

VP-SDR Clutch Installation Instruction



Note:

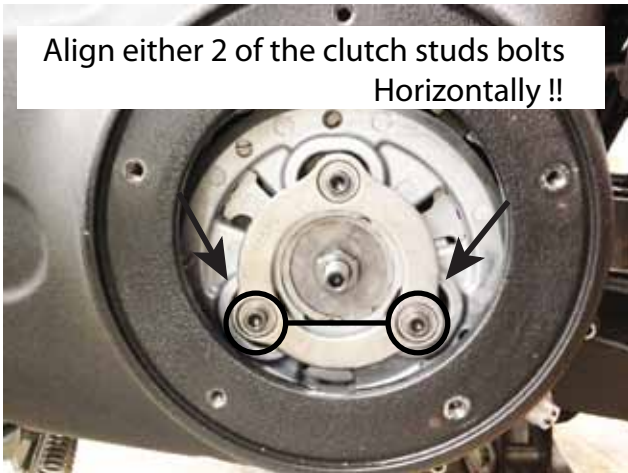
- (a) Install orange springs for 30% lighter clutch pull and it will handle up to 115 ft-lbs torque stock engine.
- (b) With the VP-SDR & stock spring, the kit will handle up to 141 ft-lbs tq.

1. Remove the derby cover.
2. Jack the rear wheel up and shift your bike into 6th gear for less engine friction (Engine is off).



3. Rotate the rear wheel until we could align the clutch studs bolts horizontally at the bottom to the ground.

Align either 2 of the clutch studs bolts
Horizontally !!



4. Loosen the spring retainer evenly a little at a time using 10mm socket wrench. Then remove it.
5. Install the 3 tabs shim in the center of the clutch hub



6. Install the VP Clutch. Use the provided bolts and tighten evenly with 5mm Allen wrench. Finally, tighten to a torque of 7.5-9.2 ft-lbs (10.2-12.4Nm).



To see our website (www.aim-tamachi.com) for more detailed instruction.



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