

Treal Performance

2017+ Cam Am
Maverick X3

Exhaust System

3 Inch stainless steel full exhaust system

(OEM exhaust exit placement)

Parts Inventory List:

- Front Section of Exhaust (Cat Delete Section)
- Rear Muffler Section of Exhaust
- 2 - 3 Inch V-Band Clamps
- 3 Inch T-Bolt Clamp
- 4 Inch T-Bolt Clamp
- 3 Inch Smaller Exhaust Mounting Clamp Bracket
- 4 Inch Larger Exhaust Mounting Clamp Bracket
- Side Frame Exhaust Mount
- Rear Exhaust Mount
- 3 - 8mm x 20mm Bolts
- 8mm x 55mm Bolt
- 4 - 8mm Nuts
- 2 - 8mm Fender Washer
- 6mm x 16mm bolt
- 6mm Nut
- 2 - 6mm Fender Washer
- O2 Sensor Bung Plug

Step 1: un-install stock exhaust and heat shield

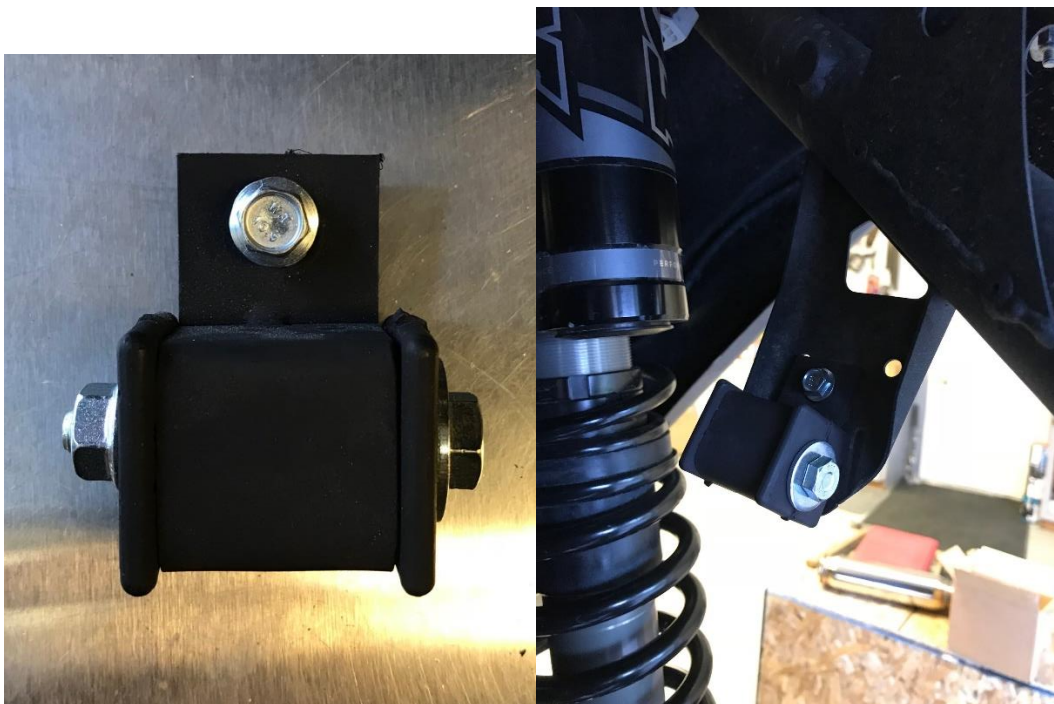
Step 2: remove hose shield and hose support to be able to remove the exhaust/hose support bracket.

