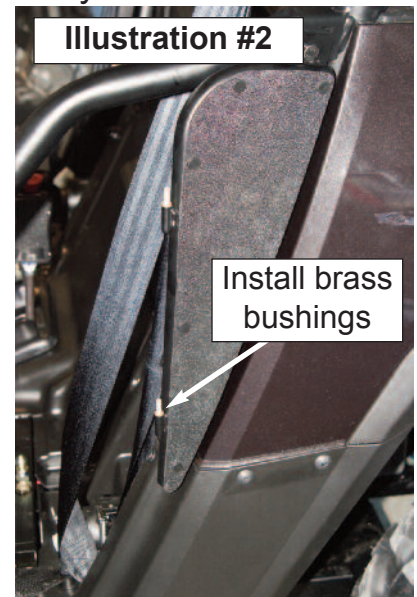


2. Install hinge bracket using the stock upper sidebar bolt and supplied 1/4" - 20 x 3/4" bolt, nut and flat washers (tighten only snug). Reinstall the stock rollcage bolts removed in step #1.

3. Install brass bushings on the hinge studs (see illustration #2).

4. Apply supplied anti-seize onto the studs and slide door onto hinge.

5. Adjust door alignment by moving the hinge mount as necessary so that the door is symmetrical to the body and tighten hinge bracket bolts to 8-9 ft/lbs (11-12 Nm).



6. Remove front fender flares.

7. Reinstall seat.

8. Install door latch loosely to the front side of the door latch plate using 1/4" - 20 x 3/4" bolts (place a small dab of blue loctite on the bolt threads). **NOTE: Door latch will be marked with an "R" for the right (passenger) door or an "L" for the left (driver) door.** With the door latch in the latched position (see illustration #3) hold the door closed from the inside by holding the bottom of the door latch. Through the center of the door latch mark the position of the striker plate using a marker or pencil **NOTE: Mark should be centered on the body panel rib.**



9. Use a center punch to mark the spot in step 7 and drill a 3/16" pilot hole. Then drill out to a 17/32" hole. **NOTE: The outer plastic will have to be beveled to accept the collar of the rivnut so the striker plate sits flush.**

10. Align the striker plate so that rivnut is inserted in the hole drilled in step 8. Using the striker plate as a guide, drill the upper and lower holes using a 3/16" drill bit. Install the backer plate

from the inside of the fender well and bolt into place using the 0.19 - 24 x 1 HX-C screws and nylock nuts.

11. Install striker bolt with washer into rivnut using blue loctite and torque to 10 ft/lbs.

12. Close door holding onto the door latch make sure latch is fully engaged (2 clicks) and tighten bolts on the door latch.

NOTE: If door latch hits head of striker bolt use (2) 1/4" SAE washers that are included to shim door latch assembly forward. If door hits the side bar use the provided 5/16" flatwashers to shim the upper hinge mount from the upper sidebar installed in step 2.

13. Reinstall fenders.

IMPORTANT SAFETY WARNING:

This door is not a safety restraint. Always use the OEM safety restraints as recommended by vehicle manufacturer.