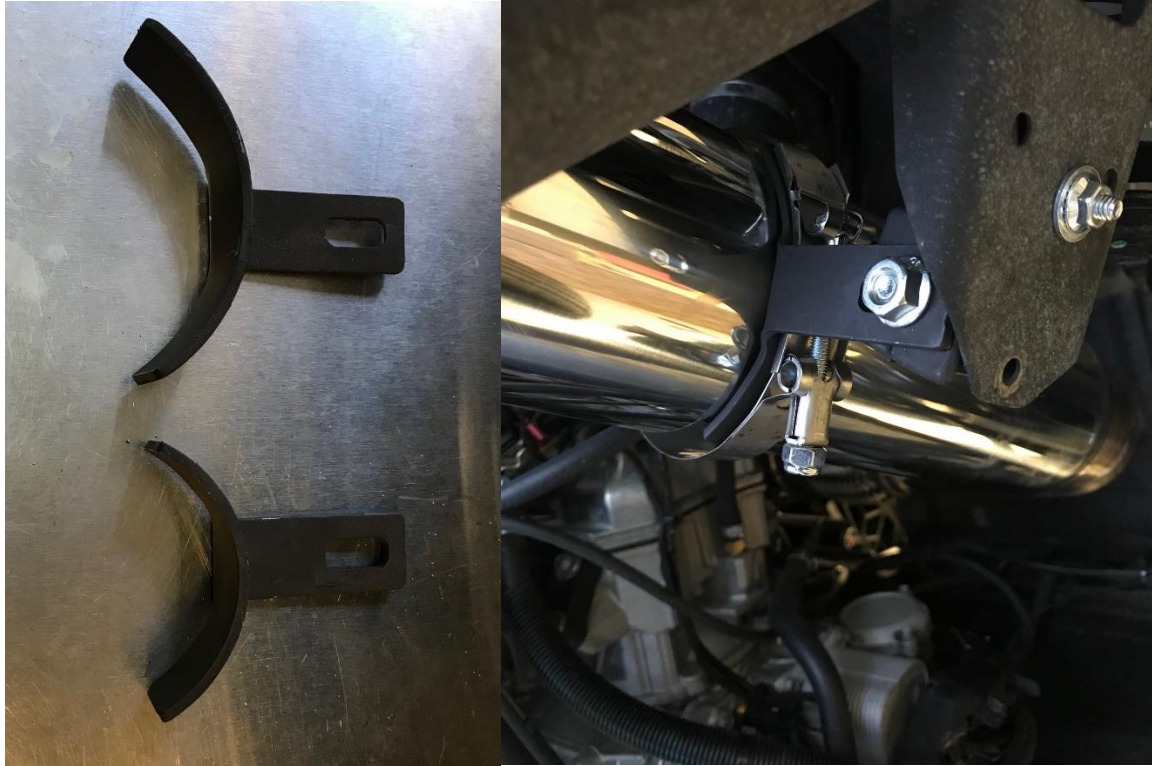


Step 3: Replace exhaust/hose support bracket with new hose support bracket

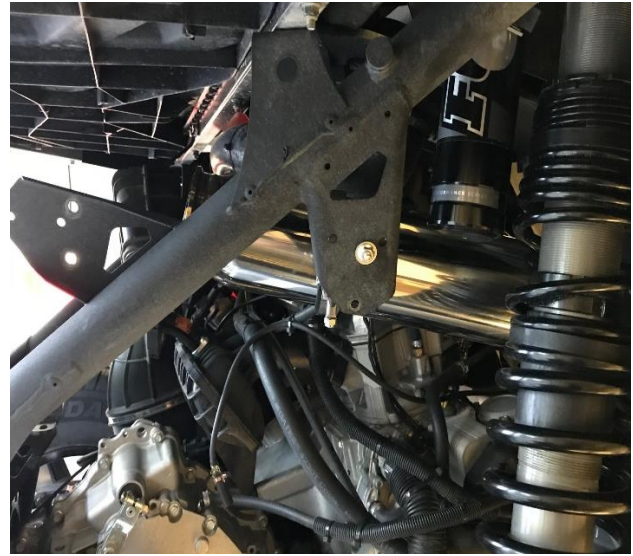


Step 4: Install new exhaust mount to old heat shield mounting point and larger exhaust bracket to exhaust mount.





Step 5: Install forward exhaust section to turbo using new V-band clamp. Use 4-inch T-bolt clamp to clamp the exhaust to mounting bracket. Snug up the V-band and T-bolt to be able to hold a position but still be able to be move in to need positions.



Step 6: Install rear exhaust mount to the left side of the factory muffler mounting point. Install smaller exhaust bracket to the rear exhaust mount. Leave bolts just loose enough to be able to adjust mount and bracket.



Step 7: Install rear muffler section of the exhaust to the front section on exhaust using the second V-band clamp. Use the 3 inch T-bolt clamp to clamp the exhaust to the rear exhaust mounting bracket.



Step 8: Adjust exhaust and mounts to center exhaust tip to the center of the X3. Also use the the rear plastic to check for centering the exhaust. Once exhaust is positioned to your liking go through and tighten all the bolts, nuts, and clamps. When finished tightening everything double check fitment and re-adjust if needed.



Step 9: Install factory o2 sensor. If not using optional o2 bung for aftermarket wideband, Install supplied o2 bung plug and tighten.

Step 10: Re-intall rear plastic cover if you choose to. Start up engine and enjoy.

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